

# Miles Gilbert™

## Fine Stockmaking Supplies

### Stockmaking Supplies

Stockmaking supplies and accessories are the core of the Miles Gilbert™ offering. Starting with selected custom stockmaking accessories, it is our plan to offer a complete line of quality tools, equipment, and accessories to serve both the amateur and professional stockmaker.



#### Stock Rubbing Compounds

The finest stock finishes are obtained with careful and deliberate attention paid to every detail of the finish application, especially the use of rubbing compounds. Use 2F then 4F Pumice after wet sanding with 600 grit sandpaper, and before the final rubout with Rottenstone.

<b>Description.....</b>	<b>Product #</b>
2F Pumice.....	233-116
4F Pumice.....	197-842
Rottenstone .....	433-251

#### Burlap

The traditional product used in the application of stock fillers, Burlap has many uses in the shop. Non-absorbent, it is useful for not only forcing fillers into the pores of the stock, but also for removal of wood finish strippers, and rust and blue removers. Ten 8-1/2" x 11" die-cut sheets per pack.



Product # .....579-251

#### Wood Stirring Sticks

The uses of these handy sticks is limited only by the imagination. They are valuable for mixing epoxy, wood finishes, and stains. Trimmed and shaped, they make neat scrapers for removing excess bedding compound, or even grime and residue from the inside of your firearms. Wood stirring sticks are a must on the bench of any gunsmith or gun enthusiast. Approximately 100 per pack.



Product # .....190-564

#### Stock Sanding Kit

Useful when refinishing used stocks or starting fresh with a new unfinished stock. This kit contains three grits, (100, 150, and 220) of high quality sanding cloth, plus a handy sanding block to help maintain straight lines and avoid low spots. Enough sanding cloth to take you from rough to the point of applying finish. Finished stocks should be chemically stripped before beginning the sanding process.



Product # .....861-171

#### Bone Black

Genuine Powdered Bone Black. Mixed with the chosen finish and utilized as a filler prior to the application of the finish, Bone Black fills the pores and enriches the emergence of the grain pattern, defining its direction and adding contrast. Bone Black is also an excellent coloring agent for epoxy-bedding materials, and as such, can be used to repair or replace inlays of ebony and hard rubber on vintage firearms.



Product # .....826-739

#### Pipettes™

When measuring, mixing, and transferring small amounts of stain, thinner, or finish nothing beats the convenience of these all-plastic pipettes. Allows transfer of small quantities without contamination of the original bottle. Also handy for dropping "dabs" of finish on the stock for hand rubbing. Many uses for making your stock finishing easier, faster, and more efficient.



<b>Description .....</b>	<b>Quantity .....</b>	<b>Product #</b>
Finish Pipettes, 3-1/2" .....	2 .....	330-753
Finish Pipettes, 3-1/2" .....	12 .....	737-855
Finish Pipettes, 6" .....	2 .....	577-425
Finish Pipettes, 6" .....	12 .....	197-706

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### Bedrock™ Epoxy-Bedding Kit

To achieve the absolute best fit between your factory, or aftermarket, stock and your barreled action, nothing beats epoxy-bedding. Miles Gilbert Bedrock is the choice to unlock the accuracy potential of your rifle. Ideal for wood, laminated, and synthetic stocks, the Bedrock Kit contains all the components necessary to achieve the perfect fit: 2 oz each of Resin and Hardener, Release Agent with two applicators, Measuring Spoons and Mixing Cups, brown and black dyes, Microballoons for customizing the viscosity, modeling clay, surgical tubing, and the most comprehensive, illustrated instructions ever offered to take you from start to finish with your bedding project.

With a 24 hour cure, you're only a day away from the perfect fit.

For use with wood or synthetic stocks, 30 minute working time, 24-Hour Full Cure. Kit Includes:

- 4 oz Bedrock (2oz resin, 2oz hardener)
- Brown and Black dye for wood or synthetic gunstocks
- 4 fl oz Microballoons
- 3 Mixing Cups
- 3 Mixing/Applicator Sticks
- Release Agent
- 2 Release Agent Applicators
- Modeling Clay
- Surgical Tubing
- Illustrated Instruction Booklet



Product # .....190-274

### Liquid Applicator Swab



The same Applicator included with Bedrock, these handy swabs are useful for many jobs around the shop, especially when stock finishing. Besides application of Release Agent, they can be used for spreading strippers, and application of stains and finishes.

Description .....	Quantity .....	Product # .....
Liquid Applicator Swabs.....	50.....	727-579
Liquid Applicator Swabs.....	100 .....	376-187



### Small Stockmaker's Brush

1/2" wide all-natural horsehair brush has many uses in stock making and finishing. Use to apply Inletting Black to metal components when fitting to a stock. Also works well to apply small amounts of stain to light area of the stock. Bristles are 11/16" long, brush is 6" overall. Bright metal handle.

Description .....	Quantity .....	Product # .....
Small Stockmaker's Brush .....	2 .....	640-194
Small Stockmaker's Brush .....	12 .....	697-924

### Measuring Cups

For measuring and mixing epoxy, bedding compounds, finishes, stains, and other materials, nothing beats these handy disposable 1-ounce plastic Measuring Cups. Graduated in milliliters, drams, teaspoons/tablespoons, and fractions of an ounce, your mixing ratios will be quickly and accurately obtained. Offered in a sleeve of 100.



Product # .....409-934

### Heavy Duty Vinyl Gloves

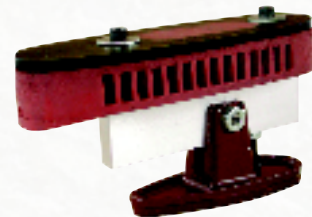
Forget what you thought you knew about disposable vinyl gloves. These heavy-duty 10" green vinyl gloves will last through several applications of finish, stripper, or other uses in the shop. Available in two sizes, medium and large. (See sizing chart on page 31.)



Description .....	Product # .....
Large .....	616-547
Medium .....	883-635

### Recoil Pad Installation Fixture

The Recoil Pad Installation Fixture provides any gunsmith or hobbyist the ability to do a professional job installing rubber recoil pads. It allows the user to accurately transfer the toe-line angle and comb line from the stock to the new recoil pad and also serves as a stable work holding fixture for off-the-stock sanding of the pad. The fixture is designed for use with any table-mounted belt or disc sander. The Recoil Pad Installation Fixture is constructed of a rigid, cast aluminum base and aluminum mounting bar for the pad. The mounting bar is retained between two "ears" cast into the base to provide maximum clamping force for no-slip use. A setscrew in the mounting bar allows repeatable settings for the comb line.



Product # .....184-528

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### Custom Swivel Studs

The very first swivel studs were attached with two screws and generously proportioned. Custom rifle makers used this same two-screw style, but meticulously profiled the dimensions to match sporting rifles. Today we bring you this same custom touch at a very reasonable price. Properly mounted, the screw heads are oriented in the same direction for a very attractive, custom look. These studs are designed for either front or rear applications and are offered separately. They are blued and include attachment screws.



Description.....	Product #
Custom Two-Screw Swivel Stud #1 Rear .....	793-561
Custom Two-Screw Swivel Stud #2 Front.....	225-113

### Sling Stud Installation Kit

The Sling Swivel Stud Installation Kit allows the user to install both standard studs for quick-detachable swivels, as well as custom 2-screw swivel studs such as those available from Miles Gilbert. The kit includes an aluminum drill guide with steel bushings for accurately locating and drilling holes for new studs. All necessary drill bits and a counter bore are provided.



Product # .....381-797



### Niedner-Style Checkered Steel Buttplates and Grip caps

A.O. Niedner, an early 20th century gunsmith, is the name most associated with checkered steel buttplates and grip caps. We produce essentially the same product, but advanced technology makes them equally as affordable as the original hand-made models. Key features on these parts are 24 line per inch checkering, 1/16" border, and pointed "heel spur" on the top of the buttplate. Finish: blued. Includes attaching screws.

Description.....	Product #
Niedner-Style Checkered Steel Buttplate .....	821-134
Niedner-Style Checkered Steel Grip Cap .....	128-929
Butt Plate and Grip Cap Combo with Screws .....	113-848

### Forend Tips

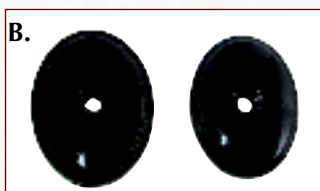
R.

Mannlicher is the name most often given to a stock whose forend extends to the end of the barrel. This type of stock usually has a functional metal forend tip. We have developed two different forend tips for Mannlicher style stocks, a traditional model type R (regular) and a second model type S (styled). These quality investment castings are provided "in the white," with attaching screws. The barrel channel will have to be opened up to the desired diameter-minimum .600".



S.

Description.....	Product #
Mannlicher-Style Forend Tip Type R.....	801-769
Mannlicher-Style Forend Tip Type S.....	660-505



### Forend Tips, Grip Caps and White Spacers

Whether you are building a new wood stock or customizing an existing one, these plastic accessories make a lot of sense. They are attractive, inexpensive, relatively easy to install, sand and finish just like the wood.

Description.....	Product #
45 Degree "Sporter" Forend Tip (A) .....	345-356
90 Degree "Sporter" Forend Tip.....	345-057
90 Degree "Target" Forend Tip.....	346-667
Series 4 Oval Grip Cap (B) .....	284-214
Series 5 Oval Grip Cap .....	761-479
Series 14 Teardrop Grip Cap .....	732-022
Spacer For Series 4 Grip Cap (C) .....	335-736
Spacer For Series 5 Grip Cap .....	788-141
Spacer For Series 14 Teardrop Grip Cap .....	743-537
Spacer For "Sporter" Forend Tip (D).....	365-020
Spacer For 90 Degree "Target" Forend Tip.....	413-579