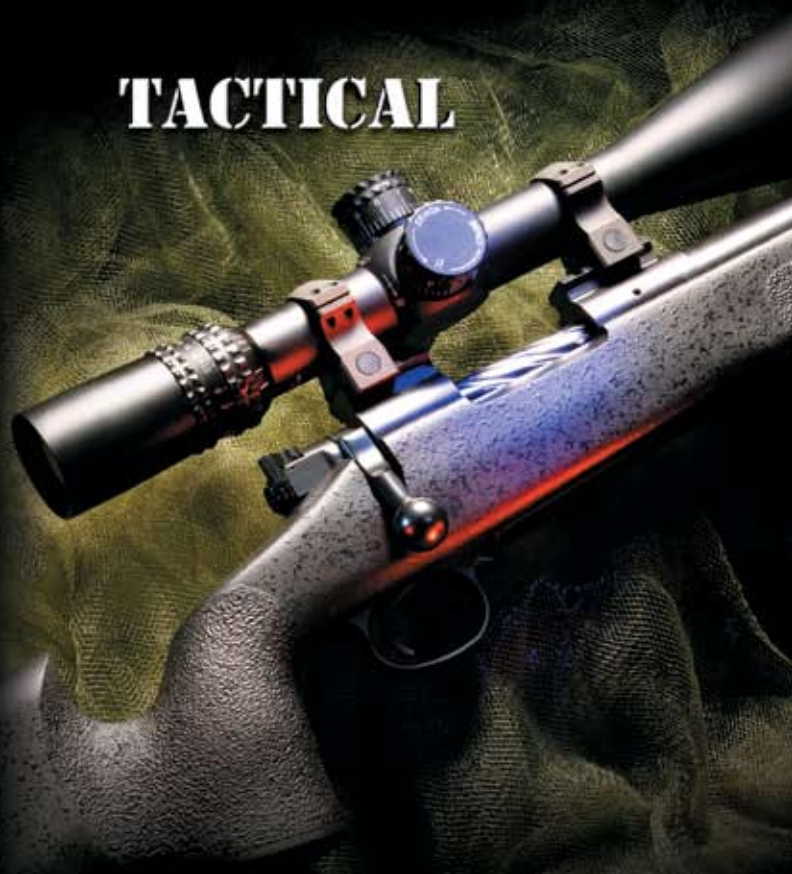


SPECIAL FORCES



TACTICAL



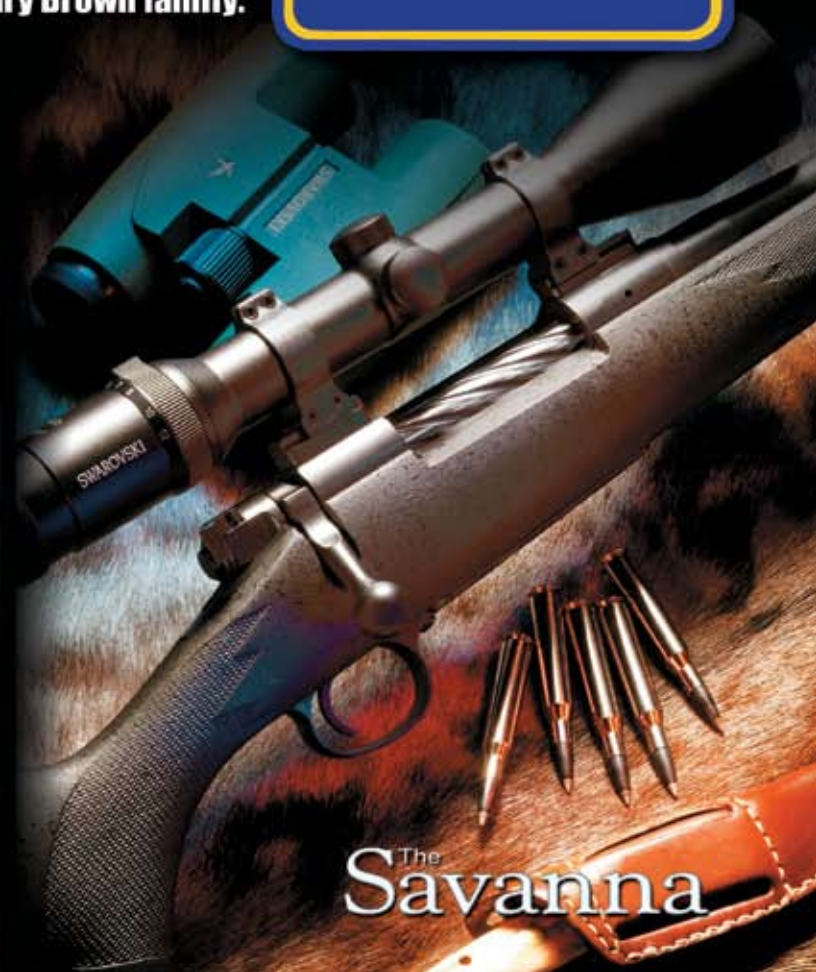
*Ed Brown
Products*®

The highest grade 1911's
and high performance rifles,
engineered and handcrafted
by the legendary Brown family.

*Ed Brown
Custom Rifles*



KOBRA CARRY



**The
Savanna**

Company History - the Brown family's saga from gunsmith to firearm manufacturer.

For nearly 40 years, the Brown family has been famous for innovative engineering, precision manufacturing, and quality hand craftsmanship in the firearms industry.

- Ed Brown bolt-action rifles are engineered, manufactured, and hand crafted for serious hunters who require extreme accuracy and all-weather durability.
- Ed Brown 1911 handguns represent the pinnacle of engineering, hand craftsmanship, and performance.
- The Ed Brown complete line of innovative 1911 parts are widely recognized as among the best.

Ed Brown received his FFL and began business as a part-time gunsmith in 1968 under the name "Brown's Gun Shop". For 20 years on evenings and weekends, he honed his skill, experience, and reputation as one of the world's finest pistol-smiths, while during the day he worked as a tool and die maker, CNC programmer, and CAD/CAM designer. Many remember some of his early innovations such as the Maxi-comp recoil reduction system, and his contributions to the 38 Super integral feedramp barrel design for competitive shooters. Ed began shooting IPSC and Bianchi Cup in 1980, and was ranked in the Top 16 of the World as a championship combat shooter.

Frustrated over the years by the second-rate quality of 1911 parts he had to work with, he began to envision a full line of quality aftermarket parts of a completely new design. On March 30, 1988, this vision became reality when he quit his day job as a tool and die maker to launch his parts business. Within months, the world's largest firearm components distributor, Brownells, added Ed Brown's famous beavertail, maxi-well, and hammer to their catalog. Parts production began to take off, while demand for Ed's gunsmithing work continued to increase. His gunsmithing career peaked in 1991, and he was awarded "Pistolsmith of the Year" by his fellow Guild members, a prestigious honor awarded only to those who have shown the highest degree of honesty and craftsmanship in their work. That same year, Ed announced he was changing his focus from gunsmithing to parts manufacturing exclusively, as time was too limited to effectively do both.

Ed Brown Products, Inc. incorporated June of 1992 to manufacture a complete line of 1911 components and accessories. Custom pistol work was no longer being accepted.

In 1998, after manufacturing all the major components of the 1911, Ed's two sons Travis and Wade joined the business full time. A new direction was established - the design and manufacture of a complete line of Ed Brown firearms, to include not only the 1911 but also a proprietary line of bolt-action rifles. The next few years were invested in plant expansion and R&D for the design and manufacture of the Ed Brown 1911 frame, slide, and bolt-action. Years of intensive prototype development and testing required the Brown family to fire thousands of rounds through their new line of 1911's, and hunt hundreds of game animals across the world with their new line of bolt-action rifles.

In January of 2000, the final versions of the Ed Brown frame, slide, and action were ready for manufacture. Ed Brown Custom, Inc. incorporated January of 2000 to manufacture and sell the complete line of Ed Brown bolt action rifles.

In 2001, after selling primarily direct to retail customers, the Brown family began to selectively establish a dealer network across the country for Ed Brown firearms.

Today, Ed Brown Products, Inc. and Ed Brown Custom, Inc. operate together in a state-of-the-art 10,000+ square foot facility. We have invested over two million dollars in the latest, high-tech CNC equipment which turns forgings and bar stock steel into some of the world's finest firearms. Leading edge technology is gracefully combined with traditional, old-world craftsmanship under the direct supervision of the Brown family.

Our Manufacturing Philosophy

Ed Brown firearms are engineered, machined, and handcrafted for performance by the legendary Brown family. At our company, it's all about the product. We strive to make the very best high grade, high performance firearms, at a reasonable price and delivery, using our own innovative designs, superior components, and hand craftsmanship.

Making the right decision about a high-end firearm is not easy. There are many competitors offering a slew of choices. You make the right choice by picking the manufacturer whose philosophy best fits your needs. Our firearm manufacturing philosophy rests on 3 pillars, upon which we have built our 40 years of success.

1. Ed Brown firearms are engineered for performance.

Engineering consists of the design of the product, and the materials specification. The Brown family is well-known for their innovation and excellence in engineering designs of superior performance. We broke all the rules, and originally conceived and CAD/CAM designed each model to be a complete custom firearm. Every part on our firearms has been redesigned, enhanced, or more closely tolerated for one thing: Performance. Only the finest materials are called for to meet our engineering specifications. In most cases this means forgings, or pre-heat treated steel for precision machining. Certain components, such as fiberglass stocks, are outsourced to the "best in class" name brand vendors with long histories of excellence. All other components are machined in-house by Ed Brown Products, Inc.

Each model firearm consists of a specific configuration. Years of experience and testing have gone into these specific configurations, each having been extensively tested under a wide variety of conditions to ensure performance. Our rifles have taken game of all types in nearly all weather conditions across the world. Our handguns are used in competition, carry, on the range, and for home protection by thousands of people, many of them law enforcement professionals and industry experts. If you will depend on your firearm as a serious tool, you don't have the luxury of experimentation. You need to know that your firearm has been proven in the field with a strong track record. We feel there is only one way to reach perfection and attain confidence in a firearm's reliability, and that is to build many guns exactly the same and test them extensively under a variety of conditions over time. This provides the highest degree of confidence and reliability attainable.

2. Ed Brown firearms are precision manufactured for performance.

We've invested millions in state-of-the-art CNC manufacturing technology specifically for the firearms industry. Housed inside our 10,000+ square foot facility, you find the latest in horizontal machining centers, swiss type turning machines, precision broaching, and fine polishing equipment. It is this investment of resources that has made us one of the leaders in the field, and will keep us at the leading edge in the future. While competitors either outsource to the cheapest bidder, or buy generic mass market components that are readily available, the Brown family refuses to compromise their quality and control. All of the main components in our firearms are manufactured in-house on CNC machinery by Ed Brown Products, under direct supervision of the Brown family. This means that we have virtually complete control over the quality and delivery of the final product. None of our competitors can match this claim.

3. Ed Brown firearms are hand-crafted for performance.

Often it's the little things that make the difference. The Brown family has built a reputation for the highest degree of quality firearm craftsmanship. The philosophy of most manufacturing companies is to make "good enough" parts that are interchangeable, and use cheap labor to assemble them with no hand finishing. Ed Brown firearms are different, and it shows. We go that extra mile by putting more hand fitting and finishing into our firearms than any other manufacturer, resulting in some of the most attractive firearms available anywhere at any price. It's another thing that separates an Ed Brown firearm from the rest. Each firearm is carefully finished and inspected by one of the Brown's before it leaves our facility. Other's say they've got it, but all you have to do is compare.



Executive Target

1540

ED BROWN PRODUCTS, PERRY, MO USA

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NEW

Ed Brown M-704 Controlled Feed Action

It has taken the engineering excellence of Ed Brown Custom to finally successfully blend the advantages of both push feed and conventional controlled feed into one new action - the Model 704. It's a design never before seen on a bolt action rifle. Completely controlled feed, but without the disadvantages of the long extractor Mauser/Winchester design. Retaining 100% barrel threads, and complete receiver integrity, this design offers genuine controlled feed reliability. Plus, it still has a counterbored chamber with the bolt partially surrounded by bolt face steel. Our spring loaded extractor is integral with the bolt, and rotates with it, to position the extractor under the cartridge for full support inside the chamber, thus placing the bullet in a perfect position for its exit.

Since the age of the 1898 Mauser, there has been a demand for the controlled feed action. Winchester has possibly done more than anyone to promote the advantage of the controlled feed design. When hunting dangerous game, where feeding could be a life or death situation, the controlled feed design has become the choice of many professional hunters.

Of course, dangerous game guns have never required a high degree of accuracy. One does not need a half MOA accurate 458 for stopping a charging Buffalo at 15 yards.

Much like reliability has been the realm of the Mauser/Winchester controlled feed action, accuracy has been the forte of the Remington push feed design. One finds the Remington push feed design to be the choice of benchrest shooters worldwide. This is due to the extreme accuracy inherent in the round receiver push feed design.

A Mauser/Winchester type controlled feed long extractor requires the removal of a large portion of the barrel threads where the extractor must go. Removing barrel threads does not provide for the most rigid assembly. This larger receiver cut also removes precious metal inside the receiver which is detrimental to the rigidity, and thus the accuracy of the entire assembly.

The M-704 has 100% uninterrupted barrel threads in a round receiver, for maximum rigidity and strength. Yet our massive steel extractor allows for true controlled feeding. Our new M-704 design couples the best designs of both worlds, while eliminating the problem areas. It's our finest accomplishment yet.

Engineering Excellence combined with Precision Manufacturing and Hand Craftsmanship separate the Ed Brown action from any other. We manufacture and use the highest quality components, regardless of cost. Most parts are CNC machined from aircraft quality 4140 pre heat-treated steel. Three driving factors behind the manufacturing process of the Ed Brown action are rigidity, concentricity, and precision.

1. Rigidity directly affects accuracy and strength and comes from using only the best pre heat-treated steel, and keeping it as solid as possible. No skeleton cuts or other weight saving cuts are made which would reduce strength or rigidity.
2. Concentricity is how centered the bore is with the outside diameter of the tube. During production, the entire action is kept perfectly straight, true and concentric, being held on centers throughout the manufacturing process for the highest accuracy attainable.
3. Precision: by machining pre heat-treated steel with carbide tooling, you eliminate any distortion and warpage in the components, which is exactly what you get with other factory actions. The critical cuts such as those on the bolt are performed in one set-up on complex computerized machinery for perfect timing.



Standard Features Include:

- Precision machined from pre heat treated steel to eliminate warping in heat treat
- Receiver threads CNC cut with a single point tool for true center and size.
- Outer diameter turned true concentric with bore.
- Hand fitted bolts with welded on handles, fully machined from bar stock not cast.
- Spiral flutes on bolt distribute lubrication, enhance self-cleaning, and allow a tighter fitting bolt.
- Spiral flutes do not exist on lower sides for smoother feeding with belted cartridges
- Integral machined bolt guide for the ultimate in smoothness and ultra no-bind reliability.
- Hand lapped locking lugs.
- .300 thick heavy duty recoil lug - almost twice as thick as standard!
- Exclusive integral controlled feed extractor for the ultimate in feeding reliability.
- Beautifully machined and serrated three position lever safety securely locks bolt down while engaged.
- Safety allows unloading while engaged.
- Easy to operate push button bolt stop outside the action, above the stock line.
- Shilen Match trigger hand tuned to a crisp three pound pull +/- 1/4 pound.
- Optional Jewell benchrest trigger allows instant adjustability from 1/2 to 4 pounds. (Standard on some models)
- Extremely durable socket head action screws.
- Machined steel trigger guard and floor plate.
- 3.700 magazine box on long action models. 2.850 magazine box on short action models.
- Full round rear receiver ring greatly assists scope mounting accuracy.
- Custom made scope bases are fully compatible with Talley rings.
- Heavy duty 8-40 scope mount threads.

Ed Brown
Products.

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Ed Brown
Custom Rifles

NEW - Sheriff Jim Wilson Special - Limited edition



We are pleased to introduce the first special edition 1911 from Ed Brown Products, Inc. in collaboration with Sheriff Jim Wilson. This special edition 1911 is called the Sheriff Jim Wilson Special, and is based on our popular Executive Elite series, with a few enhancements as per Jim Wilson's specifications.

Sheriff Jim Wilson brings a lifetime of practical law enforcement and shooting experience to the table. During his long and successful career he has served as patrolman, detective sergeant, narcotics sergeant, administrative lieutenant, jail commander, and finally chief deputy. He served two terms as elected sheriff from 1989-1996 in Crockett county Texas. After retiring from duty at the end of 1996, Jim began to write articles for various gun magazines, and in 1997 became an exclusive writer for the reputable Shooting Times magazine. Having carried and used the 1911 pistol for so long in the line of duty, Jim has developed some solid, proven ideas about what a fighting gun needs to be. In Jim's view, the 1911's built by Ed Brown Products, Inc. are the embodiment of those ideas. In the race for more gadgets like rails, lights, and lasers, these pistols stand above as a tribute to what a pure fighting gun should be. "Long ago, I came to realize that this company had a serious commitment to building quality firearms" says Jim Wilson, "their selection of only the best materials, minimum tolerances, and proper fitting, ensures the shooter of having the best firearm possible".

The Jim Wilson Special has everything you need, and nothing you don't. It's a no-nonsense firearm, and the elegant design has a beautiful simplicity that has yet to be matched. Unique with the Executive series and the Jim Wilson Special is the 25 LPI checkered frame. This pattern is not too rough on the hands, but not too fine for a secure grip. The timeless design reflects the genius of John Browning with modern flair. The Jim Wilson Specials have a few enhancements to our basic Executive Elite model, as per the preferences of Sheriff Jim Wilson. The enhancements include an arched mainspring housings with deep cut grooves, a plain black Novak rear sight with front night sight, and Tru-Ivory grips. The slide has a special "Sheriff Jim Wilson" signature engraving. This special model will only be available for a limited time.

The Jim Wilson Special features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- 5" Government model slide, single stack government model frame. The John Browning traditional design for the ultimate in reliability and accuracy.
- Weight: approximately 38 ounces with an unloaded magazine inserted.
- All Ed Brown premium Hardcore® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive 25 LPI checkering on forearm.
- Arched mainspring housing with deep vertical grooves.
- Matte finished slide for low glare, with traditional "square cut" serrations on rear of slide only. Sheriff Jim Wilson signature is engraved in slide.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown extended (single side) tactical thumb safety, ambidextrous tactical thumb safety optional. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Fixed Novak low mount dovetail rear sight in plain black. Front sight is a dovetail Novak night sight with green tritium bulb, as per Jim's specifications, to allow what Jeff Cooper called the "flash sight picture". The single dot gives a quick reference to the location of the front sight and allows the shooter to get a shot off much faster in a close range combat situation, even in low light.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Tru-Ivory smooth grips, slightly aged. Jim's personal favorite, which pay tribute to the history of great lawmen who served along the Mexican border.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, all necessary wrenches.

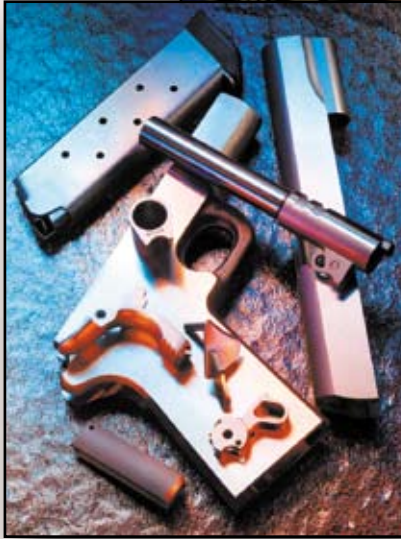
Ed Brown
Products

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Ed Brown
Custom Rifles



*Ed Brown's
dedicated
firearms
manufacturing
facility.*



*Every masterpiece is built
on a superior foundation.*

*Our commitment to
excellence has driven us
to create the very
foundations on which
we build our firearms.*



The Savanna

Our most popular rifle, the Savanna is a superbly accurate medium weight hunting rifle intended for long ranges around the world. Hand laid fiberglass McMillan stock with a tack driving #4 magnum contour barrel. The Savanna offers the long range hunter the tool he needs to make the shots others only dream of, and in an extremely attractive package as well. Equally at home in Alaska or Africa, the Savanna may be chambered for a wide variety

of effective calibers. The Savanna features a classic style stock with a medium width forend, full grip, cheekpiece, and beautiful checkering for a secure grip. This stock has everything a hunter needs to produce the fine accuracy the rifle is known for. Most popular is the 300 Win Mag and 300 Weatherby Mag calibers. Muzzle brake with protective cap included in magnum models. Lighter weight #3 contour barrels without muzzle brake included on standard calibers.

All Savanna's are built with the following:

- Ed Brown Custom controlled feed action with machined steel trigger guard and hinged floor plate.
- Match grade, hand lapped and precision chambered Shilen barrel, stainless steel with black Gen III coating for superior rust protection.
- Hand-bedded McMillan fiberglass stock. Sporter style with cheek piece, checkering and full 1" thick Pachmayr Decel recoil pad.

The following base models are available in the caliber of your choice:

<u>Base Model</u>	<u>Caliber Groups</u>	<u>Capacity</u>	<u>Barrel Type, Length, Contour</u>	<u>Trigger</u>	<u>Muzzle Brake</u>	<u>Weight</u>
Savanna Standard.....	Small, Short, Long	4+1.....	Stainless with Gen III coating, 24", #3 contour.....	Jewell.....	No.....	7.5 lbs.
Savanna Mag.....	Small, Short, Long, Mag, Ultra	3+1.....	Stainless with Gen III coating, 24", #4 contour.....	Jewell.....	Yes.....	8 lbs.

Recommended Scopes:

Swarovski PV 4-16 x 50mm
Swarovski PV 3-12 x 50mm
Swarovski AV 4-12 x 50mm

Recommended Binoculars:

EL 8.5x42
SLC 10x42

Recommended Cases:

Boyt
Bear Track



Phone: 573-565-3261 24-hour Fax: 573-565-2791 Internet: www.edbrown.com



The Damara

A light weight hunting rifle, with an ultra lightweight graphite stock and special barrel contours specifically matched for balance. Graphite is extremely strong and rigid, making for an accurate light weight rifle. Many shooters get confused about choosing a light weight rifle. The lightest you can find certainly isn't "best". Balance is much more important than weight. We don't try to make a super lightweight rifle by compromising safety and accuracy, even though we

are certainly capable of it. We feel you need a certain amount of weight, and particularly rigidity, to shoot a rifle accurately, and you need balance most of all. The Damara does not have a butchered action, or a weakened stock, both of which reduce rigidity and compromise safety. The design and weight of the Damara is perfectly positioned between too light and "heavier than necessary". We have found that muzzle brakes seem to enhance accuracy on the lighter weight barrels, which is why brakes are standard equipment on the Damara magnums.

All Damara's are built with the following:

- Ed Brown Custom controlled feed action with machined steel trigger guard and hinged floor plate.
- Match grade, hand lapped and precision chambered Shilen barrel, stainless steel with black Gen III coating for superior rust protection.
- Hand-bedded ultra light weight McMillan graphite stock, with checkering and full 1" thick Pachmayr Decel recoil pad.

The following base models are available in the caliber of your choice:

Base Model	Caliber Groups	Capacity	Barrel Type, Length, Contour	Trigger	Muzzle Brake	Weight
Damara Standard.....	Small, Short, Long.....	4+1.....	Stainless with Gen III coating, 22", #2.....	Jewell.....	No.....	6.2 lbs.
Damara Mag	Small, Short, Long, Mag	3+1.....	Stainless with Gen III coating, 24", #2.....	Jewell.....	Yes.....	6.9 lbs.

Recommended Scopes:

Swarovski AV 4-12 x 50mm
 Swarovski AV 3-10 x 42mm
 Swarovski AV 3-9 x 36mm

Recommended Binoculars:

EL 8.5x42
 SLC 10x42

Recommended Cases:

Boyt
 Bear Track



The Compact Varmint

A compact, super accurate varmint rifle. Light, compact, and easy to handle - but all the accuracy you want is still here. The #5 contour barrel offers the perfect balance of rigidity and weight to produce Varmint rifle accuracy at a Sporter type rifle weight. The stock is our own design and is very similar to a light weight benchrest rifle. The broad forend is slightly rounded on the bottom and is deeply undercut above to reduce weight.. The Compact Varmint is the perfect companion in your pickup, and is now offered in calibers large enough for deer, but still effective on varmints. Short and handy, but retaining all the accuracy you would expect from a top class varmint rifle.

All Compact Varmints are built with the following:

- Ed Brown Custom controlled feed action with machined steel trigger guard and hinged floor plate. (223 Rem is push feed).
- Match grade, hand lapped and precision chambered Shilen barrel, stainless steel with black Gen III coating for superior rust protection.
- Hand-bedded McMillan fiberglass stock with full 1" thick Pachmayr Decel recoil pad.

The following base models are available in the caliber of your choice:

Base Model	Caliber Groups	Capacity	Barrel Type, Length, Contour	Trigger	Muzzle Brake	Weight
Compact Varmint	Small, Short	5+1.....	Stainless with Gen III coating, 22", #5, Gen III coating optional	Jewell.....	No.....	8.75 lbs.

Recommended Scopes:

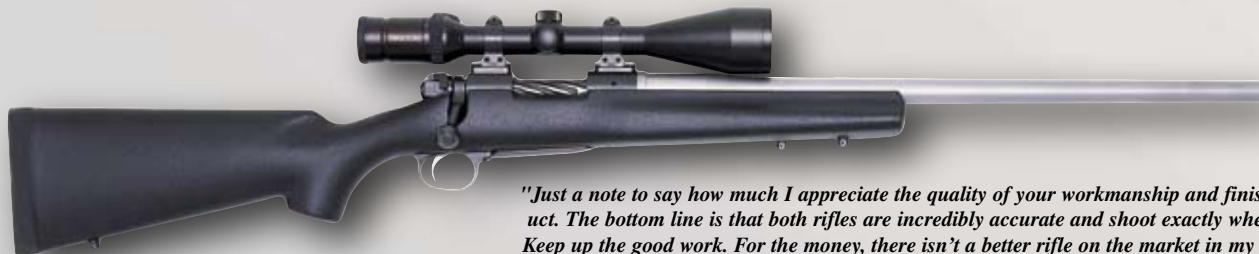
Swarovski AV 4-12 x 50mm

Recommended Binoculars:

EL 8.5x42
 SLC 10x42

Recommended Cases:

Boyt
 Bear Track



"Just a note to say how much I appreciate the quality of your workmanship and finished product. The bottom line is that both rifles are incredibly accurate and shoot exactly where I aim. Keep up the good work. For the money, there isn't a better rifle on the market in my opinion."
 Chris Jackson, St. Louis, MO



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The Bushveld

We continue to offer the Bushveld. A long favorite of big game hunters, the Bushveld design has proven to be an extremely versatile stock. Equally at home on a 375 H&H or a 22-250 Varmint rifle, the Bushveld is our recommendation for those who want a completely custom rifle of their own design, and of course, prefer the Monte Carlo style.

All Bushveld's are built with the following:

- Ed Brown Custom controlled feed action with machined steel trigger guard and hinged floor plate.
- Match grade, hand lapped and precision chambered Shilen barrel, stainless steel with black Gen III coating for superior rust protection.
- Hand-bedded McMillan fiberglass stock. Monte Carlo style with cheek piece and full 1" thick Pachmayr Decel recoil pad.

The following base models are available in the caliber of your choice:

Base Model	Caliber Groups	Capacity	Barrel Type, Length, Contour	Trigger	Muzzle Brake	Weight
Bushveld	Small, Short, Long, Mag, Ultra, Large Mag.....	3+1	Stainless with Gen III coating, 24", #4.....	Shilen	No.....	8.5 lbs.

Recommended Scopes:

- Swarovski PV 1.5-6 x 42mm
- Swarovski PV 2.5-10 x 42mm
- Swarovski PV 3-12 x 50mm
- Swarovski PV 4-16 x 50mm

Recommended Binoculars:

- EL 8.5x42
- SLC 10x42

Recommended Cases:

- Boyt
- Bear Track



The Express

The all new Express is the result of two years testing prototypes on actual dangerous game hunts. A special dropped box magazine ensures feeding and allows a full four round capacity in the magazine, plus one in the chamber. Our new M-704 fully controlled feed action eliminates all the inherent weaknesses of the original long extractor design by incorporating the huge extractor within the bolt. This is the first

real advance in controlled feed guns in a hundred years. This new drop box high capacity design required a completely new stock to accommodate it. This new stock is extremely strong around the larger mag box and has a generous recoil pad and butt stock to absorb the recoil these powerful cartridges create. A barrel band is standard for a lower profile when carrying the rifle through heavy brush. All these features work together to furnish you the safest, most accurate, comfortable to shoot large caliber available today.

All Express rifles are built with the following:

- Ed Brown Custom controlled feed action with machined steel trigger guard and hinged floor plate.
- Match grade, hand lapped and precision chambered Shilen barrel, stainless steel with black Gen III coating for superior rust protection.
- Hand-bedded McMillan fiberglass stock. Monte Carlo style with cheek piece and full 1" thick Pachmayr Decel recoil pad.

The following base models are available in the caliber of your choice:

Base Model	Caliber Groups	Capacity	Barrel Type, Length, Contour	Trigger	Muzzle Brake	Weight
Express.....	Long, Mag, Ultra, Large Mag.....	4+1	Stainless with Gen III coating, 24", #4, adjustable iron sights, barrel band.....	Shilen	No	9 lbs.

Recommended Scopes:

- Swarovski PV 1.25-4 x 24mm
- Swarovski PV 1.5-6 x 42mm
- Swarovski PV 2.5-10 x 42mm
- Swarovski PV 3-12 x 50mm

Recommended Binoculars:

- EL 8.5x42
- SLC 10x42

Recommended Cases:

- Boyt
- Bear Track



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MARINE

A duplicate of the original Marine sniper rifle developed by McMillan for the Vietnam war, but of much higher quality than the original. Makes a great long range hunting rifle too! All our rifles feature the fully machined three position safety and bolt sleeve that allow unloading on safe, plus the important feature of locking the bolt handle fully down when on safe position. All Marine's are fitted with match quality hand lapped Shilen barrels then precision chambered and crowned.

All Marine Sniper's are built with the following:

- Ed Brown Custom controlled feed action with machined steel trigger guard and hinged floor plate.
- Match grade, hand lapped and precision chambered Shilen barrel, stainless steel with black Gen III coating for superior rust protection.
- Hand-bedded McMillan fiberglass stock with special Woodland Camo pattern molded in, not painted. Extremely durable. Checkering and full 1" thick Pachmayr Decel recoil pad.

The following base models are available in the caliber of your choice:

Base Model	Caliber Groups	Capacity	Barrel Type, Length, Contour	Trigger	Muzzle Brake	Weight
Marine Sniper	Small, Short, Long, Mag, Ultra.....	4+1	Stainless with Gen III coating, 24", RV	Shilen	No	10 lbs.

Recommended Scopes:

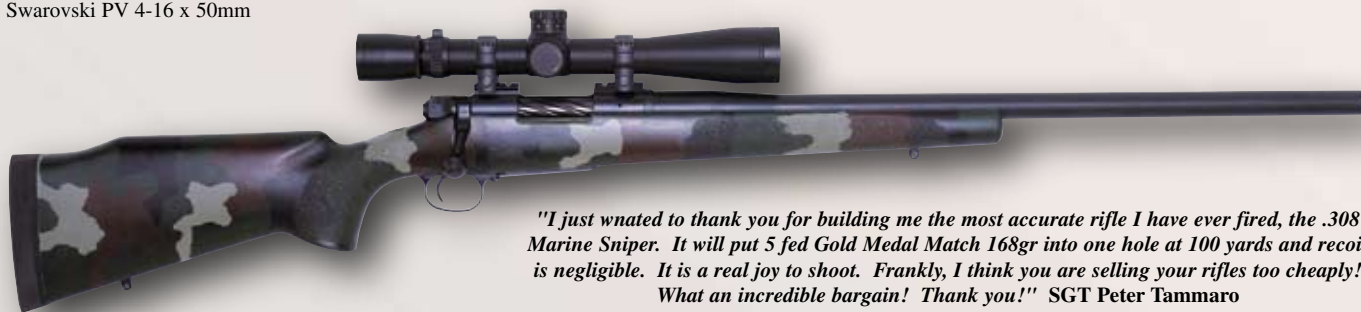
Nightforce 3.5-15x50
 Nightforce 5.5-22x56
 Swarovski PV 4-16 x 50mm

Recommended Binoculars:

EL 8.5x42
 SLC 10x42

Recommended Cases:

Boyt
 Bear Track



"I just wanted to thank you for building me the most accurate rifle I have ever fired, the .308 Marine Sniper. It will put 5 fed Gold Medal Match 168gr into one hole at 100 yards and recoil is negligible. It is a real joy to shoot. Frankly, I think you are selling your rifles too cheaply! What an incredible bargain! Thank you!" SGT Peter Tammaro

TACTICAL

The ultimate tactical rifle which incorporates all known technology to produce accuracy and reliability. The Tactical rifle is a precision tool for serious use, but at the same time is a tremendous target rifle. It has the world famous McMillan A-3 stock, expressly designed for tactical use and known the world over for its precision. Its brilliant design will become apparent with its first use. Every aspect of this rifle is designed for tack driving accuracy. Its heart of course, is our own perfectly true receiver fully machined from bar stock in house. The barrels are only the finest hand-lapped match quality Shilen, and are painstakingly fitted and chambered to the most exacting tolerances in the industry. All components of each Tactical are fully machined bar stock steel for maximum durability.

All Tactical's are built with the following:

- Ed Brown Custom controlled feed action with machined steel trigger guard and hinged floor plate.
- Match grade, hand lapped and precision chambered Shilen barrel, stainless steel with black Gen III coating for superior rust protection.
- Hand-bedded McMillan A-3 fiberglass tactical stock with full 1" thick Pachmayr Decel recoil pad.

The following base models are available in the caliber of your choice:

Base Model	Caliber Groups	Capacity	Barrel Type, Length, Contour	Trigger	Muzzle Brake	Weight
Tactical	Small, Short, Long, Mag, Ultra	4+1	Stainless with Gen III coating, 26", #6.....	Shilen.....	No	11.25 lbs.

Recommended Scopes:

Nightforce 5.5-22x56
 Nightforce 3.5-15x50

Recommended Binoculars:

EL 8.5x42
 SLC 10x42

Recommended Cases:

Boyt
 Bear Track



"No matter the scenario, the Ed Brown Tactical will deliver pin-point accuracy when nothing less is acceptable"
 Gary Paul Johnston, Guns & Weapons for Law Enforcement, January 2001



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Caliber Chart for Ed Brown Rifles

The chart below contains ALL of the calibers we chamber for, and none that we don't. Use the chart to determine availability for building your custom rifle. The plus (+) sign means that rifle can be ordered in any caliber within the group. The "n/a" sign means that caliber group is not available in that rifle.

Caliber Groups	Savanna Standard	Savanna Mag	Damara Standard	Damara Mag	Bushveld	Express	Compact Varmint	Marine Sniper	Tactical
Small: • 17 Remington • 204 Ruger • 223 Remington	+	+	+	+	+	n/a	+	+	+
Short: • 22-250 Remington • 243 Winchester • 6mm Remington • 260 Remington • 6.5-284 Norma • 7mm/08 • 308 Winchester	+	+	+	+	+	n/a	+	+	+
Long: • 25-06 • 270 Winchester • 280 Remington • 280 Ackley Improved • 30/06	+	+	+	+	+	+	n/a	+	+
Mag: • 270 Weatherby • 7mm Remington • 7mm STW • 7mm Weatherby • 300 Winchester Mag • 300 Weatherby • 340 Weatherby • 338 Winchester Mag • 375 H&H	n/a	+	n/a	+	+	+	n/a	+	+
Ultra Mag: • 7mm Ultra Mag • 300 Ultra Mag • 338 Ultra Mag • 375 Ultra Mag	n/a	+	n/a	n/a	+	+	n/a	+	+
Add \$300. 25" #4 Special contour barrel with muzzle brake supplied. Tactical has 26" #6 with no brake.									
Large Mag: • 416 Remington Mag • 458 Lott	n/a	n/a	n/a	n/a	+	+	n/a	n/a	n/a

NEW

GEN III firearm coating

GEN III (Generation 3) is the name we have given to the latest evolution of coating technology. This is the third major advance in thermoset polymer coating, and has already been adopted by several military units.

We have been allowed the unusual opportunity to work with the manufacturers of this coating to address our specific needs. These needs included an attractive appearance and better wear properties than existing polymers, but without any loss of the exceptional corrosion protection these coatings offer.

After considerable testing, we have finally found a formula that not only satisfied all of these requirements, it satisfied the most critical requirement of all. It had to satisfy Ed Brown. Every other coating we have tried over the past several years has been rejected.

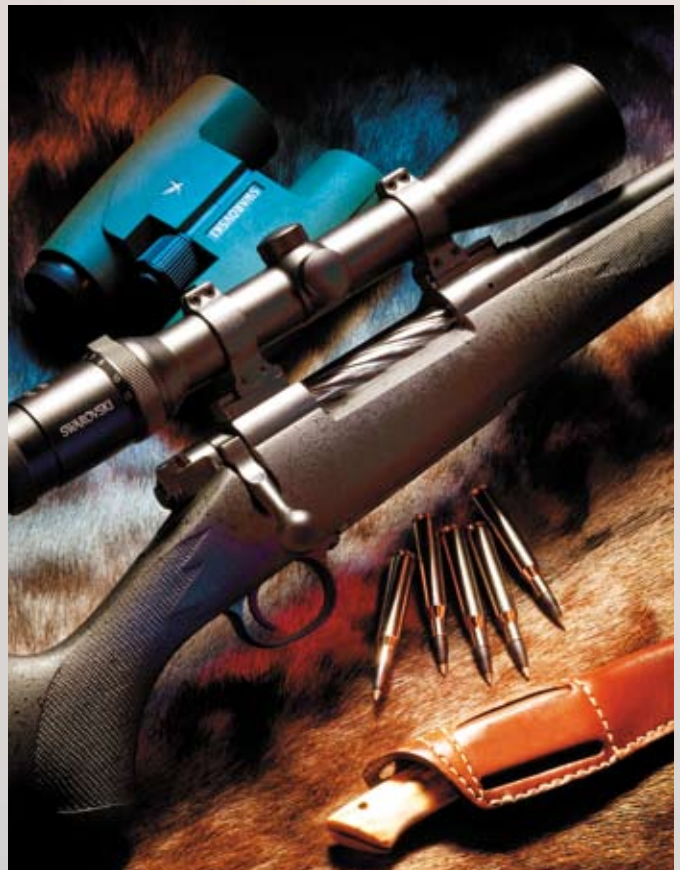
GEN III is made up of a special formulation that offers the best wear resistance and corrosion protection known to date. Wear is significantly improved over traditional oxide bluing, and is even better than older chemistry polymers. Wear is still possible under extreme conditions. Nothing will PREVENT wear, but you will find that wear will occur much slower than bluing, and GEN III will outperform other polymers in a Taber abrasion test. GEN III has a 9H hardness test which is maximum for this scale.

GEN III has other properties that improve its appearance greatly, compared to other coatings. You will find that GEN III has the appearance of finely finished bead blast bluing, and although it is military quality, you will not have to live with a military appearance.

As some of our long time clients know, we have long resisted applying any coating from any manufacturer. The reason is simple - until GEN III, nothing has been good enough to suit us. Now with this third generation of coating technology we have found one that we feel qualifies, and we've tested them all extensively. You can buy with assurance that GEN III is the absolute best available.

GEN III is available in black only. The black color is specially formulated to look identical in color to traditional matte finished bluing.

GEN III is available for any Ed Brown handgun (already included on Special Forces), and is already included on all Ed Brown rifles.



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Ed Brown
Custom Rifles

Classic Custom

"Just a note of appreciation extended to you after receiving my Classic Custom. It is superb! Perfect in every way. Beyond my expectations." William Houston



"If there is a better 45 ACP out there, we'd like to see it!"
Guns & Ammo staff



The Classic Custom includes all the classic modifications. Known as our flagship firearm, this is our finest work, and many of our repeat customers say it's the finest pistol available anywhere, at any price. It has all the bells and whistles, and includes those extra enhancements that you don't really need, but really want! Many customers think of it as the proverbial safe queen, but don't let that fool you - it can take just as much hard service as any pistol out there. The unique slide treatment sets it apart from any other pistol. The sides of the slide are painstakingly kept absolutely flat and true with crisp edges, and are then brought to a gorgeous mirror finish by hand, to contrast and enhance the glass bead finished frame. This gorgeous mirror finish really makes the Classic Custom stand out! The top of the slide is flattened and finely grooved to provide a no glare runway effect that naturally guides your eye to the front sight. The rear of the slide is finely serrated 50 lines per inch to match the deep buried Bo-Mar adjustable sight and eliminate distracting light reflection. The frame of Classic Custom is elegantly finished in fine 30 LPI checkering. Also included as standard with the Classic Custom is the ambi safety, two-piece guide rod, and oversize magazine release button. We think you'll agree the Classic Custom represents the ultimate in quality firearm craftsmanship at it's finest!



Photo courtesy of Ichiro Nagata

The Classic Custom features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- 5" Government model slide, single stack government model frame. The John Browning traditional design for the ultimate in reliability and accuracy.
- Weight: approximately 40 ounces with an unloaded magazine inserted.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- 30 LPI checkering on forearm and mainspring housing.
- Special mirror finished slide, with 50 LPI serrations on back of slide to match Bo-mar adjustable sight, top of slide is flattened and finely grooved at 40 LPI.
- Traditional "square cut" cocking serrations on rear of slide only.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown ambidextrous tactical thumb safety. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Adjustable Bo-mar rear sight buried deep into slide, cross dovetail front sight.
- Two-piece guide rod for smoother cycling and easier disassembly.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with Oversize 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, and all necessary wrenches.
- See enclosed Handgun Order Form for options and pricing.

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Ed Brown
Custom Rifles

Executive Target

"Designing Pistols for combat and competition is a lifetime endeavor for this master gun manufacturer"

Charles Petty, Writer



The **Executive Target** is essentially the **Executive Elite** modified for precise target and range work. Instead of Novak fixed night sights, it has an adjustable Bo-Mar rear sight. The top of the slide has been flattened and finely grooved at 40 LPI, which naturally guides your eye to the front sight and eliminates distracting glare. An ambidextrous safety is also standard with the Executive Target. Known as our best firearm for target shooting, this elegant design has a beautiful simplicity that has yet to be matched. Unique with the **Executive** series pistols is the 25 LPI checkered frame and mainspring housing. This pattern is not too rough on the hands, but not too fine for a secure grip. The timeless design reflects the genius of John Browning with modern flair. The **Executive Target** is truly at the top of it's field. Get promoted to an **Executive Target** - it's a serious tool for the competent professional!

The **Executive Target** features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- 5" Government model slide, single stack government model frame. The John Browning traditional design for the ultimate in reliability and accuracy.
- Weight: approximately 38 ounces with an unloaded magazine inserted.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive 25 LPI checkering on forearm and mainspring housing.
- Matte finished slide for low glare, with traditional "square cut" serrations on rear of slide only, top of slide is flattened and finely grooved at 40 LPI.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown ambidextrous tactical thumb safety. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Adjustable Bo-mar rear sight buried deep into slide, cross dovetail front sight.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, and all necessary wrenches.
- See enclosed **Handgun Order Form** for options and pricing.

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Ed Brown
Custom Rifles

Executive Elite

"Ed Brown Pistols simply exude quality. I could find no flaw. This is one 1911 that you'll be able to count on."

Gary Paul Johnson, *Combat Handguns*



Blue



Stainless/Blue



Stainless

"What more could you want in a 1911?"

Walt Rauch,
Combat Handguns

The **Executive Elite** has everything you need, and nothing you don't. Known as our no-nonsense firearm, this elegant design has a beautiful simplicity that has yet to be matched. Unique with the **Executive** series pistols is the 25 LPI checkered frame and mainspring housing. This pattern is not too rough on the hands, but not too fine for a secure grip. The timeless design reflects the genius of John Browning with modern flair. The **Executive Elite** is truly at the top of its field. Get promoted to an **Executive** - it's a serious tool for the competent professional!

The **Executive Elite** features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- 5" Government model slide, single stack government model frame. The John Browning traditional design for the ultimate in reliability and accuracy.
- Weight: approximately 38 ounces with an unloaded magazine inserted.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive 25 LPI checkering on forearm and mainspring housing.
- Matte finished slide for low glare, with traditional "square cut" serrations on rear of slide only.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown extended (single side) tactical thumb safety, ambidextrous tactical thumb safety optional. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Fixed Novak low mount dovetail 3-dot night sights.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, all necessary wrenches.
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Executive Carry



Blue



Stainless/Blue



Stainless

"The Bobtail grip for my hands is one of the best ergonomic changes I have ever seen made to the 1911 frame. It not only tamed the recoil but it made it downright pleasant to shoot."

Kerby Smith, Handguns Editor

The **Executive Carry** is essentially the **Executive Elite** modified for carry. It's the solution for those who prefer a smaller model 1911, but insist on complete reliability. The slide has been reduced to the minimum possible (4.25") without significantly impairing the legendary reliability of the 5" slide. The frame has been modified with the innovative Ed Brown **Bobtail™** housing which reduces the projecting butt of the mainspring housing without sacrificing the full size frame and magazine capacity. The **Bobtail™** minimizes the print under your jacket when carrying and reduces weight. Officer's frames reduce magazine capacity and limit grip, while keeping the projecting, sharp butt. Slides shorter than 4.25" are notorious for reduced reliability. These problems are eliminated with the Ed Brown Commander **Bobtail™** configuration, which reflects the genius of John Browning with an innovative modern flair. The functional simplicity has yet to be matched. Unique with the **Executive** series pistols is the 25 LPI checkered frame and "half checkered" **Bobtail™**. This pattern is not too rough on the hands, but not too fine for a secure grip. The **Executive Carry** is truly at the top of it's field. Get promoted to an **Executive Carry** - it's a serious tool for the competent professional!

The **Executive Carry** features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- 4.25" Commander model slide, single stack commander **Bobtail™** frame. The John Browning traditional design innovatively modified for concealed carry, without significantly detracting from reliability or accuracy.
- Weight: approximately 35 ounces with an unloaded magazine inserted.
- All Ed Brown premium **Hardcore®** components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive 25 LPI checkering on forearm and **Bobtail™**.
- Matte finished slide for low glare, with traditional "square cut" serrations on rear of slide only.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown extended (single side) tactical thumb safety, ambidextrous tactical thumb safety optional. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Fixed Novak low mount dovetail 3-dot night sights.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, all necessary wrenches.
- See enclosed **Handgun Order Form for options and pricing.**

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Custom Rifles

KOBRA



Blue



Stainless/Blue



Stainless

The **KOBRA** is a truly unique pistol, and one of our most innovative firearms. Unique with the **KOBRA** series pistols is the innovative and popular **SNAKESKIN** metal treatment. It is a directional pattern, meaning it is smooth to slide your hand up, but bites in for a snug grip the other way where you need it. It's easier on the hands than checkering, and our female customers in particular can't stop bragging about it. Not to mention it just looks cool! Except for the **SNAKESKIN** metal treatment, this pistol is identical to the **Executive Elite** in all respects. This no-nonsense design has an elegant simplicity that has yet to be matched. The **KOBRA** is an innovative masterpiece, and a serious tool for those who want something a little different. We are sure you'll be charmed by the **KOBRA**!

The **KOBRA** features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- 5" Government model slide, single stack government model frame. The John Browning traditional design for the ultimate in reliability and accuracy.
- Weight: approximately 38 ounces with an unloaded magazine inserted.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive **SNAKESKIN** treatment on forestrap and mainspring housing. A beautiful, unique, and snag free gripping surface.
- Matte finished slide for low glare, with **SNAKESKIN** on rear of slide only.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown extended (single side) tactical thumb safety, ambidextrous tactical thumb safety optional. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Fixed Novak low mount dovetail 3-dot night sights.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, all necessary wrenches.
- See enclosed Handgun Order Form for options and pricing.



*"Ed Brown's Kobra is a snake to be reckoned with!
The Kobra is an outstanding example of the fighting
1911 taken to the pinnacle of perfection."*

D.K. Pridgen, Handguns

*"I am an avid handgun shooter and retailer for custom and semi-custom 1911s. Ed Brown handguns are a significant part of my product line because of the quality and craftsmanship demanded by the Ed Brown family. The Brown family business is responsive to the customer demands as shown by the new **KOBRA** and **KOBRA CARRY**. With Ed Brown handguns, the customer buys quality up front, not after tinkering, tweaking, or adjusting the handgun. I firmly believe customers get what they pay for, up front or back end."*

Terrence Peters, P&T Partners, Combine, TX

KOBRA CARRY



Blue



Stainless/Blue



Stainless

"The Kobra Carry is a delight to shoot, delivering above-average accuracy and exhibiting mild recoil even when shooting one-handed. If you're in the market for a top-quality 1911 for home protection or street carry, look no further."

Dave Arnold, Guns & Ammo

The **KOBRA CARRY** is essentially the **KOBRA** modified for carry. It's the solution for those who prefer a smaller model 1911, but insist on complete reliability. The slide has been reduced to the minimum possible (4.25") without significantly impairing the legendary reliability of the 5" slide. The frame has been modified with the innovative Ed Brown **Bobtail™** housing which reduces the projecting butt of the mainspring housing without sacrificing the full size frame and magazine capacity. The **Bobtail™** minimizes the print under your jacket when carrying and reduces weight. Officer's frames reduce magazine capacity and limit grip, while keeping the projecting, sharp butt. Slides shorter than 4.25" are notorious for reduced reliability. These problems are eliminated with the Ed Brown Commander **Bobtail™** configuration, which reflects the genius of John Browning with an innovative modern flair. The functional simplicity has yet to be matched. Unique with the **KOBRA** series pistols is the innovative **SNAKESKIN** treatment. It is a directional pattern, meaning it is smooth to slide your hand up, but bites in for a snug grip the other way where you need it. It's easier on the hands than checkering, and our female customers in particular can't stop bragging about it. Not to mention it just looks cool! The **KOBRA CARRY** is an innovative masterpiece, and a serious tool for those who want something a little different. We are sure you'll be charmed by the **KOBRA CARRY!**

The Kobra Carry features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- 4.25" Commander model slide, single stack commander **Bobtail™** frame. The John Browning traditional design innovatively modified for concealed carry, without significantly detracting from reliability or accuracy.
- Weight: approximately 35 ounces with an unloaded magazine inserted.
- All Ed Brown premium **Hardcore®** components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive **SNAKESKIN** treatment on forearm, **Bobtail™** housing. A beautiful, unique, and snag free gripping surface.
- Matte finished slide for low glare, with **SNAKESKIN** on rear of slide only.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown extended (single side) tactical thumb safety, ambidextrous tactical thumb safety optional. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Fixed Novak low mount dovetail 3-dot night sights.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, all necessary wrenches.
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SPECIAL FORCES

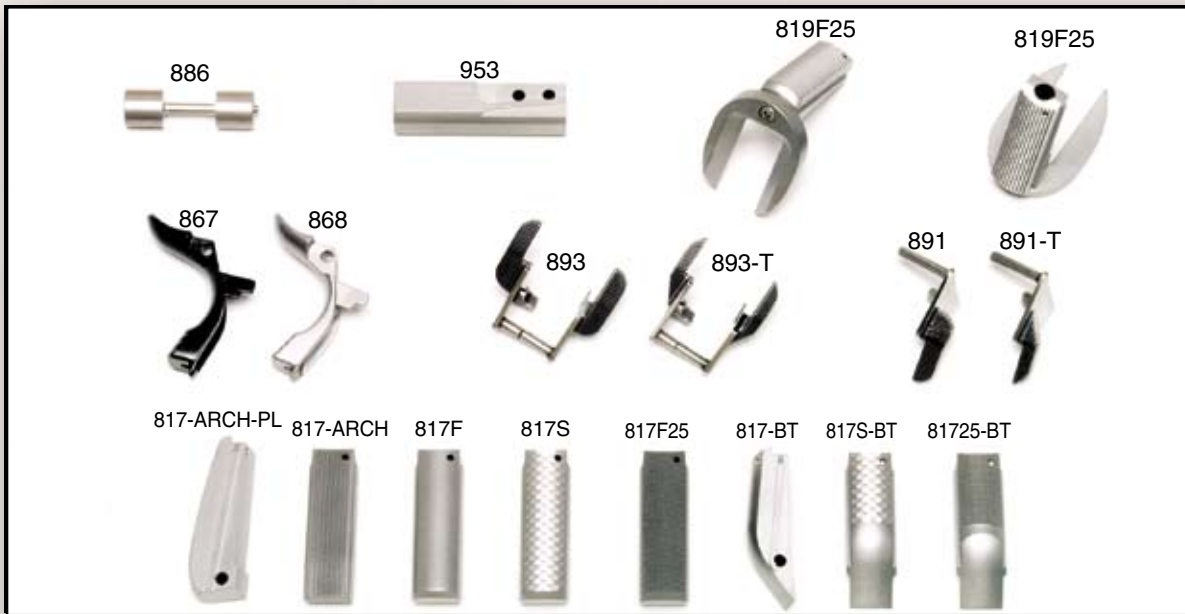


Built for pure performance and extreme use, the new **SPECIAL FORCES** pistol from Ed Brown has everything you need for serious performance. All the engineering, precision manufacturing, and hand-fitting the Brown family is famous for is included, and we've added to that the new **GEN III** severe use coating for improved wear resistance and rust protection. A unique and highly durable **CHAINLINK** pattern provides a secure grip for severe applications.

The **SPECIAL FORCES** features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear.
- Entire gun coated with **GEN III** coating for superior rust protection and improved wear resistance.
- 5" Government model slide, single stack government model frame. The John Browning traditional design for the ultimate in reliability and accuracy.
- Weight: approximately 38 ounces with an unloaded magazine inserted.
- All Ed Brown premium **Hardcore** components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive **CHAINLINK** treatment on forestrap and mainspring housing for the ultimate in durability, secure grip, and extreme use.
- **GEN III** coated slide for low glare, superior rust protection, and improved wear resistance, with traditional "square cut" serrations on rear of slide only.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market, reducing felt recoil and improves natural pointing ability, leading to better accuracy.
- Ed Brown extended (single side) tactical thumb safety, ambidextrous tactical thumb safety optional. The most ergonomic design available!
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip and thus better practical accuracy.
- Fixed Novak low mount dovetail 3-dot night sights.
- "Commander style" slotted and chamfered hammer mated precisely with Ed Brown Perfection sear and Perfection disconnecter. We are the only makers who fully machine each of these critical parts from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets, and external zippered accessory pocket.
- Ed Brown Products 1911 Owner's Manual, cable lock, all necessary wrenches.
- See enclosed Handgun Order Form for options and pricing.

Grip Safeties, Thumb Safeties, Housings



Memory Groove Beavertail Grip Safety

The number one grip safety in the world! More shooters specify the Ed Brown Beavertail than all others combined. Sweeps so high on the gun it is countersunk so a Commander-styled hammer will drop into it. Our grip safety gets your hand as deep into the gun as possible. This reduces felt recoil because it better aligns the centerline of the bore with the axis of your forearm. It also improves natural pointing ability, leading to better accuracy. This grip safety has Memory Grooves machined into a raised pad on the rear for positive depression of the part. With normal use, your hand becomes accustomed to the feel of the grooves, and will remember where the perfect grip is for consistent shooting. The Memory Grooves also aid in depressing the safety for the shooter with thin hands. No need to pin the grip safety! If you have ever failed to activate a grip safety, you need this part! 3D CAD designed to remove the maximum amount of metal from the frame without weakening it, you simply cannot get a better designed part. Uses a .250 radius cut on the frame centered on the thumb safety pin hole. Complete installation instructions included. See our beavertail installation jig #886 for an easy way to establish this .250 radius.

867.....	Beavertail with Memory Groove	Series '70'.....	Blue	\$34.95
867-1	Beavertail with Memory Groove	Series '80'.....	Blue	\$35.95
868.....	Beavertail with Memory Groove	Series '70'.....	Stainless	\$34.95
868-1	Beavertail with Memory Groove	Series '80'.....	Stainless	\$35.95

Beavertail Grip Safety Installation Jig

This is an easy to use jig for installing our beavertail grip safety. This heat-treated tool slips into the frame through the thumb safety hole and allows you to make the .250 radius cut on each side of the frame perfect the first time, even if you only have simple hand tools to work with. The jig is heat-treated super hard so hand filing right up against it is okay. The buttons screw together and hold themselves on the gun for easy installation. It is perfect for gauging as well as fine finishing and has great value as a reusable professional tool. Complete installation instructions included.

886.....	Beavertail Grip Safety Installation Jig.....	\$21.95
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Government Model Mainspring Housings

Ed Brown mainspring housings are fully machined from solid bar stock steel. No cheap castings or plastic is used. Sharp checkering is machine cut into each housing for precision and straightness, then finished by hand. The **SHAKESKIN** housings have scales instead of checkering, as pictured on the Kobra pistol. The **CHAINLINK** housings have scallops which are perfect for durability and a secure grip in severe applications, as pictured on the Special Forces pistol. The arched housings are grooved 20 lpi for a positive gripping surface. The Government Model housing features drop-in installation in all full-size 1911 pistols including full size Para-Ordnance pistols such as the P-14 and P-16. All housings will work great with any finish or type of steel, including aluminum.

816C.....	Mainspring Housing.....	CHAINLINK	Blue	\$44.95
816F.....	Flat Mainspring Housing	Uncheckered	Blue	\$29.95
816F25.....	Flat Mainspring Housing	25 LPI checkering	Blue	\$59.95
816S.....	Flat Mainspring Housing	SHAKESKIN	Blue	\$55.95
817C.....	Mainspring Housing.....	CHAINLINK	Stainless	\$44.95
817F.....	Flat Mainspring Housing	Uncheckered	Stainless.....	\$29.95
817F25.....	Flat Mainspring Housing	25 LPI checkering	Stainless.....	\$59.95
817S.....	Flat Mainspring Housing	SHAKESKIN	Stainless.....	\$59.95
816-ARCH.....	Arched Mainspring Housing with Grooves.....	Blue	\$39.95	
817-ARCH.....	Arched Mainspring Housing with Grooves.....	Stainless.....	\$39.95	
816-ARCH-PL.....	Arched Mainspring Housing, Plain.....	Blue	\$39.95	
817-ARCH-PL.....	Arched Mainspring Housing, Plain.....	Stainless.....	\$39.95	

Ambidextrous Safety

The most ergonomic and attractive thumb safety on the market! Widest design 1/4" levers for 'high thumb' shooting style, wider than any of its competitors. This allows the shooter to rest the thumb on top of the safety as Jeff Cooper and others recommend. The tactical version has the levers trimmed to a slender 1/8" profile for better carry and concealment. Shaped for shooting comfort, the lever is angled slightly to keep the thumb from contacting the slide and has a double angle to fit the thumb perfectly. The ambidextrous safety includes both left and right sides needed for the either hand operation. Perfect for certain competitions, left hand shooters, and as a tactical component. May be custom trimmed to any slimmer proportions with no loss of style or function. Designed for all 1911 type frames and made from high quality steel. Requires minor gunsmith fitting for safe operation and includes complete instructions.

892.....	Ambi-Safety, Wide	Blue	\$54.95
893.....	Ambi-Safety, Wide	Stainless.....	\$57.95
892-T.....	Ambi-Safety, Tactical.....	Blue	\$54.95
893-T.....	Ambi-Safety, Tactical.....	Stainless.....	\$57.95

Extended Safety

The most ergonomic and attractive thumb safety on the market! Widest design 1/4" levers for 'high thumb' shooting style, wider than any of its competitors. This allows the shooter to rest the thumb on top of the safety as Jeff Cooper and others recommend. The tactical version has the levers trimmed to a slender 1/8" profile for better carry and concealment. Shaped for shooting comfort, the lever is angled slightly to keep the thumb from contacting the slide and has a double angle to fit the thumb perfectly. May be custom trimmed to any slimmer proportions with no loss of style or function. Designed for all 1911 type frames and made from high quality steel. Requires minor gunsmith fitting for safe operation and includes complete instructions.

890.....	Extended Safety, Wide	Blue	\$29.95
891.....	Extended Safety, Wide	Stainless.....	\$31.95
890-T.....	Extended Safety, Tactical	Blue	\$29.95
891-T.....	Extended Safety, Tactical	Stainless.....	\$31.95

Mainspring Housing with Drop-In Maxi-Well

Our standard mainspring housing with a precision machined slot, and a drilled and tapped hole cut into the bottom. This superior two-piece design allows easy, drop-in installation of our included maxi-well, as well as easy removal of the maxi-well in seconds, without disassembling the pistol. Greatly increases magazine well opening for flawless magazine changes and speedy reloading. No grip modifications required.

818C.....	Maxi-Well, CHAINLINK	Blue	\$83.95
818F25.....	Drop-In Maxi-Well, Flat, 25 LPI checkering	Blue	\$73.95
818S.....	Drop-In Maxi-Well, Flat, SHAKESKIN	Blue	\$83.95
819C.....	Maxi-Well, CHAINLINK	Stainless.....	\$85.95
819F25.....	Drop-In Maxi-Well, Flat, 25 LPI checkering	Stainless.....	\$75.95
819S.....	Drop-In Maxi-Well, Flat, SHAKESKIN	Stainless.....	\$85.95

Bobtail™ Housing

A unique, patented modification to your Government Model frame that transforms it into a round-butt pistol. It consists of a specially manufactured housing and frame modification. The **Bobtail™** removes a full 3/8" of excess metal from the bottom rear of the gun, where the mainspring housing pin is located. This not only reduces the weight, but solves two well-known problems of carrying a 1911. First, it drastically increases comfort during carry. There is no sharp butt to poke you in the ribs. Second, it increases concealment during carry, because the hardest thing to conceal on a 1911 style pistol has always been the sharp, projecting butt. Get our re-useable installation jig to easily locate the new hole in the frame for the **Bobtail™** housing.

816-BT.....	Bobtail™ Housing.....	Plain	Blue	\$52.95
816C-BT.....	Bobtail™ Housing.....	CHAINLINK	Blue	\$62.95
816S-BT.....	Bobtail™ Housing.....	SHAKESKIN	Blue	\$62.95
81625-BT.....	Bobtail™ Housing.....	25 LPI checkering	Blue	\$72.95
817-BT.....	Bobtail™ Housing.....	Plain	Stainless.....	\$54.95
817C-BT.....	Bobtail™ Housing.....	CHAINLINK	Stainless.....	\$65.95
817S-BT.....	Bobtail™ Housing.....	SHAKESKIN	Stainless.....	\$65.95
81725-BT.....	Bobtail™ Housing.....	25 LPI checkering	Stainless.....	\$75.95
953.....	Bobtail™ Housing Installation Jig.....	Stainless.....	\$42.50	

Ed Brown Barrels and Guide Rods

Gun Test Magazine rates the Ed Brown Barrel for 45 ACP #1, Buy It!



Barrel accuracy comes from using the highest quality materials and manufacturing methods. Ed Brown Products is committed to both. Ed Brown barrels are completely manufactured in-house by our own craftsmen, using the most modern CNC machinery and manufacturing methods available. The barrels are made from T-416 modified, gun barrel quality stainless steel bar stock, just like a benchrest rifle barrel. This is without a doubt the best and most reliable way to produce top quality barrels. No forgings are used to try to save a buck. T-416 is certified pure, there are no foreign materials, and no hard or soft spots to worry about. It is stress-relieved and heat-treated prior to final rifling and refinishing. Ed Brown barrels are precision machine cut from a 3 pound chunk bar of this top quality steel. "Our barrels are rifled by precision broach in the original six lands and grooves, one turn in sixteen, left hand twist as originally designed by John Browning. This deep cut, broached rifling gives superior accuracy with all types of bullets, including lead. No cheap, quick pass-through button rifling is used. Our barrels are heat-treated by an aerospace certified heat treat facility, and sub zero frozen for maximum strength and stress relief. This means more accuracy and longer barrel life to the shooter. We have also cut the dimensions to max tolerance on the outside of the barrel. This means less fitting work for you, and more accuracy. Gunsmiths and hobbyists love our precise, pre-fit dimensions on our drop-in models. This gets you on the range quicker enjoying the accuracy improvement your new barrel provides. All this extra trouble and expense ensures you the finest, most accurate barrel possible. These barrels are quite simply the best on the market.

All Ed Brown Guide rods are machined from high quality 416 heat-treated stainless steel. Because of their solid steel design, all one-piece guide rods may be cut down to any length for use in shorter slides. One piece guide rods are also ideal for use with bull barrels. Wrench and plug are included with all two-piece guide rods. All Ed Brown plugs are machined from either blue or stainless, top-quality stress-proof steel. Guide rods smooth out the cycling of the pistol, extend the life of the recoil spring, and add weight to the front of the gun, thus reducing muzzle flip and recoil.

Drop-in Barrels - (bushing, link, and link pin included)

925-455"45ACPStandard feedramp\$185
 9243-454.25"45 ACPStandard feedramp\$185

Bull Barrels - (link and link pin included with bull barrels)

The bull barrel is intended to add weight to the muzzle of the gun which reduces recoil and muzzle flip for faster follow up shots. It eliminates the bushing thus simplifying the pistol. Made slightly oversize at the muzzle so that it can be precisely fitted to the inside of the slide. Gunsmith fitting is required.

925-45B5"45ACP BullStandard feedramp\$185

Two-Piece Guide Rod Assembly

Two-piece guide rods are preferred for standard 5" guns because they will disassemble much easier. Will drop-in to all 1911 types with correct slide length. Commander length will fit guns with 4 1/4" barrels. Allen wrench and plug included.

889Two-Piece Guide Rod Assembly for 5" slideStainless.....\$27.50
 889-CTwo-Piece Guide Rod Assembly for Commander (4.25" slide)...Stainless\$27.50

Slide Stop

For positive, last round engagement and tighter, longer-lasting lockup with custom barrels. Attractive grooves for positive, non-slip application. Made from hardened tool steel for increased wear. Will fit all 1911 pistols High-Capacity types. The **Hardcore®** slide stop is guaranteed for life against breakage.

810Slide Stop.....Blue.....\$28.95 810-S.....Slide Stop.....Stainless\$29.95
 810-HC.....**Hardcore®**.....Blue.....\$34.95 810-HCS**Hardcore®**.....Stainless.....\$35.95

Standard Recoil Spring Plug

An exact duplicate of the standard 1911 recoil spring plug. For those building, or rebuilding a 1911 desiring the factory configuration.

881-STD.....Recoil Spring PlugBlue\$7.95
 881-STD-S.....Recoil Spring PlugStainless.....\$8.95
 881-CMD.....Recoil Spring Plug for CommanderBlue\$7.95
 881-CMD-S.....Recoil Spring Plug for CommanderStainless.....\$8.95

Machined Barrel Links

Match grade barrel jobs need a precisely made link to complete the job. These links are machined from aircraft quality stainless steel bar stock, not stamped.

925Standard Barrel Link278 hole spacing.....\$6.25

Solid Barrel Bushings

All spring type collet bushings are subject to breakage and are replaced with the solid type as a rule with professional gunsmiths. We offer a drop-in replacement in blue and stainless that will work on most 1911 types with little or no fitting, and an oversize gunsmith fit version, also in both blue and stainless. Specs: Heat treated alloy and stainless steel. Drop-In: .581 ID, .699 OD. Oversize: .575 ID, .705 OD.

832Drop-In BushingBlue\$18.95
 833Drop-In BushingStainless.....\$19.95
 832-M.....Oversize BushingBlue\$18.95
 833-M.....Oversize BushingStainless.....\$19.95

Recoil Spring Guide

Standard replacement 1911 recoil spring guide, but made from heat treated steel. Used for rebuilding existing guns or assembling new guns in the standard configuration. Available in blue only.

882-STD.....Recoil Spring GuideBlue.....\$15.00
 882-CMD.....Recoil Spring Guide for CommanderBlue.....\$15.00

Standard Guide Rod Plug

As supplied on our Government Model Assembly, now sold separately for those making up special types of their own design, or for use as a replacement.

881Standard Plug OnlyStainless.....\$7.95

Slide Recoil Buffers

Precisely molded polyurethane buffers mount on the recoil guide and prevent the metal to metal contact that occurs when the gun is fired. Prevents frame damage. Will last about 1,000 rounds. 6 pack.

805Slide Recoil Buffers6 pack.....\$5.95

Thank you for the outstanding barrel installation you did for me. The fit is really great, plus your turnaround back to me was very quick. My thanks to you folks for a very professional job, the accuracy of course is top notch.

Floyd L. Watkins, Linden, VA



Phone: 573-565-3261 24-hour Fax: 573-565-2791 Internet: www.edbrown.com



Frame & Slide Components



Barstock Hardcore® Hammer with chamfered edges

Completely machined from barstock, these hammers are guaranteed for life against breakage. Improved design with a beautiful chamfer machined all the way around the outside, and also inside the hole. Narrowed half-cock notch eliminates sear damage. Commander style spur, finely serrated for positive gripping surface. Sides are narrowed to eliminate drag on slide. Lowered strut pin hole reduces full-cock spring pressure. Hammer hooks precisely machined at 020-.022 perfectly square with sharp corners, ready for light, final stoning. Made from alloy steel or stainless steel, heat treated Rc 52-54. The perfect mate for this hammer is our #874 Perfection Sear.

896 Hammer..... Blue \$49.95
 897 Hammer..... Stainless..... \$54.95

Perfection Sear

Computer designed and fully machined from top quality bar stock for the perfect profile. Recommended as a perfect fit with our Hardcore® Hammer #896 and #897 for the best trigger pull possible with the least amount of hand labor - no jigs necessary. Hammer contact angle already prepped ready for your favorite clearance angle. Specs: 4340 tool steel, heat treated to 50 Rc.

874 Perfection Sear \$29.95

Hammer Strut

Our hammer strut has perfected geometry for the longest lasting wear possible. Made of heat treated tool steel, fits all 1911 types. The obvious choice for competition guns and all rebuilds.

823 Hammer Strut \$6.95

Match Grade Sear

Our standard model high quality sear for any 1911. Machine-cut from 4340 Alloy steel for longer-wearing, cleaner breaking triggers. Assures positive sear/hammer engagement. Required for fine match grade trigger pull jobs. Requires small amount of hand fitting to hammer for a perfect trigger pull. We recommend our sear jig #951 for this purpose.

812 Sear..... \$19.95

Sear Jig

The one jig you need for the 1911 sear. A larger, rounded design fits comfortably in your hand for ease of use. Packaged with .020 shim and complete instructions that cover every detail of the 1911 trigger job, along with many helpful hints to get the job done right. Made from stainless steel for a rust free life on your bench.

951 Sear Jig \$37.50

National Match Trigger

The classic three hole design long trigger made from strong yet lightweight aluminum, with heat-treated steel bow. Finely serrated pull surface for better feel and control. Includes stainless steel adjustable overtravel set screw. Slightly oversize in height for precise hand fitting to your frame.

1001 National Match Trigger for single stack frames..... \$19.95

Disconnecter

Fully machined, heat treated steel for long lasting, increased wear applications. Will work with all 1911 pistols including the Hi-Capacity types.

811 Disconnecter \$16.95

Perfection Disconnecter

Fully machined from bar stock steel. The only product of it's kind. The strongest available, and heat-treated for long life and extreme service use. Machined surfaces are finely finished and dimensionally exact. Designed to work perfectly with our Perfection Sear and Hardcore® Hammer for precise trigger jobs every time. Will work with all 1911 pistols including the Hi-Capacity types.

811-M..... Perfection Disconnecter..... \$19.95

Plunger Tube

High quality steel plunger tube fully machined from bar stock, with extra length studs for positive crimping. Will work with all 1911 types including the Hi-Capacity types. Don't let a loose, poor quality plunger tube tie up your gun.

821 Blue..... \$14.95 821-S..... Stainless..... \$15.95

Steel Extractors

One of the most common causes of malfunction in the 1911 pistol is a poor extractor. Install one of these and eliminate feeding/extraction problems before they start. Fully machined from aircraft quality heat-treated 4340 alloy steel bar stock for long wear and extra strength.

1301 Extractor, 45ACP 70 Series Blue \$23.95
 1301-HC...Extractor, 45ACP, Hardcore® 70 Series Blue \$28.95
 1302 Extractor, 45ACP..... 80 Series Blue \$24.95
 1302-HC...Extractor, 45ACP, Hardcore® 80 Series Blue \$29.95
 1303 Extractor, 38 Super, 9mm..... 70 Series Blue \$24.95
 1304 Extractor, 38 Super, 9mm..... 80 Series..... Blue \$25.95
 1300 Extractor, 40S&W,10mm 70 or 80 Series Blue \$25.95

1911 Firing Pins

Factory firing pins are often weak and subject to failure. These top quality firing pins are precision turned from heat-treated tool steel. Proper weight for positive ignition with heavy duty springs and any type primer. Usable with all 1911 type pistols including Colt Series 80 and 70. Springfield 38 Super and 9mm slides use the oversize diameter pin for heavy loads. At present we are the only manufacturer making the correct size pin for the Springfield 38 Super slides. All Ed Brown, Baer and newer Caspian slides use the 38 Super firing pin, Part #825. If you are unsure which pin you need, measure the diameter near the tip where the pin strikes the primer and compare to the listings. The Hardcore® firing pin has a LIFETIME guarantee against breakage.

824 Firing Pin, 45ACP 70 or 80, .090 Diameter \$5.95
 824-HC.....45 ACP, Hardcore® 70 or 80, .090 Diameter \$9.95
 825 Firing Pin, 38, 9mm, 10mm..... 70 or 80, .065 Diameter \$5.95
 826 Firing Pin, 38, 9mm..... Springfield, .075 Diameter..... \$5.95

Firing Pin Stop

A high tolerance heat treated alloy steel firing pin stop for all 1911 pistol types. Made to max tolerance on width for a snug fit with the extractor. The standard part is for Series 70 guns, but we also offer an 80 series part which has a relief cut for the 80 series components. Also available as a super tough Hardcore® part, which carries a LIFETIME guarantee against breakage.

820 Firing Pin Stop Blue \$9.95
 820-S..... Firing Pin Stop Stainless \$10.95
 820-HC..... Hardcore® Blue \$15.95
 820-HCS..... Hardcore® Stainless \$16.95
 820-80 Firing Pin Stop for 80 series Blue \$9.95
 820-S-80..... Firing Pin Stop for 80 series Stainless \$10.95

Extended Ejectors

One thing you will need for sure in building a reliable pistol is an extended ejector. Essential insurance against failed ejection. Made from heat treated 4140 alloy steel. Requires minor fitting.

1305 Extended Ejector, 45 ACP Blue \$21.95
 1306 Extended Ejector, 38 Super, 9mm, 10mm Blue \$22.95

Magazines & Magazine Releases



Seven Round Magazine

The classic, most reliable design. Still the best available. A heat treated stainless steel body with rounded steel follower and heavy duty spring provides flawless feeding. Outstanding reliability with all types of ammo. Comes with Ed Brown removable base pad installed.

847 7 Round Magazine 45 ACP \$25.95

Magazine Bumper Pads

The same bumper pad as is shipped with our magazines. Durable plastic with the Ed Brown logo molded in. Standard hole spacing. Shipped with two 4-40 self tapping screws for each pad.

807 Magazine Bumper Pads 6 pack \$8.95

Grip Screw Bushings

High quality replacement grip screw bushings. Supplied as a set of four.

813 Blue, set of 4 \$5.49
813-S Stainless, set of 4 \$6.95

Hex Head Grip Screws for 1911 Pistols

An easy way to improve the looks of any 1911. Precision machined hex head grip screws made from high quality tool steel, or 400 series stainless. Heat treated for long lasting wear. Attractive hex head design prevents screwdriver slips. Contoured screw heads blend beautifully with grip panels. Set of four with Allen wrench included.

803 Blue \$6.95 804 Stainless \$7.50

Exotic Cocobolo Wood Checkered Grips

These are the finest grips available for the 1911 frame. Natural exotic wood, no stains or artificial colors are used. Not only are they attractive but they are extremely functional because the wood is so hard the checkering will hold up far better than any walnut can. Favored on all custom guns and match guns alike. Checkered in the original diamond pattern.

45812 Government, Angle cut bottom, Cocobolo \$39.95

Rebuild Kits for 1911 Frame

Includes Mainspring Cap, Mainspring Housing Pin Retainer, Hammer Strut Pin, Hammer Pin, Sear Pin, Mainspring Cap Pin, Magazine Catch Lock, Safety Lock Plunger Assembly, Barrel Link Pin, Ejector Pin, Mainspring Housing Pin, Mainspring, Mag Catch Spring. Every pin and spring needed to rebuild or complete a 1911 style frame.

814 Rebuild Kit Blue \$14.95
814-S Rebuild Kit Stainless \$17.95

Dovetail Front Sights

The best dovetail front sights available. Dependable low mount fixed sights for all types of 1911 pistols. Rounded rear corners designed for smooth carry, but deep precisely machined internal notch for an outstanding sight picture. Cross dovetail front design installs with a single cross cut using the same 65 degree cutter as the rear, is then locked in place with a single roll pin. No more hammering or swaging. Can be installed to work with any rear sight.

1624 Front Sight, Cross Dovetail Post \$19.95

Standard Magazine Release

The original design for the 1911 pistol. Drop-in fit, machined from solid bar stock and heat treated for durability. Beautiful machine cut checkering on button. Fits all single stack 1911 frames. Use existing magazine catch spring and magazine catch lock.

854 Standard Magazine Release Blue \$19.95
855 Standard Magazine Release Stainless \$21.95

Extended Tactical Magazine Release

This part is identical to our Standard Magazine Release, except the button is extended an additional .060 for easier reach and faster magazine changes. Drop-in fit, machined from solid bar stock and heat treated for durability. Beautiful machine cut checkering on button. Does not interfere with tactical style holsters. A positive stop is machined in to prevent over-travel. Fits all single stack 1911 frames. Use existing magazine catch spring and magazine catch lock.

854-E Extended Tactical Magazine Release Blue \$19.95
855-E Extended Tactical Magazine Release Stainless \$21.95

Oversize Magazine Button and Screw Only

An oversize button allows faster and easier magazine changes without shifting your grip. Great for competition or speed shooting. Beautifully checkered 40 lines per inch. The .375 diameter button has a positive stop and the 4-40 hex screw is included. Requires drilling and tapping of a standard factory magazine release.

840 Magazine Release Button Only Blue \$9.49
841 Magazine Release Button Only Stainless \$9.49

Oversize Magazine Release Catch

Identical to the standard magazine catch, but drilled and tapped for our .375 diameter oversize button. The oversize button allows faster and easier magazine changes without shifting your grip, great for competition or speed shooting. Drop-in fit, machined from solid bar stock and heat treated for durability. Button has beautiful machine cut checkering at 40 lines per inch. Includes oversize button & screw. Fits all single stack 1911 frames. Use existing magazine catch spring and magazine catch lock.

842 Magazine Catch Blue w/ Blue Button \$30.49
844 Magazine Catch Stainless w/ Stainless Button \$32.49

Glock Front Sight Installation Tool

The Glock front sight is held on with a screw. Neat idea, but up until now there was no way to get to it. If you own or work on Glocks, you need this tool! This specially designed tool will slip into the many types of magnetic screwdrivers, and allow a professional installation of the Glock front sight screw. Fits all Glocks. Certain Glocks may require opening the hole in the slide just slightly.

952 Glock Sight Tool \$12.50

Your quality parts and magazines I have used are beyond 1st rate. Nothing but Ed Brown Products for me.
David Keith McGuire, Sequatchie, TN

Ed Brown Gun Springs and CD-ROM

1911 Bench Reference CD-ROM

A complete manual on the 1911 written by Ed Brown, 1991 Pistolsmith of the Year. This CD gives you step-by-step instructions and detailed photos for disassembly, reassembly, maintenance and proper handling. It then goes into complete installation and fitting instructions for practically all accessories. Also included are chapters on trouble shooting and reloading. Packed full of valuable information. A must for all who work on the 1911! Use the electronic search feature, zoom in on photos or diagrams, or print a hardcopy for insertion in a three ring binder as you prefer. Runs on PC or Mac with CD-ROM drive and graphics type operating system such as Windows. Adobe Acrobat Reader included.

950-CD.....CD-ROM Bench Reference \$31.95

Ed Brown Gunsprings

Most shooters set up the gun to suit themselves depending on their load, bullet weight and grip on the gun. You should have the ejected brass land from five to ten feet away from your feet. If the brass falls on your feet, or fails to eject, you need a lighter spring. If the brass lands fifteen to twenty feet away, you need a heavier spring. It is always a good idea to have a replacement spring on hand.

Recoil Springs for Government Models

9165-G16.5 pound (Standard)\$9.95
 918-G18 pound (Heavy Duty).....\$9.95
 Commander Model
 918-C18pound (Standard)\$9.95
 920-C20 pound (Heavy Duty).....\$9.95

Sear Spring

High-quality, tempered spring with extra length on the center leg that allows precise tuning of the disconnecter. Helps prevent disconnecter failure and gives positive sear engagement.
 822Sear Spring\$4.95
 822-HC.....**Hardcore**®.....\$6.95

Heavy Duty Firing Pin Spring

For use on all guns for upgrade or replacement.
 908Heavy Duty Firing Pin Spring\$2.00

Light Mag Release Spring

For use on competition guns for faster magazine changes.
 909Light Mag Release Spring\$2.00

Competition Mainspring for 1911

Mainsprings wear out due to age and use and should be replaced. We recommend this spring rather than the factory standard for a lighter, longer-lasting trigger pull. Plenty of power to set off even the hardest of primers.
 919Competition Mainspring for 1911.....5 pack.....\$6.95

Ed Brown Pistol Bag

Combination of a padded pistol pouch, 4 padded magazine pouches, and zippered accessory pocket in navy blue Cordura with heavy handles and Ed Brown Logo patch.
 965.....Ed Brown Pistol Bag\$39.95

Ed Brown Ball Cap

Top quality ball cap with Ed Brown logo. One size fits all.
 961.....Ball Cap\$12.50



"Your parts are all great quality and the 1911 Bench Reference is easy to follow for a novice like me."
 Shay Ben-David

Sales Policy

Business Hours

Our regular business hours are 8am to 4:30pm Central Standard Time, Monday through Friday.

Firearm Sales

We sell direct and through an authorized dealer network. We welcome personalized tours by appointment and have inventory on hand, if you would like to see and handle before you buy. All Federal and State regulations apply to all firearm sales. The firearm ordering and payment are handled through Ed Brown Products, Inc. (handguns), or Ed Brown Custom, Inc. (rifles). Firearms are then shipped to a valid FFL (Federal Firearm License) holder, who will handle the transfer paperwork. We must have on file a current copy of their signed FFL. If you would like to purchase a firearm and you do not have a FFL, check with your local gun shops, sporting goods stores, or pawn shops for a licensed dealer who can accept shipment for you and handle the legal transfer. FFL dealers generally charge a small paperwork fee, and shipping regulations dictated by common carriers require next day air service for shipment of handguns, which costs about \$40. Firearms may not be purchased online - a signed order form is required. The order forms for handguns and rifles can be downloaded from this website under their respective categories, then mailed to us with payment. We can also fax or mail you the order forms if you contact us and request them.

Retail Parts Sales

There is no minimum order. Shipping charges are fixed rate at \$9.25 per order for continental US orders. Acceptable forms of payment include MasterCard, Visa, or certified check. Personal checks are accepted but held a minimum of 10 days for clearance. If you send a check, do not forget to include \$9.25 for shipping or your order will be delayed. To place an order, use our online

shopping cart (credit cards only) or call 573-565-3261. You may also fax your order to 573-565-2791. Be sure to include an email address or phone number with your fax should we have a question about your order.

Dealer and Distributor Sales

Please contact our sales staff for details on becoming a dealer or distributor.

Exports (orders outside the US)

We are registered with our State Department as an exporter of small arms and parts. International sales of Ed Brown Products to businesses outside the US require an export license. We do not sell direct any retail orders outside the US. Please contact us for information about becoming an international distributor. A minimum initial order is required.

Warranty & Disclaimer

Due to the complexities of compliance with Federal warranty law, all Ed Brown products are sold as is and without any formal written warranty or guarantee of any kind. We continue to stand behind our products and services, and to care for our customers, but we cannot make guarantees or warranties of any kind. No liability is expressed or implied for incidental or consequential damage or injury which may result from the improper use or installation of any parts sold or produced by Ed Brown Products, Inc. or Ed Brown Custom, Inc.. Our parts are intended to be installed by a qualified gunsmith, and parts and firearms sold by us are only intended for factory specification standard velocity ammunition. Any verbal representations made by us related to installation, should be confirmed with your gunsmith to assure safe operation in your particular firearm.



Phone: 573-565-3261 24-hour Fax: 573-565-2791 Internet: www.edbrown.com





Ed Brown Products, Inc. (Handguns & 1911 Parts)

Ed Brown Custom, Inc. (Rifles and Optics)

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