



STI TRUSIGHT

[www.STIguns.com](http://www.STIguns.com)  
(512) 819-0656

CATALOG

## COMPANY STATEMENT

STI International Inc. is a world renowned manufacturer of 1911 and 2011 style pistols located in Georgetown, Texas. With over 17 years experience delivering the highest quality in 1911 and 2011 pistols, parts and components, STI International offers a wide variety of models of 1911 and 2011 pistols in multiple calibers, currently available through dealers and distributors in the US, Canada, Europe, Asia and South America.

## SHIPPING

Pick-Up Service Monday-Friday by appointment only.  
All pistols are shipped UPS overnight (unless otherwise noted)  
All firearms and frames must be shipped to a current F.F.L. Holder.  
Firearms are not shipped on Fridays.

## PAYMENT

Acceptable payment for items and services include: Check, Mastercard, Visa, and American Express.  
STI does not charge credit cards until product is shipped, unless otherwise informed.  
Wire transfers are also accepted, please contact STI for additional information.  
Open accounts are also available for established businesses.

## ORDERING

STI International has a \$500.00 minimum order.  
For orders under \$500.00 please visit our web site [www.stiguns.com](http://www.stiguns.com) for a complete list of distributors and dealers.

## WARRANTY STATEMENT

STI International, Inc. manufactures all of its own components except pins, springs, and scopes. The suppliers of these purchased parts are reputable manufacturers with whom we have long term business relationships. We are, therefore, supremely confident in the fit, form, and function of every firearm and firearm part that we ship to our loyal customer base. With that in mind, we unconditionally warranty our products for their intended purpose, when properly installed. Abuse and normal wear are excluded.  
Call STI for a Return Authorization (RA#) for return of any item to STI. The RA number must be marked on the outside of the box. Packages will not be accepted without a RA number.

**STI International**  
**114 Halmar Cove**  
**Georgetown, TX**  
**78628**

**PH: 512-819-0656**  
**FAX: 512-819-0465**  
**WWW.STIGUNS.COM**



**STI Champions**

Bennie Coolley Michael Voight

\*3 Time S.O.F. Champion  
\*5 Time USPSA 3 Gun Champion  
\*USPSA President  
\*IPSC World Shoot Champion  
\*8 Time USPSA Open 3 Gun Champion



David Skinner (President of STI) presents former President of Ecuador Leon Febres Cordero Rivadeneira with an STI Special Edition Pistol during the World Shoot XIV 2005, held in Ecuador.

## STI -- HISTORY WE'VE BEEN THERE

In the 1980's the founder of STI, Virgil Tripp, was hand crafting competition 1911 pistols using basically the same components and techniques of other gunsmiths of that era. Because of the need for product improvement, Tripp Research Inc., now STI International, led the firearms industry into the precision world of "EDM" hammers, sears, and other components. From this highly successful line of precision components, STI then pioneered the "modular" frame which provided a multitude of desirable features such as a 30 lpi full checked grip assembly, 25 lpi checkered trigger guard, 35% weight reduction, less felt recoil, higher capacity, and repeatable dimensions. Then STI introduced complete pistols of such quality they quickly became the standard by which other I.P.S.C. firearms and fine "carry" guns are measured. Now STI leads the industry again with precision subassemblies in progressive stages of factory completion. Using "EDM" and "CNC" machine tools and precision grinding equipment, STI can supply fitted slide/frames or short blocks to which gunsmiths of all skill levels can add their own finishing touches at a very reasonable cost. In the future STI will continue improving and introducing new products to you, our valued customer.

David L. Skinner  
President / C.E.O.  
STI International, Inc.

\*Specifications and terms subject to change without notice

## apparel



Red T Shirt with Pocket



White Golf Shirt



Gray Golf Shirt



STI Team Shirt



White w/Black Bill



Khaki w/Black Bill



Black w/Black Bill

For European Apparel Sales, Contact Saul Kirsch:  
Tel: +31 416 660 464 Fax: +31 416 392 040  
www.DoubleAlphaBiz

## Firearms:

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## Parts:

**STI International**  
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<b>Caliber:</b>	.45 L.C. (Long Colt)
<b>Capacity:</b>	6 Rounds
<b>Grip:</b>	Hard Rubber with STI Logo
<b>Barrel:</b>	5 1/2", 1:12 Twist
<b>Firing Pin:</b>	Fl oating Firing Pin (no transfer bar)
<b>Sights:</b>	Front Fixed, Rear Fixed
<b>O.A. Length:</b>	11"
<b>Weight:</b>	36.0 oz.
<b>Finish:</b>	Bl ued Finish with Col or Case Hardened Frame and Hammer
<b>Competition Approval:</b>	S.A.S.S. (Singl e Action Shooting Society)

**Options Avail abl e:**  
• None

Pistol is shipped in hard foam case  
manual included

## PARTS

The STI Recoil master is designed to achieve softer recoil and bring the pistol back to point of aim quicker. Using two springs for recoil verses the traditional single spring provides at least 10 times the life of a conventional recoil system. The 5" Recoil master will fit all government model 1911 style pistols. The 4.15 and 3.9 are designed for STI pistols only.

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Recoil Master 3.9 Heavy (Bul I)

Part #: 650-01390201-00

Recoil Master 3.9 Light (Bul I)

Part #: 650-01390101-00

Recoil Master 3.9 Twin Pack (Bul I)

Part #: 650-01390301-00

Recoil Master 4.15 Heavy (Bul I)

Part #: 650-01410201-00

Recoil Master 4.15 medium (Bul I)

Part #: 650-01410401-00

Recoil Master 4.15 Twin Pack (Bul I)

Part #: 650-01410301-00

Recoil Master 5.0 Heavy (Bushing)

Part #: 650-02500201-00

Recoil Master 5.0 Heavy (Bul I)

Part #: 650-01500201-00

Recoil Master 5.0 Light (Bushing)

Part #: 650-02500101-00

Recoil Master 5.0 Light (Bul I)

Part #: 650-01500101-00

Recoil Master 5.0 Twin Pack (Bushing)

Part #: 650-02500301-00

Recoil Master 5.0 Twin Pack (Bul I)

Part #: 650-01500301-00

### Pin Kits for the 2011:

Hammer Strut Pin, Link Pin, Mainspring Plunger, Sear Pin, Solid Ejector Pin, Mainspring Housing Retainer, Mainspring Plunger Retainer, Mainspring Cap, Hammer Pin, Slide Stop Plunger, Thumb Safety Plunger.

The STI 1911 magwell is manufactured out of 4140 steel.

The mainspring housing is checkered 30 LPI for a sure grip.

The magwell aids in faster reloads and in grip control of the pistol. Available for both Thin and Standard width grips.



MSH & Magwell I (Thin) Part #: 625-0140002-00

MSH & Magwell I (Std) Part #: 625-0140003-00

STI guide plug and reverse plugs are manufactured from 4140 steel. Available for 5" & 6" pistols.



Rev Plug 5" (Steel)  
Part #: 575-015001-00

Rev Plug 6" (Steel)  
Part #: 575-016001-00

STI manufactures full length guide rods. The 5" is one piece with a take down hole. The 6" is two piece for easy removal.



Guide Rod 5" (Steel)  
Part #: 650-03500401-00

Guide Rod 6" (Steel)  
Part #: 650-03600401-00

### Springs for the 1911:

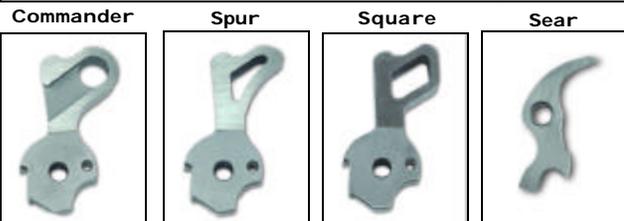
Sear Spring, Mainspring (151 b), Plunger Tube Spring, Firing Return Spring, Recoil Spring (Specify Weight 8-18 lbs), Recoil master Primary Spring (Specify Heavy Or Light).

### Pin Kits for the 1911:

Hammer Strut Pin, Hammer Pin, Mainspring Cap, Link Pin, Mainspring Plunger, Sear Pin, Ejector Pin, Mainspring Housing Retainer, Mainspring Plunger Retainer, Hammer Pin, Slide Stop Plunger, Thumb Safety Plunger.

# PARTS

Hammer & Sear: STI hammers are wire EDM cut, then precision ground and polished using A-6 tool steel. STI sears are wire EDM cut using S-7 tool steel; producing the highest quality hammer and sear for crisp and lightweight trigger pulls. STI Hammers are available in three styles.



**Commander**

**Spur**

**Square**

**Sear**

**Cmdr Part #:**  
530-0101-00

**Spur Part #:**  
530-0301-00

**Sqre Part #:**  
530-0201-00

**Sear Part #:**  
565-0100-00

The STI ejector is manufactured out of 4140 steel. Available in the following specific calibers: .45 ACP, .40 S&W, .38 super, & 9mm extended



**(.45) Part #:**  
510-0345000-00

**(.38/.40) Part #:**  
510-03384000-00

**(9mm ext) Part #:**  
510-03919000-00

The STI extractor is manufactured out of high quality spring steel. Available in the following specific calibers: 9MM, .38 super / .40 s&w, & .45 acp



**Ext (.45) Part #:**  
515-0345001-00

**Ext (.40) Part #:**  
515-0340001-00

**Ext (9/.38) Part #:**  
515-0393801-00

STI Firing pin stop in 4140 steel. Available Std. or cut for sights.



**(FPS 9/.38/.40)**  
Part #: 520-38400-00

**(FPS 9/.38/.40 bomar)**  
Part #: 520-38402-00

**(FPS .45)**  
Part #: 520-45000-00

**(FPS 45 bomar)**  
Part #: 520-45002-00

STI slide stop is 4140 carbon steel heat treated to 38-42 Rockwell hardness; creating a very precise slide stop. Built for 1911 and 2011 pistols the STI slide stop will hold up to any demand put by the shooter.



**slidstp Part #:**  
570-00-00

STI Firing pin available in stainless steel or titanium.

9MM/.38/.40 OR .45

**(.9/.38/.40 stainless)**  
Part #: 525-3840201-00

**(.9/.38/.40 titanium)**  
Part #: 525-3840401-00

**(.45 stainless)**  
Part #: 525-4500201-00

**(.45 titanium)**  
Part #: 525-4500401-00

STI Hammer struts are wire EDM cut from titanium. This allows for very fast lock up and adds minimum weight to the entire trigger system aiding in even crisper and lighter trigger weight.

**Strut Part #:**  
580-01-00



The STI Disconnector is made out of FN O205 steel; a perfect addition to the STI hammer and sear.

**Disconnector**  
Part #: 500-01-00



The STI Sear Spring is made of high quality spring steel. It is the classic 3 prong Configuration and features a wider base than many models, for a more secure fit and more reliable function.



**Sear Spring**  
Part #: 580-01-00

STI Mag Catches are 4140 carbon steel heat treated to 38-42 Rockwell hardness. Built for 1911 and 2011 pistols the STI Mag Catch hold up to any demand put by the shooter. Also available with oversized button for even quicker magazine ejection.

**2011 Mag Catch**  
Part #: 540-0201-00

**1911 Mag Catch**  
Part #: 540-0103-00

**2011 Mag Catch D&T**  
Part #: 540-0202-00

**Oversized Button**  
Part #: 535-0000-00

**2011 Mag Catch**



**1911 Mag Catch**



**D & T Mag Catch**



**Oversized Button**



# EAGLE

**Caliber:** 9mm, .40, .45  
**Frame:** STI Patented Modular Steel  
**Grip:** Black Glass Filled Nylon Polymer  
**Slide:** 5" Classic Round Top, STI Front and Rear Cocking Serrations  
**Trigger:** STI Long Curved  
**Barrel:** STI Bushing Barrel, 5" ramped, Fully Supported  
**Safeties:** STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties (stainless)  
**Guide Rod:** STI One Piece Steel  
**Sights:** STI Competition Front STI Adjustable Rear  
**Length:** 8.6"  
**Weight:** 33.5 oz  
**Finish:** Blued with Sides of Slide Polished

## Options Available:

- Available in 6"
- Hard Chrome
- Color Inlay
- Custom Serial Number
- Wide Frame
- Long Frame to Match 5" or 6" Slide
- Short or Gunsmith Trigger
- Colored Grip w/ Matching Trigger
- Unique/Flat Top/or Tri Top Slide
- Dawson Front Sight
- STI Fixed Rear Sight
- Adjustable Tritium 3 Dot (bomar cut)
- Fixed Tritium Sights (2 Dot)
- Aristocrat Sight on 6" only
- Drilled and Tapped Mag Release
- D&T MAG Release & Oversized Button
- Stainless Steel Or Aluminum Magwell
- Blued Grip Safety
- Bull Barrel
- Alternate Top End
- Recoil master

Pistol is shipped in hard foam case one 126mm mag and manual included



**STI's #1 Best Seller 8 Years in a Row**

<b>Caliber:</b>	9mm, .38 Super, .40, .45
<b>Frame:</b>	STI Patented Modular Steel (Long Wide)
<b>Grip:</b>	Black Glass Filled Nylon Polymer with Aluminum Magwell
<b>Slide:</b>	5" Unique Round Top With STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved
<b>Barrel:</b>	STI Bull Barrel, Ramped, Fully supported
<b>Safeties:</b>	STI High-Rise Beaver Tail Grip Safety Ambidextrous Thumb Safeties (Stainless)
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	STI Competition Front STI Adjustable Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	38.1 oz
<b>Finish:</b>	Blued with Sides of Slide Polished

**Options Available:**

- Hard Chrome
- Color Inlay
- Custom Serial Number
- Dawson Fiber Optic Front Sight
- 3 Dot Tritium Adjustable Sights
- Colored Grip With Matching Trigger
- Drilled & Tapped Mag Release
- D & T Mag Release With Oversized Button
- Stainless Magwell

Pistol is shipped in hard foam case one 126mm magazine and manual included

## SCOPES & SAFETIES

The C-More heads up display red dot scope is the choice of open class shooters. Using a red LED as the aiming device, the C-More scope will get you on your target quicker. Available in black, red, gray, and blue. The C-more also has a choice of click or non-click adjustment switch.

**C-More Scope Non-Click Adjustment**



(Black) Part #: 250-01016011-00  
(Blue) Part #: 250-01016021-00  
(Gray) Part #: 250-01016031-00  
(Red) Part #: 250-01016051-00

**C-More Scope Click Adjustment**



(Black) Part #: 250-01016012-00  
(Blue) Part #: 250-01016022-00  
(Gray) Part #: 250-01016032-00  
(Red) Part #: 250-01016052-00

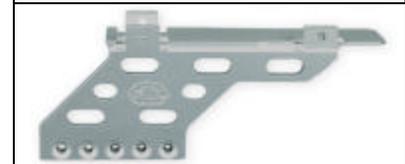
STI manufactures two scope mounts for red dot scopes to mount on 2011 and 1911 pistols. These mounts are CNC machined from barstock 7075 aircraft grade aluminum for a strong, yet lightweight mount. The mount models are available for the C-More scope, and the OKO scope.

**STI Scope Mount C-More**



Part #: 275-11101-00

**STI Scope Mount OKO**



(W/Holes) Part #: 275-21101-00  
(W/OUT Holes) Part #: 275-21201-00

The STI high rise beaver tail grip safety is designed for all 1911 and 2011 pistols. The safety is produced out of 4140 steel or 17-4 stainless steel. The safety arm is pre-notched, deeper strut groove and pre-cut knuckle clearance, providing positive safety activation, and comfortable high grip. The grip safety can be removed without the removal of the main-spring housing (an industry first).

STI thumb safeties are designed for 1911 and 2011 pistols. Offered in both ambidextrous and single sided models. These safeties have contoured and serrated pads that allow for the thumb to contact the safety in a natural position, providing a comfortable thumb placement for shooters. Carbon steel is 4140, stainless steel is 17-4

**Grip Safety Blued Steel    Grip Safety Stainless Steel    Ambidextrous Blued Steel    Single Sided Blued Steel    Ambi Stainless Steel    Single Sided Stainless**



Part #: 555-700100-00    Part #: 555-700200-00    Part #: 560-010100-00    Part #: 560-010200-00    Part #: 560-020100-00    Part #: 560-020200-00

# SIGHTS & SCOPES

STI manufactures a wide variety of sights for pistols, ranging from carry to competition and PPC competition. Night sight sets are also available. STI uses Trijicon tritium inserts for the brightest, highest quality night sights available on the market. STI sights are designed to fit industry standard sight cuts.

## STI Adjustable



Fits Bomar cut: 60° X .359

Part #: 225-02050004-00

## STI Adjustable Night Sight Set



Fits Bomar cut: 60° X .359

Part #: 225-03050001-00 (3.9/4.15)  
225-03050002-00 (5/6)

## Aristocrat PPC Sight Set



.500" milled cut on slide

Part #: 225-03050004-00

## STI Fixed



Fits Novak cut: 65° X .495

Part #: 225-02060005-00

## STI Fixed Night Sight Set



Fits Novak cut: 65° X .495

Part #: 225-03060002-00 (3.9/4.15)  
225-03060003-00 (5/6)

## STI T.A.S. Tactical Adjustable Sight



Fits Novak cut: 65° X .495

Part #: 225-02050007-00

## STI Competition Front Sight



Fits dovetail cut: .300 X 60°

Part #: 225-01020001-00

## STI Ramped Front Sight



Fits dovetail cut: .300 X 60°

Part #: 225-01010002-00 (3.9/4.15)  
225-01010001-00 (5/6)

## Dawson Fiber Optic (.100) Front Sight



Fits dovetail cut: .300 X 60°

Part #: 225-01030007-00

## OKO IPSC Model



"6 moa" Part #: 250-02016014-00

"8 moa" Part #: 250-02018014-00

## OKO 'S' Model



"4 moa" Part #: 250-02014011-00

"6 moa" Part #: 250-02016011-00

"8 moa" Part #: 250-02018011-00

## OKO 'W' Model



"4 moa" Part #: 250-02024011-00

"6 moa" Part #: 250-02026011-00

"8 moa" Part #: 250-02028011-00

The OKO red dot scope is designed for quick and accurate shots. Projecting an LED onto a semi-transparent lens gives the shooter the advantage of placing a red dot on the target, rather than lining up the rear and front sight. The OKO is available in several models. STI manufactures a mount for the OKO to mount to 1911 and 2011 pistols.

**IPSC Model:** 6, 8 MOA available, with blast shield, Intensity switch high/low only  
**S Model:** 4, 6, 8 MOA available, no blast shield, Intensity switch multiple levels  
**W Model:** 4, 6, 8 MOA available, Weaver and picatinny rail mount, Intensity switch multiple levels



# EXECUTIVE

<b>Caliber:</b>	.40
<b>Frame:</b>	STI Patented Modular Steel (long wide)
<b>Grip:</b>	Gray Glass Filled Nylon Polymer with Stainless Steel Magwell
<b>Slide:</b>	5" Unique Round Top with STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger (Gray)
<b>Barrel:</b>	STI Bull Barrel, Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver Tail Grip Safety Ambidextrous Thumb Safeties
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	Dawson Fiber Optic (.100) Front STI Adjustable Rear
<b>O.A. Length:</b>	8.6"
<b>Weight:</b>	39.5 oz
<b>Finish:</b>	Hard Chrome with Sides of Slide Polished And Color Inlay (Black)

### Options Available:

- Drilled & Tapped Magazine Release
- D & T Magazine Release With Oversized Button

Pistol is shipped in hard foam case one 126mm magazine and manual included



<b>Caliber:</b>	.9mm, .38 super
<b>Frame:</b>	STI Patented Modular Steel
<b>Grip:</b>	Blue Glass Filled Nylon Polymer with Stainless Steel Magwell
<b>Slide:</b>	5" Classic Flat Top with Slide Lightening, Saber tooth Cocking Serrations
<b>Trigger:</b>	STI Gunsmith Trigger
<b>Barrel:</b>	STI Trubor Bull Barrel, Ramped, Fully Supported with Integral Compensator
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	C-More Scope (gray)
<b>O.A. Length:</b>	10.5"
<b>Weight:</b>	44.6 oz
<b>Finish:</b>	Hard Chrome with Color Inlay (blue) Polished Sides of Slide

**Options Available:**

- Short or Long Trigger
- Colored Grip with Matching Trigger
- Colored C-more Scope
- OKO Scope
- D & T Mag Release W/ Oversized Button

**Pistol Includes:**

- One STI Team Shirt
- One STI Cap
- Test Target

Pistol is shipped in hard foam case one 140mm magazine and manual included

## GRIPS AND TRIGGERS

Replacement 2011 grips for the STI line of pistols and frames. The glass filled nylon polymer grip is the second component of the 2011 modular (high capacity) frame system. Available in 4 colors.

			
2011 Grip Black	2011 Grip Blue	2011 Grip Gray	2011 Grip Red
Part #: 600021010000	Part #: 600-0210200-00	Part #: 600-0210300-00	Part #: 600-0210500-00

For faster magazine reloads, the STI magwell is just the thing. STI offers two styles: Aluminum (black) weighs 1.2oz, Stainless Steel (natural) weighs 3.1oz. This is a direct install to all STI 2011 pistols and frames (and it does fit in the IPSC Box.)

	<b>2011 Aluminum Magwell</b> Part #: 625-0230000-00		<b>2011 Stainless Magwell</b> Part #: 625-0220000-00		<b>1911 Magwell</b> (Shown Below with D&T MSH)
				(Slim) Part #: 625-0140000-00	
				(Std) Part #: 625-0140001-00	

\*D&T MSH Sold Separately (See Page 34)

The STI 2011 trigger bow is stainless steel, wire EDM cut, with a notch for trigger take up adjustment. The trigger bow is glass filled nylon polymer with set screw for overtravel adjustment. The 2011 triggers are designed for STI pistols and frames.

**2011 Long Curved Trigger**  
\*available in red, blue, gray & black

(Red) Part #: 585-021020505-00	
(Blue) Part #: 585-021020502-00	
(Gray) Part #: 585-021020503-00	
(Black) Part #: 585-021020501-00	

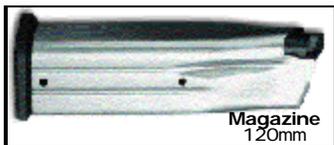
<b>2011 Short Curved</b> *available in black		<b>2011 Gunsmith Blank</b> *available in black	
Part #: 585-022020501-00		Part #: 585-023020501-00	

The STI 1911 trigger bow is stainless steel wire EDM cut, with a notch for trigger take up adjustment. The trigger bow is glass filled nylon polymer with set screw for overtravel adjustment. The 1911 triggers are designed for all 1911 single stack pistols.

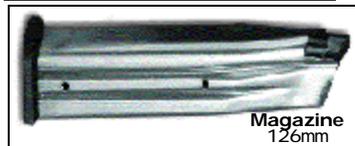
<b>1911 Short Curved</b> *available in black		<b>1911 Long Curved</b> *available in black		<b>1911 Aluminum</b> Long curved	
Part #: 585-012020501-00		Part #: 585-011020501-00		Part #: 585-011020607-00	

# MAGAZINES & COMPONENTS

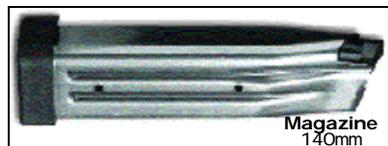
The STI 2011 magazine is manufactured out of 410 stainless steel. Producing a magazine with longer life, greater strength, and corrosion resistant. STI 2011 magazines are built specifically for all STI 2011 style pistols and frames. In combination with the 2011 patented frame, the STI 2011 magazine allows for maximum round capacity, ranging from 10 to 26 rounds (depending on length and caliber).



**Magazine**  
120mm  
9mm/.38 = 15 rounds  
.40 cal = 12 rounds  
.45 acp = 10 rounds



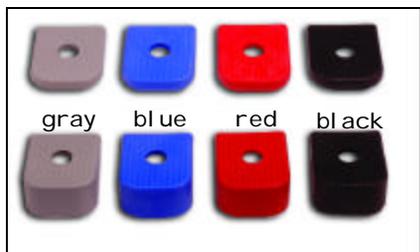
**Magazine**  
126mm  
9mm/.38 = 17 rounds  
.40 cal = 14 rounds  
.45 acp = 12 rounds



**Magazine**  
140mm  
9mm/.38 = 20 rounds  
.40 cal = 17 rounds  
.45 acp = 14 rounds



**Magazine**  
170mm  
9mm/.38 = 26 rounds  
.40 cal = 22 rounds



Magazine Springs	
120mm 10 rd.	9mm/.38
120mm 10 rd.	.40/.45
120mm std.	9mm/.38
120mm std.	.40/.45
126mm 10 rd.	.38/.40
126mm 10 rd.	9mm
126mm std.	9mm/.38
140mm std.	9mm/.38
140mm std.	.40/.45
170mm std.	.38/.40



<b>Caliber:</b>	.9mm, .40, .45
<b>Frame:</b>	STI Patented Modular Steel (Long Wide)
<b>Grip:</b>	Black Glass Filled Nylon Polymer with Hardchromed Magwell
<b>Slide:</b>	5" Unique Tri-Top with 30 LPI, Sabertooth Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bull Barrel, Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties (Stainless)
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	Dawson Fiber Optic (.100) Front STI Adjustable Rear
<b>O.A. Length:</b>	8.6"
<b>Weight:</b>	38 oz
<b>Finish:</b>	Hard Chrome Slide with Color Inlay (Black) & Sides of Slide Polished, Frame Blued

**Options Available:**  
• None



Pistol is shipped in hard foam case one 126mm magazine and manual included



<b>Caliber:</b>	9mm, 38 Super
<b>Frame:</b>	STI Patented Modular Steel
<b>Grip:</b>	Black Glass Filled Nylon Polymer with Aluminum Magwell
<b>Slide:</b>	3.9" Classic Round Top, STI Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Trubor Bull Barrel, Ramped, Fully Supported with Integral Compensator
<b>Safeties:</b>	STI High-Ride Beaver Tail Grip Safety Ambidextrous Thumb Safeties (stainless)
<b>Guide Rod:</b>	STI Recoil Master
<b>Sights:</b>	IPSC OKO Scope w/ Blast Shield
<b>O.A. Length:</b>	9"
<b>Weight:</b>	38 oz
<b>Finish:</b>	Blued with Sides of Slide Polished

**Options Available:**

- Hard Chrome
- Color Inlay
- Drilled & Tapped Mag Release
- D & T Mag Release w/ Oversized Button
- Stainless Magwell

Pistol is shipped in hard foam case one 140mm magazine and manual included

## BARRELS

STI barrels are made from 416 rifle grade stainless steel billet forgings. The bore is gun drilled, button rifled, then air gaged to offer the most exacting size and most consistent barrel available. The rifling is 1 in 16 twist and has 6 lands and grooves. The barrels are vacuum heat treated and vacuum tempered to 40Rc, then machined to exacting specifications. The barrels are short chambered to allow the gunsmith to cut the chamber to their application.

<u>5" Bull</u>	<u>Part Number</u>
.355	200-50.351100-00
9X19	200-509191100-00
38Super	200-503801100-00
.400	200-50.401100-00
.40 S&W	200-504001100-00
.450	200-50.451100-00
.45 ACP	200-504501100-00
<u>6" Bull</u>	
.355	200-60.351100-00
9X19	200-609191100-00
38Super	200-603801100-00
.400	200-60.401100-00
.40 S&W	200-604001100-00
.450	200-60.451100-00
.45 ACP	200-604501100-00
<u>5" Bushing</u>	
.355	200-50.352100-00
9X19	200-509192100-00
38Super	200-503802100-00
.40 S&W	200-504002100-00
.45 ACP	200-504502100-00
<u>6" Bushing</u>	
9X19	200-609192100-00
38Super	200-603802100-00
.40 S&W	200-604002100-00
.45 ACP	200-604502100-00
<u>Trubor T1</u>	
.355	200-55.3551101-00
9X19	200-559191101-00
38Super	200-553801101-00
.40 S&W	200-554001101-00
.45 ACP	200-554501101-00
<u>Trubor T2</u>	
.355	200-55.3551102-00
9X19	200-559191102-00
38Super	200-553801102-00
.40 S&W	200-554001102-00
.45 ACP	200-554501102-00
<u>Trubor Blank</u>	
.355	200-55.3801103-00
.40 S&W	200-554001103-00
.45 ACP	200-554501103-00

**Bull Barrel**

Available calibers: .355, 9mm, .38 super, .400, .40 S&W, .450, .45 ACP



**5" BULL BARREL**



**6" BULL BARREL**

**Bushing Barrel**

Available calibers: .355, 9mm, .38 super, .400, .40 S&W, .450, .45 ACP  
Includes: barrel, stainless steel bushing, barrel link and pin



**5" BUSHING BARREL**



**6" BUSHING BARREL**

**Trubor Barrel**

T1 Available calibers: .355, 9mm, .38 super  
T2 Available calibers: .355, 9mm, .38 super  
Non port Trubor blank: .355, 9mm, .38 super



**TRUBOR BARREL W/T1 COMP**



**TRUBOR BARREL W/T2 COMP**

# SLIDES

STI International slides are CNC milled from pre-hardened barstock 4140 carbon steel to ensure slide rail exactness. The breech face is wire EDM cut for maximum precision angle. STI offers three slide lengths: **4.25"(Commander)**, **5"(Government)**, and **6"(Long Slide)**. The slides have lowered and flared ejection ports (largest in industry) for reliable case ejection. STI offers a wide variety of options on our slides that can save time for the final assembly of a high quality pistol.



**4.15" Classic Slide**  
\* Shown w/ Round top, No sight cuts, No cocking serrations, STI logo



**5" Classic Slide**  
\* Shown w/Round top, Bomar rear sight cut, Dovetail front sight cut, F/R cocking serrations, No STI logo



**5" Unique Slide**  
\* Shown w/ Tri-Top, Novak rear sight cut, Dovetail front sight cut, F/R cocking serrations, No STI logo



**6" Unique Slide**  
\* Shown w/ Flat top, Bomar rear sight cut, Dovetail front sight cut, Rear cocking serrations, STI logo



**6" Classic Slide**  
\* Shown w/ Round Top, No sight cuts, No cocking serrations, No STI logo

## SLIDE OPTION LIST

Slide	Rear Serrations	F/R Serrations	STI LOGO	FRONT SIGHT CUT	BOMAR REAR CUT	NOVAK REAR CUT	SLIDE LIGHTENING	FLAT TOP SLIDE	TRI-TOP SLIDE
4.15" Cl sc	X	X	X	X*	X*	X*	N/A	X*	N/A
5" Cl sc	X	X	X	X	X	X	X	X	X
5" Unique	X	X	X	X	X	X	X	X	X
6" Cl sc	X	X	X	X	X	X	X	X	X
6" Unique	X	X	X	X	X	X	X	X	X

\* Sight Cuts Require Flat Top

## 2011 & 1911 SLIDE TO FRAME FITS

The STI slide to frame fit is offered in both the 2011 and the 1911 style frames. Each frame is precisely hand fit to the slide. This offers a tight yet smooth fit, aiding in the basics of any high quality pistol.

For Slide options see page 28  
For 2011 Frame options see page 24  
For 1911 Frame options see page 25

Also available from STI are 2011 Short Blocks. Includes: Frame, Slide, Barrel, Recoil System and Slide Stop installed. Call your STI sales representative for more information.

### 2011 S.F.F.

STD Frame  
5" Frame  
6" Frame  
Tactical Frame

#### 2011 Tactical S.F.F.



\*Shown:  
Tactical frame,  
Tactical slide, F&R serrations, Front dovetail Sight Cut, Novak rear Sight Cut, Flat-top slide w/ STI logo

#### 2011 6" S.F.F.



\*Shown  
6" frame, 6" Unique slide, No serrations, No sight cuts, Round top slide

### 1911 S.F.F.

5" Forged (non ramp)  
5" Cast (ramp cut)  
6" Cast (ramp cut)  
5" Master Series (ramp cut)  
5" Duty One (ramp cut)  
6" Master Series (ramp cut)

#### 1911 Master Series S.F.F.



\*Shown  
Master Series Frame  
6" Classic slide  
F&R serrations  
Bomar rear sight cut  
Flat-top slide

#### 1911 Cast S.F.F.



\*Shown  
1911 Cast frame, 5" Classic slide, F&R serrations, Bomar rear sight cut, Front dovetail sight cut, Flat-top slide, STI logo

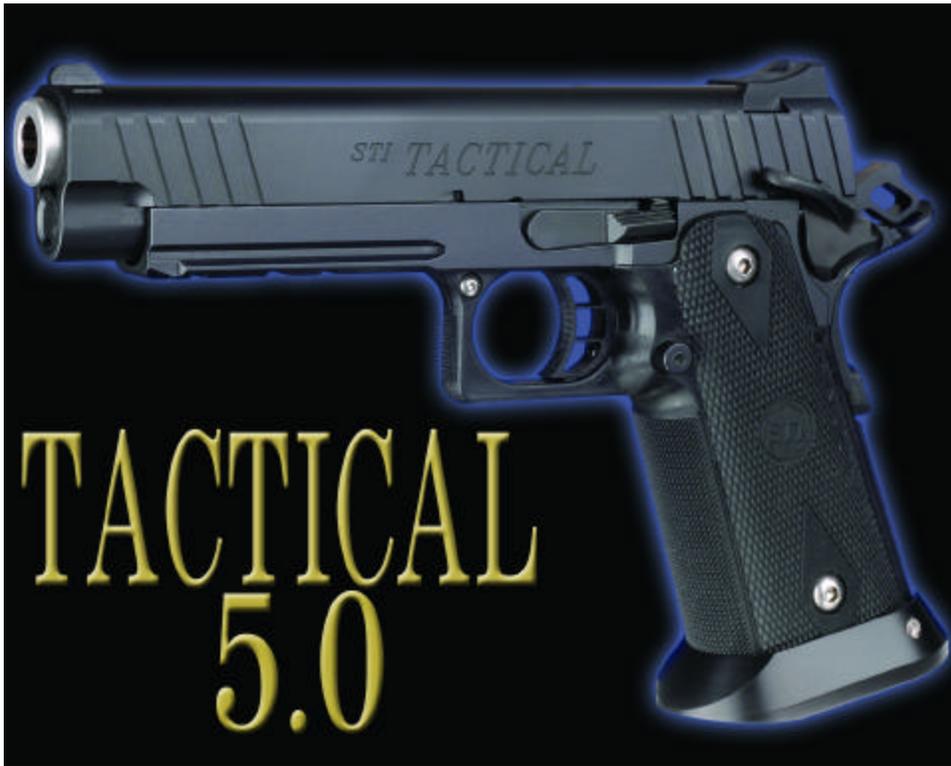


**Caliber:** 9mm, .40, .45  
**Frame:** STI Patented Modular Steel with Integral Tactical rail  
**Grip:** Black Glass Filled Nylon Polymer with Aluminum Magwell  
**Slide:** 4.15" Unique Flat Top, STI Rear Cocking Serrations  
**Trigger:** STI Long Curved Trigger  
**Barrel:** STI Bull Barrel, 4.15" Ramped, Fully Supported  
**Safeties:** STI High-Ride Beaver tail Grip Safety  
Ambidextrous Thumb Safeties  
**Guide Rod:** STI Recoil master  
**Sights:** STI Ramped Front, Heinie Fixed Rear  
**O.A. Length:** 8.5"  
**Weight:** 33.9 oz  
**Finish:** Blued Matte Finish

### Options Available:

- Hard Chrome
- Dawson Front Sight
- T.A.S. (Tactical Adjustable Sight)
- Fixed Tritium Sights (2 Dot)

Pistol is shipped in hard foam case  
one 126mm magazine and manual included



<b>Caliber:</b>	9mm, .40, .45
<b>Frame:</b>	STI Patented Modular Steel with Integral Tactical rail
<b>Grip:</b>	Black Glass Filled Nylon Polymer with Aluminum Magwell
<b>Slide:</b>	5" Unique Flat Top, STI Front And Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bull Barrel, 5" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	STI Ramped Front, Heine Fixed Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	Steel Frame: 37.5 oz
<b>Finish:</b>	Blued Matte Finish

- Options Available:**
- Hard Chrome
  - Dawson Front Sight
  - T.A.S. (Tactical Adjustable Sight)
  - Fixed Tritium Sights (2 Dot)

Pistol is shipped in hard foam case  
one 126mm magazine and manual included

## 1911 FRAME KITS

### 1911 Investment Cast Frame



**Material:**  
4140 steel, investment cast Heat treated to 28-32 Rockwell I.

**Features:**  
\*Oversize rails for precise slide fits.  
\*Tang is cut .250" radius for beavertail grip safety.  
\*Undercut trigger guard  
\*Bare front strap  
\*Ramp cut (only) (STI, Wilson-Nowlin)  
**part number: 190-35012011-00**

### 1911 Tactical Frame



**Material:**  
4140 steel, investment cast Heat treated to 28-32 Rockwell I.

**Features:**  
\*Oversize rails for precise slide fits.  
\*Tang is cut .250" radius for beavertail grip safety.  
\*Undercut trigger guard  
\*30 LPI checkered front strap  
\*Integral tactical (light) rail  
\*Ramp cut (only) (STI, Wilson-Nowlin)  
**part number: 190-50040111-00**

### 1911 Forged Frame



**Material:**  
4140 steel, forged billet then milled to 1911 specifications, & Heat treated to 28-32 Rockwell I.

**Features:**  
\*Oversize rails for precise slide fits.  
\*Tang is cut .250" radius for beavertail grip safety.  
\*Checkered front strap  
\*No ramp cut  
**part number: 190-35010224-10**

### 1911 Master Series Frame



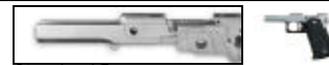
**Material:**  
4140 steel, investment cast Heat treated to 28-32 Rockwell I.

**Features:**  
\*Oversize rails for precise slide fits.  
\*Tang is cut .250" radius for beavertail grip safety.  
\*Undercut trigger guard  
\*Square trigger guard  
\*30 LPI checkered front strap  
\*Ramp cut (only) (STI, Wilson-Nowlin)  
**part number: 190-50010211-00**

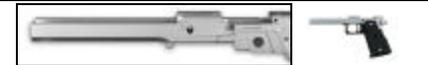
## 2011 FRAME KITS

The STI 2011 Frame is manufactured from 4140 Maxxell Alloy steel, pre-cut for high ride beavertail grip safety and ambidextrous thumb safety configuration. The 2011 steel frame is CNC milled billet, creating a very accurate frame to build the highest quality pistols. The innovative frame design preserves the 17 degree angle of grip in relation to the slide, original to the 1911. The essential design element for high capacity, the 2011 grip, is made from glass filled nylon polymer and is checkered with 30 lpi in the complete front strap and 25 lpi on the trigger guard. Available in black, gray, blue, and red. The grip panels are checkered in 30 lpi. To increase strength and durability, metal inserts are molded into the grip to allow metal to metal contact with the frame.

**All frame kits include: frame, grip, magazine release, mainspring housing and trigger.**



Standard Frame



5.0 Frame



Tactical Frame



6.0 Frame

2011 Frame Option List	Frame	Ramp Cut	4140 Stl	Custom Serial #	D&T For Scope	Wide Frame	Short or G.S. Trigger	Colored Grip
	Std	X	STD	X	X	X	X	X
5"	X	STD	X	X	STD	X	X	
Tactical	STD.	STD	N/A	N/A	N/A	X	N/A	
6"	X	STD	X	X	STD	X	X	



## STI's #2 Best Seller 6 Years in a Row

<b>Caliber:</b>	9mm, .38 Super, .40, .45
<b>Frame:</b>	STI 1911 Government Frame, STI Stippled Front Strap, Undercut Trigger Guard
<b>Grip:</b>	Cocobola Grips (Thin)
<b>Slide:</b>	5" Flat Top, STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bushing Barrel, 5" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	STI One Piece Steel
<b>Sights:</b>	STI Competition Front, STI Adjustable Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	36 oz
<b>Finish:</b>	Blued Matte Finish

### Options Available:

- 6" Slide
- Hard Chrome
- Thick Grips
- Dawson Front Sight
- STI Fixed Rear Sight
- Adjustable Tritium 3 Dot Set (bomar cut)
- Fixed Tritium Sight Set (2 Dot)
- Ambi Thumb Safety
- Alternate Top End
- Magwell With Steel Mainspring Housing
- Recoil master

Pistol is shipped in hard foam case one magazine and manual included

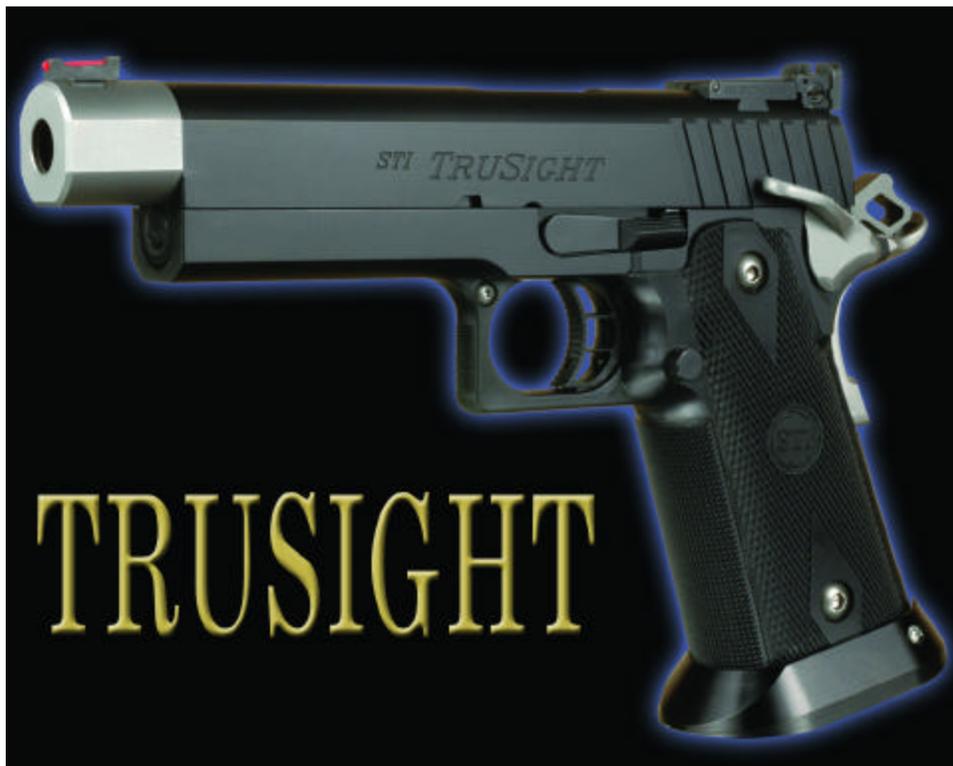


<b>Caliber:</b>	9mm, .38 Super
<b>Frame:</b>	STI Patented Modular Steel
<b>Grip:</b>	Black Glass Filled Nylon Polymer With Aluminum Magwell
<b>Slide:</b>	5" Classic With Slide Lightening, STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Trubor Barrel, Ramped, Fully Supported With Integral Compensator
<b>Safeties:</b>	STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties (stainless)
<b>Guide Rod:</b>	STI One Piece Steel
<b>Sights:</b>	C-More Scope (Black)
<b>O.A. Length:</b>	10.5"
<b>Weight:</b>	41.3 oz
<b>Finish:</b>	Blued with Sides of Slide Polished

### Options Available:

- Hard Chrome
- Color Inlay
- Colored Grip with Matching Trigger
- OKO Scope
- C-More Click Scope
- Color C-More Scope
- Drilled & Tapped Magazine Release
- D&T Magazine Release with Oversized Button
- Alternate Top End
- Stainless Magwell
- Recoil master

Pistol is shipped in hard foam case one 140mm magazine and manual included



<b>Caliber:</b>	9mm, .40
<b>Frame:</b>	STI Patented Modular Steel 4.5" (Long Wide)
<b>Grip:</b>	Black Glass Filled Nylon Polymer With Aluminum Magwell
<b>Slide:</b>	4.15" Unique, STI Rear Cocking serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bull Barrel, 5" Ramped, Fully Supported With Expansion Chamber
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties (Stainless)
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	Dawson Fiber Optic (.100) Front STI Adjustable Rear
<b>O.A. Length:</b>	8.6"
<b>Weight:</b>	36.3 oz
<b>Finish:</b>	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Color Inlay
- Drilled & Tapped Mag Release
- D&T Mag Release With Oversized Button
- Stainless Magwell

**Special Features:**

- Fiber Optic Sight Installed On Barrel

Pistol is shipped in hard foam case one 126mm magazine, and manual included

<b>Caliber:</b>	9mm, .45
<b>Frame:</b>	STI 1911 Government Frame With Front Strap 30 LPI Checkering, Square Undercut Trigger Guard, Steel Magwell
<b>Grip:</b>	Cocobola Grips (Standard)
<b>Slide:</b>	6" Flat Top With STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Aluminum Trigger
<b>Barrel:</b>	STI 6" Bull Barrel, Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties (Stainless)
<b>Guide Rod:</b>	STI Two Piece
<b>Sights:</b>	Aristocrat Front And Rear Sights
<b>O.A. Length:</b>	9.5"
<b>Weight:</b>	44 oz
<b>Finish:</b>	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Color Inlay

Pistol is shipped in hard foam case one magazine and manual included



<b>Caliber:</b>	.45ACP
<b>Frame:</b>	1911 Government Steel Frame, Bald Front Strap
<b>Grip:</b>	Hand checked double diamond Mahogany grips
<b>Slide:</b>	5.0" Classic, Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	5" Chromed Ramped bushing Barrel, with fitted bushing
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	One piece full length
<b>Sights:</b>	Fiber Optic Front Adjustable Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	35.3 oz
<b>Finish:</b>	Parkerized

**Options Available:**

- none

<b>Caliber:</b>	9mm, .38 Super, .40, .45
<b>Frame:</b>	STI 1911 Government Frame With Front Strap 30 LPI Checkering, Undercut Trigger Guard
<b>Grip:</b>	Cocobola Grips (Standard)
<b>Slide:</b>	5" Flat Top, STI Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bull Barrel, 4.15" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	STI Recoil Master
<b>Sights:</b>	STI Ramped Front, Heine Fixed Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	36 oz
<b>Finish:</b>	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Dawson Front Sight
- STI Fixed Rear Sight
- Adjustable Tritium 3 Dot Set (bomarcut)
- Fixed Tritium Sight Set (2 Dot)
- Ambi thumb SAFETIES
- Alternate Top End
- Magwell with Steel Mainspring Housing
- Recoil master

Pistol is shipped in hard foam case one magazine and manual included

Pistol is shipped in hard foam case one magazine and manual included



# Duty One



# Sentinel

<b>Caliber:</b>	.45
<b>Frame:</b>	STI 1911 Frame with Integral Tactical Rail, 30 LPI Front Strap Checkering, Undercut Trigger Guard
<b>Grip:</b>	Cocobola Grip Panels
<b>Slide:</b>	4.15" Fl at Top With STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bull barrel, 4.15" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	STI Ramped Front Heinie Fixed Rear
<b>O.A. Length:</b>	7.75"
<b>Weight:</b>	37.2 oz
<b>Finish:</b>	Blued Matte Finish

#### Options Available:

- Hard Chrome

<b>Caliber:</b>	9mm, .40, .45
<b>Frame:</b>	STI 1911 Government Forged Frame, Front Strap 30 LPI Checkering, Undercut Trigger Guard, With Checkered Steel D&T Mainspring Housing and Magwell
<b>Grip:</b>	Cocobola Grips (Thick)
<b>Slide:</b>	5" Fl at Top, STI Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bushing Barrel, 5" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties (Stainless)
<b>Guide Rod:</b>	STI Recoil Master
<b>Sights:</b>	STI Competition Front STI Adjustable Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	38.3 oz
<b>Finish:</b>	Blued Matte Finish

#### Options Available:

- Hard Chrome

Pistol is shipped in hard foam case one magazine and manual included

Pistol is shipped in hard foam case one magazine and manual included



<b>Caliber:</b>	9mm, .40, .45
<b>Frame:</b>	STI 1911 Government Frame STI Stippled Front Strap, Undercut Trigger Guard
<b>Grip:</b>	Cocobola Grips (Thin)
<b>Slide:</b>	4.15" Flat Top With STI Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bull Barrel, 4.15" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	STI Ramped Front Heinie Fixed Rear
<b>O.A. Length:</b>	7.75"
<b>Weight:</b>	33 oz
<b>Finish:</b>	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Thick Grips
- Fixed Tritium Sight (2 Dot)
- Magwell With D&T Mainspring Housing

Pistol is shipped in hard foam case one magazine and manual included

<b>Caliber:</b>	.45 ACP
<b>Frame:</b>	1911 <u>Forged</u> Aluminum Frame, Undercut Trigger Guard, Stippled Front Strap
<b>Grip:</b>	Cocobola Grips (Standard)
<b>Slide:</b>	3.4" Round Top With rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bull Barrel, 3.4" Ramped, Fully Supported
<b>Safeties:</b>	STI Hi-Ride Beaver tail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	Fixed "Novak" Style Tritium
<b>O.A. Length:</b>	7"
<b>Weight:</b>	22.8 oz
<b>Finish:</b>	Duracoat Frame, Blued Slide

**Options Available:**

- None

Pistol is shipped in hard foam case one magazine and manual included



<b>Caliber:</b>	.45
<b>Frame:</b>	STI 1911 Government Frame, STI Stippled Front Strap, Undercut Trigger Guard
<b>Grip:</b>	Cocobola Grip Panels
<b>Slide:</b>	3.9" Stainless Classic Fl at Top with STI Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curve Trigger
<b>Barrel:</b>	STI Bull Barrel, 3.9" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	3 Dot Adjustable Sights
<b>O.A. Length:</b>	7.5"
<b>Weight:</b>	32.4 oz
<b>Finish:</b>	Stainless Slide With Polished Sides and Blued Frame

**Options Available:**  
• None

Pistol is shipped in hard foam case one magazine and manual included



<b>Caliber:</b>	.45
<b>Frame:</b>	STI 1911 Government Frame with 30 LPI Front Strap Checkering, Square Undercut Trigger Guard
<b>Grip:</b>	Cocobola Grips (Standard)
<b>Slide:</b>	5" Fl at Top with STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	STI Bushing Barrel, 5" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	STI One Piece
<b>Sights:</b>	STI Competition Front STI Adjustable Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	37 oz
<b>Finish:</b>	Blued Matte Finish

**Options Available:**  
• Hard Chrome

Pistol is shipped in hard foam case one magazine and manual included



<b>Caliber:</b>	9mm, .45
<b>Frame:</b>	STI 1911 Government Frame with Extended Dust Cover, 30 LPI Front Strap Checkering, Undercut Trigger Guard
<b>Grip:</b>	Cocobola Grips (Standard)
<b>Slide:</b>	5" Unique, Flat Top with STI Front And Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Steel Trigger
<b>Barrel:</b>	STI Bull Barrel, 5.0" Ramped Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties (Stainless)
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	STI Competition Front, STI Adjustable Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	43.2 oz
<b>Finish:</b>	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Dawson Fiber Optic Front Sight

Pistol is shipped in hard foam case one magazine and manual included

<b>Caliber:</b>	.45
<b>Frame:</b>	STI 1911 Forged Frame with 30 LPI Front Strap Checkering (Steel)
<b>Grip:</b>	Custom Matching Polymer Grips
<b>Slide:</b>	5" Classic with Front And Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Aluminum Trigger
<b>Barrel:</b>	STI Bushing Barrel, 5" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	STI One Piece
<b>Sights:</b>	STI Ramp Front T.A.S. Rear (Tactical Adjustable Sight)
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	37 oz
<b>Finish:</b>	Blued-Polished Sides Of Slide 2 Tone Brown Over Tan 2 Tone Black Over O.D. Green

**Options Available:**

- None

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<b>Caliber:</b>	.45
<b>Frame:</b>	STI 1911 Forged Frame with 30 LPI Front Strap Checkering, Steel Mainspring Housing
<b>Grip:</b>	Custom Cocobola Grips
<b>Slide:</b>	5" Fl at Top with Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Aluminum Trigger
<b>Barrel:</b>	STI Bushing Barrel, 5" Ramped, Fully Supported
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Ambidextrous Thumb Safeties
<b>Guide Rod:</b>	STI One Piece
<b>Sights:</b>	STI Ramped Front STI Tactical Adjustable Rear
<b>O.A. Length:</b>	8.5"
<b>Weight:</b>	37 oz
<b>Finish:</b>	P.V.D. (Physical Vapor Deposition) Black, Sides of Slide Polished

- Options Available:**
- None
- Special Features:**
- Slide Is Fl at Top With Diamond LPI, & Master Line On Both Sides Of Slide



Pistol is shipped in hard foam case one magazine and manual included

<b>Caliber:</b>	9mm, .40
<b>Frame:</b>	STI 1911 Compact Frame, STI Stippled Front Strap
<b>Grip:</b>	Cocobola Grips (Thin)
<b>Slide:</b>	STI Bullet Style with STI Front and Rear Cocking Serrations
<b>Trigger:</b>	STI Long Curved Trigger
<b>Barrel:</b>	3.4" Fully Supported, Ramped With Linkless Lock Up
<b>Safeties:</b>	STI High-Ride Beaver tail Grip Safety Single Sided Thumb Safety
<b>Guide Rod:</b>	STI Recoil master
<b>Sights:</b>	Slide Integral Front, Heine Low Mount Rear
<b>O.A. Length:</b>	7.0"
<b>Weight:</b>	26 oz
<b>Finish:</b>	Blued Matte Finish

- Options Available:**
- Hard Chrome

*\*I's does not Lock back on empty magazine*

Pistol is shipped in hard foam case one magazine and manual included