

COMPANY HISTORY

FOR NEARLY 40 YEARS, THE BROWN FAMILY HAS BEEN FAMOUS FOR INNOVATIVE ENGINEERING, PRECISION MANUFACTURING, AND QUALITY HAND CRAFTSMANSHIP IN THE FIREARMS INDUSTRY.

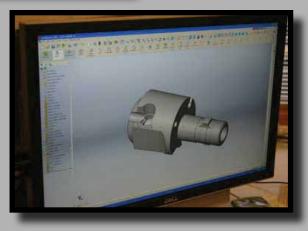
Since 1968, Ed Brown has built his reputation as one of the world's finest custom pistolsmiths, one customer at a time. Ed was named "Pistolsmith of the Year" by his fellow Guild members, a prestigious honor awarded only to those who have shown the highest degree of honesty and craftsmanship in their work. Also an avid competitive shooter, Ed was ranked in the top 16 of the world as a championship combat shooter.

After years of frustration over the second-rate quality of 1911 parts he had to work with, Ed began to envision a full line of quality aftermarket parts of a completely new design. Having been professionally trained as a professional tool and die maker, CNC programmer, and CAD/CAM designer, Ed had the background experience to evolve into a custom manufacturer, and make this dream a reality.

Ed eventually quit his day job to launch his parts business. Within months, it was an astounding success. Ed Brown Products, Inc. incorporated in June of 1992, and in 1998, Ed's two sons, Travis and Wade, joined the business full time. After manufacturing all the major components of the 1911, a new direction was established - the design and manufacture of a complete line of Ed Brown firearms.

Today, Ed Brown Products, Inc. operates in a state-of-the-art 12,500+ square foot facility. Millions of dollars have been invested in the latest, high-tech CNC equipment which turns forgings and bar stock steel into some of the world's finest firearms. In our Missouri-based facility, this leading edge technology is gracefully combined with traditional, old-world craftsmanship under the direct supervision of the Brown family.











MANUFACTURING PHILOSOPHY

Ed Brown firearms are engineered, manufactured, and handcrafted for performance. At our company, it's all about the product. We strive to make the very best high grade, high performance firearms, at a reasonable price and delivery, using our own innovative designs, superior components, and hand craftsmanship. Our manufacturing philosophy is based on the following three pillars:

ENGINEERING EXCELLENCE

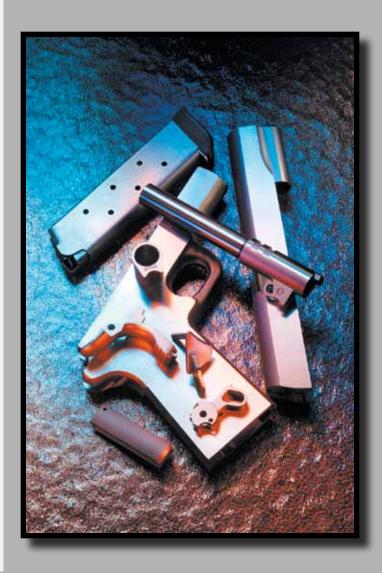
The Brown family is well-known for their innovation and excellence in engineering designs of superior performance. We broke all the rules, and originally conceived and CAD/CAM designed our firearms as complete custom firearms. Every part on our firearms has been redesigned, enhanced, or more closely toleranced for one thing: Performance. Only the finest materials are used to meet our precise engineering specifications.

PRECISION MANUFACTURING

We've invested millions in state-of-the-art CNC manufacturing technology specifically for the firearms industry. Housed inside our 12,500+ square foot facility, are the latest in horizontal machining centers, swiss type turning machines, precision broaching, and fine polishing equipment. It is this investment of resources that has made us one of the leaders in the field, and will keep us at the leading edge in the future. Our components are manufactured in-house on CNC machinery by Ed Brown Products, under direct supervision of the Brown family. This means that we have complete control over the quality and delivery of the final product. None of our competitors can match this claim.

HAND CRAFTSMANSHIP

Often it's the little things that make the difference. The Brown family has built a reputation for the highest degree of hand craftsmanship. We go that extra mile by putting more hand fitting and finishing into our firearms than any other manufacturer, resulting in some of the most attractive firearms available anywhere at any price. Each firearm is carefully finished and inspected by one of the Brown's before it leaves our facility.



INNOVATION, NOT IMITATION





ED BROWN 1911 HANDGUNS

ENGINEERING EXCELLENCE

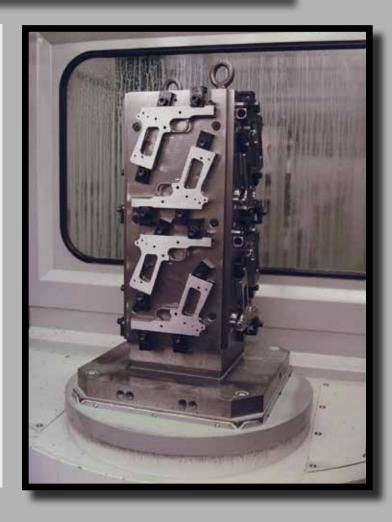
All our components including the frame and slide have been redesigned and improved for reliability, accuracy, longevity, and the highest degree of cosmetics. We have engineered many unique and exclusive features such as the BobtailTM, 25 LPI checkering, Snakeskin, and Chainlink. Ed Brown has engineered and tested specific configurations which have been proven to produce excellent accuracy and flawless reliability.

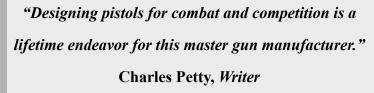
PRECISION MANUFACTURING

We use the highest quality components, regardless of cost. Frames and slides are made from forgings in-house on our own equipment-no other custom manufacturer can match this quality or control. All holes in the frame are located in one setup for a perfect relationship between the holes, allowing more accurate alignment throughout. Most components are CNC machined from barstock. The slide to frame fit is surface ground, with the final lapping done by hand.

HAND CRAFTSMANSHIP

Meticulously hand-fitted, finished and polished by a Brown family member to the highest standards of excellence, with extreme attention to detail. We strongly believe that Ed Brown 1911's are the most accurate and reliable high performance 1911's made anywhere at any price.







"After 40 years of shooting 1911's and owning all the other 'custom' brands, the Ed Brown is by far the best handgun I have ever fired. It is a work of art and a pleasure to shoot.

Thank you for making a superb masterpiece."

Jerry H. Wassel

TECHNICAL SPECIFICATIONS

- Exclusive Ed Brown forged frame and slide, hand fitted with precision for long lasting wear.
- Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame.
- All sharp edges are gently and tastefully dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp and hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing for the highest accuracy.
- Ed Brown memory groove beavertail grip safety for a higher and deeper grip than any other on the market. Reduces felt recoil and improves natural pointing ability, leading to better accuracy.
- Trigger guard is undercut to allow the knuckle to fully contact the bottom of the trigger guard as a definite stopping point, allowing a more consistent grip.
- "Commander style" slotted and chamfered hammer mated precisely
 with Ed Brown Perfection sear and Perfection disconnector. We are
 the only makers who fully machine each of these critical parts from the
 highest quality alloy bar stock steel, making for a light trigger pull and
 crisp break which will last for thousands of rounds.
- Classic "Three hole style" long aluminum trigger.
- Ed Brown seven round magazine with reliable steel follower. Additional magazines tested with gun optional.
- Beveled magazine well for smooth magazine changes.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- Ed Brown Products branded deluxe Cordura pistol rug with internal magazine pockets and external zippered accessory pocket.
- All handguns come with Ed Brown Products 1911 Owner's Manual, cable lock, and Ed Brown Firearm Lubricant #960.
- All models can be customized, and personalized with laser engraving.

"If there is a better 45 ACP out there, we'd like to see it!" Guns & Ammo Staff











2011 CENTENNIAL EDITIONS



Our tribute to the 100 year anniversary of the 1911 pistol includes a "mainstream" centennial edition Executive Elite, and an "over the top" centennial edition Classic Custom, which has beautiful hand relief engraving. These limited editions will be offered for the year 2011 only.

EXECUTIVE ELITE CENTENNIAL EDITION

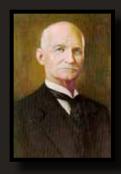
In addition to the standard Executive Elite, the Centennial edition includes the following:

- Centennial edition, 1911-2011 special laser engraving on LH side of slide. "Custom by Ed Brown" remains on right hand side of slide.
- Tru-Ivory grips instead of wood grips.
- Solid trigger instead of 3-hole trigger.
- Plain black sights instead of night sights.
- Jewelled barrel hood.
- Special serial number starting with JMB prefix (signifies John Moses Browning).

CLASSIC CUSTOM CENTENNIAL EDITION

In addition to the standard Classic Custom, the Centennial edition includes the following:

- Hand relief engraved package (includes flats of slide and frame, grip screws, and flats of thumb safety, grip safety, slide stop, and mag release).
- Centennial edition, 1911-2011 special laser engraving on LH side of slide. "Custom by Ed Brown" remains on right hand side of slide.
- Custom rib on top of slide (top of slide is flattened, serrated, then relieved on each side to give the appearance of a raised rib).
- Tru-Ivory grips instead of wood grips.
- Jewelled barrel hood.
- Special serial number starting with JMB prefix (signifies John Moses Browning).



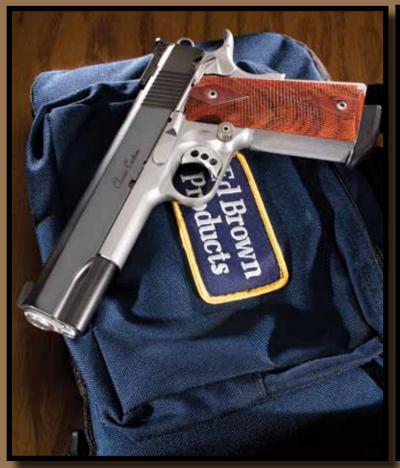
John Moses Browning





Classic Custom

SLIDE LENGTH	5" GOVERNMENT		
FRAME	SINGLE STACK GOVERNMENT		
WEIGHT	APPROXIMATELY 40 DUNCES WITH AN UNLOADED MAGAZINI INSERTED		
SIGHTS	ADJUSTABLE REAR SIGHT CROSS DOVETAIL FRONT SIGHT		
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE 25 LPI CHECKERING		
COCKING SERRATIONS	TRADITIONAL "SQUARE CUT"		
RECOIL SETUP	TWO-PIECE GUIDE ROD		
SPECIAL FEATURES	SPECIAL MIRROR FINISHED SLIDE WITH 50 LPI SERRATIONS ON BACK OF SLIDE TOP OF SLIDE FLATTENED AND FINELY GROOVED AT 40 LPI MAG CATCH WITH OVERSIZE 40 LPI BUTTON		





"Ed Brown pistols simply exude quality. I could find no flaw. This is one 1911 that you'll be able to count on."

Gary Paul Johnson, Combat Handguns



EXECUTIVE TARGET

SLIDE LENGTH	5" GOVERNMENT		
FRAME	SINGLE STACK GOVERNMENT		
WEIGHT	APPROXIMATELY 38 DUNCES WITH AN UNLOADED MAGAZINE INSERTED		
SIGHTS	ADJUSTABLE REAR SIGHT CROSS DOVETAIL FRONT SIGHT		
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE 25 LPI CHECKERING		
COCKING SERRATIONS	TRADITIONAL "SQUARE CUT"		
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG		
SPECIAL FEATURES	TOP OF SLIDE IS FLATTENED AND FINELY GROOVED AT 40 LPI		









EXECUTIVE ELITE

SLIDE LENGTH	5" GOVERNMENT		
FRAME	SINGLE STACK GOVERNMENT		
WEIGHT	APPROXIMATELY 38 DUNCES WITH AN UNLOADED MAGAZINE INSERTED		
SIGHTS	FIXED DOVETAIL 3-DOT NIGHT SIGHTS WITH HIGH VISIBILITY WHITE OUTLINES		
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE 25 LPI CHECKERING		
COCKING SERRATIONS	TRADITIONAL "SQUARE CUT"		
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG		









EXECUTIVE CARRY

SLIDE LENGTH	4.25" COMMANDER
FRAME	SINGLE STACK COMMANDER BOBTAIL™
WEIGHT	APPROXIMATELY 35 DUNCES WITH UNLOADED MAGAZINE INSERTED
SIGHTS	FIXED DOVETAIL 3-DOT NIGHT SIGHTS WITH HIGH VISIBILITY WHITE OUTLINES
FRONTSTRAP/MAINSPRING TREATMENT	Exclusive 25 LPI checkering
COCKING SERRATIONS	TRADITIONAL "SQUARE CUT"
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG







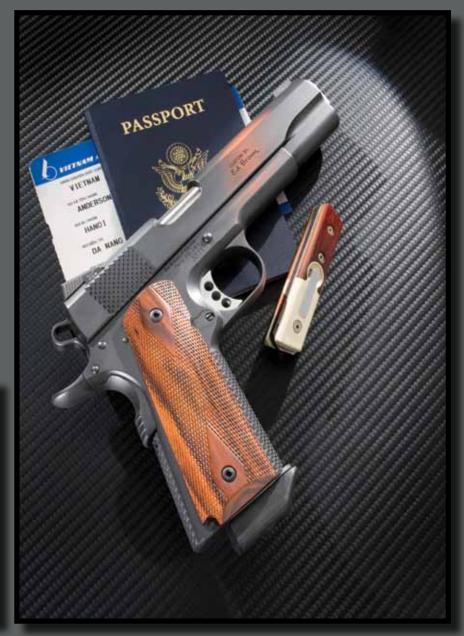


Kobra

SLIDE LENGTH	5" GOVERNMENT		
FRAME	SINGLE STACK GOVERNMENT		
WEIGHT	APPROXIMATELY 38 DUNCES WITH AN UNLOADED MAGAZINE INSERTED		
SIGHTS	FIXED DOVETAIL 3-DOT NIGHT SIGHTS WITH HIGH VISIBILITY WHITE OUTLINES		
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE SNAKESKIN		
COCKING SERRATIONS	EXCLUSIVE SNAKESKIN		
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG		







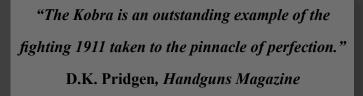


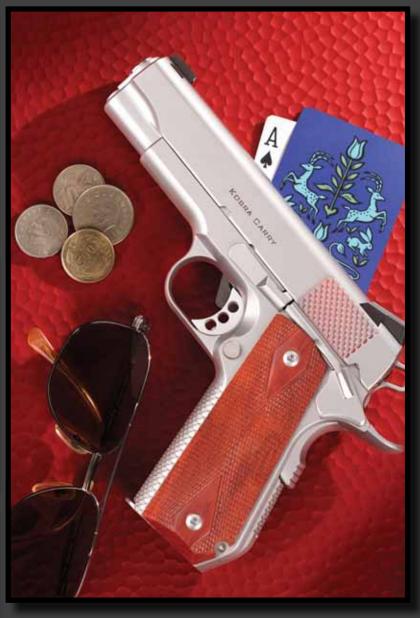
KOBRA CARRY

SLIDE LENGTH	4.25" COMMANDER	
FRAME	SINGLE STACK COMMANDER BOBTAIL™	
WEIGHT	APPROXIMATELY 35 DUNCES WITH AN UNLOADED MAGAZINE INSERTED	
SIGHTS	FIXED DOVETAIL 3-DOT NIGHT SIGHTS WITH HIGH VISIBILITY WHITE OUTLINES	
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE SNAKESKIN	
COCKING SERRATIONS	EXCLUSIVE SNAKESKIN	
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG	











KOBRA CARRY LIGHTWEIGHT

SLIDE LENGTH	4.25" COMMANDER	
FRAME	SINGLE STACK ALUMINUM FRAME Commander Bobtail [™]	
WEIGHT	APPROXIMATELY 27 DUNCES WITH AN UNLOADED MAGAZINE INSERTED	
SIGHTS	10-8.156 NOTCH PLAIN BLACK REAR WITH DOVETAIL FRONT NIGHT SIGHT	
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE SNAKESKIN	
COCKING SERRATIONS	EXCLUSIVE SNAKESKIN	
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG	
SPECIAL FEATURES	SLIM WOOD GRIPS AND "LW" INSIGNIA ON SLIDE, WHICH STANDS FOR "LIGHTWEIGHT"	

The Kobra Carry is now available in an aluminum frame version. Aluminum has one major advantage, and a few disadvantages. The major advantage is the lighter weight, being half a pound lighter than the steel version. This weight advantage cannot be over-valued for those who carry frequently.

Our aluminum frame is made from 7075, the strongest aluminum alloy available and the same material used in M-16/AR-15 assault rifle receivers. The tensile strength is more than adequate for the durability requirements. However, no aluminum is as abrasive resistant as steel because it is slightly softer on the surface. This means service life will be somewhat reduced, and the frame is easier to damage.

A steel version might be expected to last many thousands of rounds of shooting. An aluminum frame will also last thousands of rounds, but certainly not as many as steel. As always, the life will depend on many factors such as load strength, maintenance, lubrication, etc. A carry gun is generally expected to be shot enough to assure familiarization with the weapon and then is carried most of it's life. Occassional practice is fine, but if you plan on a high volume of shooting, you would be much better served with a steel frame gun. If you mainly plan on carrying the gun and shooting it occasionally, you will find the aluminum is a blessing on your hip. Just keep in mind that the cosmetic finish can be damaged much easier than a steel gun. Shooting with a ring on could cosmetically damage the finish. Getting even mildly aggressive with a mag change will cosmetically damage the inside of the mag well. One just needs to be more careful with aluminum. This is the trade-off for lighter weight.

Normally, the feedramp might be damaged just by hollowpoint rounds impacting it repeatedly, but not with an Ed Brown. We have solved this particular problem by designing a steel insert for the feedramp. Now hollow point or solid nose ammo hits the steel insert and never touches the aluminum frame.

The bottom line: if you intend to carry the gun a lot, and not use it for your "daily shooter", the aluminum version is for you. Otherwise, stick with the steel version.

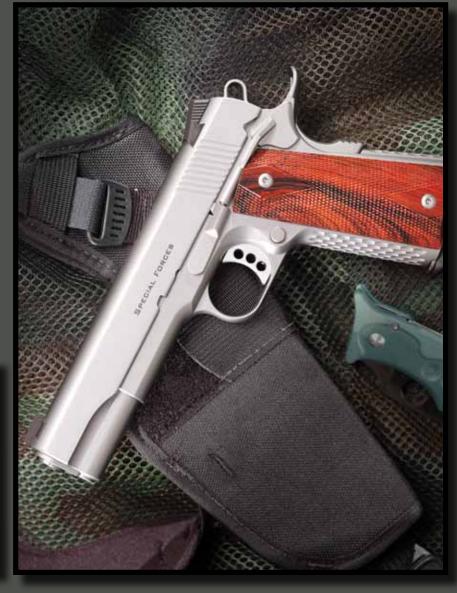


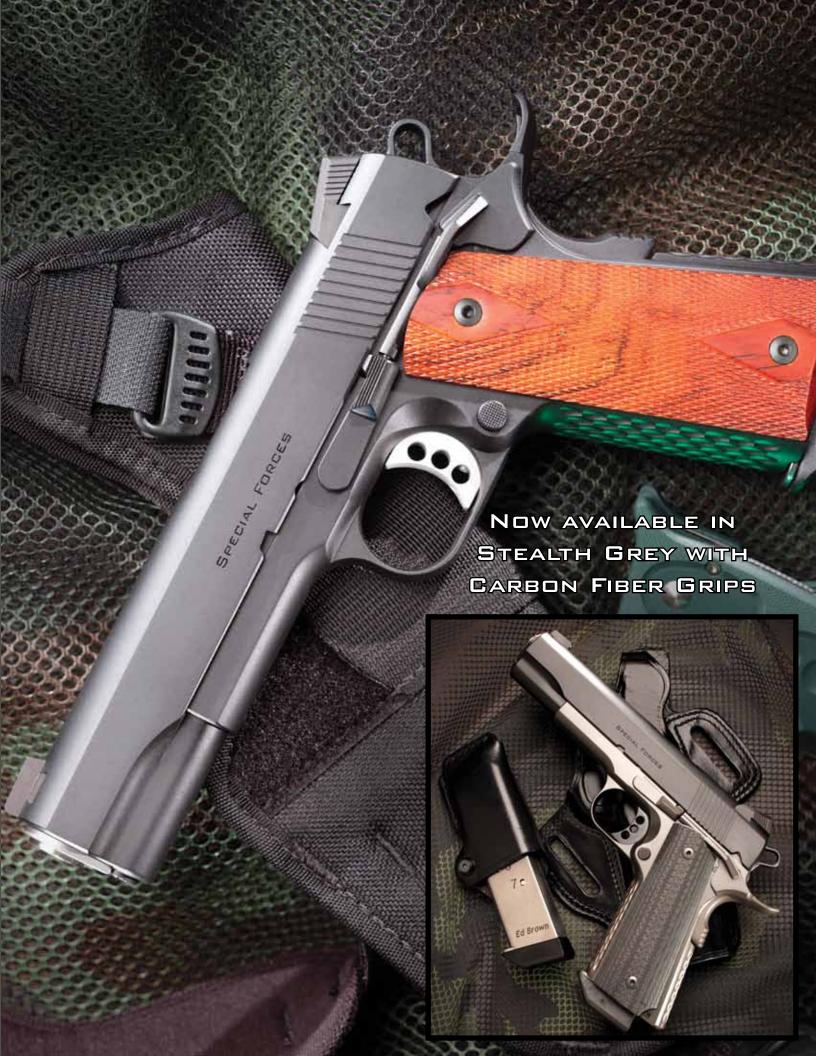
SPECIAL FORCES

SLIDE LENGTH	5" GOVERNMENT	
FRAME	SINGLE STACK GOVERNMENT	
WEIGHT	APPROXIMATELY 38 DUNCES WITH AN UNLOADED MAGAZINE INSERTED	
SIGHTS	FIXED DOVETAIL 3-DOT NIGHT SIGHTS WITH HIGH VISIBILITY WHITE OUTLINES	
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE CHAINLINK	
COCKING SERRATIONS	TRADITIONAL "SQUARE CUT"	
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG	









SPECIAL FORCES CARRY

SLIDE LENGTH	4.25" COMMANDER			
FRAME	SINGLE STACK COMMANDER BOBTAIL™			
WEIGHT	APPROXIMATELY 35 DUNCES WITH AN UNLOADED MAGAZINE INSERTED			
SIGHTS	FIXED DOVETAIL 3-DOT NIGHT SIGHTS WITH HIGH VISIBILITY WHITE OUTLINES			
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE CHAINLINK			
COCKING SERRATIONS	Traditional "Square cut"			
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG			









SPECIAL FORCES LIGHT RAIL

SLIDE LENGTH	5" GOVERNMENT
FRAME	SINGLE STACK GOVERNMENT WITH INTEGRAL LIGHT RAIL
WEIGHT	APPROXIMATELY 40 DUNCES WITH AN UNLOADED MAGAZINE INSERTED
SIGHTS	FIXED DOVETAIL 3-DOT NIGHT SIGHTS WITH HIGH VISIBILITY WHITE OUTLINES
FRONTSTRAP/MAINSPRING TREATMENT	EXCLUSIVE CHAINLINK
COCKING SERRATIONS	TRADITIONAL "SQUARE CUT"
RECOIL SETUP	RECOIL SPRING GUIDE AND PLUG







"As to the performance of your pistol,
all I can say is Wow!

The extra work, care, and superior material quality is
evident in your product over your competitors."

Dr. Patton, former Army Special Forces



GRIP SAFETIES, THUMB SAFETIES, HOUSINGS



Memory Groove Beavertail Grip Safety

The number one grip safety in the world! More shooters specify the Ed Brown Beavertail than all others combined. Sweeps so high on the gun it is countersunk so a Commander-styled hammer will drop into it. Our grip safety gets your hand as deep into the gun as possible. This reduces felt recoil because it better aligns the centerline of the bore with the axis of your forearm. It also improves natural pointing ability, leading to better accuracy. This grip safety has Memory Grooves machined into a raised pad on the rear for positive depression of the part. With normal use, your hand becomes accustomed to the feel of the grooves, and will remember where the perfect grip is for consistent shooting. The Memory Grooves also aid in depressing the safety for the shooter with thin hands. No need to pin the grip safety! If you have ever failed to activate a grip safety, you need this part! 3D CAD designed to remove the maximum amount of metal from the frame without weakening it, you simply cannot get a better designed part. Uses a .250 radius cut on the frame centered on the thumb safety pin hole. Complete installation instructions included. See our beavertail installation jig #886 for an easy way to establish this .250 radius.

867 Beavertail with Memory Groove	Series '70'	Blue	\$34.95
867-1 Beavertail with Memory Groove	Series '80'	Blue	\$35.95
868 Beavertail with Memory Groove			
868-1 Beavertail with Memory Groove	Series '80'	Stainless	\$35.95

Beavertail Grip Safety Installation Jig

This is an easy to use jig for installing our beavertail grip safety. This heat-treated tool slips into the frame through the thumb safety hole and allows you to make the .250 radius cut on each side of the frame perfect the first time, even if you only have simple hand tools to work with. The jig is heat-treated super hard so hand filing right up against it is okay. The buttons screw together and hold themselves on the gun for easy installation. It is perfect for gauging as well as fine finishing and has great value as a reusable professional tool. Complete installation instructions included.

886. Beavertail Grip Safety Installation Jig. \$21.95

Government Model Mainspring Housings

Ed Brown mainspring housings are fully machined from solid bar stock steel. No cheap castings or plastic is used. Sharp checkering is machine cut into each housing for precision and straightness, then finished by hand. The SNAKESKIN housings have scales instead of checkering, as pictured on the Kobra pistol. The CHAINLINK housings have scallops which are perfect for durability and a secure grip in severe applications, as pictured on the Special Forces pistol. The arched housings are grooved 20 lpi for a positive gripping surface. The Government Model housing features drop-in installation in all full-size 1911 pistols including full size Para-Ordnance pistols such as the P-14 and P-16. All housings will work great with any finish or type of steel, including aluminum.

816C	Mainspring Housing	.CHAINLINK	Blue	\$44.95
816F	Flat Mainspring Housing	.Uncheckered	Blue	\$29.95
816F25	Flat Mainspring Housing	.25 LPI checkering	Blue	\$59.95
816S	Flat Mainspring Housing	.SNAKESKIN	Blue	\$55.95
817C	Mainspring Housing	.CHAINLINK	Stainless	\$44.95
817F	Flat Mainspring Housing	.Uncheckered	Stainless	\$29.95
817F25	Flat Mainspring Housing	.25 LPI checkering	Stainless	\$59.95
817S	Flat Mainspring Housing	SNAKESKIN	Stainless	\$59.95
816-ARCH	Arched Mainspring Housing wit	h Grooves	Blue	\$39.95
817-ARCH Arched Mainspring Housing with Grooves				
816C-LANYARD Flat Mainspring Housing, Chainlink, with integral lanyard loop, Blue \$54.95				
817C-LANYARD Flat Mainspring Housing, Chainlink, with integral lanyard loop, SS \$54.95				

Ambidextrous Safety

The most ergonomic and attractive thumb safety on the market! Widest design 1/4" levers for 'high thumb' shooting style, wider than any of its competitors. This allows the shooter to rest the thumb on top of the safety as Jeff Cooper and others recommend. The tactical version has the levers trimmed to a slender 1/8" profile for better carry and concealment. Shaped for shooting comfort, the lever is angled slightly to keep the thumb from contacting the slide and has a double angle to fit the thumb perfectly. The ambidextrous safety includes both left and right sides needed for the either hand operation. Perfect for certain competitions, left hand shooters, and as a tactical component. May be custom trimmed to any slimmer proportions with no loss of style or function. Designed for all 1911 type frames and made from high quality steel. Requires minor gunsmith fitting for safe operation and includes complete instructions.

	.Ambi-Safety, Wi		Blue	\$54.95
893	.Ambi-Safety, Wi	ideS	tainless	\$57.95
892-T	.Ambi-Safety, Tag	cticalB	Blue	\$54.95
893-T	.Ambi-Safety, Tag	cticalS	tainless	\$57.95

Extended Safety

The most ergonomic and attractive thumb safety on the market! Widest design 1/4" levers for 'high thumb' shooting style, wider than any of its competitors. This allows the shooter to rest the thumb on top of the safety as Jeff Cooper and others recommend. The tactical version has the levers trimmed to a slender 1/8" profile for better carry and concealment. Shaped for shooting comfort, the lever is angled slightly to keep the thumb from contacting the slide and has a double angle to fit the thumb perfectly. May be custom trimmed to any slimmer proportions with no loss of style or function. Designed for all 1911 type frames and made from high quality steel. Requires minor gunsmith fitting for safe operation and includes complete instructions.

890Extended Sa	afety, Wide	Blue	\$29.95
891Extended Sa	afety. Wide	Stainless	\$31.95
			\$29.95
			\$31.95

Mainspring Housing with Drop-In Maxi-Well

Our standard mainspring housing with a precision machined slot, and a drilled and tapped hole cut into the bottom. This superior two-piece design allows easy, drop-in installation of our included maxi-well, as well as easy removal of the maxi-well in seconds, without disassembling the pistol. Greatly increases magazine well opening for flawless magazine changes and speedy reloading. No grip modifications required.

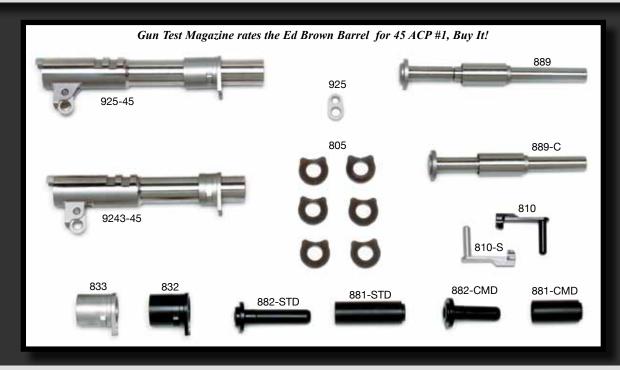
818CMaxi-Well, Chainlink	Blue	\$83.95
818F25Drop-In Maxi-Well, Flat, 25 LPI checkering	Blue	\$73.95
818S Drop-In Maxi-Well, Flat, SNAKESKIN	Blue	\$83.95
819CMaxi-Well, Chainlink	Stainless	\$85.95
819F25Drop-In Maxi-Well, Flat, 25 LPI checkering	Stainless	\$75.95
819S Drop-In Maxi-Well, Flat, SNAKESKIN	Stainless	\$85.95

Bobtail™ Housing

A unique, patented modification to your Government Model frame that transforms it into a round-butt pistol. It consists of a specially manufactured housing and frame modification. The **BobtailTM** removes a full 38" of excess metal from the bottom rear of the gun, where the mainspring housing pin is located. This not only reduces the weight, but solves two well-known problems of carrying a 1911. First, it drastically increases comfort during carry. There is no sharp butt to poke you in the ribs. Second, it increases concealment during carry, because the hardest thing to conceal on a 1911 style pistol has always been the sharp, projecting butt. Get our re-useable installation jig to easily locate the new hole in the frame for the **BobtailTM** housing

the Dobtan	mousing.				
816-BT	.Bobtail™	Housing	Plain	Blue	\$52.95
816C-BT	.Bobtail™	Housing	CHAINLINK	Blue	\$62.95
816S-BT	.Bobtail™	Housing	SNAKESKIN	Blue	\$62.95
81625-BT	.Bobtail™	Housing	25 LPI checkering	Blue	\$72.95
817-BT	.Bobtail™	Housing	Plain	Stainless	\$54.95
817C-BT	.Bobtail™	Housing	CHAINLINK	Stainless	\$65.95
817S-BT	.Bobtail™	Housing	SNAKESKIN	Stainless	\$65.95
			25 LPI checkering		
			Installation Jig		

BARRELS AND GUIDE RODS



Barrel accuracy comes from using the highest quality materials and manufacturing methods. Ed Brown Products is committed to both. Ed Brown barrels are completely manufactured in-house by our own craftsmen, using the most modern CNC machinery and manufacturing methods available. The barrels are made from T-416 modified, gun barrel quality stainless steel bar stock, just like a benchrest rifle barrel. This is without a doubt the best and most reliable way to produce top quality barrels. No forgings are used to try to save a buck. T-416 is certified pure, there are no foreign materials, and no hard or soft spots to worry about. It is stress-relieved and heat-treated prior to final rifling and refinishing. Ed Brown barrels are precision machine cut from a 3 pound chunk bar of this top quality steel. Our barrels are rifled by precision broach in the original six lands and grooves, one turn in sixteen, left hand twist as originally designed by John Browning. This deep cut, broached rifling gives superior accuracy with all types of bullets, including lead. No cheap, quick pass-through button rifling is used. Our barrels are heat-treated by an aerospace certified heat treat facility, and sub zero frozen for maximum strength and stress relief. This means more accuracy and longer barrel life to the shooter. We have also cut the dimensions to max tolerance on the outside of the barrel. This means less fitting work for you, and more accuracy. Gunsmiths and hobbyists love our precise, pre-fit dimensions on our drop-in models. This gets you on the range quicker enjoying the accuracy improvement your new barrel provides. All this extra trouble and expense ensures you the finest, most accurate barrel possible. These barrels are quite simply the best on the market.

Drop-in Barrels -	(bushing,	link, and	link pin include	d)
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925-455"	45ACP.	Standard feedram	p\$185
9243-454.25"	'45 ACP	Standard feedram	p\$185

Two-Piece Guide Rod Assembly

Machined from high quality 416 heat-treated stainless steel. Two-piece guide rods are preferred for standard 5" guns because they will disassemble much easier. Will drop-in to all 1911 types with correct slide length. Commander length will fit guns with 4 1/4" barrels. Allen wrench and plug included. Guide rods smooth out the cycling of the pistol, extend the life of the recoil spring, and add weight to the front of the gun, thus reducing muzzle flip and recoil.

889Two-Piece Guide Rod Assembly for 5" sl	ide
889-C Two-Piece Guide Rod Assembly for Comm	mander (4.25" slide)Stainless \$27.50

Slide Stop

For positive, last round engagement and tighter, longer-lasting lockup with custom barrels. Attractive grooves for positive, non-slip application. Made from hardened tool steel for increased wear. Will fit all 1911 pistols High-Capacity types. The Hardcore® slide stop is guaranteed for life against breakag

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810	Slide Stop	Blue	\$28.95	810-S	Slide Stop	Stainless .	\$29.95
810-HC	Hardcore®	Rlue	\$34.95	810-HCS	Hardcore®	Stainless	\$35.95

Standard Recoil Spring Plug

Machined from either blue or stainless, top-quality stress-proof steel. An exact duplicate of the standard 1911 recoil spring plug. For those building, or rebuilding a 1911 desiring the factory configuration

881-STDRecoil Spring Plug	Blue	\$7.95
881-STD-S Recoil Spring Plug	Stainless	\$8.95
881-CMDRecoil Spring Plug for Commander		
881-CMD-S Recoil Spring Plug for Commander		

Machined Barrel Links

Match grade barrel jobs need a precisely made link to complete the job. These links are machined from aircraft quality stainless steel bar stock, not stamped.

..Standard Barrel Link278 hole spacing...

Solid Barrel Bushings

All spring type collet bushings are subject to breakage and are replaced with the solid type as a rule with professional gunsmiths. We offer a drop-in replacement in blue and stainless that will work on most 1911 types with little or no fitting, and an oversize gunsmith fit version, also in both blue and stainless. Specs: Heat treated alloy and stainless steel. Drop-In: .581 ID, .699 OD. Oversize: .575 ID, .705 OD.

832	Drop-In Bushing	Blue	\$18.95
		Stainless	
	1 0	Blue	
		Stainless	

Recoil Spring Guide

Standard replacement 1911 recoil spring guide, but made from heat treated steel. Used for rebuilding existing guns or assembling new guns in the standard configuration. Available in

882-STDRecoil Spring Guide	Blue\$15.00	
882-CMD Recoil Spring Guide for Commander	Blue \$15.00	

Standard Guide Rod Plug

As supplied on our Government Model Assembly, now sold separately for those making up special types of their own design, or for use as a replacement.

...Standard Plug Only Stainless ..

Slide Recoil Buffers

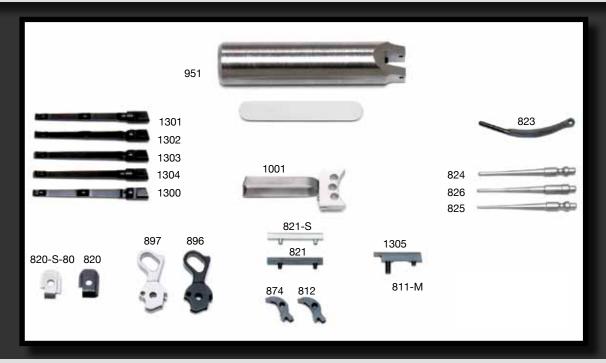
Precisely molded polyurethane buffers mount on the recoil guide and prevent the metal to metal contact that occurs when the gun is fired. Prevents frame damage. Will last about 1,000 rounds. 6 pack

....Slide Recoil Buffers

"Thank you for the outstanding barrel installation you did for me. The fit is really great, plus your turnaround back to me was very quick. My thanks to you folks for a very professional job, the accuracy of course is top notch."

Floyd L. Watkins, Linden, VA

FRAME & SLIDE COMPONENTS



Barstock Hardcore® Hammer with chamfered edges

Completely machined from barstock, these hammers are guaranteed for life against breakage. Improved design with a beautiful chamfer machined all the way around the outside, and also inside the hole. Narrowed half-cock notch eliminates sear damage. Commander style spur, finely serrated for positive gripping surface. Sides are narrowed to eliminate drag on slide. Lowered strut pin hole reduces full-cock spring pressure. Hammer hooks precisely machined at 020-.022 perfectly square with sharp corners, ready for light, final stoning. Made from alloy steel or stainless steel, heat treated Rc 52-54. The perfect mate for this hammer is our #874 Perfection Sear.

896	Hammer	Blue	\$49.95
897	Hammer	Stainless	\$54.95

Perfection Sea

Computer designed and fully machined from top quality bar stock for the perfect profile. Recommended as a perfect fit with our **Hardcore** Hammer #896 and #897 for the best trigger pull possible with the least amount of hand labor - no jigs necessary. Hammer contact angle already prepped ready for your favorite clearance angle. Specs: 4340 tool steel, heat treated to 50 Rc.

Perfection Sear \$29.95

Hammer Strut

Match Grade Sear

Our standard model high quality sear for any 1911. Machine-cut from 4340 Alloy steel for longer-wearing, cleaner breaking triggers. Assures positive sear/hammer engagement. Required for fine match grade trigger pull jobs. Requires small amount of hand fitting to hammer for a perfect trigger pull. We recommend our sear jig #951 for this purpose.

Sear Jig

The one jig you need for the 1911 sear. A larger, rounded design fits comfortably in your hand for ease of use. Packaged with .020 shim and complete instructions that cover every detail of the 1911 trigger job, along with many helpful hints to get the job done right. Made from stainless steel for a rust free life on your bench.

951 Sear Jig \$37.50

National Match Trigger

The classic three hole design long trigger made from strong yet lightweight aluminum, with heat-treated steel bow. Finely serrated pull surface for better feel and control. Includes stainless steel adjustable overtravel set screw. Slightly oversize in height for precise hand fitting to your frame.

1001	National Match Trigger for single stack frames	\$19.95
1001-SOLID	Solid Long Trigger for single stack frame	\$19.95
1001-SHORT	Solid Short Trigger for single stack frame	\$19.95

Perfection Disconnector

Fully machined from bar stock steel. The only product of it's kind. The strongest available, and heat-treated for long life and extreme service use. Machined surfaces are finely finished and dimensionally exact. Designed to work perfectly with our Perfection Sear and Hardcore* Hammer for precise trigger jobs every time. Will work with all 1911 pistols including the Hi-Capacity types.

Plunger Tube

High quality steel plunger tube fully machined from bar stock, with extra length studs for positive crimping. Will work with all 1911 types including the Hi-Capacity types. Don't let a loose, poor quality plunger tube tie up your gun.

821Blue\$14.95 821-SStainless\$15.95

Steel Extractors

One of the most common causes of malfunction in the 1911 pistol is a poor extractor. Install one of these and eliminate feeding/extraction problems before they start. Fully machined from aircraft quality heat-treated 4340 alloy steel bar stock for long wear and extra strength.

1301Extractor, 45ACP	70 Series	Blue	\$23.95
1301-HCExtractor, 45ACP, Hardcore	70 Series	Blue	\$28.95
1302Extractor, 45ACP	80 Series	Blue	\$24.95
1302-HCExtractor, 45ACP, Hardcore®	80 Series	Blue	\$29.95
1303Extractor, 38 Super, 9mm	70 Series	Blue	\$24.95
1304Extractor, 38 Super, 9mm	80 Series	Blue	\$25.95
1300Extractor, 40S&W,10mm	70 or 80 Serie	s Blue	\$25.95

1911 Firing Pins

Factory firing pins are often weak and subject to failure. These top quality firing pins are precision turned from heat-treated tool steel. Proper weight for positive ignition with heavy duty springs and any type primer. Usable with all 1911 type pistols including Colt Series 80 and 70. Springfield 38 Super and 9mm slides use the oversize diameter pin for heavy loads. At present we are the only manufacturer making the correct size pin for the Springfield 38 Super slides. All Ed Brown, Baer and newer Caspian slides use the 38 Super firing pin, Part #825. If you are unsure which pin you need, measure the diameter near the tip where the pin strikes the primer and compare to the listings. The <code>Hardcore®</code> firing pin has a LIFETIME guarantee against breakage.

824Firing Pin, 45ACP	70 or 80, .090 Diameter	\$5.95
824-HC45 ACP, Hardcore®	70 or 80, .090 Diameter	\$9.95
825Firing Pin, 38, 9mm, 10mm	70 or 80, .065 Diameter	\$5.95
825-TTitanium Firing Pin, 38, 9mm, 10n	nm . 70 or 80, .065 Diameter	\$19.95
826Firing Pin, 38, 9mm	Springfield, .075 Diameter	\$5.95

Firing Pin Stop

A high tolerance heat treated alloy steel firing pin stop for all 1911 pistol types. Made to max tolerance on width for a snug fit with the extractor. The standard part is for Series 70 guns, but we also offer an 80 series part which has a relief cut for the 80 series components. Also available as a super tough <code>Hardcore®</code> part, which carries a LIFETIME guarantee against breakage.

820	Firing Pin Stop	Blue	\$9.95
	Firing Pin Stop		
820-HC	Hardcore®	Blue	\$15.95
820-HCS	Hardcore®	Stainless	\$16.95
820-80	Firing Pin Stop for 80 series	Blue	\$9.95
820-S-80	Firing Pin Stop for 80 series	Stainless	\$10.95

Extended Ejectors

One thing you will need for sure in building a reliable pistol is an extended ejector. Essential insurance against failed ejection. Made from heat treated 4140 alloy steel. Requires minor fitting.

1305Extended Ejector,	45 ACP	Blue \$21.95
1306Extended Ejector,	38 Super, 9mm, 10mm	Blue \$22.95

SIGHTS & OTHER COMPONENTS



Magazine Bumper Pads

The same bumper pad as is shipped with our magazines. Durable plastic with the Ed Brown logo molded in. Standard hole spacing. Shipped with two 4-40 self tapping screws for each pad. Magazine Bumper Pads 6 pack ...

Grip Screw Bushings

High quality replacement grip screw bushings. Supplied as a set of four.	
813 Blue, set of 4	\$5.49
813-S Stainless, set of 4	\$6.95

Hex Head Grip Screws for 1911 Pistols

An easy way to improve the looks of any 1911. Precision machined hex head grip screws made from high quality tool steel, or 400 series stainless. Heat treated for long lasting wear. Attractive hex head design prevents screwdriver slips. Contoured screw heads blend beautifully with grip panels. Set of four with Allen wrench included. 803 Blue \$6.95

804 Stainless\$7.50

Exotic Cocobolo Wood Checkered Grips

These are the finest grips available for the 1911 frame. Natural exotic wood, no stains or artificial colors are used. Not only are they attractive but they are extremely functional because the wood is so hard the checkering will hold up far better than any walnut can. Favored on all custom guns and match guns alike. Checkered in the original diamond pattern

custom guns and maten guns ande. Checkered in the original diamond pattern.			
45812Government, Angle cut bottom, Cocobolo	\$39.95		
45815Government, Bobtail TM , Cocobolo	\$49.95		
45816Government, slim grips	\$39.95		
45816-BTGovernment, slim grips, Bobtail™	\$49.95		
45817Government, flush bottom cut for Maxi-well	\$39.95		

Rebuild Kits for 1911 Frame

Includes Mainspring Cap, Mainspring Housing Pin Retainer, Hammer Strut Pin, Hammer Pin, Sear Pin, Mainspring Cap Pin, Magazine Catch Lock, Safety Lock Plunger Assembly, Barrel Link Pin, Ejector Pin, Mainspring Housing Pin, Mainspring, Mag Catch Spring. Every pin and eded to rebuild or complete a 1911 style fran

spring need	ou to reduite of complete a 1711 st	yie mame.	
814	Rebuild Kit.	Blue	\$14.95
814-S	Rebuild Kit	Stainless	\$17.95

Dovetail Front Sights

The best dovetail front sights available. Dependable low mount fixed sights for all types of 1911 pistols. Rounded rear corners designed for smooth carry, but deep precisely machined internal notch for an outstanding sight picture. Cross dovetail front design installs with a single cross cut using the same 65 degree cutter as the rear, is then locked in place with a single roll pin. No more hammering or swaging. Can be installed to work with any rear sight.Front Sight, Cross Dovetail...... 1620-180 ... Front Night Sight, Cross Dovetail, .180 height ... Ramp......

Ed Brown Fixed Rear Sight

Superior for concealed carry and abusive use. The Ed Brown fixed sight has slightly rounded edges so it won't snag on clothes or holsters, and a rebated blade for glare free shooting. Requires machining for correct installation. The night sight has tritium inserts with high visibility white outlines

LMC 01Fixed Rear Sight, Plain Black	\$32.95
LMC 03Fixed Rear Night Sight, Tritium inserts with white outline	\$89.95

Standard Magazine Release

The original design for the 1911 pistol. Drop-in fit, machined from solid bar stock and heat treated for durability. Beautiful machine cut checkering on button. Fits all single stack 1911 frames. Use existing magazine catch spring and magazine catch lock.

	Standard Magazine Release		\$19.95
855	Standard Magazine Release	Stainless	\$21.95

Extended Tactical Magazine Release

This part is identical to our Standard Magazine Release, except the button is extended an additional .060 for easier reach and faster magazine changes. Drop-in fit, machined from solid bar stock and heat treated for durability. Beautiful machine cut checkering on button. Does not interfere with tactical style holsters. A positive stop is machined in to prevent over-travel. Fits all single stack 1911 frames. Use existing magazine catch spring and magazine catch lock. 855-E......Extended Tactical Magazine Release......Stainless......\$21.95

Oversize Magazine Button and Screw Only

An oversize button allows faster and easier magazine changes without shifting your grip. Great for competition or speed shooting. Beautifully checkered 40 lines per inch. The .375 diameter button has a positive stop and the 4-40 hex screw is included. Requires drilling and tapping of a standard factory magazine release.

840	Magazine Release Button Only	Blue	\$9.49
841	Magazine Release Button Only	Stainless	\$9.49

Oversize Magazine Release Catch

Identical to the standard magazine catch, but drilled and tapped for our .375 diameter oversize button. The oversize button allows faster and easier magazine changes without shifting your grip, great for competition or speed shooting. Drop-in fit, machined from solid bar stock and heat treated for durability. Button has beautiful machine cut checkering at 40 lines per inch. Includes oversize button & screw. Fits all single stack 1911 frames. Use existing magazine catch spring and magazine catch lock.

842	Magazine Catch	Blue w/ Blue Button	\$30.49
844	Magazine Catch	Stainless w/ Stainless Button	\$32.49

Glock Front Sight Installation Tool

The Glock front sight is held on with a screw. Neat idea, but up until now there was no way to get to it. If you own or work on Glocks, you need this tool! This specially designed tool will slip into the many types of magnetic screwdrivers, and allow a professional installation of the Glock front sight screw. Fits all Glocks. Certain Glocks may require opening the hole in the slide just slightlyGlock Sight Tool

Ed Brown Adjustable Rear Sight

These sights are made to withstand the shock of service ammunition, with rugged, dependable features designed to please the competitive pistol shooter. Works perfect with our #1624 front sight. We recommend installation by a competent gunsmith. Available in blue only. Beware of the cheap copies being marketed for less. These are the highest quality and tightest tolerances available. Fully adjustable for both drift and elevation. Engraved "ED BROWN" on the side. 954 Ed Brown Adjustable Rear Sight ... 955Ed Brown Adjustable Rear Night Sight, 2 dot tritium inserts........\$109.95

"Your quality parts and magazines I have used are beyond 1st rate. Nothing but Ed Brown Products for me." David Keith McGuire, Sequatchie, TN

GUNS SPRINGS & ACCESSORIES



1911 Bench Reference CD-ROM

A complete manual on the 1911 written by Ed Brown, 1991 Pistolsmith of the Year. This CD gives you step-by-step instructions and detailed photos for disassembly, reassembly, maintenance and proper handling. It then goes into complete installation and fitting instructions for practically all accessories. Also included are chapters on trouble shooting and reloading. Packed full of valuable information. A must for all who work on the 1911! Use the electronic search feature, zoom in on photos or diagrams, or print a hardcopy for insertion in a three ring binder as you prefer. Runs on PC or Mac with CD-ROM drive and graphics type operating system such as Windows. Adobe Acrobat Reader included.

950-CD

CD-ROM Bench Reference

Ed Brown Gunsprings

Most shooters set up the gun to suit themselves depending on their load, bullet weight and grip on the gun. You should have the ejected brass land from five to ten feet away from your feet. If the brass falls on your feet, or fails to eject, you need a lighter spring. If the brass lands fifteen to twenty feet away, you need a heavier spring. It is always a good idea to have a replacement spring on hand.

Recoil Springs for Government Models

9165-G16.5 pound (Standard)	\$9.95
918-G18 pound (Heavy Duty)	\$9.95
710 G10 pound (freavy Buty)	
Recoil Springs for Commander Models	
918-C18 pound (Standard)	¢0.05
910-C16 poulid (Stalidard)	

920-C20 pound (Heavy Duty).....\$9.95

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PLACE YOUR ORDER

ONLINE AT

WWW.EDBROWN.COM

OR CALL OUR

SALES STAFF AT

573-565-3261

"Your parts are all great quality and the 1911 Bench Reference is easy to follow for a novice like me." Shay Ben-David

Sear Spring

High-quality, tempered spring with extra length on the center leg that allows precise tuning of the disconnector. Helps prevent disconnector failure and gives positive sear engagement.

. r . r	
822 Sear Spring	\$4.95
ozzovar opring	,
822-HCHardcore	§6.95

Heavy Duty Firing Pin Spring

Light Mag Release Spring

For use on competition guns for faster magazine changes.

909Light Mag Release Spring\$2.00

Competition Mainspring for 1911

Ed Brown Pistol Bag

Combination of a padded pistol pouch, 4 padded magazine pouches, and zippered accessory pocket in navy blue Cordura with heavy handles and Ed Brown Logo patch.

965.....Ed Brown Pistol Bag\$39.95

Ed Brown Ball Cap

Top quality ball cap with Ed Brown logo. One size fits all.

961......Ball Cap\$12.50

Ed Brown Firearm Lubricant

A special blend of synthetic oil intended for the lubrication of Ed Brown 1911's. Works perfect with both stainless and blue steel, as well as our Gen III coating.

Ed Brown 1911 Bushing Wrench

Perfect for disassembling guns with a tight bushing, giving you the extra leverage needed. Made from tough polymer material which won't mar the finish on your gun. One side fits Government bushings, the other Officer's. Ed Brown Products, Inc. logo molded in. Fits all 1911 style pistols including Officer's. Color: Black.

ED BROWN MAGAZINES

ED BROWN 8-PACK[™] THE MOST RELIABLE, HIGHEST QUALITY 8-ROUND MAGAZINE AVAILABLE

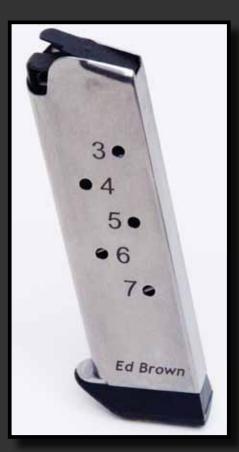
The Ed Brown 8-PackTM was engineered as a true 8 round magazine. It has all the features of the original 7 round magazine that has proven itself over the last century. Features that you know it should have, like a steel follower, heavy duty spring, and super-tough base pad.

The magazine tube has been lengthened and the base pad wraps around securely, to properly accommodate the 8th round while keeping the original ultra-reliable follower design. The integral base pad easily removes for disassembly and cleaning of the magazine. A special hydro-finish process makes this magazine tube and follower very slick, while staying dry to repel dirt and burnt powder. This makes it super easy to load and insert in the gun by eliminating any extra friction against the follower.

The non-slip, oversized base pad allows for a secure grip no matter what the conditions. The 88 blank number templates on the bottom allows you to easily number and track usage of your mags from 0 up to 99 if you desire (think digital numbers on a standard alarm clock). Large, easy to read numbers are laser engraved on both sides of the magazine, in addition to the 8-Pack™ logo.

If you want the most reliable, highest quality 8 round magazine you can buy, look no further than the Ed Brown 8-Pack $^{\text{TM}}$.

848	8-Pack TM 8-round Magazine	45 ACP	\$34.95
848-PAD	8-Pack TM spare bumper pad & base loc	ck	\$6.95



NEW & IMPROVED! 7 ROUND MAGAZINE

The classic, most reliable design, still the best available. A heat treated stainless steel body with steel follower and heavy duty spring provides flawless feeding. Outstanding reliability with all types of ammo. Comes with Ed Brown removable base pad installed. When base pad is removed, magazine fits flush with frame and reduces printing, making a perfect fit with Ed Brown BobtailTM 1911's, or full size 1911's intended for concealed carry.

Now incorporating a new follower and lip design which allows more reliable feeding with today's popular hollow point bullets. High visibility numbers are lasered on both sides of the mag so you can see at a glance how many rounds are in the magazine. The best 1911 mag just got better!

847 7 Round Magazine.....45 ACP\$29.95





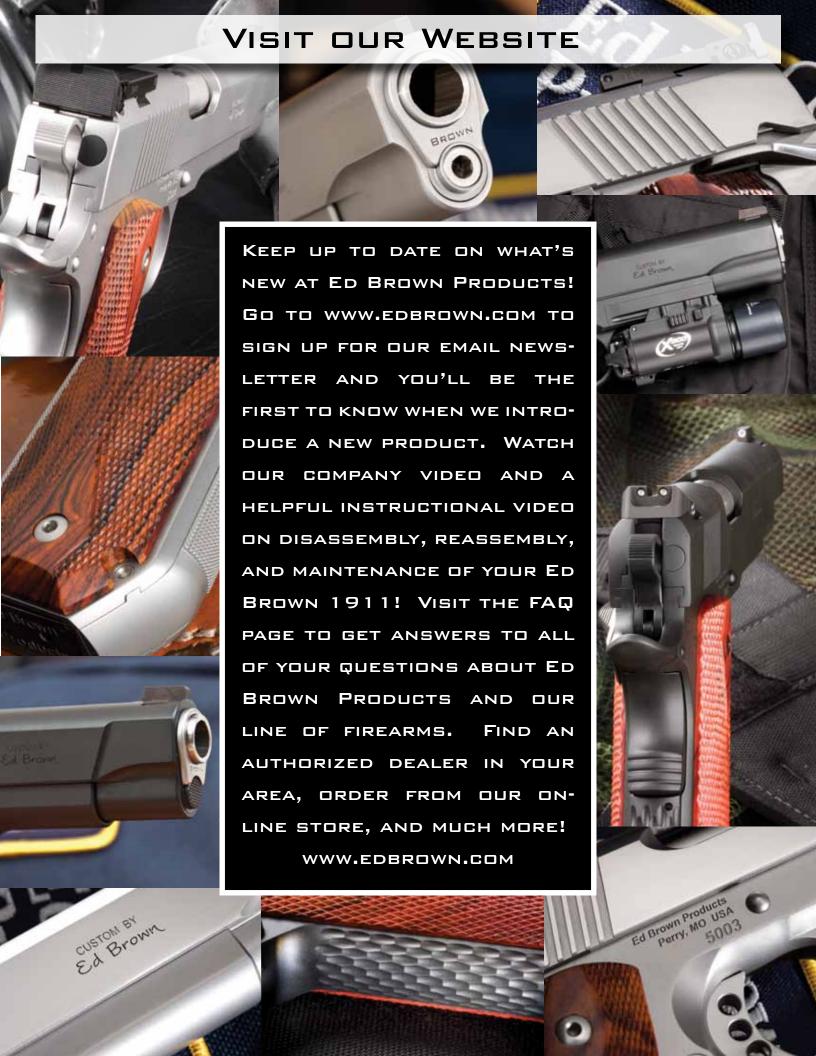


KOBRA CARRY T-SHIRT



The Kobra Carry T-shirt. Black. Ed Brown Products logo on the front left chest, Kobra Carry graphic on the back. Made from high quality 100% pre-shrunk cotton. Get yours today and hit the range in style!

964-M	Kobra Carry T-Shirt, Medium	\$19.95
964-L	Kobra Carry T-Shirt, Large	\$19.95
964-XL	Kobra Carry T-Shirt, X Large	\$19.95
964-XXL	Kobra Carry T-Shirt, XX Large	\$19.95



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