



Legend

INTERNATIONAL

www.STIGuns.com
(512) 819-0656

CATALOG

COMPANY STATEMENT

STI INTERNATIONAL INC. IS A WORLD RENOWNED MANUFACTURER OF 1911 AND 2011 STYLE PISTOLS LOCATED IN GEORGETOWN, TEXAS. WITH OVER 17 YEARS EXPERIENCE DELIVERING THE HIGHEST QUALITY IN 1911 AND 2011 PISTOLS, PARTS AND COMPONENTS, STI INTERNATIONAL OFFERS A WIDE VARIETY OF MODELS OF 1911 AND 2011 PISTOLS IN MULTIPLE CALIBERS, CURRENTLY AVAILABLE THROUGH DEALERS AND DISTRIBUTORS IN THE US, CANADA, EUROPE, ASIA AND SOUTH AMERICA.

SHIPPING

PICK-UP SERVICE MONDAY-FRIDAY BY APPOINTMENT ONLY.

ALL PISTOLS ARE SHIPPED UPS OVERNIGHT (UNLESS OTHERWISE NOTED)

ALL FIREARMS AND FRAMES MUST BE SHIPPED TO A CURRENT F.F.L. HOLDER.

FIREARMS ARE NOT SHIPPED ON FRIDAYS.

PAYMENT

ACCEPTABLE PAYMENT FOR ITEMS AND SERVICES INCLUDE: CHECK, MASTERCARD, VISA, AND AMERICAN EXPRESS.

STI DOES NOT CHARGE CREDIT CARDS UNTIL PRODUCT IS SHIPPED, UNLESS OTHERWISE INFORMED.

WIRE TRANSFERS ARE ALSO ACCEPTED, PLEASE CONTACT STI FOR ADDITIONAL INFORMATION.

OPEN ACCOUNTS ARE ALSO AVAILABLE FOR ESTABLISHED BUSINESSES.

ORDERING

STI INTERNATIONAL HAS A \$500.00 MINIMUM ORDER.

FOR ORDERS UNDER \$500.00 PLEASE VISIT OUR WEB SITE

WWW.STIGUNS.COM FOR A COMPLETE LIST OF DISTRIBUTORS AND DEALERS.

WARRANTY STATEMENT

STI INTERNATIONAL, INC. MANUFACTURES ALL OF ITS OWN COMPONENTS EXCEPT PINS, SPRINGS, AND SCOPES. THE SUPPLIERS OF THESE PURCHASED PARTS ARE REPUTABLE MANUFACTURERS WITH WHOM WE HAVE LONG TERM BUSINESS RELATIONSHIPS. WE ARE, THEREFORE, SUPREMELY CONFIDENT IN THE FIT, FORM, AND FUNCTION OF EVERY FIREARM AND FIREARM PART THAT WE SHIP TO OUR LOYAL CUSTOMER BASE. WITH THAT IN MIND, WE UNCONDITIONALLY WARRANTY OUR PRODUCTS FOR THEIR INTENDED PURPOSE, WHEN PROPERLY INSTALLED. ABUSE AND NORMAL WEAR ARE EXCLUDED.

CALL STI FOR A RETURN AUTHORIZATION (RA#) FOR RETURN OF ANY ITEM TO STI. THE RA NUMBER MUST BE MARKED ON THE OUTSIDE OF THE BOX.

PACKAGES WILL NOT BE ACCEPTED WITHOUT A RA NUMBER.

STI INTERNATIONAL
114 HALMAR COVE
GEORGETOWN, TX
78628

PH: 512-819-0656
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WWW.STIGUNS.COM

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Texican

COMPETITION READY- NO TUNING REQUIRED

CALIBER:	.45 L.C. (LONG COLT)
ACTION:	SINGLE ACTION
CAPACITY:	6 ROUNDS
GRIP:	HARD RUBBER WITH STI LOGO
BARREL:	5 1/2", 1:16 TWIST
BARREL BORE:	.451"
CHAMBER TO BORE	
ALIGNMENT:	.0015" OR LESS
FIRING PIN:	FLOATING FIRING PIN (NO TRANSFER BAR)
SIGHTS:	FRONT FIXED, REAR FIXED
O.A. LENGTH:	11"
WEIGHT:	36.0 OZ.
FINISH:	BLUED FINISH WITH COLOR CASE HARDENED FRAME AND HAMMER
COMPETITION	
APPROVALS:	S.A.S.S. (SINGLE ACTION SHOOTING SOCIETY)

OPTIONS AVAILABLE:
•NONE

**PISTOL IS SHIPPED IN HARD FOAM CASE
MANUAL INCLUDED**



CALIBER:	9x19
FRAME:	30RC, CHROME MOLY STEEL
GRIP:	TEXTURED POLYMER WITH INTEGRAL TACTICAL RAIL
SLIDE:	4.15" TRI-TOP WITH FRONT AND REAR COCKING SERRATIONS
TRIGGER:	DA/SA
BARREL:	4.25"
SAFETIES:	AMBIDEXTROUS THUMB SAFETIES, HAMMER BLOCK, FIRING PIN
GUIDE ROD:	ONE PIECE
SIGHTS:	WINDAGE ADJUSTABLE W/ KEY
O.A. LENGTH:	7.97"
WEIGHT:	26.1 oz
FINISH:	BLUED
FEATURES:	AMBIDEXTROUS MAG RELEASE, AMBIDEXTROUS SLIDE STOP, INTERNAL EXTRACTOR

OPTIONS AVAILABLE:

- FIBER OPTIC FRONT SIGHT
- 15, 17, OR 19 ROUND MAGAZINES AVAILABLE

PISTOL IS SHIPPED IN HARD FOAM CASE
2 MAGAZINES, SIGHT KEY, CLEANING ROD, & AND MANUAL INCLUDED



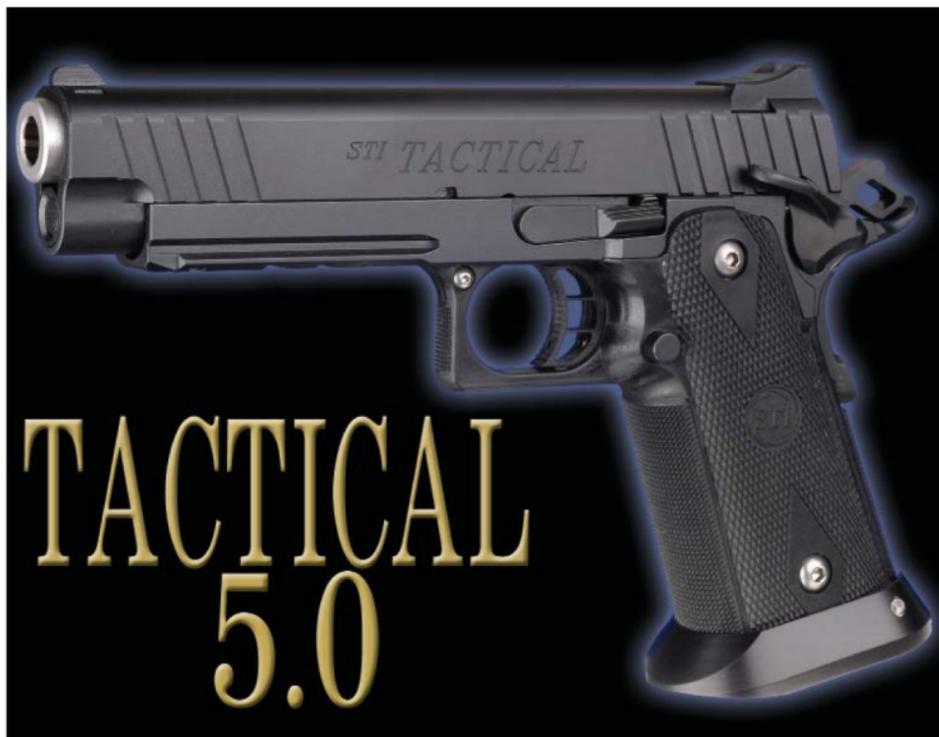
TACTICAL 4.15

CALIBER:	9x19, .40 S&W, .45 ACP
FRAME:	STI PATENTED MODULAR STEEL WITH INTEGRAL TACTICAL RAIL
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH ALUMINUM MAGWELL
SLIDE:	4.15" UNIQUE FLAT TOP, STI REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BULL BARREL, 4.15" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	STI RAMPED FRONT, HEINIE FIXED REAR
O.A. LENGTH:	7.65"
WEIGHT:	33.9 OZ
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME
- T.A.S. (TACTICAL ADJUSTABLE SIGHT)
- FIXED TRITIUM SIGHTS (2 DOT)

PISTOL IS SHIPPED IN HARD FOAM CASE
ONE 126MM MAGAZINE AND MANUAL INCLUDED



CALIBER:	9x19, .40 S&W, .45 ACP
FRAME:	STI PATENTED MODULAR STEEL WITH INTEGRAL TACTICAL RAIL
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH ALUMINUM MAGWELL
SLIDE:	5" UNIQUE FLAT TOP , STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BULL BARREL, 5" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	STI RAMPED FRONT, HEINIE FIXED REAR
O.A. LENGTH:	8.5"
WEIGHT:	STEEL FRAME: 37.5 OZ
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME
- DAWSON FRONT SIGHT
- T.A.S. (TACTICAL ADJUSTABLE SIGHT)
- FIXED TRITIUM SIGHTS (2 DOT)

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE 126MM MAGAZINE AND MANUAL INCLUDED**



TRUBOR

CALIBER:	9x19, .38 SUPER
FRAME:	STI PATENTED MODULAR STEEL
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH ALUMINUM MAGWELL
SLIDE:	5" CLASSIC WITH SLIDE LIGHTENING, STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI TRUBOR BARREL, RAMPED, FULLY SUPPORTED WITH INTEGRAL COMPENSATOR
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD:	STI ONE PIECE STEEL
SIGHTS:	C-MORE SCOPE (BLACK)
O.A. LENGTH:	10.5"
WEIGHT:	41.3 oz
FINISH:	BLUED WITH SIDES OF SLIDE POLISHED

OPTIONS AVAILABLE:

- HARD CHROME
- COLOR INLAY
- COLORED GRIP WITH MATCHING TRIGGER
- C-MORE CLICK SCOPE
- COLOR C-MORE SCOPE
- DRILLED & TAPPED MAG RELEASE
- D&T MAG RELEASE WITH OVERSIZED BUTTON
- STAINLESS MAGWELL
- RECOILMASTER

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE 140MM MAGAZINE AND MANUAL INCLUDED**



TRUSIGHT

CALIBER:	9x19, .40 S&W
FRAME:	STI PATENTED MODULAR STEEL 4.5" (LONG WIDE)
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH ALUMINUM MAGWELL
SLIDE:	4.15" UNIQUE, STI REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BULL BARREL, 5" RAMPED, FULLY SUPPORTED WITH EXPANSION CHAMBER
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	DAWSON FIBER OPTIC FRONT (INSTALLED ON BARREL) STI ADJUSTABLE REAR
O.A. LENGTH:	8.6"
WEIGHT:	36.3 OZ
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME
- COLOR INLAY
- DRILLED & TAPPED MAG RELEASE
- D&T MAG RELEASE WITH OVERSIZED BUTTON
- STAINLESS MAGWELL

SPECIAL FEATURES:

- FIBER OPTIC SIGHT
INSTALLED ON BARREL

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE 126MM MAGAZINE, AND MANUAL INCLUDED**



USPSA (Double Stack)

CALIBER:	.9X19, .40 S&W, .45 ACP
FRAME:	STI PATENTED MODULAR STEEL (LONG WIDE)
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH STAINLESS STEEL MAGWELL
SLIDE:	5" STAINLESS STEEL UNIQUE TRI-TOP WITH SABERTOOTH COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BULL BARREL, RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	DAWSON FIBER OPTIC FRONT STI ADJUSTABLE REAR
O.A. LENGTH:	8.6"
WEIGHT:	38.7 OZ
FINISH:	2 TONED STAINLESS STEEL SLIDE, BLUED WITH SIDES OF SLIDE POLISHED, FRAME BLUED

OPTIONS AVAILABLE:

•NONE



**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE 126MM MAGAZINE AND MANUAL INCLUDED**



CALIBER:	9x19, 40 S&W, .45 ACP
FRAME:	STI PATENTED MODULAR STEEL OR ALUMINUM, ALUMINUM MAINSPRING HOUSING
GRIP:	BLACK GLASS FILLED NYLON POLYMER
SLIDE:	3.9" CLASSIC WITH STI REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BULL BARREL, 3.9" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI RECOILMASTER
SIGHTS:	STI RAMPED FRONT STI FIXED REAR
O.A. LENGTH:	6.75"
WEIGHT:	STEEL FRAME: 29.7 OZ ALUMINUM FRAME: 26 OZ
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME
- AMBI THUMB SAFETY
- ALUMINUM FRAME
INCLUDES STAINLESS
STEEL SLIDE
- FIXED TRITIUM SIGHTS
(2 DOT)
- T.A.S. (TACTICAL
ADJUSTABLE SIGHTS)

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



EAGLE

	<p>CALIBER: 9x19, .40 S&W, .45 ACP</p> <p>FRAME: STI PATENTED MODULAR STEEL</p> <p>GRIP: BLACK GLASS FILLED NYLON POLYMER</p> <p>SLIDE: 5" CLASSIC ROUND TOP, STI FRONT AND REAR COCKING SERRATIONS</p> <p>TRIGGER: STI LONG CURVED</p> <p>BARREL: STI BUSHING BARREL, 5" RAMPED, FULLY SUPPORTED</p> <p>SAFETIES: STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)</p> <p>GUIDE ROD: STI ONE PIECE STEEL</p> <p>SIGHTS: STI COMPETITION FRONT STI ADJUSTABLE REAR</p> <p>LENGTH: 8.6"</p> <p>WEIGHT: 33.5 oz</p> <p>FINISH: BLUED WITH SIDES OF SLIDE POLISHED</p>	<p>OPTIONS AVAILABLE:</p> <ul style="list-style-type: none"> • AVAILABLE IN 6" • HARD CHROME • COLOR INLAY • CUSTOM SERIAL NUMBER • WIDE FRAME • LONG FRAME TO MATCH 5" OR 6" SLIDE • SHORT OR GUNSMITH TRIGGER • COLORED GRIP W/ MATCHING TRIGGER • UNIQUE OR FLAT TOP SLIDE • DAWSON FRONT SIGHT • STI FIXED REAR SIGHT • ADJUSTABLE TRITIUM 3 DOT (BOMAR CUT) • FIXED TRITIUM SIGHTS (2 DOT) • DRILLED AND TAPPED MAG RELEASE • D&T MAG RELEASE & OVSERSIZED BUTTON • STAINLESS STEEL OR ALUMINUM MAGWELL • BLUED GRIP SAFETY • BULL BARREL • RECOILMASTER
<p>PISTOL IS SHIPPED IN HARD FOAM CASE ONE 126MM MAG AND MANUAL INCLUDED</p>		



EDGE

STI'S #1 BEST SELLER 9 YEARS IN A ROW

CALIBER:	9X19, .38 SUPER, .40 S&W, .45 ACP
FRAME:	STI PATENTED MODULAR STEEL (LONG WIDE)
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH ALUMINUM MAGWELL
SLIDE:	5" UNIQUE ROUND TOP WITH STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED
BARREL:	STI BULL BARREL, RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	STI COMPETITION FRONT STI ADJUSTABLE REAR
O.A. LENGTH:	8.5"
WEIGHT:	38.1 OZ
FINISH:	BLUED WITH SIDES OF SLIDE POLISHED

OPTIONS AVAILABLE:

- HARD CHROME
- COLOR INLAY
- CUSTOM SERIAL NUMBER
- DAWSON FIBER OPTIC FRONT SIGHT
- 3 DOT TRITIUM ADJUSTABLE SIGHTS
- COLORED GRIP WITH MATCHING TRIGGER
- DRILLED & TAPPED MAG RELEASE
- D & T MAG RELEASE WITH OVERSIZED BUTTON
- STAINLESS MAGWELL

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE 126MM MAGAZINE AND MANUAL INCLUDED**



CALIBER:	.40 S&W
FRAME:	STI PATENTED MODULAR STEEL (LONG WIDE)
GRIP:	GRAY GLASS FILLED NYLON POLYMER WITH STAINLESS STEEL MAGWELL
SLIDE:	5" UNIQUE ROUND TOP WITH STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER (GRAY)
BARREL:	STI BULL BARREL, RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	DAWSON FIBER OPTIC FRONT STI ADJUSTABLE REAR
O.A. LENGTH:	8.6"
WEIGHT:	39.5 oz
FINISH:	HARD CHROME WITH SIDES OF SLIDE POLISHED AND COLOR INLAY (BLACK)

OPTIONS AVAILABLE:

- DRILLED & TAPPED MAG RELEASE
- D & T MAG RELEASE WITH OVERSIZED BUTTON

PISTOL IS SHIPPED IN HARD FOAM CASE
ONE 126MM MAGAZINE AND MANUAL INCLUDED



CALIBER: .9x19, .38 SUPER
FRAME: STI PATENTED MODULAR STEEL
GRIP: BLUE GLASS FILLED NYLON POLYMER WITH STAINLESS STEEL MAGWELL AND DRILLED & TAPPED MAG RELEASE
SLIDE: 5" CLASSIC FLAT TOP WITH SLIDE LIGHTENING, SABERTOOTH COCKING SERRATIONS
TRIGGER: STI GUNSMITH BLANK TRIGGER
BARREL: STI TRUBOR BULL BARREL, RAMPED, FULLY SUPPORTED WITH INTEGRAL COMPENSATOR
SAFETIES: STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES
GUIDE ROD: STI RECOIL MASTER
SIGHTS: C-MORE SCOPE (GRAY)
O.A. LENGTH: 10.5"
WEIGHT: 44.6 oz
FINISH: HARD CHROME WITH COLOR INLAY (BLUE) SIDES OF SLIDE POLISHED

OPTIONS AVAILABLE:

- SHORT OR LONG TRIGGER
- COLORED GRIP WITH MATCHING TRIGGER
- COLORED C-MORE SCOPE
- OVERSIZED MAG BUTTON
- CLICK SCOPE

PISTOL INCLUDES:

- ONE STI TEAM SHIRT
- ONE STI CAP
- TEST TARGET

PISTOL IS SHIPPED IN HARD FOAM CASE
 ONE 140MM MAGAZINE AND MANUAL INCLUDED



CALIBER: .9x19, .40 S&W, .45 ACP
FRAME: STI PATENTED MODULAR STEEL (LONG WIDE)
GRIP: BLACK GLASS FILLED NYLON POLYMER WITH
 HARDCHROMED MAGWELL
SLIDE: 5" UNIQUE TRI-TOP WITH 20 LPI, SABERTOOTH
 COCKING SERRATIONS
TRIGGER: STI LONG CURVED TRIGGER
BARREL: STI BULL BARREL, RAMPED, FULLY SUPPORTED
SAFETIES: STI HIGH-RIDE BEAVERTAIL GRIP SAFETY
 AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD: STI RECOIL MASTER
SIGHTS: DAWSON FIBER OPTIC (.100) FRONT
 STI ADJUSTABLE REAR
O.A. LENGTH: 8.6"
WEIGHT: 38 oz
FINISH: HARD CHROMED SLIDE WITH COLOR INLAY
 (BLACK) & SIDES OF SLIDE POLISHED, FRAME
 BLUED

OPTIONS AVAILABLE:
 •NONE



**PISTOL IS SHIPPED IN HARD FOAM CASE
 ONE 126MM MAGAZINE AND MANUAL INCLUDED**



CALIBER:	9x19
FRAME:	STI PATENTED MODULAR STEEL
GRIP:	BLACK GLASS FILLED NYLON POLYMER, WITH ALUMINUM MAGWELL, DRILLED & TAPPED MAGAZINE RELEASE
SLIDE:	4.15" UNIQUE, SABERTOOTH COCKING SERRATIONS, LIGHTENED FRONT & REAR
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI TRUBORE BARREL, 4.15" RAMPED, 2 PORT, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD:	STI RECOIL MASTER (LIGHT)
SIGHTS:	C-MORE RED DOT SCOPE WITH BLAST SHIELD AND THUMB REST
O.A. LENGTH:	9.5"
WEIGHT:	38.9 oz
FINISH:	BLUED WITH SIDES OF SLIDE POLISHED

OPTIONS AVAILABLE:
 •C-MORE "CLICK ADJUSTABLE" RED DOT SCOPE

**PISTOL IS SHIPPED IN HARD FOAM CASE
 ONE 126MM MAGAZINE AND MANUAL INCLUDED**



Escort

CALIBER:	9x19, .45 ACP
FRAME:	1911 <u>FORGED</u> ALUMINUM OFFICER LENGTH FRAME, UNDERCUT TRIGGER GUARD, STIPPLED FRONT STRAP
GRIP:	CHECKERED COCOBOLA GRIP PANELS (STD)
SLIDE:	ROUND TOP WITH REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BULL BARREL, 3.0" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	3 DOT (WHITE) TACTICAL ADJUSTABLE SIGHT (T.A.S.)
O.A. LENGTH:	7"
WEIGHT:	22.8 OZ
FINISH:	DURACOAT FRAME, BLUED SLIDE

OPTIONS AVAILABLE:
*NONE

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



Guardian

CALIBER:	9x19, .45 ACP
FRAME:	STI 1911 OFFICER FRAME, STI STIPPLED FRONT STRAP, UNDERCUT TRIGGER GUARD
GRIP:	CHECKERED COCOBOLA GRIP PANELS (STD)
SLIDE:	3.9" STAINLESS CLASSIC COMMANDER FLAT TOP WITH STI REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVE TRIGGER
BARREL:	STI BULL BARREL, 3.9" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	3 DOT (WHITE) TACTICAL ADJUSTABLE SIGHT (T.A.S.)
O.A. LENGTH:	7.5"
WEIGHT:	32.4 oz
FINISH:	STAINLESS SLIDE WITH POLISHED SIDES AND BLUED FRAME

OPTIONS AVAILABLE:
•NONE

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



CALIBER:	.45 ACP
FRAME:	STI 1911 FORGED FRAME WITH 30 LPI FRONT STRAP CHECKERING (STEEL)
GRIP:	CUSTOM MATCHING POLYMER GRIP PANELS
SLIDE:	5" CLASSIC WITH FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED ALUMINUM TRIGGER
BARREL:	STI BUSHING BARREL, 5" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI ONE PIECE
SIGHTS:	STI RAMPED FRONT T.A.S. REAR (TACTICAL ADJUSTABLE SIGHT)
O.A. LENGTH:	8.5"
WEIGHT:	37 oz
FINISH:	BLUED- POLISHED SIDES OF SLIDE 2 TONE BROWN OVER TAN 2 TONE BLACK OVER O.D. GREEN

OPTIONS AVAILABLE:
•FINISH

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



LEGACY

CALIBER:	9X19, .45 ACP
FRAME:	STI 1911 FORGED FRAME WITH 30 LPI FRONT STRAP CHECKERING, STEEL MAINSPRING HOUSING
GRIP:	CUSTOM COCOBOLA GRIP PANELS
SLIDE:	5" FLAT TOP WITH REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED ALUMINUM TRIGGER
BARREL:	STI BUSHING BARREL, 5" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES
GUIDE ROD:	STI ONE PIECE
SIGHTS:	STI RAMPED FRONT T.A.S. REAR (TACTICAL ADJUSTABLE SIGHT)
O.A. LENGTH:	8.5"
WEIGHT:	37 OZ
FINISH:	BLUED, WITH SIDES OF SLIDE POLISHED

OPTIONS AVAILABLE:
• NONE

SPECIAL FEATURES:
• SLIDE IS FLAT TOP WITH DIAMOND LPI, & MASTER LINE ON BOTH SIDES OF SLIDE



**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



LS

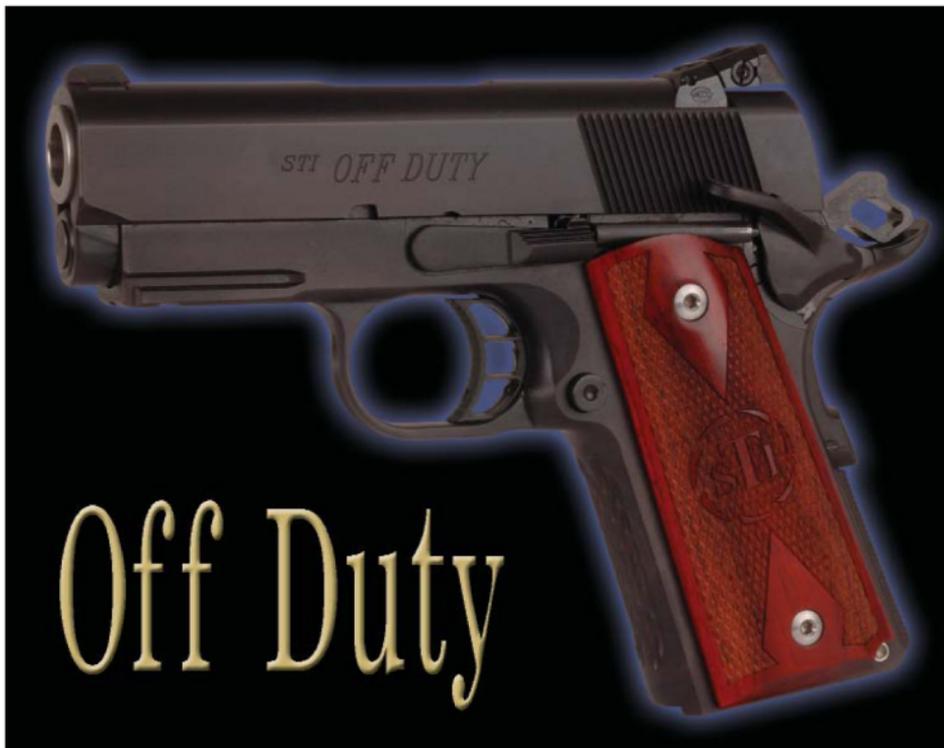
**LS DOES NOT LOCK BACK
ON EMPTY MAGAZINE*

CALIBER:	9x19, .40 S&W
FRAME:	STI 1911 COMPACT FRAME, STI STIPPLED FRONT STRAP
GRIP:	CHECKERED COCOBOLA GRIP PANELS (THIN)
SLIDE:	STI BULLET STYLE WITH STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	3.4" FULLY SUPPORTED, RAMPED WITH LINKLESS LOCK UP
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	SLIDE INTEGRAL FRONT, HEINE LOW MOUNT REAR
O.A. LENGTH:	7.0"
WEIGHT:	26.6 oz
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



CALIBER:	9x19, .45 ACP
FRAME:	STI 1911 COMPACT FRAME, STI STIPPLED FRONT STRAP
GRIP:	CHECKERED COCOBOLA GRIP PANELS (THIN)
SLIDE:	STI BULLET STYLE WITH STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	3.0" FULLY SUPPORTED, RAMPED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	SLIDE INTEGRAL FRONT, HEINE LOW MOUNT REAR
O.A. LENGTH:	7.0"
WEIGHT:	31.3 oz
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME
- DRILLED & TAPPED STEEL MAINSPRING WITH MAGWELL

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



RANGE MASTER

CALIBER: 9x19, .45 ACP
FRAME: STI 1911 GOVERNMENT FRAME WITH EXTENDED DUST COVER, 30 LPI FRONT STRAP CHECKERING, UNDERCUT TRIGGER GUARD
GRIP: CHECKERED COCOBOLA GRIP PANELS (STD)
SLIDE: 5" UNIQUE, FLAT TOP WITH STI FRONT AND REAR COCKING SERRATIONS
TRIGGER: STI LONG CURVED TRIGGER
BARREL: STI BULL BARREL, 5.0" RAMPED FULLY SUPPORTED
SAFETIES: STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD: STI RECOIL MASTER
SIGHTS: STI COMPETITION FRONT, STI ADJUSTABLE REAR
O.A. LENGTH: 8.5"
WEIGHT: 43.2 oz
FINISH: BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME
- DAWSON FIBER OPTIC FRONT SIGHT

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



RANGER II

CALIBER:	9x19, .40 S&W, .45 ACP
FRAME:	STI 1911 GOVERNMENT FRAME STI STIPPLED FRONT STRAP, UNDERCUT TRIGGER GUARD
GRIP:	CHECKERED COCOBOLA GRIP PANELS (THIN)
SLIDE:	4.15" FLAT TOP WITH STI REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BULL BARREL, 4.15" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	STI RAMPED FRONT HEINIE FIXED REAR
O.A. LENGTH:	7.75"
WEIGHT:	33 OZ
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- HARD CHROME
- THICK GRIPS
- FIXED TRITIUM SIGHT (2 DOT)

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**

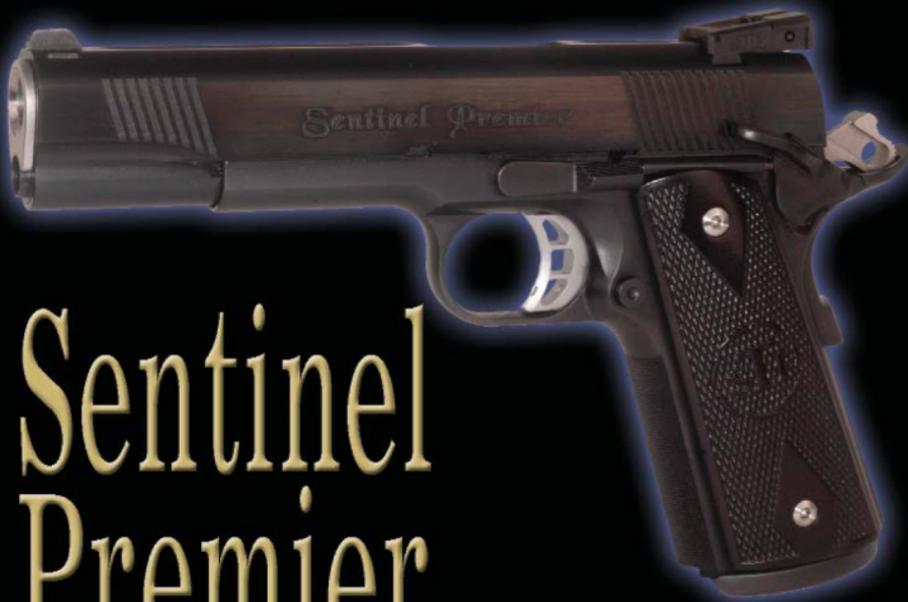


CALIBER:	9X19
FRAME:	STI 1911 FORGED ALUMINUM MODIFIED COMPACT FRAME, STI STIPPLED FRONT STRAP, UNDERCUT TRIGGER GUARD
GRIP:	CHECKERED COCOBOLA GRIP PANELS (STD)
SLIDE:	3.0" CLASSIC , TRI-TOPPED WITH LIGHTENED FORE END, CLASSIC REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVE TRIGGER
BARREL:	STI BULL BARREL, 3.0" RAMPED, FULLY SUPPORTED
SAFETIES:	STI BOBBED HIGH-RIDE BEAVERTAIL GRIP SAFETY, NARROWED SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	STI INTEGRAL SIGHTS
O.A. LENGTH:	6.0"
WEIGHT:	21 OZ
FINISH:	BLUED SLIDE WITH DURACOATED FRAME

OPTIONS AVAILABLE:

- NONE

PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED



Sentinel Premier

CALIBER: .45 ACP

FRAME: STI 1911 GOVERNMENT FORGED STEEL
 FRAME WITH FRONT STRAP 30 LPI
 CHECKERING AND STEEL MAGWELL

GRIP: CHECKERED BLACK CRISTOBAL GRIP PANELS

SLIDE: 5" FLAT TOP WITH CLASSIC FRONT AND REAR
 COCKING SERRATIONS

TRIGGER: STI LONG CURVED ALUMINUM TRIGGER

BARREL: STI 5" BUSHING BARREL, RAMPED, FULLY
 SUPPORTED

SAFETIES: STI HIGH-RIDE BEAVERTAIL GRIP SAFETY
 SINGLE SIDED THUMB SAFETY (BLUED)

GUIDE ROD: STI RECOIL MASTER

SIGHTS: STI RAMPED TRITIUM FRONT & DAWSON
 PRECISION/ STI "PERFECT IMPACT" TRITIUM
 REAR SIGHTS

O.A. LENGTH: 8.5"

WEIGHT: 36.7 oz

FINISH: BLUED WITH SIDES OF SLIDE POLISHED

OPTIONS AVAILABLE:

- HARD CHROME
- AMBI THUMB SAFETIES

SPECIAL FEATURES:

- SLIDE IS FLAT TOP WITH DIAMOND LPI
- BARREL CROWNED FLUSH W/ BUSHING
- BLENDED MAGWELL

**PISTOL IS SHIPPED IN HARD FOAM CASE
 ONE MAGAZINE AND MANUAL INCLUDED**



CALIBER:	.45 ACP
FRAME:	1911 GOVERNMENT STEEL FRAME, BALD FRONT STRAP
GRIP:	HAND CHECKERED DOUBLE DIAMOND MAHOGENY GRIP PANELS
SLIDE:	5.0" CLASSIC, FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	5" CHROMED NON-RAMPED BUSHING BARREL, WITH FITTED BUSHING
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	ONE PIECE FULL LENGTH
SIGHTS:	FIBER OPTIC FRONT ADJUSTABLE REAR
O.A. LENGTH:	8.5"
WEIGHT:	35.3 OZ
FINISH:	PARKERIZED

OPTIONS AVAILABLE:

***NONE**

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



CALIBER:	9x19, .45 ACP
FRAME:	STI 1911 GOVERNMENT FRAME WITH FRONT STRAP 30 LPI CHECKERING, SQUARE UNDERCUT TRIGGER GUARD, STEEL MAGWELL
GRIP:	CHECKERED COCOBOLA GRIP PANELS (STD)
SLIDE:	6" FLAT TOP WITH STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED ALUMINUM TRIGGER
BARREL:	STI 6" BULL BARREL, RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD:	STI TWO PIECE
SIGHTS:	ARISTOCRAT FRONT AND REAR SIGHTS
O.A. LENGTH:	9.5"
WEIGHT:	44 OZ
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:
 •HARD CHROME

**PISTOL IS SHIPPED IN HARD FOAM CASE
 ONE MAGAZINE AND MANUAL INCLUDED**



TROJAN

STI's #2 BEST SELLER 8 YEARS IN A ROW

CALIBER:	9X19, .38 SUPER, .40 S&W, .45 ACP
FRAME:	STI 1911 GOVERNMENT FRAME, STI STIPPLED FRONT STRAP, UNDERCUT TRIGGER GUARD
GRIP:	CHECKERED COCOBOLA GRIP PANELS (THIN)
SLIDE:	5" FLAT TOP, STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BUSHING BARREL, 5" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI ONE PIECE STEEL
SIGHTS:	STI COMPETITION FRONT, STI ADJUSTABLE REAR
O.A. LENGTH:	8.5"
WEIGHT:	36 oz
FINISH:	BLUED MATTE FINISH

OPTIONS AVAILABLE:

- 6" SLIDE
- HARD CHROME
- THICK GRIPS
- DAWSON FRONT SIGHT
- STI FIXED REAR SIGHT
- ADJUSTABLE TRITIUM 3 DOT SET (BOMAR CUT)
- FIXED TRITIUM SIGHT SET (2 DOT)
- AMBI THUMB SAFETY
- MAGWELL WITH STEEL MAINSPRING HOUSING
- RECOILMASTER (5" ONLY)

**PISTOL IS SHIPPED IN HARD FOAM CASE
ONE MAGAZINE AND MANUAL INCLUDED**



CALIBER:	.45 ACP
FRAME:	STI 1911 STAINLESS STEEL GOVERNMENT FRAME, STI STIPPLED FRONT STRAP, UNDERCUT TRIGGER GUARD
GRIP:	CHECKERED COCOBOLA GRIP PANELS (STD)
SLIDE:	5" FLAT TOP, STI FRONT AND REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BUSHING BARREL, 5" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY SINGLE SIDED THUMB SAFETY
GUIDE ROD:	STI ONE PIECE STEEL
SIGHTS:	STI COMPETITION FRONT, T.A.S. ADJUSTABLE REAR
O.A. LENGTH:	8.5"
WEIGHT:	36 OZ
FINISH:	STAINLESS STEEL, SIDES OF SLIDE POLISHED

OPTIONS AVAILABLE:
 • AMBI THUMB SAFETY

**PISTOL IS SHIPPED IN HARD FOAM CASE
 ONE MAGAZINE AND MANUAL INCLUDED**



CALIBER:	9X19, .40 S&W, .45 ACP
FRAME:	STI 1911 GOVERNMENT FORGED FRAME, FRONT STRAP 30 LPI CHECKERING, UNDERCUT TRIGGER GUARD, WITH CHECKERED STEEL D&T MAINSPRING HOUSING AND MAGWELL
GRIP:	STI ALUMAGRIP GRIP PANELS (STANDARD)
SLIDE:	5" STAINLESS STEEL CLASSIC TRI-TOP WITH SABERTOOTH COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BUSHING BARREL, 5" RAMPED, FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE BEAVERTAIL GRIP SAFETY AMBIDEXTEROUS THUMB SAFETIES (STAINLESS)
GUIDE ROD:	STI RECOIL MASTER
SIGHTS:	STI COMPETITION FRONT / STI ADJUSTABLE REAR
O.A. LENGTH:	8.5"
WEIGHT:	38.3 oz
FINISH:	2 TONED STAINLESS STEEL SLIDE, BLUED WITH SIDES OF SLIDE POLISHED, FRAME BLUED

OPTIONS AVAILABLE:
 • DAWSON FRONT SIGHT



**PISTOL IS SHIPPED IN HARD FOAM CASE
 ONE MAGAZINE AND MANUAL INCLUDED**

1911 FRAME KITS

1911 INVESTMENT CAST FRAME



MATERIAL:
4140 STEEL, INVESTMENT CAST HEAT TREATED TO 28-32 ROCKWELL.

FEATURES:
*OVERSIZE RAILS FOR PRECISE SLIDE FITS.
*TANG IS CUT .250" RADIUS FOR BEAVERTAIL GRIP SAFETY.

*UNDERCUT TRIGGER GUARD
*BARE FRONT STRAP
*RAMP CUT (ONLY) (STI, WILSON-NOWLIN)

PART NUMBER: 190-35012011-00

1911 TACTICAL FRAME



MATERIAL:
4140 STEEL, INVESTMENT CAST HEAT TREATED TO 28-32 ROCKWELL.

FEATURES:
*OVERSIZE RAILS FOR PRECISE SLIDE FITS.
*TANG IS CUT .250" RADIUS FOR BEAVERTAIL GRIP SAFETY.

*UNDERCUT TRIGGER GUARD
*30 LPI CHECKERED FRONT STRAP
*INTEGRAL TACTICAL (LIGHT) RAIL
*RAMP CUT (ONLY) (STI, WILSON-NOWLIN)

PART NUMBER: 190-50040111-00

1911 FORGED FRAME



MATERIAL:
4140 STEEL, FORGED BILLET THEN MILLED TO 1911 SPECIFICATIONS, & HEAT TREATED TO 28-32 ROCKWELL.

FEATURES:
*OVERSIZE RAILS FOR PRECISE SLIDE FITS.
*TANG IS CUT .250" RADIUS FOR BEAVERTAIL GRIP SAFETY.

*CHECKERED FRONT STRAP
*NO RAMP CUT

PART NUMBER: 190-35010224-10

1911 MASTER SERIES FRAME



MATERIAL:
4140 STEEL, INVESTMENT CAST HEAT TREATED TO 28-32 ROCKWELL.

FEATURES:
*OVERSIZE RAILS FOR PRECISE SLIDE FITS.
*TANG IS CUT .250" RADIUS FOR BEAVERTAIL GRIP SAFETY.

*UNDERCUT TRIGGER GUARD
*SQUARE TRIGGER GUARD
*30 LPI CHECKERED FRONT STRAP
*RAMP CUT (ONLY) (STI, WILSON-NOWLIN)

PART NUMBER: 190-50010211-00

2011 FRAME KITS

THE STI 2011 FRAME IS MANUFACTURED FROM 4140 MAXWELL ALLOY STEEL, PRE-CUT FOR HIGH RIDE BEAVERTAIL GRIP SAFETY AND AMBIDEXTROUS THUMB SAFETY CONFIGURATION. THE 2011 STEEL FRAME IS CNC MILLED BILLET, CREATING A VERY ACCURATE FRAME TO BUILD THE HIGHEST QUALITY PISTOLS. THE INNOVATIVE FRAME DESIGN PRESERVES THE 17 DEGREE ANGLE OF GRIP IN RELATION TO THE SLIDE, ORIGINAL TO THE 1911. THE ESSENTIAL DESIGN ELEMENT FOR HIGH CAPACITY, THE 2011 GRIP, IS MADE FROM GLASS FILLED NYLON POLYMER AND IS CHECKERED WITH 30 LPI IN THE COMPLETE FRONT STRAP AND 25 LPI ON THE TRIGGER GUARD. AVAILABLE IN BLACK, GRAY, BLUE, AND RED. THE GRIP PANELS ARE CHECKERED IN 30 LPI. TO INCREASE STRENGTH AND DURABILITY, METAL INSERTS ARE MOLDED INTO THE GRIP TO ALLOW METAL TO METAL CONTACT WITH THE FRAME.

ALL FRAME KITS INCLUDE: FRAME, GRIP, MAGAZINE RELEASE, MAINSPRING HOUSING AND TRIGGER.



STANDARD FRAME



5.0 FRAME



TACTICAL FRAME



6.0 FRAME

2011 FRAME OPTION LIST

FRAME	RAMP CUT	4140 STL	CUSTOM SERIAL #	D&T FOR SCOPE	WIDE FRAME	SHORT OR G.S. TRIGGER	COLOR GRIP
STD	X	STD	X	X	X	X	X
5"	X	STD	X	X	STD	X	X
TACTICAL	STD.	STD	N/A	N/A	N/A	X	N/A
6"	X	STD	X	X	STD	X	X

SLIDES

STI INTERNATIONAL SLIDES ARE CNC MILLED FROM PRE-HARDENED BARSTOCK 4140 CARBON STEEL TO ENSURE SLIDE RAIL EXACTNESS. THE BREECH FACE IS WIRE EDM CUT FOR MAXIMUM PRECISION ANGLE. STI OFFERS THREE SLIDE LENGTHS: 4.15"(COMMANDER), 5"(GOVERNMENT), AND 6"(LONG SLIDE). THE SLIDES HAVE LOWERED AND FLARED EJECTION PORTS (LARGEST IN INDUSTRY) FOR RELIABLE CASE EJECTION. STI OFFERS A WIDE VARIETY OF OPTIONS ON OUR SLIDES THAT CAN SAVE TIME FOR THE FINAL ASSEMBLY OF A HIGH QUALITY PISTOL.



4.15" CLASSIC SLIDE

* SHOWN W/ ROUND TOP, NO SIGHT CUTS, NO COCKING SERRATIONS, STI LOGO



5" CLASSIC SLIDE

* SHOWN W/ ROUND TOP, BOMAR REAR SIGHT CUT, DOVETAIL FRONT SIGHT CUT, F/R COCKING SERRATIONS, NO STI LOGO



5" UNIQUE SLIDE

* SHOWN W/ TRI-TOP, NOVAK REAR SIGHT CUT, DOVETAIL FRONT SIGHT CUT, F/R COCKING SERRATIONS, NO STI LOGO



6" UNIQUE SLIDE

* SHOWN W/ FLAT TOP, BOMAR REAR SIGHT CUT, DOVETAIL FRONT SIGHT CUT, REAR COCKING SERRATIONS, STI LOGO



6" CLASSIC SLIDE

* SHOWN W/ ROUND TOP, NO SIGHT CUTS, NO COCKING SERRATIONS, NO STI LOGO

SLIDE OPTION LIST

SLIDE	REAR SERRATIONS	F/R SERRATIONS	STI LOGO	FRONT SIGHT CUT	BOMAR REAR CUT	NOVAK REAR CUT	SLIDE LIGHTENING	FLAT TOP SLIDE	TRI-TOP SLIDE
4.15" CLSC	X	N/A	X	X*	X*	X*	N/A	X*	N/A
5" CLSC	X	X	X	X	X	X	X	X	X
5" UNIQUE	X	X	X	X	X	X	X	X	X
6" CLSC	X	X	X	X	X	X	X	X	X
6" UNIQUE	X	X	X	X	X	X	X	X	X

2011 & 1911 SLIDE TO FRAME FITS

THE STI SLIDE TO FRAME FIT IS OFFERED IN BOTH THE 2011 AND THE 1911 STYLE FRAMES. EACH FRAME IS PRECISELY HAND FIT TO THE SLIDE. THIS OFFERS A TIGHT YET SMOOTH FIT, AIDING IN THE BASICS OF ANY HIGH QUALITY PISTOL.

FOR SLIDE OPTIONS SEE PAGE 28
FOR 2011 FRAME OPTIONS SEE PAGE 24
FOR 1911 FRAME OPTIONS SEE PAGE 25

ALSO AVAILABLE FROM STI ARE 2011 SHORT BLOCKS. INCLUDES: FRAME, SLIDE, BARREL, RECOIL SYSTEM AND SLIDE STOP INSTALLED. CALL YOUR STI SALES REPRESENTATIVE FOR MORE INFORMATION.

2011 S.F.F.

STD FRAME
5" FRAME
6" FRAME
TACTICAL FRAME

2011 TACTICAL S.F.F.



*SHOWN:
TACTICAL FRAME,
TACTICAL SLIDE, F&R SERRATIONS, FRONT DOVETAIL SIGHT CUT, NOVAK REAR SIGHT CUT, FLAT-TOP SLIDE W/ STI LOGO

2011 6" S.F.F.



*SHOWN
6" FRAME, 6" UNIQUE SLIDE, NO SERRATIONS, NO SIGHT CUTS, ROUND TOP SLIDE

1911 S.F.F.

5" FORGED (NON RAMP)
5" CAST (RAMP CUT)
6" CAST (RAMP CUT)
5" MASTER SERIES (RAMP CUT)
5" DUTY ONE (RAMP CUT)
6" MASTER SERIES (RAMP CUT)

1911 MASTER SERIES S.F.F.



*SHOWN
MASTER SERIES FRAME
6" CLASSIC SLIDE
F&R SERRATIONS
BOMAR REAR SIGHT CUT
FLAT-TOP SLIDE

1911 CAST S.F.F.



*SHOWN
1911 CAST FRAME, 5" CLASSIC SLIDE, F&R SERRATIONS, BOMAR REAR SIGHT CUT, FRONT DOVETAIL SIGHT CUT, FLAT-TOP SLIDE, STI LOGO

BARRELS

STI BARRELS ARE MADE FROM 416 RIFLE GRADE STAINLESS STEEL BILLET FORGINGS. THE BORE IS GUN DRILLED, BUTTON RIFLED, THEN AIR GAGED TO OFFER THE MOST EXACTING SIZE, AND MOST CONSISTANT BARREL AVAILABLE. THE RIFLING IS 1 IN 16 TWIST AND HAS 6 LANDS AND GROOVES. THE BARRELS ARE VACUUM HEAT TREATED AND VACUUM TEMPERED TO 40RC, THEN MACHINED TO EXACTING SPECIFICATIONS. THE BARRELS ARE SHORT CHAMBERED TO ALLOW THE GUNSMITH TO CUT THE CHAMBER TO THEIR APPLICATION.

5" BULL	PART NUMBER
.355	200-50.351100-00
9X19	200-509191100-00
38SUPER	200-503801100-00
.400	200-50.401100-00
.40 S&W	200-504001100-00
.450	200-50.451100-00
.45 ACP	200-504501100-00
6" BULL	
.355	200-60.351100-00
9X19	200-609191100-00
38SUPER	200-603801100-00
.400	200-60.401100-00
.40 S&W	200-604001100-00
.450	200-60.451100-00
.45 ACP	200-604501100-00
5" BUSHING	
.355	200-50.352100-00
9X19	200-509192100-00
38SUPER	200-503802100-00
.40 S&W	200-504002100-00
.45 ACP	200-504502100-00
6" BUSHING	
9X19	200-609192100-00
38SUPER	200-603802100-00
.40 S&W	200-604002100-00
.45 ACP	200-604502100-00
TRUBOR T1	
.355	200-55.3551101-00
9X19	200-559191101-00
38SUPER	200-553801101-00
TRUBOR T2	
.355	200-55.3551102-00
9X19	200-559191102-00
38SUPER	200-553801102-00
TRUBOR BLANK	
.355	200-55.3801103-00

BULL BARREL

AVAILABLE CALIBERS: .355, 9MM, .38 SUPER, .400, .40 S&W, .450, .45 ACP



5" BULL BARREL



6" BULL BARREL

BUSHING BARREL

AVAILABLE CALIBERS: .355, 9MM, .38 SUPER, .400, .40 S&W, .450, .45 ACP

INCLUDES: BARREL, STAINLESS STEEL BUSHING, BARREL LINK AND PIN



5" BUSHING BARREL



6" BUSHING BARREL

TRUBOR BARREL

T1 AVAILABLE CALIBERS: .355, 9MM, .38 SUPER
T2 AVAILABLE CALIBERS: .355, 9MM, .38 SUPER
NON PORT TRUBOR BLANK: .355, 9MM, .38 SUPER



TRUBOR BARREL W/T1 COMP



TRUBOR BARREL W/T2 COMP

MAGAZINES & COMPONENTS

THE STI 2011 MAGAZINE IS MANUFACTURED OUT OF 410 STAINLESS STEEL, PRODUCING A MAGAZINE WITH LONGER LIFE, GREATER STRENGTH, AND BETTER CORROSION RESISTANCE.

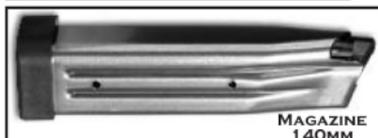
STI 2011 MAGAZINES ARE BUILT SPECIFICALLY FOR ALL STI 2011 STYLE PISTOLS AND FRAMES. IN COMBINATION WITH THE 2011 PATENTED FRAME, THE STI 2011 MAGAZINE ALLOWS FOR MAXIMUM ROUND CAPACITY, RANGING FROM 10 TO 26 ROUNDS (DEPENDING ON LENGTH AND CALIBER).



MAGAZINE
120MM



MAGAZINE
126MM



MAGAZINE
140MM



MAGAZINE
170MM

MAGAZINE 120MM

9MM/.38 = 15 ROUNDS
.40 CAL = 12 ROUNDS
.45 ACP = 10 ROUNDS

MAGAZINE 126MM

9MM/.38 = 17 ROUNDS
.40 CAL = 14 ROUNDS
.45 ACP = 12 ROUNDS

MAGAZINE 140MM

9MM/.38 = 20 ROUNDS
.40 CAL = 17 ROUNDS
.45 ACP = 14 ROUNDS

MAGAZINE 170MM

9MM/.38 = 26 ROUNDS
.40 CAL = 22 ROUNDS



MAGAZINE
BODY
120MM



MAGAZINE
BODY
126MM



MAGAZINE
BODY
140MM



MAGAZINE
BODY
170MM



FOLLOWER



BASE PLATE



MAGAZINE BASE PADS

MAGAZINE SPRINGS

120MM 10 RD. 9MM/.38
120MM 10 RD. .40/.45
120MM STD. 9MM/.38
120MM STD. .40/.45

126MM 10 RD. .38/.40
126MM 10 RD. 9MM
126MM STD. 9MM/.38

140MM STD. 9MM/.38
140MM STD. .40/.45

170MM STD. .38/.40

GRIPS AND TRIGGERS

REPLACEMENT 2011 GRIPS FOR THE STI LINE OF PISTOLS AND FRAMES. THE GLASS FILLED NYLON POLYMER GRIP IS THE SECOND COMPONENT OF THE 2011 MODULAR (HIGH CAPACITY) FRAME SYSTEM. AVAILABLE IN 4 COLORS.



2011 GRIP
BLACK

PART #:
600-0210100-00



2011 GRIP
BLUE

PART #:
600-0210200-00



2011 GRIP
GRAY

PART #:
600-0210300-00



2011 GRIP
RED

PART #:
600-0210500-00

FOR FASTER MAGAZINE RELOADS, THE STI MAGWELL IS JUST THE THING. STI OFFERS TWO STYLES: ALUMINUM (BLACK) WEIGHS 1.2OZ, STAINLESS STEEL (NATURAL) WEIGHS 3.1OZ. THIS IS A DIRECT INSTALL TO ALL STI 2011 PISTOLS AND FRAMES (AND YES, IT DOES FIT IN THE IPSC BOX.)



2011 ALUMINUM
MAGWELL

PART #:
625-0230000-00



2011 STAINLESS
MAGWELL

PART #:
625-0220000-00



(SLIM) PART #:
625-0140000-00



(STD) PART #:
625-0140001-00

1911
MAGWELL
(SHOWN
BELOW
WITH
D&T
MSH)



*D&T MSH SOLD
SEPARATELY
(SEE PAGE 34)

THE STI 2011 TRIGGER BOW IS STAINLESS STEEL, WIRE EDM CUT, WITH A NOTCH FOR TRIGGER TAKE UP ADJUSTMENT. THE TRIGGER BOW IS GLASS FILLED NYLON POLYMER TO PREVENT INERTIAL FIRING, WITH SET SCREW FOR OVERTRAVEL ADJUSTMENT. THE 2011 TRIGGERS ARE DESIGNED FOR STI PISTOLS AND FRAMES.

2011 LONG CURVED TRIGGER
*AVAILABLE IN RED, BLUE, GRAY
& BLACK

(RED) PART #:
585-021020505-00

(BLUE) PART #:
585-021020502-00

(GRAY) PART #:
585-021020503-00

(BLACK) PART #:
585-021020501-00



2011
SHORT CURVED
*AVAILABLE IN
BLACK



PART #:
585-022020501-00

2011
GUNSMITH BLANK
*AVAILABLE IN
BLACK



PART #:
585-023020501-00

THE STI 1911 TRIGGER BOW IS STAINLESS STEEL WIRE EDM CUT, WITH A NOTCH FOR TRIGGER TAKE UP ADJUSTMENT. THE TRIGGER BOW IS GLASS FILLED NYLON POLYMER TO ELIMINATE INERTIAL FIRING, WITH SET SCREW FOR OVERTRAVEL ADJUSTMENT. THE 1911 TRIGGERS ARE DESIGNED FOR ALL 1911 SINGLE STACK PISTOLS.

1911 SHORT
CURVED
*AVAILABLE IN
BLACK



PART #:
585-012020501-00

1911 LONG
CURVED
*AVAILABLE IN
BLACK



PART #:
585-011020501-00

1911 LONG
CURVED
(ALUMINUM)



PART #:
585-011020607-00

SIGHTS & SCOPES

STI MANUFACTURES A WIDE VARIETY OF SIGHTS FOR PISTOLS, RANGING FROM CARRY TO COMPETITION AND PPC COMPETITION. NIGHT SIGHT SETS ARE ALSO AVAILABLE. STI USES TRIJICON TRITIUM INSERTS FOR THE BRIGHTEST, HIGHEST QUALITY NIGHT SIGHTS AVAILABLE ON THE MARKET. STI SIGHTS ARE DESIGNED TO FIT INDUSTRY STANDARD SIGHT CUTS.

STI ADJUSTABLE



Fits Bomar cut: 60° X .359

PART #:
225-02050004-00

STI ADJUSTABLE NIGHT SIGHT SET



Fits Bomar cut: 60° X .359

PART #:
225-03050001-00 (3.9/4.15)
225-03050002-00 (5/6)

ARISTOCRAT PPC SIGHT SET



.500" milled cut on slide

PART #:
225-03050004-00

STI FIXED



Fits Novak cut: 65° X .495

PART #:
225-02060005-00

STI FIXED NIGHT SIGHT SET



Fits Novak cut: 65° X .495

PART #:
225-03060002-00 (3.9/4.15)
225-03060003-00 (5/6)

STI T.A.S. TACTICAL ADJUSTABLE SIGHT



Fits Novak cut: 65° X .495

PART #:
225-02050007-00

STI COMPETITION FRONT SIGHT



Fits dovetail cut: .300 X 60°

PART #:
225-01020001-00

STI RAMPED FRONT SIGHT



Fits dovetail cut: .300 X 60°

PART #:
225-01010002-00 (3.9/4.15)
225-01010001-00 (5/6)

DAWSON FIBER OPTIC (.100) FRONT SIGHT



Fits dovetail cut: .300 X 60°

PART #:
225-01030007-00

STI SCOPE MOUNT (C-MORE)



PART #:
275-11101-00

STI MANUFACTURES SCOPE MOUNTS FOR RED DOT SCOPES TO MOUNT ON 2011 AND 1911 PISTOLS. THESE MOUNTS ARE CNC MACHINED FROM BARSTOCK 7075 AIRCRAFT GRADE ALUMINUM FOR A STRONG, YET LIGHTWEIGHT MOUNT.

THE C-MORE HEADS UP DISPLAY RED DOT SCOPE IS THE CHOICE OF OPEN CLASS SHOOTERS. USING A RED LED AS THE AIMING DEVICE, THE C-MORE SCOPE WILL GET YOU ON YOUR TARGET QUICKER. AVAILABLE IN BLACK, RED, GRAY, AND BLUE. THE C-MORE ALSO HAS A CHOICE OF CLICK OR NON-CLICK ADJUSTMENT SWITCH.

C-MORE SCOPE NON-CLICK ADJUSTMENT



(BLACK) PART #:
250-01016011-00
(GRAY) PART #:
250-01016031-00

(BLUE) PART #:
250-01016021-00
(RED) PART #:
250-01016051-00

C-MORE SCOPE CLICK ADJUSTMENT



(BLACK) PART #:
250-01016012-00
(GRAY) PART #:
250-01016032-00

(BLUE) PART #:
250-01016022-00
(RED) PART #:
250-01016052-00

RECOIL MASTERS & SPRINGS

THE STI RECOILMASTER IS DESIGNED TO ACHIEVE SOFTER RECOIL AND BRING THE PISTOL BACK TO POINT OF AIM QUICKER. USING TWO SPRINGS FOR RECOIL VERSES THE TRADITIONAL SINGLE SPRING PROVIDES AT LEAST 10 TIMES THE LIFE OF A CONVENTIONAL RECOIL SYSTEM. THE 5" RECOILMASTER WILL FIT ALL GOVERNMENT MODEL 1911 STYLE PISTOLS. THE 4.15 AND 3.9 ARE DESIGNED FOR STI PISTOLS ONLY.



RECOIL MASTER 3.9 HEAVY (BULL)
PART #: 650-01390201-00

RECOIL MASTER 3.9 LIGHT (BULL)
PART #: 650-01390101-00

RECOIL MASTER 3.9 TWIN PACK (BULL)
PART #: 650-01390301-00

RECOIL MASTER 4.15 HEAVY (BULL)
PART #: 650-01410201-00

RECOIL MASTER 4.15 MEDIUM (BULL)
PART #: 650-01410401-00

RECOIL MASTER 4.15 TWIN PACK (BULL)
PART #: 650-01410301-00

RECOIL MASTER 5.0 HEAVY (BUSHING)
PART #: 650-02500201-00

RECOIL MASTER 5.0 HEAVY (BULL)
PART #: 650-01500201-00

RECOIL MASTER 5.0 LIGHT (BUSHING)
PART #: 650-02500101-00

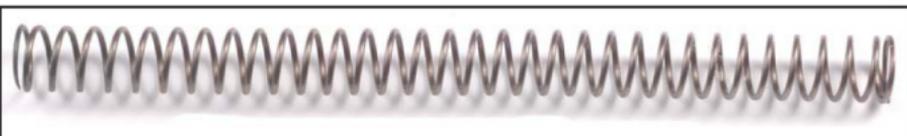
RECOIL MASTER 5.0 LIGHT (BULL)
PART #: 650-01500101-00

RECOIL MASTER 5.0 TWIN PACK (BUSHING)
PART #: 650-02500301-00

RECOIL MASTER 5.0 TWIN PACK (BULL)
PART #: 650-01500301-00

SUGGESTED RECOIL MASTERS

COMPENSATED PISTOLS	LIGHT
5" 9MM GUNS	LIGHT
5" .40 S&W GUNS	HEAVY
5" .45 ACP GUNS	HEAVY
6" 9MM GUNS	LIGHT
6" .40 S&W GUNS	HEAVY
6" .45 ACP GUNS	HEAVY



RECOIL SPRING (9 LBS)
PART #: 800-021-00

RECOIL SPRING (10 LBS)
PART #: 800-009-00

RECOIL SPRING (11 LBS)
PART #: 800-010-00

RECOIL SPRING (12 LBS)
PART #: 800-011-00

RECOIL SPRING (13 LBS)
PART #: 800-012-00

RECOIL SPRING (14 LBS)
PART #: 800-013-00

RECOIL SPRING (16 LBS)
PART #: 800-014-00

SUGGESTED RECOIL SPRING WTS

COMPENSATED PISTOLS	9 LBS
5" 9MM GUNS	12 LBS
5" .40 S&W GUNS	14 LBS
5" .45 ACP GUNS	16 LBS
6" 9MM GUNS	10 LBS
6" .40 S&W GUNS	12 LBS
6" .45 ACP GUNS	14 LBS

PARTS

STI HAMMERS ARE WIRE EDM CUT, THEN PRECISION GROUND AND POLISHED FROM A-6 TOOL STEEL. STI SEARS ARE WIRE EDM CUT USING S-7 TOOL STEEL, PRODUCING THE HIGHEST QUALITY HAMMER AND SEAR FOR CRISP AND LIGHTWEIGHT TRIGGER PULLS. STI HAMMERS ARE AVAILABLE IN THREE STYLES.

COMMANDER

SPUR

SQUARE

SEAR



STI HAMMER STRUTS ARE WIRE EDM CUT FROM TITANIUM. THIS ALLOWS FOR VERY FAST LOCK UP AND ADDS MINIMUM WEIGHT TO THE ENTIRE TRIGGER SYSTEM, AIDING IN EVEN CRISPER AND LIGHTER TRIGGER WEIGHT.



STRUT PART #:
580-01-00

CMR PART #:
530-0101-00

SPUR PART #:
530-0301-00

SQRE PART #:
530-0201-00

SEAR PART #:
565-0100-00

THE STI EJECTOR IS MANUFACTURED OUT OF 4140 STEEL. AVAILABLE IN THE FOLLOWING SPECIFIC CALIBERS: .45 ACP, .40 S&W, .38 SUPER, & 9MM EXTENDED



(.45) PART #:
510-0345000-00

(.38/.40) PART #:
510-0338400-00

(9MM EXT) PART #:
510-0391900-00

THE STI DISCONNECTOR IS MADE OUT OF FN 0205 STEEL; A PERFECT ADDITION TO THE STI HAMMER AND SEAR.



DISCONNECTOR
PART #: 500-01-00

THE STI EXTRACTOR IS MANUFACTURED OUT OF HIGH QUALITY SPRING STEEL. AVAILABLE IN THE FOLLOWING SPECIFIC CALIBERS: 9X19/.38 SUPER/.40 S&W/.45 ACP



EXT (.45) PART #:
515-0345001-00

EXT (.40) PART #:
515-0340001-00

EXT (9/38) PART #:
515-0393801-00

THE STI SEAR SPRING IS MADE OF HIGH QUALITY SPRING STEEL. IT IS THE CLASSIC 3 PRONG CONFIGURATION AND FEATURES A WIDER BASE THAN MANY MODELS, FOR A MORE SECURE FIT AND MORE RELIABLE FUNCTION.



SEAR SPRING
PART #: 580-01-00

STI FIRING PIN STOP IN 4140 STEEL. AVAILABLE STD. OR CUT FOR SIGHTS.

THE STI SLIDE STOP IS 4140 CARBON STEEL HEAT TREATED TO 38 - 42 ROCKWELL HARDNESS, CREATING A VERY PRECISE SLIDE STOP. BUILT FOR 1911 AND 2011 PISTOLS, THE STI SLIDE STOP WILL HOLD UP TO ANY DEMAND PUT BY THE SHOOTER.



(FPS 9/38/.40)
PART #: 520-38400-00

(FPS 9/38/.40 BOMAR)
PART #: 520-38402-00

(FPS .45)
PART #: 520-45000-00

(FPS .45 BOMAR)
PART #: 520-45002-00



SLIDE STOP PART #:
570-00-00

STI MAG CATCHES ARE 4140 CARBON STEEL HEAT TREATED TO 38 - 42 ROCKWELL HARDNESS. BUILT FOR 1911 AND 2011 PISTOLS THE STI MAG CATCH HOLDS UP TO ANY DEMAND PUT BY THE SHOOTER. ALSO AVAILABLE WITH OVERSIZED BUTTON FOR EVEN QUICKER MAGAZINE EJECTION.

2011 MAG CATCH
PART #: 540-0201-00

1911 MAG CATCH
PART #: 540-0103-00

2011 MAG CATCH D&T
PART #: 540-0202-00

OVERSIZED BUTTON
PART #: 535-0000-00

2011
MAG CATCH



1911
MAG CATCH



D & T
MAG CATCH



OVERSIZED
BUTTON



STI FIRING PIN
AVAILABLE IN
STAINLESS STEEL OR
TITANIUM.
9X19/.38/.40/.45



(.9/.38/.40 STAINLESS)
PART #: 525-3840201-00

(9/38/40 TITANIUM)
PART #: 525-3840401-00

(.45 STAINLESS)
PART #: 525-4500201-00

(.45 TITANIUM)
PART #: 525-4500401-00

PARTS

STI THUMB SAFETIES ARE DESIGNED FOR 1911 AND 2011 PISTOLS. OFFERED IN BOTH AMBIDEXTROUS AND SINGLE SIDED MODELS, THESE SAFETIES HAVE CONTOURED AND SERRATED PADS THAT ALLOW FOR THE THUMB TO CONTACT THE SAFETY IN A NATURAL POSITION, PROVIDING A COMFORTABLE THUMB PLACEMENT FOR SHOOTERS. CARBON STEEL IS 4140, STAINLESS STEEL IS 17-4

AMBIDEXTROUS
STAINLESS
STEEL



PART #:
560-020100-00

SINGLE
SIDED
STAINLESS



PART #:
560-020200-00

AMBIDEXTROUS
BLUED STEEL



PART #:
560-010100-00

SINGLE SIDED
BLUED STEEL



PART #:
560-010200-00

THE STI 1911 MAGWELL IS MANUFACTURED OUT OF 4140 STEEL. THE MAINSPRING HOUSING IS CHECKERED 30 LPI FOR A SURE GRIP. THE MAGWELL AIDS IN FASTER RELOADS AND IN GRIP CONTROL OF THE PISTOL. AVAILABLE FOR BOTH THIN AND STANDARD WIDTH GRIPS.

MSH & MAGWELL (THIN) PART #:
625-0140002-00

MSH & MAGWELL (STD) PART #:
625-0140003-00

STI SPRING PLUGS AND REVERSE PLUGS ARE MANUFACTURED FROM 4140 STEEL. AVAILABLE FOR 5" & 6" PISTOLS.



REV PLUG 5" (STEEL)
PART #: 575-015001-00

SPRING PLUG 6" (STEEL)
PART #: 575-026001-00



GUIDE ROD 5" (STEEL)
(ONE PIECE)
PART #: 650-03500401-00

GUIDE ROD 6" (STEEL)
(TWO PIECE)
PART #: 650-03600401-00

PIN KITS FOR THE 2011:
HAMMER PIN, HAMMER STRUT PIN, BARREL LINK PIN, SEAR PIN, SLIDE STOP PLUNGER, THUMB SAFETY PLUNGER, EJECTOR PIN, MAINSPRING CAP, MAINSPRING HOUSING PIN, MAINSPRING HOUSING RETAINER, MAINSPRING CAP PIN.

PIN KITS FOR THE 1911:
HAMMER PIN, HAMMER STRUT PIN, BARREL LINK PIN, SEAR PIN, SLIDESTOP PLUNGER, THUMB SAFETY PLUNGER, EJECTOR PIN, MAINSPRING CAP, MAINSPRING HOUSING PIN, MAINSPRING HOUSING RETAINER, MAINSPRING CAP PIN

SPRINGS FOR THE 1911:
SEAR SPRING, MAINSPRING (15LB), PLUNGER TUBE SPRING, FIRING RETURN SPRING, RECOIL SPRING (SPECIFY WEIGHT 8-18 LBS), RECOILMASTER PRIMARY SPRING (SPECIFY HEAVY OR LIGHT).

THE STI HIGH RISE BEAVERTAIL GRIP SAFETY IS DESIGNED FOR ALL 1911 AND 2011 PISTOLS. IT IS PRODUCED OUT OF 4140 STEEL OR 17-4 STAINLESS STEEL. THE SAFETY ARM IS PRE-NOTCHED, HAS A DEEPER STRUT GROOVE, AND PRE-CUT KNUCKLE CLEARANCE, PROVIDING POSITIVE SAFETY ACTIVATION AND COMFORTABLE HIGH GRIP. THE GRIP SAFETY CAN BE REMOVED WITHOUT THE REMOVAL OF THE MAINSPRING HOUSING (AN INDUSTRY FIRST).

GRIP SAFETY
STAINLESS STEEL



PART #:
555-700200-00

GRIP SAFETY
BLUED STEEL



PART #:
555-700100-00

APPAREL



**RED T SHIRT WITH
POCKET**



WHITE GOLF SHIRT



**STI
MOCK TURTLENECK
(BLACK)**



GRAY GOLF SHIRT



STI TEAM SHIRT



WHITE W/BLACK BILL



KHAKI W/BLACK BILL



BLACK W/BLACK BILL

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WWW.DOUBLEALPHA.BIZ**



STI CHAMPIONS

BENNIE COOLEY MICHAEL VOIGHT

- *3 TIME S.O.F. CHAMPION
- *5 TIME USPSA 3 GUN CHAMPION
- *USPSA PRESIDENT
- *IPSC WORLD SHOOT CHAMPION
- *8 TIME USPSA OPEN 3 GUN CHAMPION



DAVID SKINNER (PRESIDENT OF STI) PRESENTS FORMER PRESIDENT OF ECUADOR LEON FEBRES CORDERO RIVADENEIRA WITH AN STI SPECIAL EDITION PISTOL DURING THE WORLD SHOOT XIV 2005, HELD IN ECUADOR.

STI - HISTORY WE'VE BEEN THERE

IN THE 1980'S THE FOUNDER OF STI, VIRGIL TRIPP, WAS HAND CRAFTING COMPETITION 1911 PISTOLS USING BASICALLY THE SAME COMPONENTS AND TECHNIQUES OF OTHER GUNSMITHS OF THAT ERA. BECAUSE OF THE NEED FOR PRODUCT IMPROVEMENT, TRIPP RESEARCH INC., NOW STI INTERNATIONAL, LED THE FIREARMS INDUSTRY INTO THE PRECISION WORLD OF "EDM" HAMMERS, SEARS, AND OTHER COMPONENTS. FROM THIS HIGHLY SUCCESSFUL LINE OF PRECISION COMPONENTS, STI THEN PIONEERED THE "MODULAR" FRAME WHICH PROVIDED A MULTITUDE OF DESIRABLE FEATURES SUCH AS A 30 LPI FULL CHECKED GRIP ASSEMBLY, 25 LPI CHECKERED TRIGGER GUARD, 35% WEIGHT REDUCTION, LESS FELT RECOIL, HIGHER CAPACITY, AND REPEATABLE DIMENSIONS. THEN STI INTRODUCED COMPLETE PISTOLS OF SUCH QUALITY THEY QUICKLY BECAME THE STANDARD BY WHICH OTHER I.P.S.C. FIREARMS AND FINE "CARRY" GUNS ARE MEASURED. NOW STI LEADS THE INDUSTRY AGAIN WITH PRECISION SUBASSEMBLIES IN PROGRESSIVE STAGES OF FACTORY COMPLETION. USING "EDM" AND "CNC" MACHINE TOOLS AND PRECISION GRINDING EQUIPMENT, STI CAN SUPPLY FITTED SLIDE/FRAMES OR SHORT-BLOCKS TO WHICH GUNSMITHS OF ALL SKILL LEVELS CAN ADD THEIR OWN FINISHING TOUCHES AT A VERY REASONABLE COST. IN THE FUTURE STI WILL CONTINUE IMPROVING AND INTRODUCING NEW PRODUCTS TO YOU, OUR VALUED CUSTOMER.

**DAVID L. SKINNER
PRESIDENT / C.E.O.
STI INTERNATIONAL, INC.**