

RAM-LINE®

2004 Catalog





CONTENTS

Rifle Stocks	3-4
Shotgun Stocks5
Accessories6

CUSTOMER SERVICE

If you need assistance, we're ready to help. Call our technical service department at **1-800-635-7656**, e-mail us at **tech.expert@atk.com** or use our 'Ask the Experts' online form by going to **www.ram-line.com** and clicking on 'Questions.' Our Web site also contains a list of frequently asked questions for a quick response to common questions. Our technical service Staff has over 35 years of experience and we are dedicated to giving the best service in the gun care industry.

RIFLE STOCKS

Ram-Line® stocks will withstand the test of time, adding timeless strength, accuracy and dependability to your rifles and shotguns. Whether you're a seasoned hunter, a beginning shooter or trained professional needing a highly visible law enforcement stock, Ram-Line® has what you need.

Ram-Line®'s replacement rifle and shotgun stocks are available for a variety of firearms and in multiple finishes. Many of our rifle stocks come in either Wood-Tech® or Realtree® patterns and are constructed of tough, glass-filled polycarbonate that won't warp like real wood stocks. The Wood-Tech® pattern allows you to get the look of real wood-grain while the Realtree® pattern allows you to blend into your surroundings by combining six soft earth tones that match any terrain. We have also expanded our line of shotgun stocks to include the Realtree Hardwoods® and Advantage Wetlands® patterns. The Realtree Hardwoods® neutral pattern simply disappears into virtually any outdoor surroundings. Advantage Wetlands® lifelike colors and patterns blend perfectly with the marshes, stubble fields and grassy areas where waterfowl reside.



Black



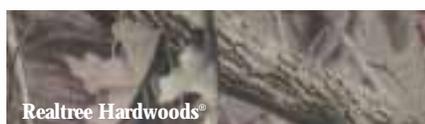
Wood-Tech®



Realtree®



Realtree® Advantage Wetlands®



Realtree Hardwoods®

RIFLE STOCKS

	BLACK	WOOD-TECH®	REAL-TREE®	YOUTH BLACK
BOLT ACTION RIFLE STOCKS				
Browning				
A-Bolt (Japanese only) Long Action**, 30-06, .25-06, .270	78015			
Interarms				
Mark X Action: All calibers except .223, .222, .17 Rem	20981			
Mauser				
92-96 Small Rings	20961	20962		
98 Large Rings	21981	21982	21983	
Mossberg				
Model 1500 Long Action: .270, .30-06, 7mm Mag, .300 Mag	78005			
Model 1500 Short Action: .223, .243, .22-250, .308	78006		78007	
Remington				
660/600 Mohawk Short Action, .308, 6mm, .243	78019			
700 ADL Long Action: .300 H & H, .30-06, 7mm, .280, .270, .264 Mag, .25-06	27051			
700 ADL Short Action: .308, 7mm-08, 6mm, .243, .223, .222, .222 Rem Mag, .17	27151			
700 BDL/721* Long Action: .300 H & H, .30-06, 7mm, .280, .270, .264 Mag, .25-06	27001			27008
700 BDL Long Action: (Lefty) .300 H & H, .30-06, 7mm, .280, .270, .264 Mag, .25-06	27004			
700 BDL Magnum: .338 Mag, 8mm Mag, .300 Mag	27201			
700 BDL/722* Short Action: .308, .300 Savage, 7mm-08, 6mm, .243, .223, .222, .222 Rem Mag, .17	27101			
Model 7 Short Action	78021			
Model 788 Short Action, .30-30, .223, .22-250, .222	78023			
Model 788 Short Action, .308, 6mm, .243	27881			
Ruger				
Model 77R, RS, ST: Magnum: .338 Mag, .300 Mag, 7mm Mag	22771			
Model 77R, RS, ST: Short Action: .358, .308, 7mm-08, 6.5 x 55, 6mm, .243, .220 Swift, .22-250, .223	21771			
Model 77 Mark II, Long Action: .30-06, .270	26771			
Model 77 Mark II, Long Action: .30-06, .270 (Lefty)	26774			
Model 77 Mark II, Magnum: .338 Mag, .300 Mag, 7mm Mag	28771			
Model 77 Mark II, Short Action: .308, 7mm-08, 6.5 x 55, 6mm, .243, .220 Swift, .22-250, .223	27771			27778
Model 77, R, RS, ST, LA (old tang safety)	20771			20778
Sako AV, Beretta				
Long Action & Magnum: .375 H & H, 9.3 x 62, .338 Mag, .300 Mag, 7mm Mag, .30-06, 7 x 64, .270, 6.5 x 55, .25-06, .222 Finnbear	78011			
Savage				
Model 110C, Clip Fed, All calibers	10111			
Model 110E, Long Action only, G all calibers	11021			11028
Model 110E, Long Action only, GL/GLNS, All calibers (Lefty)	11004			
Smith & Wesson				
Model 1500 Long Action: .270, .30-06, 7mm Mag, .300 Mag	78005			
Model 1500 Short Action: .223, .243, .22-250, .308	78006		78007	
Springfield				
Model 03/A3, 1903	20031	20032		
Weatherby				
Van Guard Long Action: .270, .30-06, 7mm Mag, .300 Mag	78005			
Van Guard Short Action: .223, .243, .22-250, .308	78006		78007	
Mark V (Japanese Action only), Long Action & Magnum: .300, 7mm, .30-06, .270, .257, .240	78008			
Whitworth				
Mark X	20981	20982		
Winchester				
Model 70 Featherweight, Long Action: .300 Mag, 7mm Mag, .30-06, .270, 7 x 57, .264, .257 Roberts, .25-06	22711			
Model 70 Featherweight, Short Action: .308, 7mm-08, .250 Savage, .243, .22-250, .223	21701			
Model 70 Pre-'64, All caliber (Barrel channels with sight lug require slight modification)	24701			
Model 70 Sporter, Short Action, Post '84, .308, 7mm-08, .250 Savage, .243, .22-250, .223	23701			
Model 70 Sporter, All cal. & Post '84 Model 70 L/A, Mag, Model 670 Ranger w/ floor plate	20701			20708
Model 670 Ranger without floor plate	78017			

* All Remington 721s are long action; 722s are short action; both have fixed floor plate. Minimal fitting required for 721/722.

**Will not fit magnum.

Stocks will not fit varmint or bull barrels.

	BLACK	WOOD-TECH®	REAL-TREE®	YOUTH BLACK
2-PIECE RIFLE STOCKS				
Enfield				
#1, Mark III	21011			
#4, Mark I	21014			
Marlin				
Model 336, 30-30	78025			33608
Remington				
Model 7400/740, 30-06	74001			74000
Model 7600/760 rifle stock, 30-06	76001			76008
Winchester				
Model 94 30-30	94001			94008
Model 94 Trapper, Ranger, Big Bore	94005			
1-PIECE CARBINE STOCKS				
Ruger				
10/22	11125		11126	
Mini-14/Mini-30 with wood stock only	14125		14126	
SKS				
7.62 x 39mm	19505			
Military				
US M-1	18025			
US M-1 Garand	18101		18103	
LOCK ARM STOCKS				
Ruger				
10/22	11117			
Mini-14/Mini-30	14117			
SKS				
7.62 x 39mm	19007			



Syn-Tech™ 1-Piece Rifle Stocks

These stocks are precision molded, glass-filled polycarbonate to make them incredibly strong and lightweight while the free-floating barrel design improves accuracy. All Syn-Tech® stocks come with a premium recoil pad, swivel studs and the length of pull can be shortened up to 2 inches allowing for customization.



Syn-Tech™ 2-Piece Rifle Stocks

Some hunting rifles, especially automatics or guns with scopes, can get rather heavy. Lighten your pack with a stronger, lighter Ram-Line® stock molded from glass-filled Nylon 66 with adjustable rear. Tough weather elements have no effect on these precision stocks and they install without modification in minutes.



Lock-Arm™ Stocks

If lightweight and quick response are what you're looking for in a stock, then Lock-Arm stocks are perfect for you. Our special design provides fantastic gripping from any point on the stock. The extended stationary stock offers a stable shoulder rest, yet is narrow enough that shooting offhand is no problem.



Ruger® 10/22 Carbine Stocks

Take your Ruger® 10/22 to the next generation. Our lightweight stocks are a snap to install. Because they're constructed of tough, space-age material, weather has no effect on performance or accuracy. Plus, these can be shortened up to 2 inches, making them perfect for smaller shooters. These stocks come with a traditional butt-plate.



SHOTGUN STOCKS

SHOTGUN STOCKS

	BLACK	HARD-WOODS®	WET-LANDS®	YOUTH BLACK
2-PIECE SHOTGUN STOCKS				
Browning				
A5 12 Gauge	55551			55558
Mossberg				
500 12 Gauge (Pre '96)	50001	50074	50070	55008
Remington				
870 12 Gauge; 20 Gauge (Pre '87)	87001	87074	87070	87008
1100 12 Gauge; 20 Gauge (Pre '77)	11011	11074	11070	11018
Winchester				
1200 12 Gauge	12011			12018
1400 12 Gauge	14111			

	BLACK	ORANGE	GREEN	GRAY	YELLOW
LAW ENFORCEMENT STOCKS					
Mossberg					
500 12 Gauge	50001	50010	50011	50012	50013
Remington					
870 M&P Finger-grooved forearm	87009	87010	87011	87012	87053
Winchester					
1200/1300	12011	12020	12021	12022	12023

2-Piece Shotgun Stocks

Nothing is harder on a shotgun than waterfowl hunting. The damp, muddy conditions can destroy a beautiful wood stock in one season. Replace those fragile wood stocks with a 2-piece shotgun stock from Ram-Line®. Made of super toughened glass-filled Nylon 66, foul weather has no effect on them. They install in minutes without modification and include a premium quality recoil pad.



Advantage Wetlands®

These 2-piece shotgun stocks are now available in the Advantage Wetlands® camo pattern. This pattern allows you to blend in further with your surroundings when hunting for that prize game. With its rugged all-weather construction, this stock still allows for quick and easy installation.



Realtree Hardwoods®

Turn your shotgun into a turkey slayer with a Ram-Line® stock featuring the Realtree Hardwoods® camo pattern. Constructed of the same rugged all-weather composite material, this stock will disguise your gun from those crafty old toms.



Youth Stocks

Youth stocks are reduced in length by 1-1/2" to provide a comfortable fit for smaller statures. These lightweight, exceptionally strong synthetic stocks come complete with a premium recoil pad. Precision inletting allows for uncomplicated installation without the need for custom gunsmithing.



Law Enforcement Colored Stocks

The Ram-Line® L.E. line of stocks are available in 4 highly visible colors that are easily distinguished. Built to tough agency standards, most stocks feature a no slip forearm design for fast reliable pump handling and cycling. Colored stocks give law enforcement visual confirmation of both guns and loads.



ACCESSORIES

RUGER® 10/22 ACCESSORIES

.22 Rimfire Auto-Loader™

Get maximum cartridge loading performance with the .22 Rimfire Auto-Loader™. The perfect companion for high-volume rimfire shooting. Cartridges load quickly and easily into magazines.

43001 Auto-Loader, Ruger 10/22
(Ram-Line Magazines only)



10-Round Rimfire Magazines

Our 10-Round Rimfire Magazines are built to last and constructed of a high-impact polycarbonate material for long, trouble-free performance. Engineered for a perfect fit, these magazines feed better than the original equipment.

11100 Ruger 10/22



Ruger® 10/22 Combo Pack

The ultimate accessory kit for your 10/22 including a lightweight, durable synthetic stock, Universal Bipod, Snap Magazine Release and two 10-round magazines. This is everything you need to give your 10/22 the tactical edge.

10221 Ruger 10/22 Combo Pack



Ventilated Handguard

Our Ventilated Handguards dress up your Ruger auto-loading rifle while protecting your hands from exposure to barrel heat.

78002 Ruger 10/22



OTHER ACCESSORIES

Ventilated Handguard

Our Ventilated Handguard is also available for the Ruger Mini-14. Protect your hands and spruce up your rifle.

14411 Ruger Mini-14



Muzzle Brakes

These precision-machined muzzle brakes are lightweight, protect the muzzle from damage and help reduce felt recoil.

78004 Ruger Mini-14, Blued

19101 SKS Blued



Universal Bipod

This lightweight molded design clamps easily onto any standard barrel providing a steady rest. It includes a built-in lock to hold the bipod in a closed position for carrying.

10251 Universal Bipod



*Protect your beautiful wood stock for resale
and use a Ram-Line stock for everyday use.*

*Unlike wood stocks, Ram-Line stocks are
impervious to snow, cold, heat, rain or impact.*

Onalaska Operations

P.O. Box 39 • Onalaska, WI 54650 • (800) 635-7656
www.ram-line.com

Onalaska Operations

N5549 County Trunk Z
Onalaska, WI 54650

PLACE
POSTAGE
HERE