

# IMPORTANT

This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. Failure to follow the instructions and warnings in this manual can cause accidents resulting in injury or death. This manual should always accompany this firearm, and be transferred with it upon change of ownership.

### WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN, UNAUTHORIZED INDIVIDUALS, AND OTHERS UNFAMILIAR WITH THE SAFE HANDLING OF FIREARMS.

This firearm was manufactured by H&R 1871, LLC, and has been tested using proof and service ammunition that meets Sporting Arms & Ammunition Manufacturers Institute (SAAMI) & American National Standards Institute (ANSI) performance standards.

H&R 1871, LLC assumes no liability or responsibility for injury or damages resulting from misuse, neglect, alterations, the use of parts not of our manufacture or the use of ammunition that is faulty, handloaded, reloaded or not made to the above standards.

**SERIAL NUMBER NOTICE:** To assist in keeping all customfit barrels paired up with their respective receivers, we have etched the last three digits of the serial number on the left side of the barrel lug. If this firearm is a "combo", each additional barrel also has the last three digits of the serial number etched on the left side of the lug.

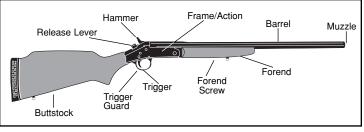
Do not attempt to mount a barrel on this firearm without ensuring the last three digits of the serial number match. Serious injury or damage to the firearm could result.

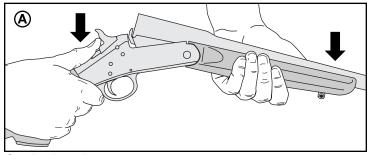
## **Before You Use This Firearm**

It is very important that you read and understand this manual before using this firearm. Warnings should be read and heeded carefully. Also follow "The Guide to Firearm Safety", in this manual.

- •WARNING: Your gun is shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.
- •WARNING: It is a violation of federal law to alter or deface the serial number of any firearm.

Refer to the drawing below for location of the components named in this manual. This firearm has been treated with protective oils before leaving the factory and must be thoroughly cleaned before use. With the firearm pointed in a safe direction, press the release lever and, while holding it down, apply downward force on the barrel in the area of the forend to open the action (See A). Make sure the firearm is not loaded, and wipe all exterior surfaces with a clean soft cloth to remove excess oil.





Opening the action

Using a cleaning rod and patches of the proper size for your firearm, push the patches through the bore, starting at the chamber end, until the patches come out clean. If the firearm is to be stored prior to use, lightly oil the interior and exterior metal parts. Be sure to clean again before using.

## How the Firing Mechanism Operates

All shotguns and rifles manufactured by H&R 1871, LLC have a built-in "transfer bar" type mechanism. When the hammer is in the fully forward (un-cocked) position and the trigger is fully forward, there is no contact between the hammer and the firing pin (See B). **This is the normal carrying position.** 

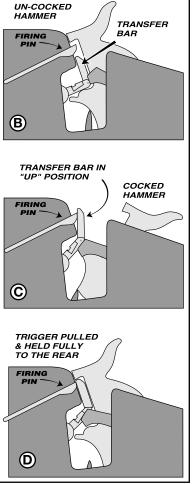
When the hammer is manually pulled back fully into the cocked position, the transfer bar moves upward to form a bridge between the hammer and the firing pin (See C). When the hammer is in the cocked position and the trigger is pulled and held, the hammer falls, striking the transfer bar, transferring the hammer blow to the firing pin (See D). As soon as the trigger is released, the transfer bar is pulled down, creating a void between the hammer and the firing pin (See B).

## Loading and Firing

- •WARNING: Use only ammunition of the correct gauge as stamped on the barrel. Never use shotshells that are longer than designated on the barrel, as this would create a serious safety hazard. Shotshells of the correct gauge that are shorter than the stamped chamber length designation are safe to use.
- •WARNING: Wear impactprotective glasses when shooting, disassembling or cleaning firearms.

Make sure the hammer is forward (un-cocked). Open the action (See A). Look through the bore to be sure that there are no obstructions.

Place the proper shell in the chamber and close the action with enough force to assure it is securely locked in place, and cannot be opened without pressing the release lever. (You will hear a distinct "click" when the action locks closed.) Insure that the action is closed and



Transfer Bar System

locked before proceeding. While avoiding contact with the trigger, raise the firearm and place the buttstock securely against your shoulder. Pull the hammer fully to the rear to the cocked position. Take careful aim and pull the trigger to fire.

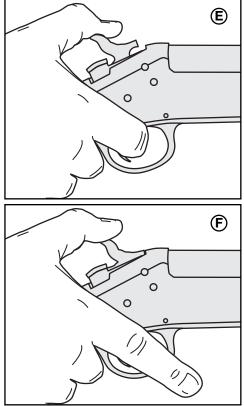
NOTICE: This firearm should never be dry fired, as damage could occur to the barrel and/or firing pin.

Should you decide not to fire after cocking the hammer, carefully lower the firearm from your shoulder and keep the muzzle pointed in a safe direction. Carefully hold the hammer back securely with your thumb and pull the trigger (See E). Slowly let the hammer move forward approximately 1/4", then release the trigger (See F). Continue to guide the hammer down until it is fully forward (See B). Practice this procedure with an empty firearm until you are thoroughly familiar with it.

## How to Unload **Your Firearm**

This firearm has an "automatic ejection" feature which ejects both fired and unfired shells when the action is opened.

To eject a fired casing or an unfired round of ammunition from the firearm, first point the muzzle in a safe direction and ensure no one is in the ejection path. Press the release lever and open the firearm fully (See A). The empty casing or unfired round will automatically be ejected from the firearm. Using extreme care, fired or unfired cartridges can be caught as they are ejected



Changing hammer position-cocked to un-cocked

from the chamber. (Always handle live ammunition carefully to avoid accidental discharge.)

#### •WARNING: In case of a misfire, keep the firearm pointed in a safe direction and wait one minute before opening firearm.

### Combination Guns with Additional Barrel(s)

To change the barrel, you need a Phillips head screwdriver. First, make sure the firearm is unloaded and pointed in a safe direction. Close the action. Remove the forend screw and pull the forend down and off the barrel. Holding the barrel with one hand, push down on the release lever and open the action. Remove the barrel from the frame by pushing rearward and upward on the barrel. To install a barrel, reverse the procedure above. Replace the forend and be sure the forend screw is securely fastened.

•WARNING: Do not attempt to interchange barrels from one H&R or NEF frame to another. Doing so could result in injury or death. Interchangeable barrels are available for some models, but they must be factory-fitted. Call our Service Department for details (978-630-8220).

## **Guide to Firearm Safety**

- 1. Read and understand the owner's manual before using a firearm.
- 2. If you are unfamiliar with firearms, attend a firearms safety class taught by a certified instructor.
- 3. Handle every firearm as if it were loaded and ready to fire.
- 4. Control the muzzle, and never point a firearm at anything you don't want to shoot.
- 5. Keep the safety on SAFE until you are ready to shoot.
- 6. Unless you are hunting, carry your firearm empty, with the action open.
- 7. Before shooting, be sure you have an adequate backstop. All ammunition is dangerous beyond your line of sight.
- 8. Avoid ricochets by never shooting at water or any hard, flat surface.
- 9. Do not run, climb, or jump over an obstacle with a loaded firearm.
- 10. Do not climb into or out of a tree or tree stand with a loaded firearm. Do not allow others to pass loaded firearms to you while in a tree stand.
- 11. Do not enter or ride in a motor vehicle with loaded firearms.
- 12. Do not lean a loaded firearm against anything.
- 13. Do not bump, drop or jar a loaded firearm.
- 14. Do not pull a firearm toward you by the muzzle.
- 15. Wear hearing protectors when shooting.
- 16. Wear impact-protective glasses when shooting, disassembling or cleaning firearms.
- 17. Avoid alcoholic beverages and drugs before and during shooting.
- 18. Use only ammunition of the correct gauge, caliber, size and bullet shape for your firearm.
- 19. Do not use damaged, dirty, modified, or improperly handloaded ammunition.
- 20. Keep the barrel and mechanism of the firearm free of obstructions.
- 21. Do not use a firearm that fails to function properly. Do not try to force a jammed action.
- 22. Be sure no one is in the path of ejecting shells or cartridges.
- 23. Do not interchange parts between firearms, and be sure disassembly and reassembly are correct and complete.
- 24. Before cleaning, be sure the chamber, action and magazine are completely unloaded.
- 25. Unload firearms before storing, transporting, or leaving unattended.
- 26. Store firearms and ammunition separately, locked and out of the reach of children.

#### Failure to follow these rules, or other instructions in this manual, can result in personal injury or death.

Health Warning: Discharging of firearms in poorly ventilated areas and handling ammunition may cause exposure to lead and/or lead compounds. Exposure may cause cancer, birth defects or damage to the kidney, nervous, blood forming and reproductive systems. Have adequate ventilation at all times, especially in confined areas. Wash hands thoroughly after shooting, handling ammunition, or cleaning a firearm. Do not eat or smoke during these activities.

Safety Warning: We strongly recommend that you take a hunter safety course, taught by a certified instructor, before you use this firearm. Your State Fish & Game Department or a local gun shop can suggest courses in your area.

Safety Warning: Keep this firearm out of the reach of children, unauthorized individuals, and others unfamiliar with the safe handling of firearms.

## LIMITED WARRANTY

## H&R 1871, LLC

### TWO YEAR LIMITED WARRANTY AGAINST **DEFECTS IN MATERIAL & WORKMANSHIP**

語の語の語の語の語の語 This firearm warranty is good only to the ORIGINAL OWNER who has registered his ownership with H&R 1871, LLC at 60 Industrial Rowe, Gardner, MA.

WARRANTY and CERTIFICATE OF OWNERSHIP card must be completed and mailed to H&R 1871° at the above address WITHIN TEN (10) DAYS of purchase to insure the protection of the warranty. NOTICE of defect in materials and/or workmanship must be received by the company WITHIN TWO (2) YEARS from the date of purchase.

Normal wear, or damage resulting from neglect, abuse, alteration, or repairs not made or authorized by H&R 1871° or use of non-H&R parts are not covered by the warranty. ĮĮ

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE. 

## H&R 1871, LLC'S PERFORMANCE UNDER THE ABOVE WARRANTY

- 1. After notice of defect in material and/or workmanship is received by H&R 1871, LLC, H&R shall send instructions for shipment of the firearm; and repairs will be made and the firearm returned within a reasonable time after the firearm is received. Cost of shipping, insurance charges, etc. involved in returning the firearm to the company shall be prepaid by the original owner.
- 2. Cost of parts and labor performed shall be provided without charge by H&R 1871°.
- 3. If H&R 1871°, after receipt of the firearm, determines that the defects in material and/or workmanship were the result of abuse and/or neglect, or otherwise not covered by the warranty set forth above, H&R shall notify such owner to that effect and give an estimate for repair. In such cases, repair, return shipping and insurance charges, etc. shall be paid by such owner.
- 4. In the event that H&R 1871° is unable to make warranty repairs to the firearm, it shall, within a reasonable time after its receipt, notify the owner to that effect and give him the option either to receive a replacement of the same model, if then available in its inventory, or to receive a refund, either of which, if feasible, will be made through the store of purchase.

H&R 1871, LLC • 60 Industrial Rowe • Gardner, MA 01440 U.S.A. • www.hr1871.com

# WARNING

Children are attracted to and can operate firearms that can cause severe injuries or death.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

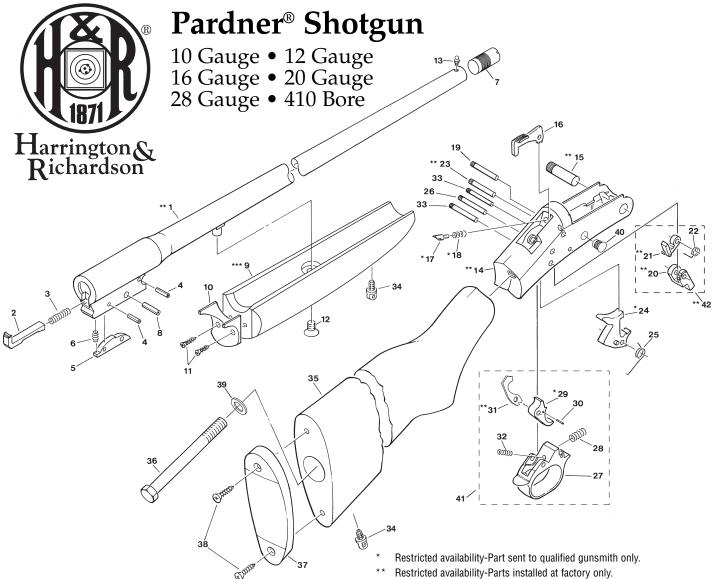
# **ADVERTENCIA**

A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarses lesiones graves v la muerte.

Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la carcel.

Manufactured by: H&R 1871, LLC 60 Industrial Rowe, Gardner, MA 01440 U.S.A. www.hr1871.com

Part # S01863H



\*\*\* Non-restricted availability-Part may require some final fitting sanding or filing.

ILL. NO.	PART NAME
**1	BARREL
2	EJECTOR
3	EJECTOR SPRING
4	PIN EJECTOR LATCH
5	EJECTOR LATCH
6	SPRING EJECTOR LATCH
7	CHOKE
8	EJECTOR STOP PIN
***9	FOREND
10	SPACER-FOREND
11	SCREW-FOREND SPCR.
12	SCREW-FRDSHORT
13	SIGHT-FRONT
**14	FRAME
**15	JOINT PIN FINISH
16	RELEASE LEVER
*17	FIRING PIN
*18	SPRING-FIRING PIN
19	RELEASE LEVER PIN
**20	LIFTER
**21	STRIKER ASS'Y.

ILL. NO.	PART NAME
22	LIFTER SPRING
**23	STRIKER PIN
*24	
25	
26	TRIGGER GRD. PIN
27	TRIGGER GRD.
28	BARREL CATCH SPRING
*29	TRIGGER
30	TRIG. EXTEN PIN
**31	TRIG EXTENSION
32	SPRING TRIGGER
33	
34	SWIVEL
35	STOCK
36	SCREW TANG
37	
37	BUTT PLATE
38	SCREW BUTT PLATE
39	WASHER TANG SCREW
40	VIEW HOLE PIN
41	
**42	BRL. CATCH STRIKER ASS'Y.

ILL. NO	PART NAME	PARDNER SB1-932 12 gauge	PARDNER SB1-011 12 gauge	PARDNER SB1-010 12 gauge	PARDNER SB1-016 16 GAUGE	PARDNER SB1-021 20 GAUGE	PARDNER SB1-020 20 GAUGE	PARDNER SB1-028 28 GAUGE	PARDNER Pardner SB1-041 410 Bore	PARDNER Youth SB1-250 20 Gauge	PARDNER Youth SB1-850 28 Gauge	PARDNER Youth SB1-450 410 Bore
**1	BARREL	S00632	S00727	S00726	S00728	S00730	S00729	S00986	S00731	S02842	S00607	S02779
2	EJECTOR	S02692	S02692	S02692	S02701	S02702	S02702	S02681	S02705	S02703	S02703	S02705
3	EJECTOR SPRING	S01695	S01695	S01695	S01695							
4	PIN EJECTOR LATCH	S01676	S01676	S01676	S01676							
5	EJECTOR LATCH	S01208	S01208	S01208	S01208							
6	SPRING EJECTOR LATCH	S01696	S01696	S01696	S01696							
	CHOKE	N/A	N/A	N/A	H12MOD							
***9	EJECTOR STOP PIN FOREND	S01677	S01677 S00315	S01677	S01677	S01677 S00315	S01677	S01677	S01677 S00315	S01677	S01677	S01677
<u>10</u>	SPACER-FOREND	S00315 S01201	S00315 S01201	S02961 S01201	S0107 S01201							
11	SCREW-FOREND SPCR.	S01201 S00146	S01201 S00146	S01201 S00146	S00146							
12	SCREW FRDSHORT	S01279	S01279	S01279	S01279							
13	SIGHT-FRONT	S03432	S03432	S03432	S03433							
**14	FRAME	S00701	S00701	S00626	S00701							
**15	JOINT PIN FINISH	S01207	S01207	S01207	S01207							
16	RELEASE LEVER	S01203	S01203	S01203	S01203							
*17	FIRING PIN	S01671	S01671	S01671	S01671							
*18	SPRING-FIRING PIN	S01697	S01697	S01697	S01697							
19	RELEASE LEVER PIN	S02161	S02161	S02161	S02161	S02161	S02161	S01694	S02161	S02161	S02161	S02161
**20	LIFTER	S01751	S01751	S01751	S01751							
**21	STRIKER ASS'Y.	S02043	S02043	S02043	S02043							
22	LIFTER SPRING	S01693	S01693	S01693	S01693							
**23	STRIKER PIN	S01673	S01673	S01673	S01673							
*24	HAMMER ASS'Y.	S00402	S00402	S00402	S00402	S00402	S00402	S01202	S01202	S01202	S01202	S01202
25	HAMMER SPRING	S01691	S01691	S01691	S01691							
26	TRIGGER GRD. PIN	S01670	S01670	S01670	S01670							
27	TRIGGER GRD.	S01204	S01204	S01204	S01204							
28 *29	BARREL CATCH SPRING TRIGGER	S01694 S01205	S01694 S01205	S01694 S01205	S01694 S01205							
30	TRIG EXTEN PIN	S01205 S01191	S01205 S01191	S01205 S01191	S01205 S01191	S01205 S01191	S01205	S01205 S01191	S01205 S01191	S01205 S01191	S01205 S01191	S01205 S01191
**31	TRIG EXTENSION	S01221	S01221	S01191 S01221	S01221							
32	SPRING TRIGGER	S01221	S01692	S01692	S01221							
33	HMR, TRIG, & CATCH PIN	S02160	S02160	S02160	S02160							
34	SWIVEL	N/A	N/A	R01853	N/A							
35	STOCK	S00777	S00777	S00777	14/73	S00777	S00777	S00777	S00777	S00777	S02943	S03230
36	SCREW TANG	S01723	S01723	S01723	S01723							
37	BUTT PLATE	S01994	N/A	N/A	S01994							
37	RECOIL PAD	N/A	S00423	S00423	N/A							
38	SCREW BUTT PLATE	S01722	S01722	S01722	S01722							
39	WASHER TANG SCREW	S01755	S01755	S01755	S01755							
40	VIEW HOLE PIN	S03636	S03636	S03636	S03636							
41	TRIGGER GUARD ASS'Y.	S02197	S02197	S02197	S02197							
**42	BRL CATCH STRIKER ASS'Y.	S02042	S02042	S02042	S02042							

ILL. NO.	PART NAME	PARDNER YTH S/I CHOKE SB1-11C 12 Gauge	PARDNER S/I CHOKE SB1-20C 20 Gauge	PARDNER S/I CHOKE SB1-25C 20 Gauge	PARDNER Turkey SB2-MAB 10 Gauge	PARDNER TURKEY SB1-F10 12 GAUGE	PARDNER YTH TURKEY SB2-MAD 10 GAUGE	PARDNER Turkey SB1-F12 12 Gauge	PARDNER TURKEY SB1-F25 10 GAUGE	PARDNER WATERFOW SB2-MAG 10 GAUGE	PARDNER WATERFOWL SB2-32C 10 GAUGE
**1	BARREL	S03723	S03842	S03724	S00023	S00642	S00023	S00639	S00593	S00983	S00381
2	EJECTOR	S02692	S02703	S02703	S02707	S02692	S02707	S02692	S02703	S02707	S02706
3	EJECTOR SPRING	S01695	S01695	S01695	S01695	S01695	S01695	S01695	S01695	S01695	S01695
4	PIN EJECTOR LATCH	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676
5	EJECTOR LATCH	S01208	S01208	S01208	S01208	S01208	S01208	S01208	S01208	S01208	S01208
6	SPRING EJECTOR LATCH	S01696	S01696	S01696 N10TK2	S01696	S01696	S01696	S01696	S01696	S01696	S01696
	CHOKE EJECTOR STOP PIN	H20M0D S01677	H20M0D S01677	S01677	H12TK2 S01677	N10TK2 S01677	N/A S01677	N/A S01677	N/A S01677	N/A S01677	<u>N/A</u> S01677
***9	FOREND	S02209	S02209	S02209	S00996	S01077	S02951	S02960	S02961	S00713	S02951
10	SPACER-FOREND			N/A	S00990	S00427	S02951 S00427	S02900	S02901 S01201	S00713	S00427
11	SCREW-FOREND SPCR.	N/A	N/A	N/A	S00146	S00146	S00146	S00146	S00146	S00146	S00146
12	SCREW FRDSHORT	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279
13	SIGHT-FRONT	S03432	S03432	S03432	S03432	S03432	S03432	S03432	S03432	S03432	S03432
**14	FRAME	S02286	S02286	S02286	S00688	S00626	S00688	S00626	S00626	S00688	S00688
**15	JOINT PIN FINISH	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207
16	RELEASE LEVER	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203
*17	FIRING PIN	S01671	S01671	S01671	S01671	S01671	S01671	S01671	S01671	S01671	S01671
*18	SPRING-FIRING PIN	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697
19	RELEASE LEVER PIN	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161
**20	LIFTER	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751
**21	STRIKER ASS'Y.	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043
22 **23	LIFTER SPRING	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693
*24	STRIKER PIN	S01673 S01202	S01673 S01202	S01673 S01202	S01673 S01202	S01673 S01202	S01673 S01202	S01673 S01202	S01673 S01202	S01673 S01202	S01673 S01202
25	HAMMER ASS'Y. HAMMER SPRING	S01202 S01691	S01202 S01691	S01202	S01202 S01691	S01202 S01691	S01202 S01691	S01202	S01202	S01202 S01691	S01202 S01691
25	TRIGGER GRD. PIN	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670
27	TRIGGER GRD.	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204
28	BARREL CATCH SPRING	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694
*29	TRIGGER	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205
30	TRIG EXTEN PIN	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191
**31	TRIG EXTENSION	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221
32	SPRING TRIGGER	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692
33	HMR, TRIG, & CATCH PIN	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160
34	SWIVEL	N/A	N/A	R01853	R01853	R01853	R01853	R01853	S01851	R01853	N/A
35	STOCK	S00353	S00353	S02634	S00683	S00682	S00682	S00682	S02943	S00682	S00682
36	SCREW TANG	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723
37	BUTT PLATE	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
37	RECOIL PAD	N/A	N/A	S00423	S00423	S00423	S00423	N/A	S00423	S00423	N/A
38	SCREW BUTT PLATE	N/A	N/A	N/A	S01722	S01722	S01722	S01722	N/A	S01722	S01722
39 40	WASHER TANG SCREW VIEW HOLE PIN	S01755 S03636	S01755 S03636	S01755 S03636	S01755 S03636	S01755 S03636	S01755 S03636	S01755 S03636	S01755 S03636	S01755 S03636	S01755 S03636
40	TRIGGER GUARD ASS'Y.	S03636 S02197	S03636 S02197	S03636 S02197	S03636 S02197	S03636 S02197	S02197	S03636 S02197	S03636 S02197	S03636 S02197	S03636 S02197
**42	BRL CATCH STRIKER ASS'Y.	S02197 S02042	S02197 S02042	S02197 S02042	S02197 S02042	S02197 S02042	S02197 S02042	S02197 S02042	S02197 S02042	S02197 S02042	S02197 S02042
44	DITE OATOTT STRIKEN ASS T.	002042	002042	002042	002042	002042	302042	002042	002042	0020 <del>4</del> 2	002042