

Marlin® Owner's Manual

FOR MODELS: 60, 75, 99, 70
99M1, 989M2

IMPORTANT This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. This manual should always accompany this firearm, and be transferred with it upon change of ownership. **WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN**

Before You Use This Firearm

It is very important that you read and understand these instructions before using your firearm. Warnings are highlighted in red, and should be read and heeded carefully. Also follow the safety rules listed in "Marlin's Guide to Gun Safety".

- **WARNING:** We specifically disclaim responsibility for any damage or injury occurring in connection with, or as the result of the use, in any Marlin manufactured firearm, of faulty, non-standard, "remanufactured", or handloaded (reloaded) ammunition.

- **WARNING:** Your rifle is shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.

How to Operate the Safety

- **WARNING:** Prior to firing, become familiar with the operation of the safety by practicing with the rifle unloaded.

The safety mechanism is a round button located behind the trigger. To put your rifle on SAFE, hold it in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now on SAFE (See A).



Safe Position



Fire (Off Safe) Position

To move your safety to the FIRE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the FIRE position (See B). If the trigger is pulled with the safety in this position, the gun will fire.

NOTE TO LEFT-HANDED SHOOTERS: The safety mechanism is designed for right-handed use and cannot be converted to left-hand operation.

- **WARNING:** Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling. Never use a gun with a safety that does not function properly. (See instructions for factory maintenance on page 4.)

How to Load

- **WARNING:** Your autoloader is a semi-automatic .22 caliber designed for .22 Long Rifle cartridges only. It will not function with Shorts, Longs or Shot cartridges, and damage or injury may result from their use.
- **WARNING:** Before loading your rifle, always check the bore to be sure it is free of grease, oil or any other obstruction. Never add cartridges to a partially loaded tubular magazine.

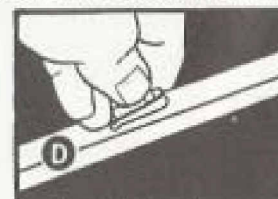
1. Tubular Magazine (Models 60, 75C and 990)

Be sure the chamber is empty, safety is on SAFE, bolt is closed, and the gun is pointed in a safe direction. To load the magazine, turn your autoloader upside down and, keeping your fingers away from the muzzle, unlock the inner magazine tube by turning the knurled locking end plug (See C). Extract the inner tube from the outer tube until the loading port is exposed.

With the muzzle raised slightly, drop Long Rifle cartridges into the loading port, bullet end toward the muzzle (See D). When you have loaded up to 18 cartridges for Models 60 and 990, or 14 for Model 75C, slide the tube back in place, turning it slightly to ease passage over the loaded rounds. **DO NOT FORCE THE TUBE DOWN.** Then rotate the knurled locking end plug to the locked position.



Unlocking the tubular magazine



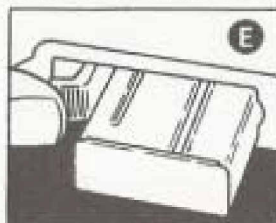
Loading the tubular magazine

The inner tube will not lock in place if the number of cartridges loaded exceeds the stated magazine capacity.

2. Clip Magazine (Models 70 and 995)

Depress the clip release (See E) and remove the clip from the rifle. Insert up to 7 cartridges as shown in F.

With the gun pointed in a safe direction, replace the loaded magazine, being sure it locks in place.



Releasing the clip magazine



Loading the clip magazine

- **WARNING:** Your autoloader is not designed to be single-loaded. Always load cartridges through the tube or clip magazine as directed above.

