



2011[®]



COMPETITOR SERIES



TROJAN SERIES

EDGE SERIES



LS SERIES



EAGLE 6.0 SERIES



BLS SERIES



EAGLE 5.0 SERIES



COMPETITOR

Wanna race TODAY? Here's your vehicle. In stock, race ready with all the most desirable "bells and whistles." With all of the attributes of the patented STI 2011 frame and trigger system, NOTHING compares on the racing circuit today. Price, delivery, or features.

STI Competitor Specifications

- Caliber: .38 Super
- Capacity: 10 Domestic, 28 for Export and Law Enforcement
- Frame: STI Standard
- Slide: STI Classic
- Slide Features: STI Custom Engraving, Front & Rear Serrations
- Trigger: STI Long curved (stainless bow, glass filled nylon shoe)
- Barrel: STI 5.5" w/ STI S-2 Compensator or Trubor, T-2
- Safeties: STI Stainless high rise grip safety, Stainless Ambi Thumb
- Guide Rod: STI One piece full length
- Sights: STI "Alchin" style mount w/ C-More Rail Scope
- Length: 11.0" overall Weight: Under 44.0 ozs. w/ C-More installed
- Finish: Blue with polished sides or Hard Chrome

LS9 & LS40

If your pockets aren't large or deep, but you want to carry a concealable, full power gun, this is the one. In 9 m.m. and .40 S&W, this is the slimmest, full power gun on the market today. Utilizing the new, STI designed, linkless barrel lock up system, this baby transfers most of the recoil to the heel of your hand. No more high muzzle rise when you can least afford it.

STI LS9 & LS40 Specifications

- Caliber: 9m.m. & .40 S&W
- Capacity: 7+1 in 9m.m. — 6+1 in .40 S&W
- Frame: STI Steel, Single-Stack, Hi-Rise cut under trigger guard, STIpped front strap
- Slide: STI Square
- Slide Features: STI Spring operated exterior extractor STI Serrations (Short bullet) Front & Rear, Integral front sight, huge ejection port, serrated rear
- Trigger: STI Long curved (steel bow, glass filled nylon shoe)
- Barrel: STI 3.4" Fully supported, ramped, no bushing, Linkless with lever block, Three point lockup between Slide and reverse plug module.
- Safeties: STI full size grip safety, Single sided thumb
- Guide Rod: STI One piece recoil unit/cam block
- Sights: Heine "Low Mount", fixed rear, slide integral front
- Length: 7.0" overall Height: 4.25" overall
- Width: .765" across steel, 1.065" across Rosewood grips
- Weight: Under 28.0 ozs.
- Finish: Matted blue
- NOTE: All trigger group parts except mainspring housing and main spring are standard 1911/2011 compatible parts.**

EAGLE 6.0"

If bigger is better, then this is the best. STI's Long Wide Heavy frame profiles the entire Unique slide putting the weight right where you want it. It has the longest sight radius available in a 1911 style pistol and a soft felt recoil that will really let you call your shots. Bull's-eye and Bianchi shooters will find that this is the way to go.

Eagle 6.0" Specifications:

- Caliber: 9m.m., .38 Super, 40 S&W, 10mm, .45 ACP
- Frame: STI Standard
- Frame Options: STI Heavy
- Slide: STI Classic 6.0" (Unique optional)
- Slide Features: STI Style Serrations, Rear and/or Front
STI Custom "Eagle 6.0" Slide Engraving
- Trigger: STI Long Curved
- Barrel: STI 6" Ramped Bull or Bushing Barrel
- Safeties: STI Grip and Single Ambi Thumb, Both Stainless or Blue
- Guide Rod: STI two piece, Steel
- Sights: STI Front and Rear (Bomar Style)
- Overall Length: 9 5/8" Weight, Steel: 42.0 oz. ± 1 oz.
- Finish: Blue Finish Option: Hard Chrome

BLS9 & BLS40

If you're uncomfortable with less than a full length grip; but size is still important to you in a full power carry gun, this is the one. In 9 m.m. and .40 S&W, this is the slimmest, full grip length gun on the market today. Utilizing the new, STI designed, linkless barrel lock up system, like the "LS," this is a concealable cream puff.

STI BLS9 & BLS40 Specifications

- Caliber: 9m.m. & .40 S&W
- Capacity: 9+1 in 9m.m. — 8+1 in .40 S&W
- Frame: STI Steel, Single-Stack, Hi-Rise cut under trigger guard, STIpped front strap, Government length
- Slide: STI Square

TROJAN

Top line quality. Mid line price. This ain't your daddy's "1911." With standard features like high rise grip safety, undercut trigger guard, STIpped front strap, match barrel, flat top slide, adjustable sights and STI quality and warranty, you are immediately ready to play with the "big boys" from any profession.

STI Trojan Specifications (Also available in 6")

- Caliber: .45 ACP, .40 Super, .40 S&W, 9mm, .45/.40 Super Combo
- Capacity: 8+1 in .45 ACP
- Frame: STI Steel, Single-Stack, Hi-Rise cut under trigger guard, STIpped front strap
- Slide: STI Flat Topped Government classic
- Slide Features: STI Front and Rear Serrations, huge ejection port
- Trigger: STI Long curved (steel bow, glass filled nylon shoe)
- Barrel: STI 5.0" w/ match bushing (.40 & 9mm are ramped fully supported)
- Safeties: STI high rise grip safety, Single sided thumb
- Guide Rod: STI One piece full length
- Sights: STI Adjustable rear, competition front
- Length: 8.5" overall Height: 5.3" overall
- Width: .920" across steel, 1.065" or 1.250" across Rosewood grips
- Weight: Under 36.0 ozs. Finish: Matted blue or Hard Chrome
- NOTE: All parts are 1911/2011 compatible.**

EDGE 5.0"

I.P.S.C. Approved in Limited class in .40 S&W & .45 ACP

Limited?? Well, maybe.....The EDGE is the latest concept in Limited / Standard IPSC competition firearms. Built on the STI patented frame system, the longer, wider dust cover and the STI Unique full profile slide tames felt recoil. Featuring everything an IPSC shooter could want, this is one stop shopping.

Edge 5.1" Specifications:

- Caliber: 9mm, .40 S&W, 10mm & .45 ACP
- Frame: STI Wide Extended Frame
- Frame Options: None Slide: STI Unique
- Slide Features: STI Style Serrations, Front and Rear, STI Custom "Edge" Slide Engraving
- Trigger: STI Long Curved
- Barrel: STI 5" Ramped Bull Barrel
- Safeties: STI Grip and Ambi Thumb, both Stainless
- Guide Rod: STI one piece, Tungsten
- Sights: STI Front and Rear (bomar style)
- Overall Length: 8 5/8" Weight, Steel: 39.0 oz. ± 1 oz.
- Finish: Blue Finish Option: Hard Chrome

EAGLE 5.0"

I.P.S.C. Approved in Limited class in .40 S&W & .45 ACP

STI's all time greatest best seller. It's the best redesign of the best design ever. Linking 2011® technology with 1911 design, STI has produced the softest shooting, most reliable, highest capacity (for law enforcement and export) most accurate, factory produced recoil operated, semi-automatic handgun in the world today. Just borrow a friend's and see for yourself.

Eagle 5.1" Specifications:

- Caliber: 9m.m., 9x23, .38 Super, 40 S&W, 10m.m., 40 super, .45 ACP, .45HP
- Frame: STI Standard Frame Frame Options: Choice of 7 others
- Slide: STI Classic or Unique
- Slide Features: STI Style Serrations, Front and/or Rear
STI Custom "Eagle" Slide Engraving
- Trigger: STI Long or Short Curved
- Barrel: STI 5" Ramped Bull or Bushing Barrel
- Safeties: STI Grip and Single Ambi Thumb, Blue or Stainless Steel
- Guide Rod: STI one piece, Steel or Tungsten
- Sights: STI Front w/STI, Novak or Rear
- Overall Length: 8 5/8" Weight, Steel: 34.5 oz. ± 1 oz. Weight, Alum.: 30.5 oz. ± 1 oz.
- Finish: Blue Finish Option: Hard Chrome

STI BSL9 & BLS40 Specifications, continued

- Slide Features: STI Spring operated exterior extractor
STI Serrations (Short bullet) Front & Rear
Integral front sight, huge ejection port, serrated rear
- Trigger: STI Long curved (steel bow, glass filled nylon shoe)
- Barrel: STI 3.4" Fully supported, ramped, no bushing, Linkless with lever block, Three point lockup between Slide and reverse plug module.
- Safeties: STI full size high rise grip safety, Single sided thumb
- Guide Rod: STI One piece recoil unit/cam block
- Sights: Heine "Low Mount", fixed rear, slide integral front
- Length: 7.0" overall Height: 5.25" overall
- Width: .765" across steel, 1.065" across Rosewood grips
- Weight: Under 30.0 ozs. Finish: Matted blue
- NOTE: All trigger group parts are standard 1911/2011 parts.**



SHORT BLOCKS

SHORT BLOCKS FOR GUNSMITHS

All frames and slide combinations and options on the following pages apply. Bull or bushing barrels.

Components shown at right constitute an STI "shortblock."



5.0" Short Block w/
standard Frame &
Classic Slide



6.0" Short Block
w/Unique Slide and
6" Matching Frame



5.0" Short Block w/Unique
Slide and 5" Matching Frame



5.5" Short Block
w/compensator

**SLIDE TO FRAME FIT,
BARREL TO SLIDE FIT, AND
SELECTED SLIDE RELEASE PIN
WORK TOGETHER TO CREATE A
"ZERO TOLERANCE" FIT.**

SHORT BLOCK COMPLETION KITS

(Sold Separately)



with ambi-dextrous safety



with single sided safety

*F.E.T. must be added
when short blocks and
Completion kits are
purchased together.*



MAGAZINES

Material: 410 Stainless Steel for longer life and greater strength; corrosion resistant; **Higher Capacity** for law enforcement and export

**NOTE: ALL NORTH AMERICAN MAGS. ARE 10 ROUND ONLY!!
DESCRIPTIONS, RIBS & DIMENSIONS STILL APPLY
THIS CAPACITY IS FOR LAW ENFORCEMENT AND EXPORT ONLY!!**

Caliber	STI or Para	Length	# Rounds	# of Ribs	Feed Lips
.38, 9x23, 9mm	STI	120mm Carry	17	4 Deep	.355-.365
.38, 9x23, 9mm	STI	126mm Carry	18	4 Deep	.355-.365
.38, 9x23, 9mm	STI or Para	140mm Comp	22	4 Deep	.355-.365
.38, 9x23, 9mm	STI or Para	170mm Extended	28	4 Deep	.355-.365
.40, 10mm	STI	120mm Short Grip	14	2 Deep, 2 Surf	.385-.395
.40, 10mm	STI	126mm Carry	16	2 Deep, 2 Surf	.385-.395
.40, 10mm	STI or Para	140mm Comp	19	2 Deep, 2 Surf	.385-.395
.40, 10mm	STI or Para	170mm Extended	24	2 Deep, 2 Surf	.385-.395
.45 ACP	STI	120mm Carry	10	4 Surface	.425-.445
.45 ACP	STI	126mm Carry	12	4 Surface	.425-.445
.45 ACP	STI or Para	140mm Comp	16	4 Surface	.425-.445
.45 ACP	STI or Para	170mm Extended	20	4 Surface	.425-.445
Overall body width of all magazines (external side to side)					.935-.945
Overall body depth of all magazines (internal front to back)					1.300 min

STI
All STI Mag Bodies have 2 holes, a round cut for the disconnector rail window, and a mag catch opening 0.160" tall. All feed lips are caliber specific.

PARA ORDNANCE
All Para Mag Bodies have 3 holes, a square cut for the disconnector rail window, and a mag catch opening 0.1" tall. All feed lips are caliber specific.

FINAL ROUNDS ARE VERY DIFFICULT TO LOAD IN MAGAZINES.



MAGAZINES

(see chart for capacity and dimensions)

- 126 mm North American Carry, **10 round**
- 126 mm International Carry, Normal Capacity
- 140 mm Standard Carry, Normal Capacity
- 170 mm International Long, High Capacity

Para-Ordnance Substitute Magazines for Law, Military and Export ONLY

- 140 mm International Standard, Normal Capacity
- 170 mm International Long, High Capacity

Replacement Magazine Tubes for pre-ban mags only

- 126 mm North American Carry (10 round)
- 126 mm North American Carry, Normal Capacity
- 140 mm Standard, Normal Capacity
- 170 mm International Long, High Capacity

ParaOrdnance Substitute Magazine Replacement Tubes

- 140 mm International Standard, Normal Capacity
- 170 mm International Carry, High Capacity

Replacement Magazine Followers



HARDWARE

Grip Screw Kit (including: 2 bushing, 2 upper scr., 2 lower scr., 2 trigger scr., 1 trigger sleeve)
Parts also sold separately.



Grip Bushing Installation Tool
(not required, but makes life easier)



GUIDE RODS

- 5.0" Length Steel (one piece)
- 5.0" Length Only, Tungsten (one piece)
- 6.0" Length Steel (two piece)
- 3.9" STI RecoilMaster
- 5.0" STI RecoilMaster

Guide Rod, one-piece, steel:
Radiused Head is a pre-beveled for barrel link clearance. Full thru takedown hole.

Guide Rod, one-piece, **tungsten**: **Radiused Head is a pre-beveled for barrel link clearance. Half thru takedown hole.**



SIGHTS & SIGHT MOUNTS



OKO Red Dot Reflex Scope



STI / Alchin Scope Mount
(for C-More Railway)



STI OKO Scope Mount



STI OKO Adaptor Plate



TROJAN .40 SUPER

Move over "Dirty Harry."

This is the most potent semi-automatic "hand cannon" on the market today.

TROJAN .40 SUPER

- Caliber: .40 Super
- Frame: STI Standard Single Stack Steel Government Size
- Grip: Rosewood Thin Panels / Option: Thick Panels
- Slide: 5" Classic
- Slide Features: STI Front & Rear Serrations
- Trigger: STI long curved
- Barrel: STI fully supported, ramped bull barrel
- Safeties: STI Blue Grip and single sided thumb
- Guide Rod: STI one piece steel
- Sights: STI front w/STI adjustable or fixed rear
- Overall Length: 8.9"
- Weight: 37 oz.
- Finish: Blue or Hard Chrome

Coupling STI's patented receiver and trigger assembly with all the most desirable accessories in a factory firearm yields a gun that is race ready and in stock.

- Caliber: .38 Super
- Frame: STI Standard
- Grip: Black glass filled nylon polymer Option: Colored grip & trigger
- Slide: Classic with front and rear serrations
- Trigger: STI long curved
- Barrel: One piece bull barrel and comp. (no threads) T-2
Option: STI fully supported bull barrel w/S-2 Comp.
- Safeties: STI Stainless Grip and Ambi thumb
- Guide Rod: STI one piece steel
- Sights: C-More Railway (shown) or OK Red Dot Reflex
- Overall Length: 10.5" (11.0" w/two piece)
- Weight: @ 42.5 oz. (including scope and mount)
- Finish: Blue Option: Hard Chrome (with or without color inlay)

TRUBOR COMPETITOR



GRANDMASTER



The Ultimate IPSC Machine.

Now you CAN have it your way. STI presents a Custom line of guns at a factory price. Tell us what you want and you've got it. Style, color, finish, "other factory" parts, special cuts, all calibers, all options.

- Caliber: Mostly .38 Super, but I'm yours to decide!
- Frame: Mostly STI Standard Steel, but I'm flexible! Long? Wide? Aluminum? Stainless Steel?
- Grip: Black glass filled nylon polymer, or Blue, or Red, or Purple, or Gray, or Green (with matching short or long trigger, mainspring housing, and base pads! ... or not?)
- Slide: Classic or Unique!
- Slide Features: Tell me what you want! Serrations? Lightening? Racker?
- Barrel: STI fully supported, ramped bull barrel, with any STI or any other compensator (or none)
- Safeties: STI Grip and Thumb! Blue? Stainless? Hard Chrome? Somebody else's?
- Hammer: Commander? Spur? Square? Tool steel? Titanium?
- Guide Rod: STI one piece steel or tungsten
- Sights: C-More? Tasco? ProPoint? OKO? Omni?
- Overall Length: About 11.0" Weight: About 42.0 oz. Depending on options!
- Finish: Blue? Hard Chrome? In the white? Teflon? Anodized? Hard Chrome w/Color Inlays?

For hunting, practical shooting, Bullseye, duty, Bianchi, plinking, or home defense, you can't beat the longer sight radius provided by a 6" pistol.

There is truly a single stock STI for everyone.

- Caliber: 9mm., .40S&W, .45 ACP, .450 SMC, and "Combo Kits"
- Frame: STI Standard Single Stock Steel Government Size
- Grip: Rosewood Thin Panels Option: Thick Panels
- Slide: 6" Classic Slide Features: STI Front and Rear Serrations
- Trigger: STI long curved
- Barrel: STI fully supported, ramped bull barrel Option: Unsupported
- Safeties: STI Blue Grip and single sided thumb
- Guide Rod: STI one piece steel
- Sights: STI front w/STI adjustable rear
- Overall Length: 9.5" Weight: 38.0 oz.
- Finish: Blue Option: Hard Chrome



TROJAN 6"



Since its introduction in late 1997, the STI "Edge" has become the undisputed standard for USPSA/IPSC Limited class competition shooting, as demonstrated by Michael Voigt and Frank Garcia finishing one/two as they led the U.S. IPSC Limited Team to victory at World Shoot XII.

Now with the introduction of the STI "Executive," not only is it the most accurate and reliable handgun on the market, it is now one of the most beautiful.

- Caliber: .40 S&W
- Frame: STI Long, Wide
- Grip: Gray glass filled nylon polymer
- Slide: Unique
- Slide Features: STI Front and Rear Serrations
- Trigger: STI long curved, gray
- Barrel: STI fully supported, ramped bull barrel
- Safeties: STI Stainless Grip and Ambi thumb
- Guide Rod: STI one piece tungsten
- Sights: Dawson Fiber Optic Front w/STI Adjustable Rear
- Overall Length: 8-5/8"
- Weight: 39.0 oz.
- Finish: Hard Chrome w/black inlays
- Options: None



This Single Action recoil operated semi-automatic pistol incorporates polymer, aluminum, and stainless steel into the most potent, lightweight, corrosion resistant, personal defense firearm on the market today. Packing a full ten rounds of .45ACP ammunition in a butt flush dual stack magazine only 120 mm long, this unit is equally suited for IDPA competition, USPSA Limited 10 competition, and Concealed Carry comfort.

- Caliber: .45 ACP
- Frame: STI Patented Modular Aluminum
- Grip: STI Patented Modular Polymer
- Magazine: Butt Flush Dual stack 10 round (120mm)
- Slide: 3.9" Stainless Steel Classic
- Slide Features: STI Rear Serrations
- Trigger: STI long curved
- Barrel: 3.9" STI fully supported, ramped bull barrel
- Safeties: STI Stainless Grip and single sided thumb
- Guide Rod: STI Recoil Master
- Sights: STI front w/STI fixed rear
- Overall Length: 7.5"
- Weight: 25.0 oz.

Utilizing a grip frame almost a full half inch shorter and 2 oz. lighter than the old "Officers Model" without giving up any capacity (6+1) is a trick that only STI has mastered. Its narrower width also enhances concealment. Full .45ACP capacities are now easier to carry.

- Caliber: .45 ACP
- Frame: STI "LS" Single Stack, Capacity 6+1, STIpped front strap, Hi-rise trigger guard, beveled mag well
- Grip: Rosewood Thin Panels, 1.065" across
- Slide: 3.9" 1911 Classic style, flat topped, stainless steel, STI rear serrations, oversize ejection port, chamfered fore end, .880" wide
- Trigger: STI long curved with Stainless bow
- Barrel: STI 3.9" non-ramped bull barrel with polished throat
- Safeties: STI Hi-rise blue Grip and single sided thumb safeties
- Sights: STI front w/STI fixed low mount snag free rear
- Overall Length: 7.5" from tip of barrel to tip of beavertail Overall Height: 4.5" from top of sights to bottom of grip
- Weight: 29.0 oz.
- Finish: Completely dehorned blue frame w/stainless slide
- NOTE: All trigger group parts except main spring housing, mainspring, and sear spring or standard 1911/2011 compatible parts.



Whether you'll own only one gun or dozens, this one belongs in your collection. This is a truly unique blend of John Browning's "1911" design, and today's modern technology and cartridge design.

- Caliber: .450 SMC Option: Springs for .45 Super and .45 ACP
- Frame: STI Long wide to match slide
- Slide: 6" Unique
- Slide Features: STI Front & Rear Serrations
- Trigger: STI long curved
- Barrel: STI 10 port fully supported, ramped bull barrel
- Safeties: Stainless STI Grip and Single sided thumb
- Guide Rod: STI 6: two piece steel
- Sights: STI front w/STI Adjustable Rear
- Overall Length: 9-5/8" Weight: 36.5 oz. Finish: Blue and Chrome



SMALL COMPONENTS



- A. **STI Firing Pin Stop**—.38 or .45 (also available with STI Bomar cut)
- B. **STI Firing Pins**—Stainless Steel or Titanium
High quality stainless; faster locktime with Titanium.
- C. **STI Magazine Release**, non-beveled for no over insertions, drilled & tapped (w/ locking pin & spring)
- D. **STI Trigger Slick**
Ideal lubricant for Hammer to Sear engagement surfaces; very high cling.
- E. **STI Slidestop**—Complete
- F. **STI Hammer Strut**—6AL4B Titanium, engineered from aerospace grade Titanium for quicker lock time; improved geometry for longer life and better leverage.
- G. **STI Reverse Plug**, 5.0" —P-20 Steel (Modified 4130).
- H. **STI Reverse Plug**, 6.0" —P-20 Steel (Modified 4130).
Crack resistant for longer life.
- I. **STI Mainspring Cap**—6AL4B Titanium.
Quicker locktime for better accuracy.
- J. **STI Mainspring Housing**—Flat Polymer or Arched Aluminum (not shown)

STI Dovetail Competition Front Sight

STI ADJUSTABLE SIGHT (Standard Bomar Cut)
One piece blade / adjustment tunnel
Back blade fully serrated, corner radiused, uniform mount hole.



GRIP SAFETY-COMPETITION STI-HIGH RISE, KNUCKLE RELIEVED

Series 70, 80

Material: 4140 Steel or 17-4 SS
Hardness: 38 Rockwell
Straight safety arm—no forming necessary; safety arm is prenotched making it unnecessary to remove mainspring housing to remove safety; deeper strut groove—no binding on strut; thicker palm pad by .020"; precut knuckle clearance on beaver tail; extra material (.010") for blending.



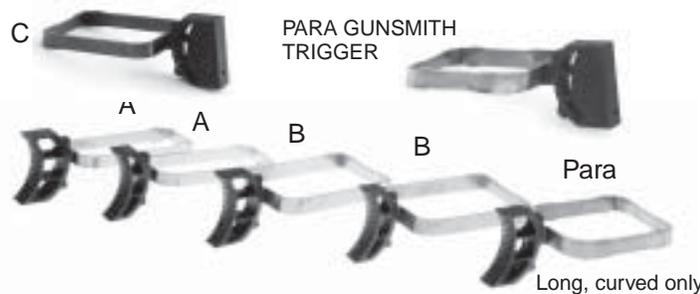
TRIGGERS

The 2011® Trigger Assembly is covered by Patent #Des.335,519

Material: STI & Para have 4140 stainless steel bows with glass filled nylon shoes. 1911 has CP-2 titanium bow with glass filled nylon shoe.

Lighter weight to reduce inertial firing and to reduce reset time for quicker, more accurate shots. Tighter fit for magazine clearance. Comes in long curved, short curved, and gunsmith blank varieties. Both take-up and over-travel adjustments are standard features.

- A. Trigger, Titanium Bow, for 1911 Style Gun (long or short bow, curved only)
Trigger, Titanium Bow, for 1911 Style Gun (gunsmith blank) (not shown)
- B. Trigger, Stainless Bow, for 2011® Style Gun (long or short bow, curved only)
- C. Trigger, Stainless bow, for 2011® Style Gun (gunsmith blank)



HAMMERS



SPUR COMMANDER SQUARE

Material: A-6 Tool Steel or 6AL4B Titanium
Hardness: 52-54 Rockwell
Perfect geometry for improved trigger pull; engagement surfaces ground true to pivot hole and highly polished; wire E.D.M. cut for uniform outer and inner surfaces.

Titanium provides quicker lock time for better accuracy.



SEARS

Gunsmithing pad to adjust take-up.
.001 profile tolerance—the best available.

MATCH SEAR
Material: 4340 Steel
Hardness: 45-48 Rockwell
S-7 PREMIUM SEAR
Material: S-7 Tool Steel
Hardness: 54-56 Rockwell

Perfect geometry for improved trigger pull; engagement surfaces ground true to pivot hole and polished; long, long life on polished surface.





SLIDE TO FRAME FITS

SLIDE TO FRAME FITS FOR GUNSMITHS

All frames and slide combinations and options on the following pages apply.

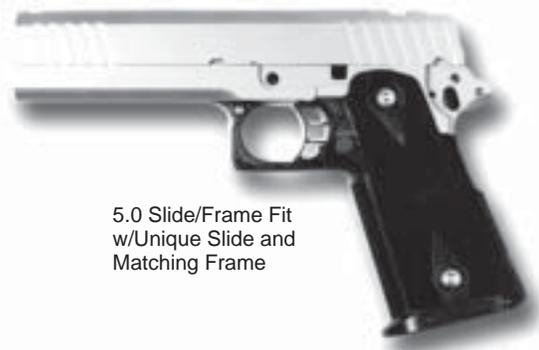
All slide to frame fits are surface ground and CNC cut for the smoothest possible mating surfaces and longest life. Quality and price are unbeatable. Available in these STI models: 5.0, 5.5, 6.0 (finish in the white).



5.0" & 5.5" Slide/Frame Fit
W/Standard Frame & Classic Slide



6.0" Slide/Frame Fit
w/Unique Slide



5.0 Slide/Frame Fit
w/Unique Slide and
Matching Frame

PRECISION MACHINED PERFECTLY MATCHED PROFESSIONALLY FIT



BARRELS & COMPENSATORS



5.0"



5.5"
with Thread



5" Gov't Model Barrel
w/Link and Bushing



TruBor Blank



TruBor S1



TruBor S2

Because the TruBor has no threaded components, it is .400 inch shorter and 1 1/2 ounces lighter than comparable items. Additionally there can be no "clocking" problems or misalignment of the barrel and compensator bore. It is available in .355 bore *only* for 5" slides.

S-2 Compensator
on 5.5" Barrel



S-1 Compensator
on 5.5" Barrel

The STI bull barrel is made from 416 Rifle Grade Stainless Steel billet forgings. The bore is gun drilled, button rifled, and air gaged to give you the most exacting size, best finish, and most consistent 1 in 16 twist available on the market. The barrels are vacuum heat treated and vacuum tempered to 40Rc, then secondarily machined by C.N.C. machining methods to exacting S.A.M.I. specifications. The chambers are short cut to allow the gunsmith to fit the chamber as required for each caliber. The lower lugs, hood, and bridge stop cut have ample stock left on them to allow for the exacting requirements of fit to the slide, frame, and slide stop. The upper locking lugs are machined in a manner as to insure a .045 upper lug engagement. Extensive research and testing has gone into the development of our ramp and pre-throat, in order to assure accurate and failsafe feeding of the round. The barrel comes pre-sculpted from the factory to give you the slide to barrel clearance required for fitting.

Compensator for Bull Barrels (.687 x 40 thread)

New Bull Compensator with 35% increased surface wall.

The bridge face cut has extra material to allow the gunsmith to conform the barrel to a Nowlin cut at 0.485" from the back of the bridge cut in the frame to a 0.199" diameter slide stop pin. Crowning of the barrel is also left to the gunsmith in order to allow best fit to the slide length and to allow customization for customer preference. Every attempt to provide a sound barrel platform has been made to allow the gunsmith maximum flexibility in construction and design of custom firearms.



2011® FRAME KITS

FRAME KITS FOR GUNSMITHS

The STI 2011® Frame is manufactured from 4140 Maxxell Alloy steel, 17-4 stainless steel, or 7075 aerospace grade aluminum and is all pre-cut for a high ride beavertail configuration as well as being pre-cut for an ambidextrous safety. The grip is a glass filled, nylon polymer. The kit assembly includes an STI patented long trigger and an STI 2011® magazine release. The frames come either non-ramped for standard configuration barrels, or with an STI/Wilson/Nowlin ramp cut for fully supported barrels for an extra charge. It is the same width and depth as the 1911 design, and will accept high capacity magazines for law enforcement or export.



SOCOM FRAME



LONG WIDE FRAME KIT for 5.0" models, length of 5" slide.



STANDARD FRAME KIT for 5.0", 5.5" guns. Same length as 1911 gov't model.



6.0" FRAME KIT models length of 6" slide.

"2011®" and "2011-A1®" are Registered Trademarks of STI International under Pat. #'s D-316,393 , D-316,394

The "2011®" Frame Assembly is covered by the following patents: U-5,293,708, D-345,022, D-347254, D-347256, D-355125

Custom Serial Numbers are available.

Frame Kits are 35% lighter than their steel counterparts, and come pre-checked with 30 lpi on the complete frontstrap, and 25 lpi on the trigger guard. The grip panels are completely done in 30 lpi.



SLIDES

SLIDES FOR GUNSMITHS

The STI 2011® slide is CNC and EDM machined from 4140 steel or 17-4 stainless and heat treated to a 40-42 Rockwell hardness. It is available in all popular caliber's and in both the "Classic" and "Unique" configuration. There are currently two (2) lengths in production, with two (2) more to come. The slides are available with the following CNC cuts: STI serrations, flat top and sight cuts for STI, Bomar, Novak and Heine.



CLASSIC

6.0"



UNIQUE

6.0"



CLASSIC

5.0"



UNIQUE

5.0"



CLASSIC

5.0" FLAT TOP

ABSOLUTE PART TO PART CONSISTENCY.

GUNSMITH FRIENDLY — READY FOR FINAL FITTING TO YOUR FRAME.



APPAREL



STI T-Shirt, with pocket, gray or red



STI Ball Cap—black bill, white top, w/logo



STI Long Sleeve T-Shirt, no pocket, gray only



STI Golf Shirt w/pocket—white



STI Team Shirt



Typical STI Shirt Back

Business Practices

STI International, Inc. is a manufacturer of fine firearms and firearm parts. We sell exclusively to Distributors and Dealers in the United States and in those countries to which the U.S. State Department will grant an Export Permit.

We will refer retail callers to the dealer or distributor nearest them, except "shopping cart" customers when making minimum.

We will not violate the U.S. Firearms act of 1994 or any other law of this Country.

Gun orders for export require a deposit before commencement and full payment before shipment. Parts orders for export require full payment before shipment.

Domestic dealers will be C.O.D. or Net on receipt, dependent on volume and length of relationship.

Domestic distributors will be Net on receipt or Terms with proper credit references and length of relationship.

All Frames with custom serial numbers or custom guns will require a deposit.

All refused shipments and returns, for other than Warranty, are subject to a restocking fee.

We accept company checks, money orders, Visa and MasterCard, and wire transfers.

We ship U.S. Postal Service, UPS, and Federal Express.



GRIPS

GRIPS FOR 2011® STYLE GUN ONLY

Single Stack Grip (long version only) *Black only*
Colored Grip (long version only)
Colored Mainstring Housing (to match above)
Colored Trigger (to match above)



140-170 m.m.



Carry

WARRANTY STATEMENT

STI International, Inc. manufactures all of their own components *except* pins, springs, thumb safeties, and scopes. The suppliers of these purchased parts are reputable manufacturers with whom we have long term business relationships. We are, therefore, supremely confident in the fit, form, and function of every firearm and firearm part that we ship to our loyal customer base. With that in mind, we unconditionally warranty our products for their intended purpose, when installed properly. As with any product, abuse, modification and normal wear are excluded.



Designed to Perform