

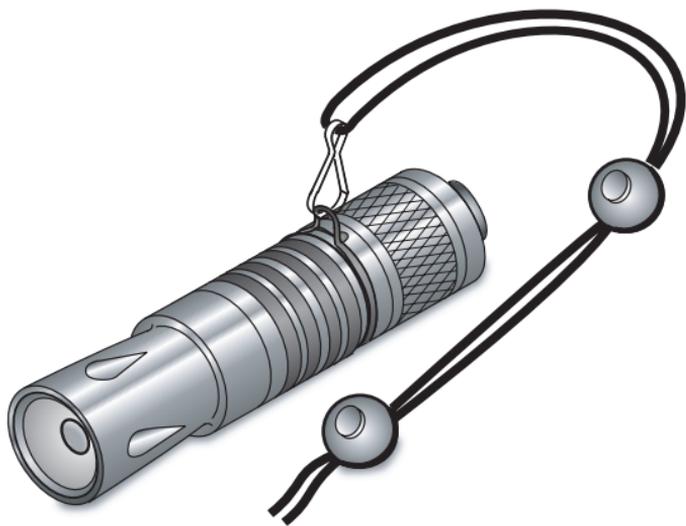
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# Model M1

## Millennium Infrared Illuminator

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### *Operator's Manual*



Revision D 9-1-2004

***SUREFIRE***<sup>®</sup>

# Model M1 Infrared Illuminator

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## Introduction

The M1 produces 10 milliwatts of infrared light with a runtime of 900 minutes using a single lithium battery. A dedicated infrared LED provides maximum output efficiency (as opposed to using an incandescent light with an IR filter).

## Kit Contents

- Model M1 Infrared Illuminator
- SF123A Battery
- Lanyard
- Operator's Manual

## Battery Installation

Unscrew tailcap and install SF123A battery with the positive (+) terminal facing forward. **Note:** The M1 Illuminator is polarity sensitive. The battery must be installed with positive end forward.

## Momentary-On

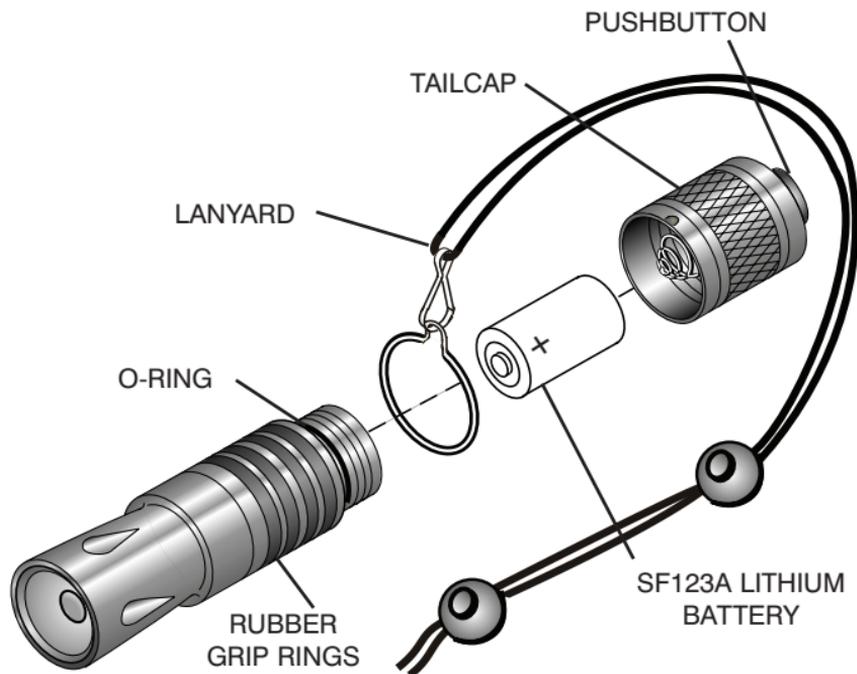
Partially depress the tailcap pushbutton switch for momentary activation.

## Constant-On

For constant light, fully depress the tailcap pushbutton switch to the “click-on” position.

## Maintenance

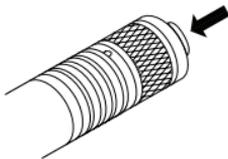
To maintain watertight seal, lubricate O-rings frequently with silicon based lubricant. If lens requires cleaning, wipe with a clean soft cloth.



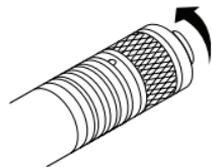
## Witness Marks



## Momentary-ON



## Constant-ON



# Model M1 Infrared Illuminator

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## Warranty Claims

For repair or replacement contact Customer Service at **800-828-8809** (toll free) or **714-545-9444** and obtain a Return Merchandise Authorization number (RMA#). Then package the unit carefully and return (no COD's please) to:

SureFire, LLC  
Repairs Department, RMA# \_\_\_\_\_  
17680 Newhope Street, Suite B  
Fountain Valley, CA 92708-6122

*SureFire will pay any reasonable shipping costs to return the unit to you.*

## Warranty

SureFire® warrants its products to be free from defects in materials and workmanship. SureFire will repair or replace, at its option without charge, any product or part which is found to be defective under normal use and service. Such repair or replacement shall be the purchaser's sole and exclusive remedy under this warranty. This warranty does not include normal maintenance and services and does not apply to any products or parts that have been subjected to modification, misuse, negligence, accident, improper maintenance or repair by anyone other than SureFire.

## Warranty Limitation

*There is no other express warranty. SureFire® hereby disclaims any and all implied warranties, including but not limited to fitness for a particular purpose. SureFire shall not be liable for incidental, consequential, or special damages arising out of, or in connection with, product use or performance.*



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