

Meeting The Demands Of The 21st Century



2007 Retail Catalog

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Definitions

FT - Flat top upper receiver, an upgrade option from an A2 upper receiver at no cost. Available for almost every AR-15 we make.

A3 - Flat top upper receiver with detachable carry handle. An upgrade option from either flat top or A2 upper receiver. The detachable carry handle includes a fully adjustable A2 rear sight. Available for almost every AR-15 model we make.

UR - Upper receiver. This is the top end kit for a particular model in which the top end is fully assembled, headspaced and test fired. Our top end kits work with any mil-spec lower receiver. Available for almost every AR-15 model we make or you can choose parts and build your own.

KIT - Rather than a complete firearm, you may need just parts to reconfigure or rebuild your AR-15. Parts included in the kit vary based on the type of kit. Available for some AR-15 models we make.



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General Information

Ordering Instructions

We take pride in our customer service team, which consists of the most courteous and knowledgeable staff in the industry. Our offices and retail storefront are open Monday through Friday, from 7:00 a.m. until 4:30 p.m. Pacific Standard Time.

Phone (800) 228 - 3471 • Fax (360) 491 - 3447
www.olyarms.com for 24/7 Ordering

How To Order

A retail customer is any individual who is not a Federal Firearms Licensed (FFL) Dealer. All retail customer orders are accepted by telephone, mail, fax, or e-mail. Customers can also order certain items from our online store, please visit our website for more details. Orders must include: full name with shipping address (PO Box addresses are NOT accepted), day time and business phone and fax numbers if available, a method of payment arrangements, and a complete description of the products ordered to include item and/or stock numbers. Dealer orders will NOT be accepted under the name of anyone other than those people who are named on the FFL or those not designated by the Licensee. No exceptions to these policies will be made.

Shipping And Handling Fees

Shipping and handling fees are a flat rate based on the dollar value of the contents of each box or package shipped. Shipping and handling charges are taxable to Washington State residents. *New rates listed below are effective on all orders placed after November 1, 2006.* The scale for determining per box/package shipping and handling charges are as follows:

\$0.01 - \$99.99	\$8.95
\$100.00 - \$499.99	\$15.95
\$500.00 - 999.99	\$22.00
\$1000.00 & Up	\$30.00
COD	\$8.50 Extra per invoice.

Methods Of Payment

We will accept COD, credit card, or pre-paid orders. All COD orders will be shipped on a certified-funds-only basis. To receive a 'COD Check OK' status, a bank reference must first be filed with the Olympic Arms accounting department. At the time of a bank reference filing a 'COD Check OK' account will be approved for future shipments pending approval by our accounting department.

The following major credit cards are accepted: Discover Card, Master Card, and VISA. *Olympic Arms no longer accepts American Express.* Credit card accounts are not charged until the order is shipped. Pre-paid orders are accepted, however,

orders paid by personal check or company check may be held until the funds clear the bank. This process could delay your order as much as ten (10) days or more. All orders from within the state of Washington will be charged a seven-point-eight percent (7.8%) sales tax. Sales taxes for Washington state orders are waived if a Washington State Department of Revenue resale certificate is on file with our accounting department. The Olympic Arms accounting department does NOT offer 'open' accounts of any type.

Returns

Returns must first be cleared with our Customer Service Team and a Return Authorization Number will be assigned. To avoid time and processing delays, please do not return any product to Olympic Arms before first contacting our Customer Service Team.

All returns must be sent to:

*Olympic Arms, Inc.
Att: Returns & Repairs
624 Old Pacific Hwy SE
Olympia, WA 98513*

Please be sure that you include a personal and company name, a return address (again PO Boxes are not acceptable), a daytime phone number, a copy of the original invoice, as well as a letter detailing the reason for the return. All of these items must be included with a return to ensure prompt processing of an returned item.

No CLASS III returns or repairs can be accepted without prior notification and proper ATF transfer. All CLASS III items sent to Olympic Arms without advance notification and the proper ATF forms will be IMMEDIATELY returned to the sender.

Warranty Repair

All returns for warranty repair must be shipped to the address specified in the 'Returns' section. Determination as to whether the problem with the returned product is covered under warranty will be made after it is inspected by the expert technical staff of Olympic Arms.

Restocking Fee

All refused or returned shipments without prior authorization are subject to payment of all shipping charges incurred by Olympic Arms, as well as a fifteen percent (15%) restocking fee. Please be sure to call to determine if a RETURN AUTHORIZATION NUMBER is required before you return any product to us. Olympic Arms is bound by all federal laws applicable to the products we manufacture and sell, including the legal transfer of such weapons. Please contact our customer service staff during business hours for confirmation of procedures.

Warranty Information

Lifetime Warranty

Our goal at Olympic Arms, Inc. (“OAI”, “we” and “us”) is to lead the industry in customer service and satisfaction. For this reason, we are proud to offer the most comprehensive factory warranty of its kind by any AR-15 manufacturer.

We will warranty all parts and products manufactured by OAI against any and all manufacturer’s defects in materials and workmanship, which affect the satisfactory operation of the item being warranted. This portion of the warranty is non-transferable. We will warranty the reliable function of any OAI firearm fully assembled at the factory for the lifetime of the firearm to the original owner. This portion of the warranty is transferable.

The liability of OAI is limited to repair or replacement of only those parts determined by our staff to be defective on the part of the factory. The decision to repair or replace a warranted product will be made by OAI as necessary to provide the customer with a properly operating finished product. OAI assumes no liability for accidental or consequential damages. The following items are specifically excluded from coverage under this warranty:

1. Normal wear of the protective finishes and of all metal or plastic parts.
2. Damage or malfunction resulting from accident, negligence, misuse, or unauthorized repair or alteration.
3. Damage or malfunction resulting from barrel obstructions.
4. Damage or malfunction resulting from use of other than factory SAAMI specification brass cased new production ammunition.
5. Damage resulting from the use of ANY imported, hand loaded, reloaded, or factory re-manufactured ammunition.
6. Any finished products that are NOT assembled at the factory, or are assembled using imported or used parts. This includes completed rifle kits, pistol kits, upper receivers, lower receivers, barrel units / assemblies, etc.
7. Any damage to OAI parts or components during assembly by an individual, organization, company, or entity other than OAI.

Satisfaction Guarantee

Beyond warranty, Olympic Arms, Inc. (“OAI”, “we” and “us”) guarantees complete customer satisfaction. If you are not completely satisfied with the purchase of any OAI product based on any product or warranty related reason, simply return it to us within sixty (60) days along with a copy of the original invoice and we will replace the item, or credit or refund the original purchase price (to be decided by OAI). Restrictions apply, see below.

Product or warranty related reason is defined as any warranty or service/repair issue, or deficiency in the advertised performance of the product in question. It does not apply to dealers and/or individuals who, after having received the product feel as though a different product would be better suited for their needs. In cases such as this, exchanges can be made on new, unfired, products returned in their original packaging along with a copy of the original sales invoice. A restocking fee (currently 15%) may apply.

Refunds are made on returns based on our advertised Lifetime Warranty and/or Satisfaction Guarantee. All credit card purchases will be refunded directly to the credit card on which the original purchase was made. Cash purchases, or COD orders will be refunded via an Olympic Arms company check to be issued no earlier than five (5) business days after the returned product has been received. Shipping and handling charges are not refunded unless the product returned is determined to have been defective from the time it left OAI and are not refunded or credited on non-warranty related exchanges. No exceptions.

If your purchase was made through an OAI retailer/dealer, then they (the retailer/dealer) have the option to return the product to OAI for a replacement, credit, or refund as well. OAI does not dictate the in-store policies of OAI retailers/dealers. Check with your retailer/dealer for their policy before purchasing.



Model: UM-1P

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ picatinny rails
Handguard: Free floating aluminum tube w/ knurl grip
Barrel: 24", Ultramatch, bull 416 stainless steel
Chambering: .223 remington, minimum SAAMI spec
Bore: Long-life non-chromed bore
Twist rate: 1x10 [optional 1x8]
Muzzle: crown
Stock: A2 w/ trapdoor
Length/Weight: 38.25" / 9.46 lbs
Misc: Included upgrades: AC4-NA pneumatic recoil buffer, Harris S-series bipod installed, ERing and EXring system, hand selected premium receivers and a Williams Set Trigger. Optional 20" broach cut bull barrel in 416 stainless steel.

The best in a long line of superior target and competition rifles comes out of the box ready for your optics and able to shoot sub 1/2" groups from 100 yards.

UM-1P\$ 1,559 MSRP



Model: UM-1

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ picatinny rails
Handguard: Free floating aluminum tube w/ knurl grip
Barrel: 20", Ultramatch, bull 416 stainless steel
Chambering: .223 remington, minimum SAAMI spec
Bore: Long-life non-chromed bore
Twist rate: 1x10 [optional 1x8]
Muzzle: crown
Stock: A2 w/ trapdoor
Length/Weight: 38.125" / 8.76 lbs
Misc: Included upgrades: factory trigger job, "Ultramatch" pantograph.

Ultramatch Pantograph:



UM-1\$ 1,074 MSRP

UM-1-UR\$ 636 MSRP



Model: SM-1P

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ bob jones interchangeable sights
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Free floating sleeve with rifle length caps
Barrel: 20", broach cut, 416 stainless steel
Chambering: .223 remington, minimum SAAMI spec
Bore: Long-life non-chromed bore
Twist rate: 1x8 [optional 1x10]
Muzzle: A2 flash suppressor
Stock: A2 w/ trapdoor
Length/Weight: 39.5" / 10.30 lbs.
Misc: Included upgrades: AC4-NA pneumatic recoil

buffer, Bob Jones interchangeable sight system, and a two stage trigger. The front sight post attached with set screws and the barrel is free floated.

Free floating tube holds handguards and sling swivel to receiver.



SM-1P \$ 1,493 MSRP

SM-1 & SM-1P



Model: SM-1

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Free floating sleeve with rifle length caps
Barrel: 20", broach cut, 416 stainless steel
Chambering: .223 remington, minimum SAAMI spec
Bore: Long-life non-chromed bore
Twist rate: 1x8 [optional 1x10]
Muzzle: A2 flash suppressor
Stock: A2 w/ trapdoor
Length/Weight: 39.5" / 9.71 lbs
Misc: The barrel is free floated, meaning the handguards and sling swivel attach to the upper receiver. Only the front sight and bayonet lug are attached to the barrel.

SM-1 \$ 1,099 MSRP

SM-1-UR \$ 750 MSRP



Model: ML-1

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Free floating aluminum tube w/ knurl grip
Barrel: 16", Ultramatch, 416 stainless steel
Chambering: .223 remington, minimum SAAMI spec
Bore: Long-life non-chromed bore
Twist rate: 1x10 [optional 1x8]
Muzzle: A2 flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 35.75" / 7.35 lbs

ML-1 \$ 957 MSRP

ML-1-UR \$ 586 MSRP

Popular options for this model are a flat top upper receiver and a 1x8 twist rate, both at no additional cost. Also consider adding a FIRSH handguard or an A3 upper.

Don't forget a set of scope rings for mounting your optics. *See page 34.*



Model: ML-2

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ picatinny rails
Handguard: Free floating aluminum tube w/ knurl grip
Barrel: 16", Ultramatch, bull 416 stainless steel
Chambering: .223 remington, minimum SAAMI spec
Bore: Long-life non-chromed bore
Twist rate: 1x10 [optional 1x8]
Muzzle: crown
Stock: A2 w/ trapdoor
Length/Weight: 34.375" / 7.47 lbs
Misc: Now standard with a bull barrel.

ML-2 \$ 957 MSRP

ML-2-UR \$ 586 MSRP

Our multiple-aperture flip-up sight system is a great addition to any flat top rifle. *See page 31.*





Model: K8

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ picatinny rails
Handguard: Free floating aluminum tube w/ knurl grip
Barrel: 20" bull, button rifled, 416 stainless steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9 [optional 1x8]
Muzzle: crown
Stock: A2 w/ trapdoor
Length/Weight: 38.5" / 8.5 lbs
Misc: Included upgrades: "Targetmatch"

pantograph and a satin bead blast finish on barrel.

K8 \$ 803 MSRP

K8-UR \$ 498 MSRP

Targetmatch Pantograph:



Add a bipod stud/front sling swivel.
BPS: \$24⁰⁰ MSRP

Upgrade the K8-MAG barrel to Ultramatch.
SUM: \$114⁰⁰ MSRP



Model: K8-MAG

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ picatinny rails
Handguard: Free floating aluminum tube w/ knurl grip
Barrel: 24" bull, button rifled, chromemoly steel
Chambering: WSSM .223, .243 or .25
Bore: Long-life non-chromed bore
Twist rate: 1x10 [optional 1x8*]
Muzzle: crown
Stock: A2 w/ trapdoor
Length/Weight: 38.25" / 9.41 lbs
Misc: Chambered for the Winchester Super Short
Magnum cartridges.

K8-MAG \$ 1,074 MSRP

K8-MAG-UR \$ 672 MSRP

**Winchester Super
Short Magnum**



Items shown are
not included.

** The type of steel and rifling will vary based on chambering
and twist rate. Call for details on your configuration.*

Stock up on additional WSSM magazines.
H12-WSSM: \$29⁰⁰ MSRP

See page 18 for additional AR-15 pistols featuring 6.5" barrels and no buttstock.



Model: K23P

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type:	A2 w/ fully adjustable rear sight
Front sight:	Elevation adjustable post w/ bayonet lug
Handguard:	Free floating aluminum tube w/ knurl grip
Barrel:	6.5", button rifled, 4140 chromemoly steel
Chambering:	5.56 nato
Bore:	Long-life non-chromed bore
Twist rate:	1x7
Muzzle:	A2 flash suppressor
Stock:	None
Length/Weight:	22.25" / 5.12 lbs

K23P \$ 839 MSRP

K23P-UR \$ 467 MSRP

+A3 \$ +95 MSRP

+A3-TC \$ +144 MSRP



K23P-A3-TC



Model: K3B

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type:	A2 w/ fully adjustable rear sight
Front sight:	Elevation adjustable post w/ bayonet lug
Handguard:	Fiberite carbine length caps
Barrel:	16", button rifled, 4140 chromemoly steel
Chambering:	5.56 nato
Bore:	Long-life non-chromed bore
Twist rate:	1x9
Muzzle:	A2 flash suppressor
Stock:	M4, 6-point collapsible
Length/Weight:	31.75" / 6.77 lbs

K3B \$ 780 MSRP

K3B-UR \$ 436 MSRP

+A3 \$ +95 MSRP

The A3 option, available for every model, adds flat top upper receiver and a detachable carry handle with A2 rear sight.



Model: K3B-M4

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: M4S fiberite w/ heat shield
Barrel: 16", button rifled, M4 416 stainless steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 32.25" / 6.34 lbs

K3B-M4 \$ 780 MSRP

K3B-M4-UR \$ 496 MSRP

+A3 \$ +95 MSRP

The A3 option, available for every model, adds flat top upper receiver and a detachable carry handle with A2 rear sight.



K3B-M4-A3-TC, our best selling 16" tactical AR-15!

Model: K3B-M4-A3-TC

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16", button rifled, 416 stainless steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 31.75" / 6.77 lbs

K3B-M4-A3-TC \$ 1012 MSRP

K3B-M4-A3-TC-UR \$ 696 MSRP

The A3-TC option adds flat top upper, detachable carry handle and a FIRSH handguard.





Model: K3B-CAR

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 11.5", button rifled, 4140 chromemoly steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: 5.5" permanently attached A1 FS
Stock: M4, 6-point collapsible
Length/Weight: 30.5" / 6.03 lbs

K3B-CAR \$ 810 MSRP

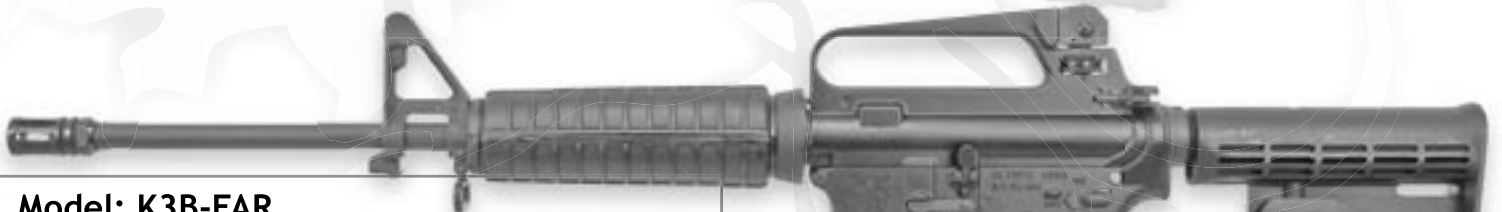
K3B-CAR-UR \$ 460 MSRP

+A3 \$ +95 MSRP

Upgrade any standard collapsible stock to an aluminum M4 collapsible stock.



Barrel upgrade to stainless steel.
SS: \$42⁰⁰ MSRP



Model: K3B-FAR

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16", button rifled, FAR 416 stainless steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 31.75" / 5.84
Misc: The FAR barrel is a Featherweight type which lightens the weight of the carbine significantly without compromising accuracy or quality.

K3B-FAR \$ 822 MSRP

K3B-FAR-UR \$ 478 MSRP

+A3 \$ +95 MSRP

Collapsible Aluminum M4 Stock Upgrade
T30-AM4: \$54⁰⁰ MSRP



Model: K4B

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite rifle length w/ heat shield liner
Barrel: 20", button rifled, 4140 chromemoly steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: A2 w/ trapdoor
Length/Weight: 39.5" / 8.51 lbs

K4B \$ 803 MSRP

K4B-UR..... \$ 473 MSRP

+A3 \$ +95 MSRP

K4B-A4..... \$ 905 MSRP

K4B-A4-UR \$ 575 MSRP

Upgrade to the A3 option so you can put your optics on top or carry the K4B around using the detachable carry handle (which includes a fully adjustable A2 rear sight).



Model: K7 Eliminator

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite rifle length w/ heat shield liner
Barrel: 16", button rifled, 416 stainless steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: A2 w/ trapdoor
Length/Weight: 35.625" / 7.87 lbs
Misc: This rifle with a 16" barrel has the sight radius of a rifle with a 20" barrel.

K7 \$ 844 MSRP

K7-UR \$ 488 MSRP

+A3..... \$ +95 MSRP

A 16" rifle with the sight radius of a 20" rifle. Reliability is maintained by using a unique contoured gas system.





Model: LTF

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ flip-up sight
Handguard: Free floating FIRSH w/ picatinny rails
Barrel: 16", button rifled, 4140 chromemoly steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: ACE FX skeleton stock
Length/Weight: 35.5" / 6.44 lbs
Misc: Includes multiple aperture flip-up sight system, ERGO pistol grip and full length barrel fluting.

Optional bipod/side-sling adapter:



LTF \$ 1,212 MSRP

LTF-UR \$ 982 MSRP

Picatinny fitting bi-pod mount:
BPM: \$22⁰⁰ MSRP

Vertical Pistol Grip w/ foam grip:
VPG-F: \$47⁰⁰ MSRP



Model: LT-M4

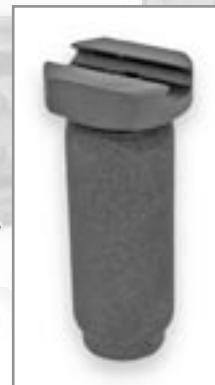
7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ flip-up sight
Handguard: Free floating FIRSH w/ picatinny rails
Barrel: 16" M4, button rifled, 416 stainless steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: ACE FX skeleton stock
Length/Weight: 35.5" / 6.41 lbs
Misc: Includes M4 contoured barrel, multiple aperture flip-up sight system and ERGO pistol grip.

LT-M4..... \$ 1,130 MSRP

LT-M4-UR \$ 876 MSRP

Make a VPG your first accessory.





Model: K16

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: Flat top w/ picatinny rails
Front sight: Gas block w/ picatinny rails
Handguard: Free floating aluminum tube w/ knurl grip
Barrel: 16", button rifled, bull 4140 chromemoly steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: crown
Stock: A2 w/ trapdoor
Length/Weight: 34.375" / 7.47 lbs

K16 \$ 714 MSRP

K16-UR \$ 459 MSRP

Looking for this model, but with a top of the line Ultramatch barrel?
See *ML-2 model*.

Bi-pod stud/front sling swivel:



BPS: \$24⁰⁰ MSRP



Model: GI-16

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A1 w/ adjustable windage only
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16" button rifled, 4140 chromemoly steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 31.75" / 6.61 lbs
Misc: This carbine is identical to the Plinker Plus except that it has an M4 collapsible buttstock. No additional factory options available.

GI-16 \$ 699 MSRP

GI-16-UR \$ 395 MSRP

Don't need a collapsible stock? Check out the *Plinker Plus model* on page 15.



Model: Plinker Plus

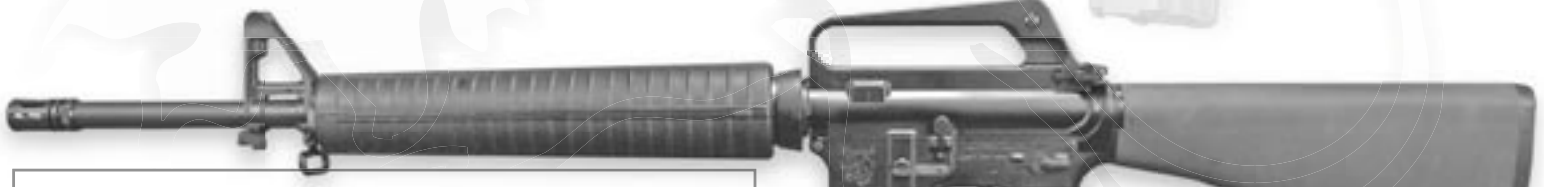
7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A1 w/ adjustable windage only
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16", button rifled, 4140 chromemoly steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: A2 w/ trapdoor
Length/Weight: 35.75" / 7.37 lbs
Misc: No factory installed options available.

Want this model, but with a collapsible stock? Check out the GI-16 model on page 14.

Plinker Plus \$ 595 MSRP

Plinker Plus-UR \$ 395 MSRP



Model: Plinker Plus 20

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A1 w/ adjustable windage only
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite rifle length w/ heat shield liner
Barrel: 20", button rifled, 4140 chromemoly steel
Chambering: 5.56 nato
Bore: Long-life non-chromed bore
Twist rate: 1x9
Muzzle: A2 flash suppressor
Stock: A2 w/ trapdoor
Length/Weight: 39.5" / 8.46 lbs
Misc: No factory installed options available.

If you're looking for a little more, then compare the Plinker Plus 20 with our K4B model on page 12.

Plinker Plus 20 \$ 749 MSRP

Plinker Plus 20-UR \$ 432 MSRP

Both New For 2007!

Model: K30R

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16", button rifled, 416 stainless steel
Chambering: **7.62 x 39mm**
Bore: Long-life non-chromed bore
Twist rate: 1x10
Muzzle: A2 flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 35.625" / 7.87 lbs
Misc: A new model for 2007 featuring the 7.62 x 39mm cartridge.

K30R \$ 846 MSRP

K30R-UR \$ 488 MSRP

+A3 \$ +95 MSRP

The A3 option adds flat top upper and a detachable carry handle with A2 rear sight.



Model: K68

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16" M4, button rifled, 416 stainless steel
Chambering: **6.8 Remington / SPC**
Bore: Long-life non-chromed bore
Twist rate: 1x10
Muzzle: A2 flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 31.75" / 6.62 lbs
Misc: A new model for 2007 featuring the 6.8 Remington SPC cartridge. No additional barrel options available.

K68 \$ 905 MSRP

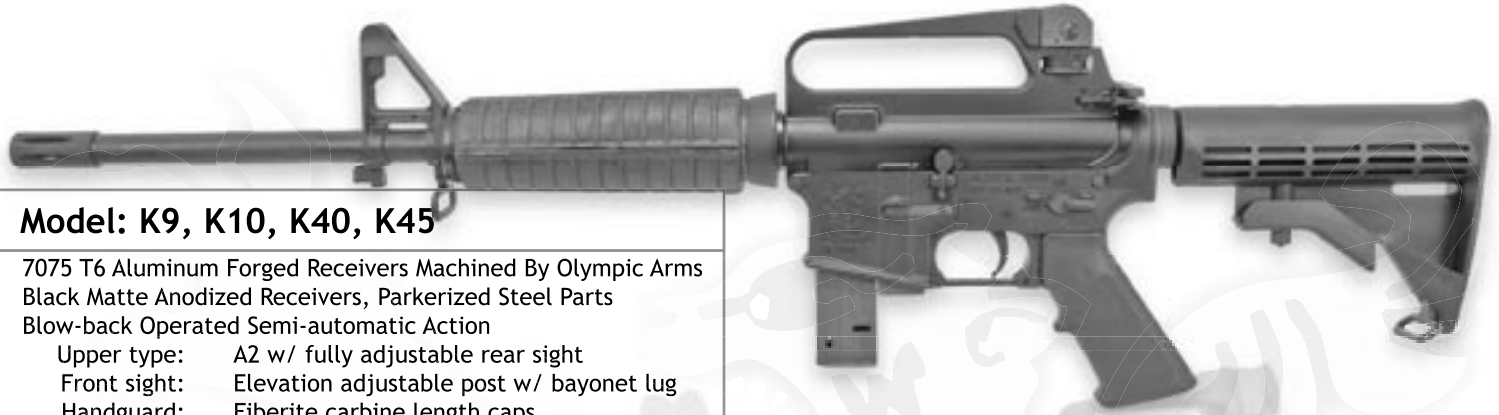
K68-UR \$ 654 MSRP

+A3 \$ +95 MSRP

+A3-TC \$ +173 MSRP

The A3-TC option adds flat top upper, detachable carry handle and a FIRSH handguard.





Shown with modified
Sten magazine.

Model: K9, K10, K40, K45

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Blow-back Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16", button rifled, 416 stainless steel
Chambering: 9mm, 10mm, 40 S&W or 45 ACP
Bore: Long-life non-chromed bore
Twist rate: 1x16
Muzzle: Olympic Arms pistol cal flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 31.625" / 6.73 lbs
Misc: Includes one appropriately fitting modified magazine. The type of flash suppressor depends on caliber and barrel threads.

K9,K10,K40,K45 \$ 834 MSRP

K9,K10,K40,K45 -UR \$ 594 MSRP

+A3 \$ +95 MSRP

The 9mm model uses a modified 32 round Sten magazine. The 10mm, 40 S&W and 45 ACP models use modified 10 round Uzi magazines.



Model: K9-GL, K40-GL

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Blow-back Operated Semi-automatic Action

Upper type: A2 w/ fully adjustable rear sight
Front sight: Elevation adjustable post w/ bayonet lug
Handguard: Fiberite carbine length caps
Barrel: 16", button rifled, 416 stainless steel
Chambering: 9mm or 40 S&W
Bore: Long-life non-chromed bore
Twist rate: 1x16
Muzzle: Olympic Arms pistol cal flash suppressor
Stock: M4, 6-point collapsible
Length/Weight: 31.75" / 6.86 lbs
Misc: This rifle uses standard factory Glock® magazines. A magazine is not included with this rifle. The type of flash suppressor depends on caliber and barrel threads.

K9-GL,K40-GL \$ 924 MSRP

+A3 \$ +95 MSRP

These rifles use standard Glock®
magazines as shown in the
photos.



Magazines not
included.

Our "GL" models use a lower receiver specifically & exclusively machined to accept factory Glock® magazines. It cannot be used with any other magazine or caliber combination. The "GL" models are currently shipped without a magazine.



Model: OA-93

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
 Black Matte Anodized Receivers, Parkerized Steel Parts
 Gas Operated Semi-automatic Action
 Upper type: OA-93 FT
 Front sight: N/a
 Handguard: F23A
 Barrel: 6.5", button rifled, 416 stainless steel
 Chambering: 5.56 nato
 Bore: Long-life non-chromed bore
 Twist rate: 1x7
 Muzzle: Phantom flash suppressor
 Stock: N/a
 Length/Weight: 17.00" / 4.46 lbs
 Misc:
The OA-93 is the original AR-15 pistol.

OA-93 \$ 1,080 MSRP

OA-93-UR \$ 834 MSRP

The OA-98 has been tested to be the best AR PISTOL in the industry.* The OA integrated recoil system eliminates the need for a buttstock!

See page 9 for our new AR-15 pistol, the K23P, which features a 6.5" barrel and no buttstock.



Model: OA-98

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
 Black Matte Anodized Receivers, Parkerized Steel Parts
 Gas Operated Semi-automatic Action
 Upper type: OA-93 FT Skeletonized
 Front sight: N/a
 Handguard: N/a
 Barrel: 6.5", button rifled, 416 stainless steel
 Chambering: 5.56 nato
 Bore: Long-life non-chromed bore
 Twist rate: 1x7
 Muzzle: Not threaded
 Stock: N/a
 Length/Weight: 15.25" / 49 oz.
 Misc:
The skeletonized version of the OA-93 and light as a pistol.

OA-98 \$ 1,080 MSRP

The OA-98 uses standard AR-15/M16 magazines. Not available as an upper conversion kit. Legal in "post ban" restricted states. Not legal in California.

This model is shipped without a magazine.

* Based on a Gun Tests review and comparison. Gun Tests V.16 N.9 Sept 2004.



Model: OA-93-CAR

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type:	OA-93 FT
Front sight:	N/a
Handguard:	Free floating aluminum tube w/ knurl grip
Barrel:	16", button rifled, 4140 chromemoly steel
Chambering:	5.56 nato
Bore:	Long-life non-chromed bore
Twist rate:	1x9
Muzzle:	A2 flash suppressor
Stock:	Side-folding aluminum
Length/Weight:	35.75" / 7.33 lbs

The OA integrated recoil system eliminates the need for a conventional buttstock allowing you to make use of a more practical side-folding stock. Not available in 9mm.

OA-93-CAR \$ 1,074 MSRP

OA-93-CAR-KIT \$ 779 MSRP

OA-93-CAR-UR \$ 659 MSRP

This is a post-ban rifle utilizing the OA integrated recoil system.
Featuring a removable muzzle brake and a detachable stock!



Model: OA-93-PT

7075 T6 Aluminum Forged Receivers Machined By Olympic Arms
Black Matte Anodized Receivers, Parkerized Steel Parts
Gas Operated Semi-automatic Action

Upper type:	OA-93 FT
Front sight:	N/a
Handguard:	F8R
Barrel:	16", button rifled, 4140 chromemoly steel
Chambering:	5.56 nato
Bore:	Long-life non-chromed bore
Twist rate:	1x9
Muzzle:	POST ban muzzle
Stock:	Detachable aluminum
Length/Weight:	34.125" / 7.34 lbs
Misc:	Includes a muzzle brake attached via set screws and a detachable stock. This rifle is a POST BAN configuration and is also available as a conversion kit.

The OA-93-PT KIT includes the fully assembled, headspaced and test-fired upper unit, detachable stock and a muzzle brake. Legal in "post ban" restricted states. Not legal in California.

OA-98-PT \$ 1,074 MSRP

OA-93-PT-KIT \$ 899 MSRP

Options List

Code	MSRP	Description
FT	\$000	Flat top upper receiver with picatinny rails
A3	95	Flat top upper receiver with picatinny rails and detachable carry handle
FTJ	42	Factor trigger job (FTJ is standard on UM, SM)
2ST	107	Two-stage trigger
WST	179	Williams set trigger (WST is standard on UM-1P models)
H12-30	20	Extra 30 round magazine
H12-WSSM	29	Extra WSSM magazine
HBP-1	90	Harris Bipod (if installing on FIRSH, you will need the BPM option)
HBP-1-GI	106	Harris Bipod and Harris #5 adapter
HBP-2	120	Harris S-series Bipod (if installing on FIRSH, you will need the BPM option)
HBP-2-GI	133	Harris S-series Bipod and Harris #5 adapter
BPM	18	Bi-pod mount for picatinny rails (FIRSH handguard)
BPS	24	Bipod stud/mount for free floating handguards
HBP#5	18	Bipod stud/mount for GI handguards
SUM	107	Upgrade to Ultramatch barrel (chromemoly barrels must upgrade to stainless steel)
SS	42	Stainless steel barrel (SS is standard on some models)
GB	42	Picatinny gas block for use with free floating handguards
MB	30	Muzzle brake for use with our PCR barrels (not for BULL for FAR barrels)
+24	43	Upsize to 24" barrel (not available for all models)
+F	83	Barrel fluting (includes the one-time-per-item Custom Shop Fee)
F2B	54	Vortex flash suppressor (for models with A2 flash suppressor standard)
F2C	39	Phantom flash suppressor (for models with A2 flash suppressor standard)
M4S	18	M4 fiberite handguards (for 16" non-bull barrels)
F8A	42	Upgrade to aluminum tubular free floating handguard for 16" barrels
F7A	52	Upgrade to aluminum tubular free floating handguard for 20" barrels
F8R	78	Upgrade to FIRSH free floating handguard for 16" barrels
F7R	102	Upgrade to FIRSH free floating handguard for 20" barrels (and Eliminator barrel)
F85R	90	Upgrade to FIRSH free floating handguard for mid-length barrels
F3E	17	ERGO pistol grip
F3ESG	20	ERGO Sure-Grip pistol grip
F10	48	ERGO tactical pistol grip with palm shelf
T30AM4	54	M4 aluminum 6-point collapsible buttstock
FX	60	ACE FX skeleton buttstock
FXS	74	ACE FX stubby skeleton buttstock
FXUL	67	ACE FX Ultralight skeleton buttstock
FXULS	70	ACE FX Ultralight stubby skeleton buttstock

Pistol Cal Upper Conversion Units

If you don't need a complete AR-15 carbine and already have a mil-spec lower receiver, then an Olympic Arms pistol cal top end kit is all you need to convert your lower receiver to shoot 9mm, 10mm, 40 S&W or 45 ACP ammunition.

No modifications to the lower receiver and no tools to install the kit. Just put the upper on your complete lower and you're good to go.

These kits use modified Sten or Uzi magazines. The mags have metal flanges welded to them so they mimic the shape of a standard AR-15/M16 magazine and fit directly into the lower receiver. Our pistol cal kits don't use mag well inserts. The magazines are all metal for rugged durability.

These kits are also available with a host of the regular options. These include upper types, free floating handguards, bipod studs and mounts, rail kits, flash suppressors and more.

NOTE: Pistol cal barrels are not available as M4, fluted or featherweight contours.

NOTICE: Olympic Arms is having shortages of Uzi magazines for use with our 10mm, 40 S&W and 45 ACP pistol cal units. This will cause some orders to be put on hold.

Top End Kits

Code	Item	MSRP
K9-UR	K1 Unit, 9mm w/mag	\$594 ⁰⁰
K10-UR	K1 Unit, 10mm w/mag	594
K40-UR	K1 Unit, 40 S&W w/mag	594
K45-UR	K1 Unit, 45 ACP w/mag	594

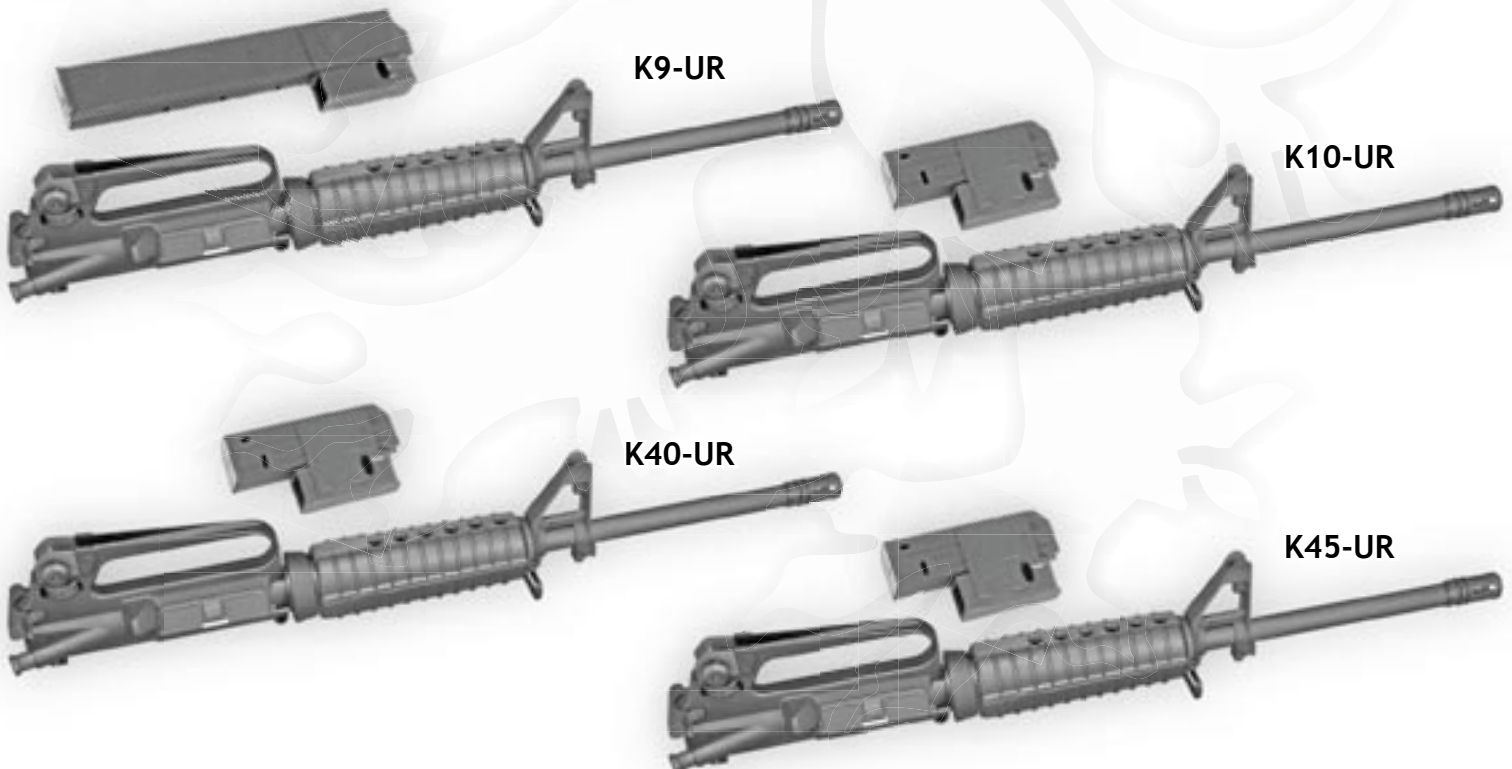
Options

FT	Flat top upper	0
A3	FT w/ detach. carry handle	95
F8R	FIRSH handguard	78
F8A	Free floating handguard	52
BPS	Bipod stud for F8A	24
HBP#5	Bipod stud	18

Additional Magazines

Code	Item	MSRP
K9-M	Modified 32 round Sten mag	\$65 ⁰⁰
K10-M	Modified 10 round Uzi mag	65
K40-M	Modified 10 round Uzi mag	65
K45-M	Modified 10 round Uzi mag	65
	Magazine mod service	35

Magazine modification is available for any Sten or Uzi magazines you already have. This service permanently changes the magazine for use with a mil-spec AR-15 lower receiver.



Pistol Cal Parts

Full auto carriers available with valid S.O.T or Form 4. Call for details.

PC24

PC26

PC36

ESEJP

PC38

PC39B

The pistol caliber parts are for use with Olympic Arms pistol caliber AR-15 rifles only. Our pistol caliber parts are not interchangeable with other manufacturer's pistol caliber components and AR-15 rifles. Nor should our pistol cal parts be used in non-pistol cal (i.e. 5.56 or .223) AR-15 rifles.

Parts

Code	Item	MSRP
ESEJP	Pistol cal, Espring ejector spring	\$500
PC24-__	Pistol cal, bolt carrier assembly (specify caliber). 132	
PC26-__	Pistol cal, bolt assembly (specify caliber).....	78
PC36-__	Pistol cal, extractor (specify caliber)	22
PC38	Pistol cal, extractor spring	150
PC39B	Pistol cal, firing pin spring	150

Calibers

9	9mm
10	10mm
40	40 S&W
45	45 ACP

Parts Sets

Code	Item	MSRP
PC28	Pistol cal, ejector spring assembly	\$1200

Bolt carrier assemblies [PC24] are complete with carrier, two hex screws, cam pin, firing pin, firing pin retaining pin and a complete bolt. The bolts [PC26] are complete and include the extractor.

The pistol caliber ejector spring assembly [PC28] includes an ejector spring, ejector spring retainer, ejector spring retainer pin and ejector spring positioning spring.



Top End Assemblies

Code	Item	MSRP
K1SA	16" Conversion, Stripped	\$353 ⁰⁰
K1CA	16" Conversion, Complete.....	436
K2SA	20" Conversion, Stripped	384
K2CA	20" Conversion, Complete.....	473
K6CA	20" Ultramatch Conv., Complete	636
K8CA	20" Targetmatch Conv., Complete	498

Complete uppers are fully assembled, head-spaced and test fired by Olympic Arms.

Stripped uppers do not include the charging handle or bolt carrier assembly and thus not head-spaced or test fired. **Note:** K6CA and K8CA are only available as a complete upper receiver assemblies.

Warning: When ordering stripped upper receiver assemblies it is agreed that the purchaser assumes all responsibility with regards to proper assembly, headspace and function. Complete and stripped uppers come with our 60-day satisfaction guarantee and our Lifetime Warranty.

K1 Upper receiver assembly with 16" barrel. Includes upper receiver, fully adjustable A2 rear sight, charging handle, bolt carrier assembly, 16" button rifled barrel in chromemoly steel chambered to 5.56 NATO, handguards, A2 front sight with sling swivel and bayonet lug, threaded muzzle with A2 flash suppressor.

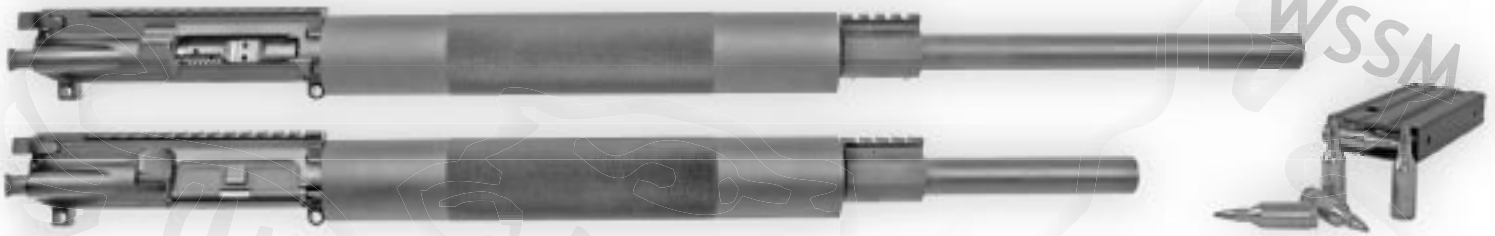
K2 Upper receiver assembly with 20" barrel. Includes upper receiver, fully adjustable A2 rear sight, charging handle, bolt carrier assembly, 20" button rifled barrel in chromemoly steel chambered to 5.56 NATO, handguards, A2 front sight with sling swivel and bayonet lug, threaded muzzle with A2 flash suppressor.



K6 Upper receiver assembly with 20" Ultramatch barrel. Includes flat top upper receiver, charging handle, bolt carrier assembly, 20" broach-cut bull barrel in stainless steel chambered to .223 Remington, aluminum tubular free floating handguard, gas block with picatinny rails and a crowned muzzle.

K8 Upper receiver assembly with 20" barrel. Includes flat top upper receiver, charging handle, bolt carrier assembly, 20" button rifled bull barrel in stainless steel chambered to 5.56 NATO with satin bead-blast finish, aluminum tubular free floating handguard, gas block with picatinny rails and a crowned muzzle.

Caliber Conversion Uppers



K8-MAG-UR WSSM upper receiver kit with 24" button rifled barrel in chromemoly steel. Includes flat top upper, charging handle, bolt carrier assembly, aluminum tubular free floating handguard, gas block with picatinny rails and a crowned muzzle. Winchester Super Short Magnum upper conversion units. Available in WSSM .223, .243 and .25.

WSSM uppers don't have brass deflectors or dust covers. Photo shows a WSSM cartridge next to the ejection port.



Historically, Olympic Arms has manufactured the AR-15 in over 20 different chamberings. Today, we still offer 13 chamberings in an AR-15 platform.

From standard, to small or large and even Simunition non-lethal training rounds.

Top End Conversion Kits

Code	Item	MSRP
K1-300FB	K1 Unit, 300 Fireball	\$48800
K1-_____	K1 Unit w/ Sub-Code	488
K2-_____	K2 Unit w/ Sub-Code	525
K6-_____	K6 Unit w/ Sub-Code	688
K8-_____	K8 Unit w/ Sub-Code	550
K8-MAG-UR	K8 WSSM Unit (specify caliber)	672

Options

Code	Item	MSRP
FT	Flat top with picatinny rail	\$000
A3	FT w/ detachable carry handle.....	95
CAR	11.5" bbl w/5.5" flash suppressor	24
F8R	FIRSH free floating handguard.....	78
H12-WSSM	Additonal WSSM Magazine.....	29

Note: CAR and F8R options applicable to 16" (K1) kits only.

Notes

Kits are fully assembled, head-spaced and test fired by Olympic Arms. Kits come with our 60-day satisfaction guarantee and Lifetime Warranty.

Sub-Code	Chambering
68REM.....	6.8 Remington / SPC
762X39.....	7.62 x 39mm

See page 21 for pistol cal uppers.

WSSM Calibers:

.223
.243
.25

See the Upgrade Options page (p.20) for available options.

Caliber Conversion Systems

22-17 Partner The Partner gets you more use from your AR-15. Just swap the top end from your AR-15 with the Partner Top End Kit and you can now shoot .22 Long Rifle and .17 MK2 ammunition. This system is a specialized top end kit with easy to insert sleeves and pistol caliber bolt adapter assembly and a magazine insert. No special tools are required to install the Partner Top End Kit. The Partner is also available as a complete AR-15.

Available for .22 LR and .17 MK2 ammunition only. Sleeves can only be used with the Partner Top End Kit. The Partner AR-15 includes the Partner Top End Kit. The Partner AR-15 and the Partner Top End Kit include a magazine adapter. Magazine adapter capacity is ten rounds. Additional magazine adapters are available.



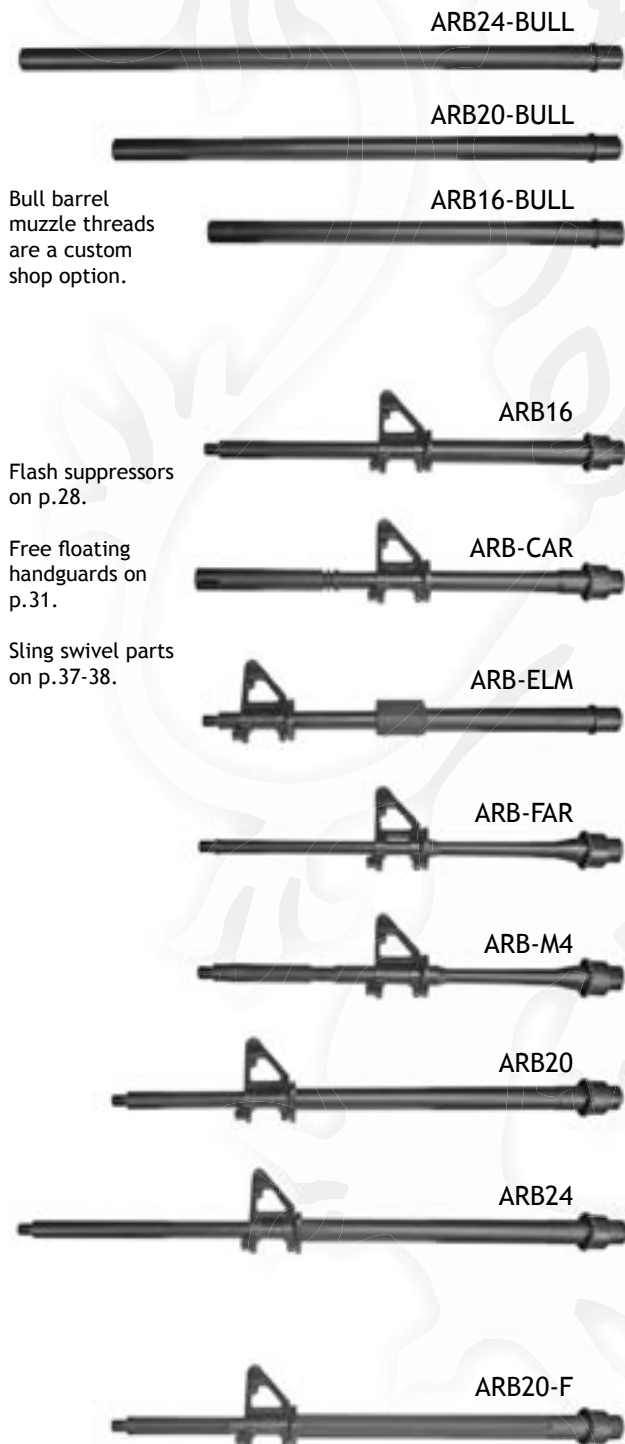
<u>Code</u>	<u>Item</u>	<u>MSRP</u>
22SR	Partner AR-15 w/ .22 LR Sleeve	\$756 ⁰⁰
17SR	Partner AR-15 w/ .17 MK2 Sleeve	756
2217SR	Partner AR-15 w/ Both Caliber Sleeves.....	837
22SU	Partner Top End Kit w/ .22 LR Sleeve	443
17SU	Partner Top End Kit w/ .17 MK2 Sleeve	443
2217SU	Partner Top End Kit w/ Both Caliber Sleeves....	515
22S	Sleeve .22 LR	107
17S	Sleeve .17 MK2	107
RFA	.22 Rimfire Adapter	129
MI	Magazine Insert	39



Rimfire Adapter This system isn't quite as accurate as our Partner, but this kit lets you quickly adapt your rifle to use .22 LR ammunition. The standard bolt carrier assembly is removed and the RFA bolt adapter is inserted into its place. Slide the included magazine insert into one of your magazines and load up. The magazine insert itself holds ten rounds.

Buttoned & Broach-cut Barrels

New production AR barrels available as button rifled or broach-cut. Our ARB barrels are made from 4140 Chromemoly Steel and are precision button rifled with six lands and grooves and a standard 1x9" twist rate. Each ARB barrel includes a new barrel nut and complete front sight base assembly with bayonet lug. Our SUM (Stainless Ultramatch) barrels are made from 416 Stainless Steel bar stock and broach-cut to the GI specified National Match four lands and grooves bore. Each barrel blank is double heat stress relieved then air-gauged for consistency. Choose from a variety of lengths, contours, upgrades, twist rates and chamberings.



Code	Item	MSRP
------	------	------

• Button Rifled Chromemoly Steel Barrels:

ARB16	16"	\$152 ⁰⁰
ARB20	20"	194
ARB24	24"	217
____-BULL	16/20/24", bull diameter upgrade	0
ARB-FAR	16" Featherweight contour	193
ARB-CAR	11.5" w/ 5.5" perm. flash hider	168
ARB-M4	16" M4 contour.....	194
ARB-ELM	16" Eliminator barrel	230
ARB16-PC	16", for pistol caliber chamberings.....	190
ARB-CAR-PC	CAR, for pistol caliber chamberings	217

• Ultramatch Barrels (Broach-cut Stainless Steel):

SUM16	16" Ultramatch	289
SUM20	20" Ultramatch	299
SUM24	24" Ultramatch	332
____-BULL	Bull diameter upgrade	0

• Barrel Upgrades:

AWB	Muzzle not threaded, no bayonet lug	0
SS	Stainless steel	42
SBB	Satin bead blast finish (SS barrels only) ...	20
ALT	Alternate twist rate (see list below)	*
ALT-CAL	Alternate caliber (see list below)	*
--	Custom shop fee	60
F	Barrel fluting	90
--	Custom length, contour or thread	42

• Alternate Twist Rates:

For button rifled barrels: 1x7, 1x8, 1x12 or 1x14

For Ultramatch barrels: 1x8, 1x14

• Alternate Calibers (for button rifled barrels only):

7.62 x 39mm, 6 PPC, .300 Fireball, 6 x 45, 6.8 Remington / SPC

Ultramatch barrels are chambered for .223 Remington minimum and ARB barrels are chambered for 5.56 NATO standard.

All barrels ordered with custom shop options (fluting, custom length, contour or threads) are subject to the Custom Shop fee. Bull barrels have crowned muzzles and will require a free floating handguard (not included) along with a barrel nut (not included). ARB-ELM now includes the specialized gas block for under the handguard.

* Custom shop order. 90 day minimum. Custom shop fee applies once for each custom shop item.

Barrel Assemblies

A complete barrel *assembly* is exactly what a tired out AR15 needs, but is also great for reconfiguring. All parts for a complete re-barrel are included. These *assemblies* do not include receivers and are not assembled, but they are available in a variety of lengths, contours and configurations. *assembly shown below include button rifled barrels only.*

AR-15 Barrel Assemblies

Code	Item	MSRP
F1A	16" barrel, chromemoly steel.....	\$17900
F1B	16" barrel, stainless steel	221
F1C	CAR barrel, chromemoly steel	239
F1D	CAR barrel, stainless steel	281
F1E	20" barrel, chromemoly steel.....	194
F1F	20" barrel, stainless steel	239
F1G	FAR barrel, stainless steel	234
F1H	16" M4 contour barrel, stainless steel ..	234
F1HB	16" M4 contour barrel, stainless steel w/ M4S handguards (incl. heat shield) ..	252
F1HB-68	Same as <i>F1HB</i> in 6.8 Remington SPC	306
F1K	Eliminator barrel, stainless steel	281

CAR barrel is an 11.5" button rifled barrel with a permanently attached 5.5" flash suppressor. FAR barrel is a 16" barrel with a featherweight contour.

Standard barrel assemblies include a threaded muzzle, flash suppressor w/ compression washer, barrel nut, A2 front sight w/ bayonet lug, gas tube, delta ring assembly, sling swivel and appropriate length fiberite handguards.

Barrel Assembly Upgrades

Code	Item	MSRP
F9HS	Heat shields for 16" barrel kits	\$700
F8R	FIRSH handguard for 16" barrel kits.....	78
F7R	FIRSH handguard for 20" barrel kits.....	102
AWB	Muzzle not threaded, no bayonet lug ...	N/C

K23B "Stubby" Barrel Assembly

Code	Item	MSRP
F1-23	6.5" barrel, chromemoly steel.....	\$233 ⁰⁰
F23R	FIRSH handguard for 6.5" barrel kit.....	54

This assembly features a 6.5" button rifled barrel from 4140 chromemoly steel with threaded muzzle, Phantom flash suppressor, barrel nut, free floating aluminum tubular handguard and gas tube. The barrel includes A2 front sight without bayonet lug and without sling swivel parts.

F1-23 is only available for legally registered AR pistols and short barreled rifles. Please call our Customer Service Team for details as any other use is NOT LEGAL.



Carbine & Rifle Kits

Use our carbine and rifle kits to finish out a stripped lower receiver. Complete with a picatinny top end kit, buttstock assembly, pistol grip assembly, a hammer, trigger, selector, springs, detent, and receiver parts set.

New Kits And Options Coming Soon

The first step is to choose one of the base kits (PCR-CK or PCR-RK) then add an upgrade package (shown in *italic*) if desired. The total price will be the price of the kit plus the price of an upgrade package if selected plus any individual options if selected.

Disclaimer: Olympic Arms cannot be held liable for the fit, feed and/or function of any firearm(s) not fully assembled at our factory. As with any mechanical device, some fitting may be required. For your safety, if you are not an experienced gunsmith please do not attempt to assemble any firearm without professional assistance. If you require some technical assistance, please contact our Customer Service Team before you perform any gunsmithing work.



Code	Item	MSRP
PCR-CK	Carbine kit, 16" barrel	\$44900
M4P	M4 carbine package	+159
M4TP	M4 tactical package	+310
VCP	Varmint carbine package ...	+108

M4P *M4 carbine package.* Includes picatinny flat top upper, detachable carry handle, 16" M4 button rifled barrel in stainless steel, M4S handguards and an A2 front sight.

M4TP *M4 tactical carbine package.* Includes picatinny flat top upper, detachable carry handle, 16" M4 button rifled barrel in stainless steel, free floating FIRSH handguard, vertical pistol grip, up to twelve single panel covers of your choice from our stock and an A2 front sight.

VCP *Varmint carbine package.* Includes picatinny flat top upper, 16" button rifled bull barrel in chromemoly steel, picatinny gas block, aluminum tubular free floating handguard and an ERGO pistol grip.

Code	Item	MSRP
PCR-RK	Rifle kit, 20" barrel	\$47900
TCSP	Tactical counter sniper package	+598
VRP	Varmint rifle package	+134
UVRP	Ultra-varmint rifle package	+339

TCSP *Tactical counter sniper package.* Includes picatinny flat top upper, 20" button rifled bull barrel in stainless steel, picatinny gas block, free floating FIRSH handguard, SR1 scope rings, bipod mount, Harris S-series bipod, ERGO pistol grip and a two-stage trigger assembly.

VRP *Varmint rifle package.* Includes picatinny flat top upper, 20" button rifled bull barrel in stainless steel, aluminum tubular free floating handguard and an ERGO pistol grip.

UVRP *Ultra-varmint rifle package.* Includes picatinny flat top upper, 20" button rifled bull barrel in stainless steel, aluminum tubular free floating handguard, bipod stud, Harris bipod and an ERGO pistol grip.

Upper & Lower Receivers

K5A

K5CS

T2

T12

T3

<u>Code</u>	<u>Item</u>	<u>MSRP</u>
T2	Forged A2 upper, stripped.....	\$9200
T12	Forged flat top upper, stripped.....	107
T3	Forged lower receiver, stripped	129
K5A	Lower receiver set, A2, assembled	269
K5ANS	Lower receiver set, no buttstock, assembled	227
K5U	Lower receiver set, A2, unassembled	239
K5CS	Lower receiver set, collapsible, assembled	269
K5CSU	Lower receiver set, collapsible, unassembled ...	239
T5	Receiver matched set, T2 & T3.....	198
T6	Receiver matched set, T12 & T3	212

Upgrade option:

NOSTK	Removes buttstock from lower receiver set.....	-42
F11	Detachable carry handle for T12.....	+90

K5 Lower receiver set options:

T30AM4	Aluminum M4 collapsible stock.....	+54
F3E	ERGO pistol grip	+16
SSA	Ambi side sling adapter, collapsible stocks only .	+10

Olympic Arms has been manufacturing both upper receivers and lower receivers since 1975 and has a history supplying them to other big name manufacturers. Forged receivers are made from 7075 T6 aluminum forgings.

Stripped uppers and lowers do not include any internal parts.

Lower receiver sets include the stripped lower receiver, pistol grip, buttstock (either A2 or collapsible) and all internal receiver parts.

Receiver matched sets include a stripped upper and a stripped lower receiver.

AR Parts

Parts

Code	Item	MSRP
AR82R	Reversible safety selector	\$1700
F2A1	Flash suppressor, birdcage A1	595
F2A2	Flash suppressor, birdcage A2	595
F2B	Flash suppressor, Vortex	53
F2C	Flash suppressor, Phantom	39
H8	Front conversion pin	7
H8B	Conversion bushing	7
H15	Anti-walk hammer/trigger pins.....	7
MB	Muzzle brake, for PCR barrels	30
T24A	Bolt carrier assembly, complete.....	118
T24A-762	Same as T24A, for 7.62 x 39mm caliber...	142
T24A-68	Same as T24A, for 6.8 Remington caliber.	142
T26	Bolt, complete	52
T26-762	Same as T26, for 7.62 x 39mm caliber	63
T26-68	Same as T26, for 6.8 Remington caliber ..	63



Parts Sets

H11	AR15 field kit	38
2ST	Two-stage trigger kit	117
T27	Lower receiver parts set.....	62

The front conversion pin [H8] is needed when using a mil-spec (i.e. Olympic Arms) upper receiver with a non-mil-spec (i.e. Colt) lower receiver. The conversion bushing is needed when using a mil-spec (i.e. Olympic Arms) lower receiver with a non-mil-spec (i.e. Colt) upper receiver.

Bolt carrier assemblies [T24A] are complete with carrier, gas key, two hex screws, cam pin, firing pin, firing pin retaining pin and a complete bolt. The bolts [T26] are complete and include the extractor.



AR Parts



Parts

Code	Item	MSRP
AC5	Gapper, trigger guard plugger.....	\$299
DFS	Detachable Front Sight.....	65
F10	Pistol grip, ERGO Tactical Grip.....	53
F3A	Pistol grip, stowaway.....	10
F3B	Pistol grip, non-stowaway.....	8
F3E	Pistol grip, ERGO.....	25
F3ESG	Pistol grip, ERGO Sure-Grip.....	30
F3ETD	Pistol grip, ERGO "Tactical Deluxe".....	2499
MARS	Multiple Aperture Rear Sight.....	166
MASS	Multiple Aperture Sight System.....	223
T11	Upper receiver, A2 w/ parts.....	166
T12A	Upper receiver, FT w/ parts.....	130
T14	Rear sight, E-1 (windage only adjustment) ..	25
T15	Rear sight, E-2 (fully adjustable).....	60
T15A	Rear sight, E-2 (National Match spec).....	90
T21	Round forward assist assembly.....	16
T22	Ejection cover assembly.....	11
T23	Charging handle.....	24
T23TL	Charging handle, Tactical Latch.....	2195

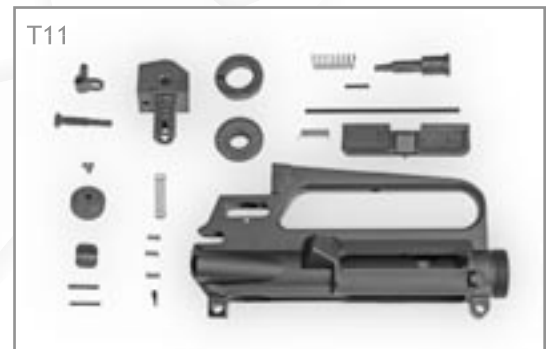
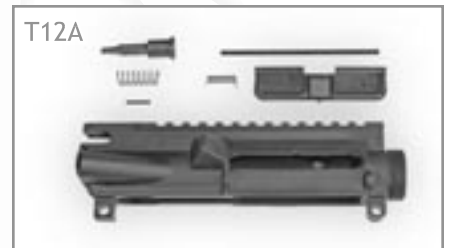
Parts

WG-A	Wedgie, 1-9 pcs.....	\$150
WG-B	Wedgie, 10-99 pcs.....	125
WG-C	Wedgie, 100+ pcs.....	099
WG-10	Wedgie, 10 pack.....	1350

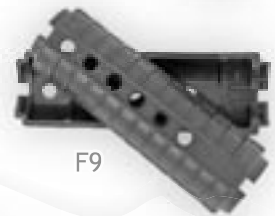
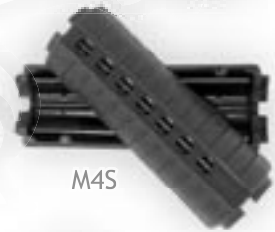
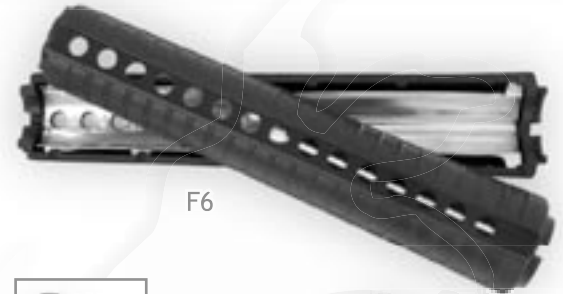
The multiple aperture rear sight and detachable front sight are a great addition to any model AR15 with flat top upper, FIRSH handguard or gas block. Both provide the same adjustability as their A2 counterparts and also flip-up/down for use with scopes and other accessories as well.

The flat top upper receiver kit [T12A] features a flat top upper receiver along with ejection cover assembly and round forward assist assembly. The A2 upper receiver kit [T11] features an A2 upper receiver, E-2 rear sight assembly, ejection cover assembly and round forward assist assembly.

Our pistol grips will fit any mil-spec lower receiver and are an easy item to upgrade. All grips include hex head screw for installation. The ERGO pistol grip [F3E] is also available as Sure-Grip with soft-rubber stippled surface for a smooth, strong grip feel.



AR Parts



Parts

Code	Item	MSRP
BJS	Bob Jones, national match sight system.....	\$5995
F6	Handguards, rifle length	18
F9	Handguards, carbine length, includes heat shield liners	18
M4S	Handguards, M4 contour, carbine length	22
H24	A2 stock spacer kit, adds 1" length	10
T30D	Extended receiver tube, adds 1" length.....	30
T30DU	T30D as upgrade with complete gun	+6
SSA	Ambi side sling adapter	16
F4-A	Gas tube, carbine length.....	13
F4-B	Gas tube, rifle length.....	16
F5A	Delta ring assembly	17
T31	A2 buttstock kit	72
T30CM4	Collapsible buttstock kit, fiberite	63
T30AM4	Collapsible buttstock kit, aluminum	83

The M4 contour handguards [M4S] will directly replace the standard carbine length handguards [F9] and enable a more natural grip on the rifle because of the oval M4 shape.

The delta ring assembly [F5A] includes the delta ring, weld spring, snap ring, sling swivel, and roll pins for the sling swivel and gas tube. Gas tubes are made from stainless steel.

Add an extra 1" to your buttstock with either the A2 stock spacer kit [H24] or the extended receiver tube [T30D]. The A2 stock spacer kit works with A2 buttstocks [T31] only. The extended receiver tube works with collapsible stocks [T30CM4] only.

The [T31] includes A2 buttstock, receiver tube, receiver spacer, buffer spring, buffer weight and buttstock screw. The A2 buttstock has a trapdoor in the end to allow for storage of of an AR15 field kit or batteries for your accessories.

Our collapsible buttstock kits include the stock shell, receiver tube, lock ring, lock nut, buffer spring and buffer weight. The receiver tube has 6-stop points and is made from aluminum. The stock shell is available in aluminum [T30AM4] or military grade fiberite [T30CM4].

Bob Jones National Match sight sytem [BJS] features a threded aperture holder and five separate sized apertures. A tool for changing apertures is included and a quarter is shown for scale reference.



AR Parts

Parts

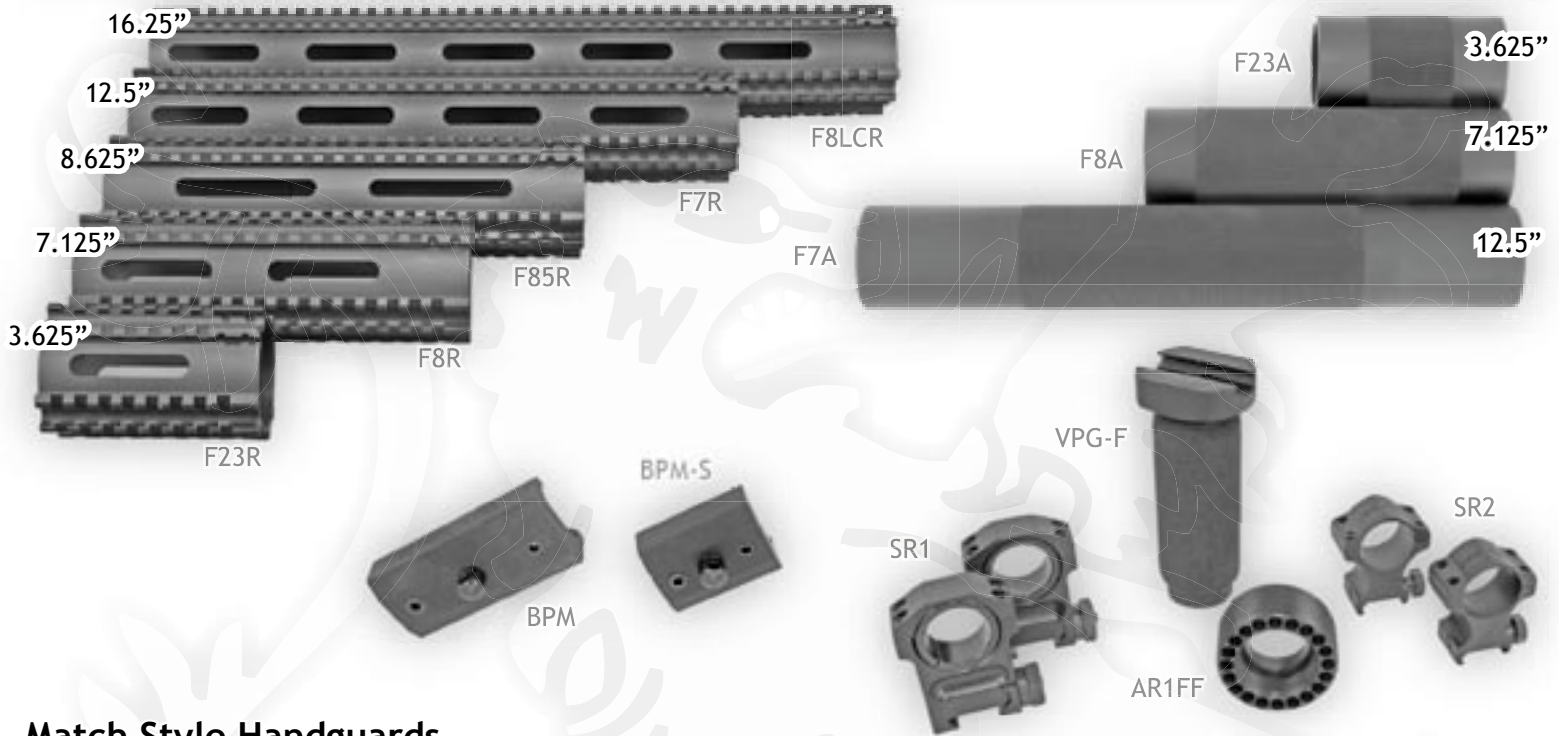
Code	Item	MSRP
ACRKS	Accessory rail kit, for GI handguards	\$1100
AR11B	ERing gas ring	750
AR42C	Universal compression washer	4
ESEJ	ESpring ejector spring	5
EXRING	EXRing extractor assist.....	150
EXRINGD	EXRing, 25 pcs.....	24
F11	Detachable carry handle.....	95
GF-A	Green follower, 1-500 pcs	150
GF-B	Green follower, 501-1000 pcs.....	125
GF-C	Green follower, 1001-5000 pcs	099
GF-10	Green follower, 10 pack	1350
H12	AR15 magazine, 10 rnd, 5.56 / .223	14
H12-30	AR15 magazine, 30 rnd, 5.56 / .223	20
H12-762	AR15 magazine, 30 rnd, 7.62 x 39mm ...	2995
H12-68	AR15 magazine, 25 rnd, 6.8 Remington .	2995
H13	1" wide nylon sling, GI style	5
H12-WSSM	AR15 magazine, WSSM 7 round	29
HTU	High tech upgrade kit	30
K9-M	Pistol cal mag, 32 rounds, for 9mm.....	65
K__-M	Pistol cal mag, 10 rounds, specify caliber for (10)mm, (40) S&W, (45) ACP.....	65
T13	A2 carry handle scope mount.....	12

Rail Panel Covers

AC2	Single panel, 1.75"	3
AC2-2P	Mid length panel, 3.75".....	6
AC2-3P	Full length panel, 5.75"	9
AC2D	Single panel, 12 pcs	32
AC2VP	Variety pack	32
+BL	Color, Black	N/C
+OD	Color, OD Green.....	N/C
+CB	Color, Coyote Brown.....	N/C
AC2L	Low profile, single panel, 1.75"	3
AC2L-3P	Low profile, full length panel, 6.875" ...	9
AC2LD	Low profile, single panel, 12 pcs	32

Rail panels [AC2] are pliable and rugged picatinny rail covers which will provide better grip and comfort to our FIRSH rail handguard. Specify the color for standard panels (i.e. AC2+OD, AC2VP+CB). The variety pack contains the equivalent to 12 single panels, enough to cover a carbine length FIRSH handguard.

Free Floating Handguards



Match Style Handguards

Code	Item	MSRP
F7A	Rifle length, 20" barrels	\$5200
F8A	Carbine length, 16" barrels	42
F23A	Stubby length, 6.5" barrels.....	36

Our match style handguards are lightweight, made from aluminum and are knurled in the center for a solid grip. Each handguard includes a barrel nut [AR1FF]. Diameter is 1.625" for internal space.

FIRSH Handguards

F8LCR	Carbine length, covers to end of muzzle	155
F7R	Rifle length, 20" barrels	129
F85R	Mid length	124
F8R	Carbine length, 16" barrels	99
F23R	Stubby length, 6.5" barrels.....	78

The Free-floating Integrated Rail System Handguard [FIRSH] is made from aluminum extrusion and features rails and venting on all four sides. Each handguard includes a barrel nut [AR1FF]. Diameter is 1.625" for internal space.

FIRSH Accessories

AR1FF	Barrel nut, for free floating handguards.....	17
VPG-F	Vertical pistol grip, foam grip	47
SR1	Scope rings, size: 30mm w/ 1" inserts.....	47 ⁹⁵
SR2	Scope rings, slim and lightweight, size: 1"	21 ⁵⁵
BPM	Bi-pod mount, for picatinny rails	22
BPM-S	Side sling adapter, for picatinny rails	20
HBP-1	Harris bi-pod, standard series.....	74
HBP-S	Harris bi-pod, S-series.....	105
HBP#5	Harris bi-pod, GI handguard adapter.....	11

Our vertical pistol grip [VPG-F] is foam covered for a firm and comfortable grip with or without gloves. The bi-pod stud in the bi-pod mount [BPM] is fixed in place for mounting bi-pods. The bi-pod stud in the side sling adapter [BPM-S] swivels around for mounting a sling or other accessories.

Harris bi-pods are industry leading with spring-loaded legs which extend to multiple positions for absolute leveling. Acts as a built-in bench rest and the S-series adds articulation and swivel at the mounting base. GI adapter [HBP-#5] will get the bi-pod onto standard handguards [F9, F6].

AC4 Pneumatic Recoil Buffer

Installation is quick and does not require any special tools. Pivot your AR-15 open to get access [#1] at the spring and buffer weight. Remove the spring and buffer weight [#2] by depressing the buffer detent as shown. Insert the AC4 [#3] with the narrow shaft to the rear of the AR-15. Push the AC4 behind the buffer detent [#4] and pivot the gun closed. Done.



Pneumatic Recoil Buffer

Code	Item	MSRP
AC4	Pneumatic recoil buffer, adjustable	\$7900
AC4-NA12	Pneumatic recoil buffer, non-adjustable for .223 / 5.56 NATO	5900
AC4-NA18	Pneumatic recoil buffer, non-adjustable for pistol cal (9mm, 10mm, 40 S&W, 45 ACP) ..	5900

Now in stock and available in three models. The AC4 replaces the spring and buffer weight type recoil system found in AR-15s and M16s. Customers who use the AC4 often comment on the overall improvement of function, reduced muzzle climb and the softer recoil feel.

Because the AC4 is gas-charged there will never be any messy leaks, as found with similar hydraulic products. Testing in extreme temperatures, both hot and cold, showed the AC4 to be useful in all types of environments.

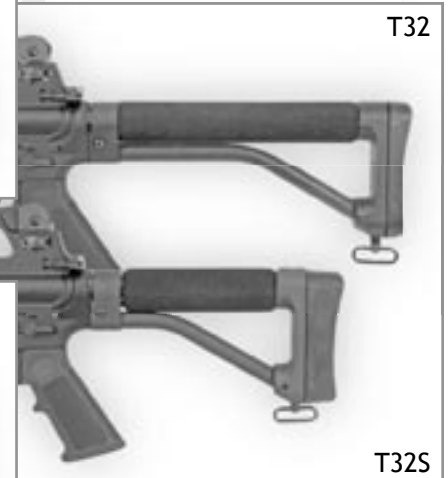
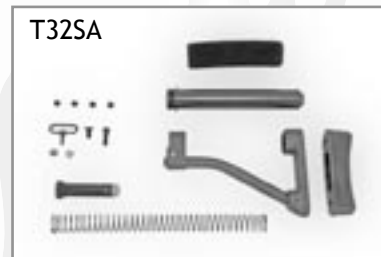
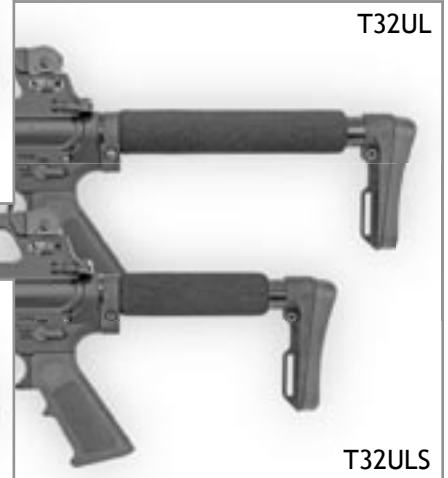
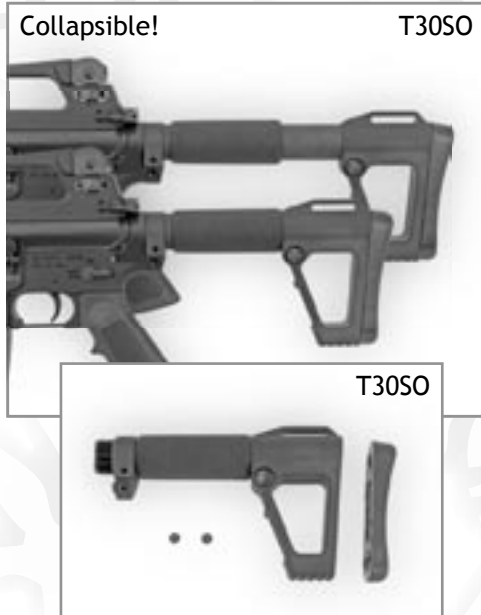
The AC4 will fit ONLY in A2 buttstocks or buttstocks that use the full length receiver extension tube.



ACE Skeleton Stocks



Bob Weir, CEO of Ace Ltd USA is the creator and innovator of the skeletonized "FX" stocks on today's market. At Olympic Arms we carry only the original Ace® brand products. No copies, no imports. Just the original and a lifetime warranty.



ACE Skeleton stocks come in two types: retro fit and complete kit. A retro kit get you only the parts necessary to switch from an A2 buttstock to the ACE Skeleton stock. The complete kit includes all parts for an installation onto a stripped lower receiver (as shown in photos to right).

All ACE Skeleton stocks are strong, durable and easy to install. Each model includes an optional rubber pad that attaches to the end of the stock for grip and comfort (shown installed in photos to right).

Code	Item	MSRP
T32	FX stock.....	\$79.95
T32A	FX stock, complete kit	99.95
T32S	FX stubby stock.....	83.95
T32SA	FX stubby stock, complete kit.....	119.95
T32UL	Ultralight stock	74.95
T32ULA	Ultralight stock, complete kit.....	99.95
T32ULS	Ultralight stubby stock	89.95
T32ULSA	Ultralight stubby stock, complete kit.....	104.95
T32SO	SOCOM collapsible stock	189.00

Prop Guns & Training Tools



Cutaway Trainers

Code	Item	MSRP
AR-CUT	Cutaway, AR-15 complete gun.....	\$1320 ⁰⁰
T3-CUT	Cutaway, AR-15 lower receiver.....	107
1911-CUT	Cutaway, 1911 Pistol.....	1194

Nothing is more effective in firearm training than a complete firearm with a full view of the functioning components. We take a complete AR-15 rifle and cutout parts of the gun so you can see the functioning mechanical parts inside adding a detailed visual to the training. The same goes for our lower receiver and 1911 pistol trainers as well.

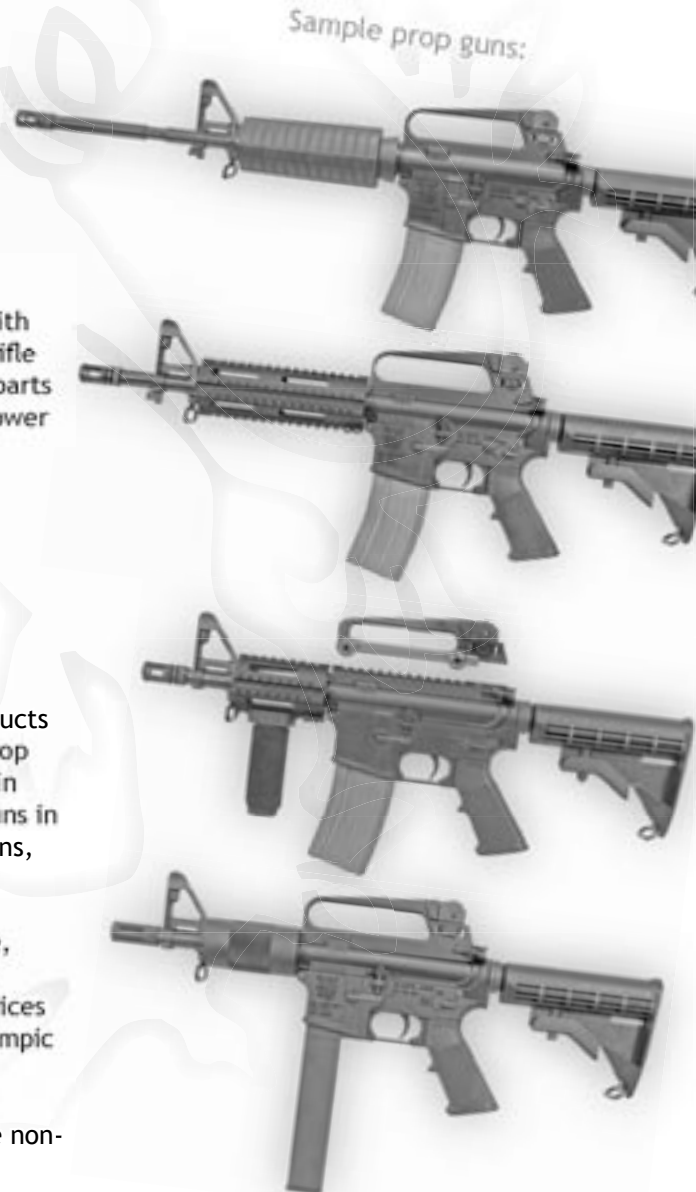
Non-firing Prop Guns

Code	Item	MSRP
AR15-PROP	Prop gun, AR-15 complete gun	\$594 ⁰⁰
M16A2-PROP	Prop gun, M16-A2 complete gun	630
M16M4-PROP	Prop gun, M16-M4 flat top complete gun ..	834

All of our prop guns are non-firing museum quality replicas. These products do not discharge ammunition and cannot be modified to do so. Our prop guns do not require an FFL to purchase or transfer and have been used in big screen Hollywood movies over the years. Look for Olympic Arms' guns in some of these features: Clear and Present Danger, Eraser, Batman Returns, Bad Boys, The Professional, The Rock and more.

Our prop gun quality is trusted by Hollywood's largest prop rental house, Independent Studio Services, who prefer Olympic Arms' products. Add Blackhawk Industries, Quake Industries, Falcon Industries and Laser Devices to the list of manufacturers that showcase their own accessories on Olympic Arms' prop guns.

Prop guns can be built to any configuration imaginable because they are non-firing and do not need to meet gun restriction requirements.



Gunsmithing Tools

Code	Item	MSRP
AC1	Chamber cleaning kit.....	\$13 ⁹⁵
AC74	4 prong sight tool, full size	11 ⁹⁸
AC75	5 prong sight tool, full size	11 ⁹⁸
AC8	Delryn punch.....	6 ⁹⁸
H2	Dual slot vise jaw blocks.....	10
H20	Armorer's block kit	38
H28	Universal barrel wrench.....	22
H3	Stock spanner wrench	4
H4-4	4 prong sight tool, compact	6 ⁵⁰
H4-5	5 prong sight tool, compact	6 ⁵⁰
H5A	Headspace gauge, "GO"	19
H5B	Headspace gauge, "NO-GO"	19
H5C	Headspace gauge, "FIELD"	19
H5S	Headspace gauge, set of all 3 ...	50

The delryn punch is great for popping out the takedown and pivot pins that connect the upper and lower receivers.

Dual slot vise jaw blocks are machined from aluminum to accommodate standard, heavy (HMG) contour and bull diameter barrels.

To securely hold your upper receiver in a vise without damaging it, we recommend our armorer's block kit. Poly insert included to prevent receiver pinching and works with both A2 and flat top upper receivers.

The universal barrel wrench is made by Olympic Arms and used by our expert technicians every day. Includes an integral handle with multi-point head and three prong design. Features a 1/2" port for torque wrench specs, notched for flash suppressors and extension tubes. Capped with a stock spanner wrench and flat head screw drivers.

The chamber cleaning kit is an excellent addition to your armorer's kit, or to just have around the bench. The AC1 is specially designed for the AR-15.



Cleaners & Manuals



Cleaning Supplies

Code	Item	MSRP
FP10-4	FP-10, 4 oz bottle	\$499
FP10-4C	FP-10, 4 oz bottle, case of 12	5520
FP10-16	FP-10, 16 oz bottle.....	1299
FP10-16	FP-10, 16 oz bottle, case of 12	12799
FP10-SP	Sprayer for 16oz bottle.....	179
S2K-D14	Gun cleaner/degreaser, 14 oz spray can....	1575
S2K-D4	Gun cleaner/degreaser, 4 oz pump spray ...	625
S2K-CLP4	Clean/Lubricate/Protect, 4 oz pump spray .	875
S2K-CLPP4	Clean/Lubricate/Protect, 4 oz pour top.....	875
S2K-GL1	Gun lube, 1 oz pour top	375
S2K-CC4	Copper cutter, 4 oz pour top	875

Firepower FP-10 cleans, protects and lubricates. This product has been used by many industry manufacturers for years and even has a military stock number. Meets all EPS standards.

slip2000 is a one step cleaning and lubricating system. These are all-in-one products that will clean, lubricate and preserve your firearm. The slip2000 products are easy to use, environmentally safe, non-toxic and non-hazardous.

Manuals

Code	Item	MSRP
MAN-1	AR/PCR owners manual	\$400
MAN-2	Pistol cal owners manual.....	3
MAN-3	OA-93/OA-98 owners manual.....	5
H7	Marine Corp AR manual.....	9
TM-220	Army/Air Force M16A2 manual	12
TM-225	Army/Air Force M16A2 & M16A4 manual	15

Reprints of Army/Air Force training manuals and the latest versions of our own product owner's manuals. Many manuals are available online [www.olyarms.com] for free download in PDF format.

Olympic Arms Gear



OA4



OA2

OAM-7



OA6-2

OA6-1



OA6-3

Shirts & Hats

Code	Item	MSRP
OA5	T-shirt, screen printed	\$1500
OA5B	T-shirt, button up, embroidered	3499
	Shirt sizes: S, M, L, XL, 2X, 3X and 4X	N/C
OAH	Hat, cream crown, royal blue bill, velcro...	1200
OA-H-S	Hat, sport style, royal blue, buckle	1500

Our screen printed t-shirts [OA5] are made from 100% cotton (ash color) with our logo screen printed across the left chest and large size on the back. The button-up shirts are made from 60/40 cotton and polyester (blue color) with our logo embroidered over the left chest and "OLYMPIC ARMS INC." in gold across the back. Make sure a size is specified with the code [i.e. OA5B+2X, OA5+M] to avoid errors.

The classic hat [OA-H] has a cream colored crown with our logo embroidered in color across the front and "Olympic Arms" across the velcro strap in the back. The sports hat [OA-H-S] is royal blue with an adjustable buckle in the back. The hat is semi-perforated to keep the head cool and has our logo embroidered in color across the front.

Other Gear

Code	Item	MSRP
OA2	Patch, sew-on, color	\$300
OA4	Armorer's mat / mouse pad	1200
OA6-1	Sticker, color, 6.75" x 8.5", indoor only	300
OA6-2	Sticker, color, 5" x 7"	300
OA6-3	Sticker, color, 5" x 7", "Stocking Dealer" ...	300
OA6-4	Sticker, color, 5" x 7", "Dealer Distributor" ...	300
OA7	Gun case, pliable plastic, OD green	2195
OAM-7	Lapel pin, pewter, color	400

The patch [OA2] is embroidered and can be sewn onto many things (coats, shirts, luggage, bags, cases, shooting mats and more) and is 3" wide by 3.125" tall. Our armorer's mat [OA4] is 13" x 10" with our logo in color on the front and a 5mm neoprene non-slip backing. The mat can be used on counter tops and even as a mouse pad!

The stickers [OA6] are printed in color on white background and will stick to windows, cars, gun cases, safes or anywhere else you can think. Our OD green pliable plastic case [OA7] will hold an AR-15 with a barrel up to 24" and an A2 buttstock and still have room for documents, magazines and other accessories. Our new lapel pin [OAM-7] is about 1" by 1" in size, made from pewter and is colored like our logo.

OA5B



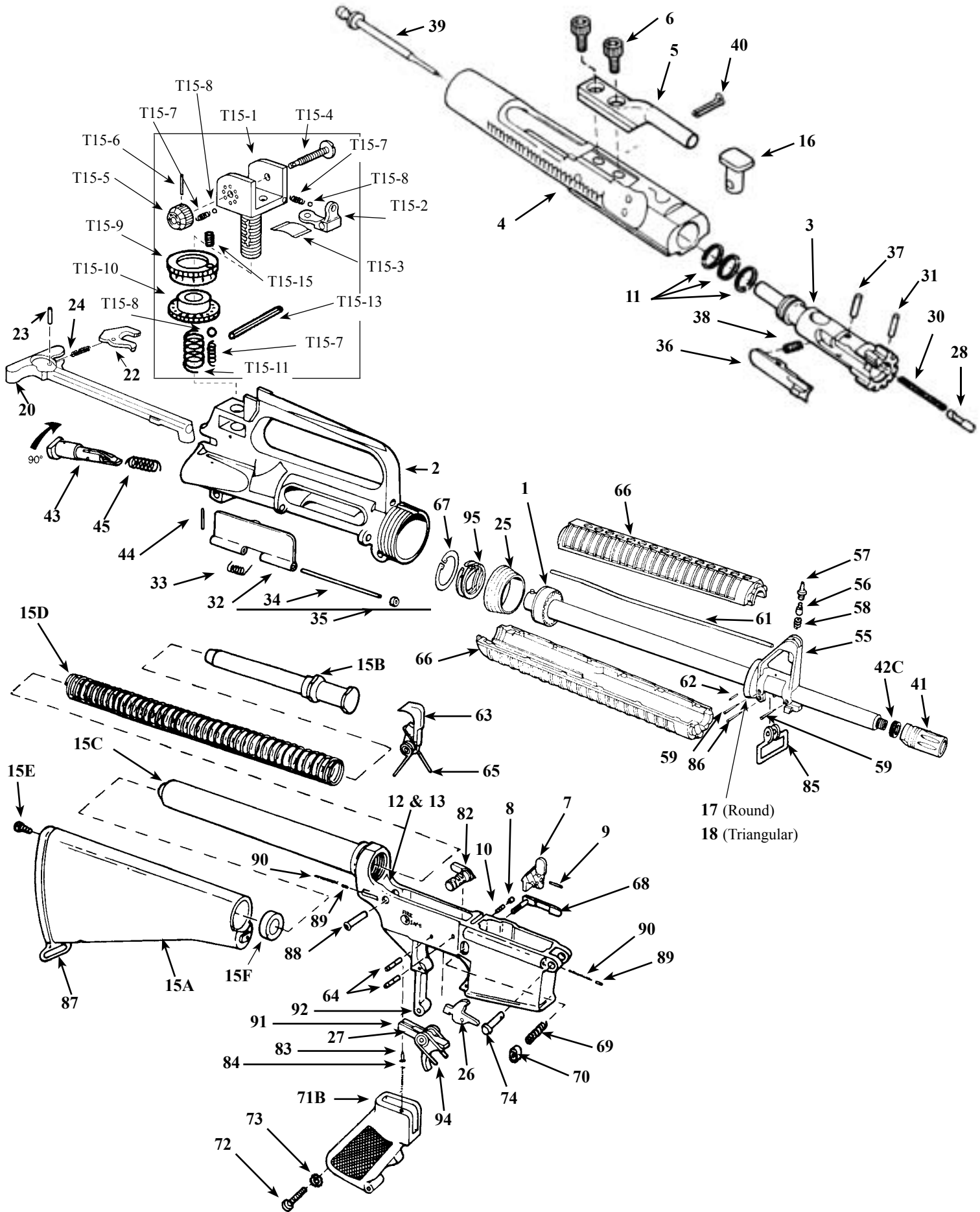
OA5



OA-H-S

OA-H





AR Parts Exploded View & List

Code	Item/Description	MSRP			
AR1	Barrel nut	\$14.00	AR60	Gas tube (CAR)	13.00
AR2	A2 Upper receiver, stripped	93.00	AR60-PT	Gas tube, pig-tail type	N/A
AR3	Bolt, complete (223/556 cal)	52.00	AR61	Gas tube (standard)	16.00
AR3-9	Bolt, complete, pistol caliber.....	78.00	AR62	Gas tube roll pin	0.80
AR3-10	Bolt, complete, pistol caliber.....	78.00	AR63	Hammer.....	13.00
AR3-40	Bolt, complete, pistol caliber.....	78.00	AR64	Hammer & trigger pin.....	1.00
AR3-45	Bolt, complete, pistol caliber.....	78.00	AR64	H/T pins; Anti-walk type (per set of 2) ..	6.00
AR3-310	Bolt, complete, 762x39	62.00	AR65	Hammer spring	1.20
AR4	Bolt carrier,	52.00	AR66	Handguards (CAR) round w/o liners.....	11.00
AR4FA	Bolt carrier; Full-auto configuration.....	52.00	AR66A	Handguard (CAR) round with liners	18.00
AR5	Bolt carrier key.....	11.00	AR67	Handguard snap ring.....	1.00
AR6	Bolt carrier key screw.....	0.75	AR68	Magazine catch	5.40
AR7	Bolt catch	7.00	AR69	Magazine catch spring.....	1.00
AR8	Bolt catch plunger	1.00	AR70	Magazine catch button	2.40
AR9	Bolt catch roll pin.....	0.80	AR71A	Pistol grip assembly A2 stowaway	10.00
AR10	Bolt catch spring	0.80	AR71B	Pistol grip (A2) only.....	9.00
AR11	Bolt gas rings, set.....	3.00	AR71C	Pistol grip A2 (GI style).....	9.00
AR11B	ERing 1 Piece gas ring	7.00	AR72	Pistol grip screw.....	2.00
AR12	Buffer detent	1.80	AR73	Pistol grip screw washers	0.80
AR13	Buffer detent spring	0.80	AR74	Pivot pin, front	6.00
AR14A	Butt stock buffer (CAR)	14.00	AR75	A1 Rear sight.....	7.00
AR14B	Buffer spring (CAR)	5.00	AR76	A1 Rear sight adjusting screw.....	3.00
AR14C	Receiver ext tube (CAR)	22.00	AR77	A1 Rear sight detent spring	0.80
AR14C1	Extra long (1") CAR receiver ext tube 4 position	30.00	AR78	A1 Rear sight detent.....	0.80
AR15	Butt stock (standard) complete	72.00	AR79	A1 Rear sight leaf spring.....	0.80
AR15A	Butt stock (standard) trapdoor	42.00	AR80	A1 Rear sight windage drum	4.00
AR15B	Butt stock buffer (standard)	20.00	AR81	A1 Rear sight windage drum roll pin.....	0.80
AR15C	Receiver ext tube (standard).....	20.00	AR82	Safety selector	12.00
AR15D	Buffer spring (standard)	5.00	AR83	Safety detent	1.20
AR15E	Butt stock screw	1.80	AR84	Safety spring.....	0.80
AR15F	Stock spacer, A-2	1.80	AR85	Swivel, front	5.00
AR16	Cam pin	5.00	AR86	Swivel pin	0.80
AR16A	Cam pin, chrome.....	7.20	AR87	Swivel, rear	5.00
AR17	Cap handguard front (round).....	5.00	AR88	Takedown pin, rear	6.00
AR18	Cap handguard front (triangular).....	5.00	AR89	Takedown pin detent, rear	0.80
AR20	Charging handle, complete.....	24.00	AR90	Takedown pin detent spring, rear.....	0.80
AR22	Charging handle latch	5.00	AR91	Trigger	13.00
AR23	Charging handle latch roll pin	0.80	AR92	Trigger guard.....	6.00
AR24	Charging handle latch spring.....	0.80	AR93	Trigger guard pin	0.80
AR25	Delta ring	11.00	AR94	Trigger spring	1.20
AR26	Disconnecter	5.00	AR95	Weld spring.....	6.00
AR27	Disconnecter spring.....	0.80	AR96	Lock ring.....	6.00
AR28	Ejector	4.00	AR97	Receiver plate	3.00
AR30	ESEJ Ejector spring	5.00			
AR31	Ejector roll pin	0.80			
AR32	Ejection cover	11.00			
AR33	Ejection cover spring.....	1.00			
AR34	Ejection cover hinge pin	1.20			
AR35	Ejection cover hinge pin clip.....	0.80			
AR36	Extractor	12.00			
AR37	Extractor pin.....	1.20			
AR38	Extractor spring; HD w/o insert	1.80			
AR39	Firing pin, new	8.00			
AR40	Firing pin retaining pin.....	0.80			
AR41	Flash suppressor (A-2 bird cage)	5.50			
AR42C	Universal Compression Washer.....	4.00			
AR43	Round forward assist	16.00			
AR44	Forward Assist retainer pin.....	0.80			
AR45	Forward Assist spring	1.00			
AR55	Front sight base	20.00			
AR56	Front sight detent.....	1.80			
AR57	Front sight post	4.00			
AR57A	Square front sight post.....	5.00			
AR58	Front sight post detent spring	1.00			
AR59	Front sight taper pin	1.00			

A-2 SIGHT ASSEMBLY PARTS LIST		
T15-1	A-2 Sight base	9.69
T15-2	A-2 Sight aperture	5.49
T15-3	Leaf spring	1.10
T15-4	Windage srew	2.39
T15-5	Windage knob.....	3.59
T15-6	Windage knob roll pin	0.50
T15-7	Windage knob spring	
	Sight base constant alignment spring	
	Elevation wheel ball-bearing spring	0.50
T15-8	Ball bearing	0.90
T15-9	Elevation wheel cap	4.20
T15-10	Elevation adjustment wheel	4.20
T15-11	Elevation base spring.....	0.90
T15-13	Sight base elevation lock roll pin	0.50
T15-15	Elevation wheel lock screw	0.75

A-2 SIGHT ASSEMBLY PARTS LIST

T15-1	A-2 Sight base	9.69
T15-2	A-2 Sight aperture	5.49
T15-3	Leaf spring	1.10
T15-4	Windage screw	2.39
T15-5	Windage knob	3.59
T15-6	Windage knob roll pin	0.50
T15-7	Windage knob spring Sight base constant alignment spring Elevation wheel ball-bearing spring	0.50
T15-8	Ball bearing	0.90
T15-9	Elevation wheel cap	4.20
T15-10	Elevation adjustment wheel	4.20
T15-11	Elevation base spring	0.90
T15-13	Sight base elevation lock roll pin	0.50
T15-15	Elevation wheel lock screw	0.75

Whitney Wolverine

Revival of the 1950s pistol by Robert L Hillberg. Now with a polymer frame and ventilated rib. The magazine shell is all metal for strength and durability. All mechanical parts are contained inside the frame shell and are easily disassembled without tools. Lightweight and fun to use. Points naturally for most shooters.

Whitney Wolverine Specs:

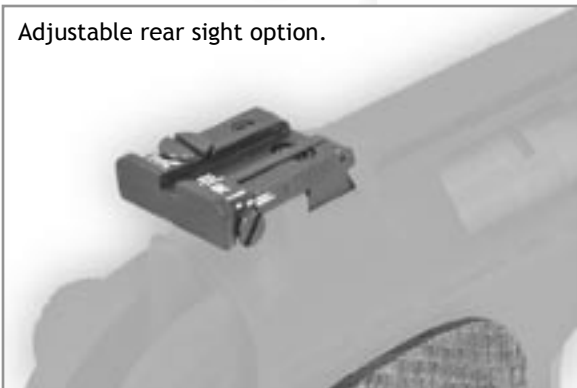
- 4.625" Barrel
- 6-groove, 1x16 twist rate
- 5.25" Sight radius
- Blade type front sight
- Dovetail rear sight
- Uses .22 Long Rifle
- Capacity: 10
- Black checkered grips
- Length: 9"
- Height: 5.5"
- Empty Weight: 19.2 oz.

Whitney Wolverine & Accessories

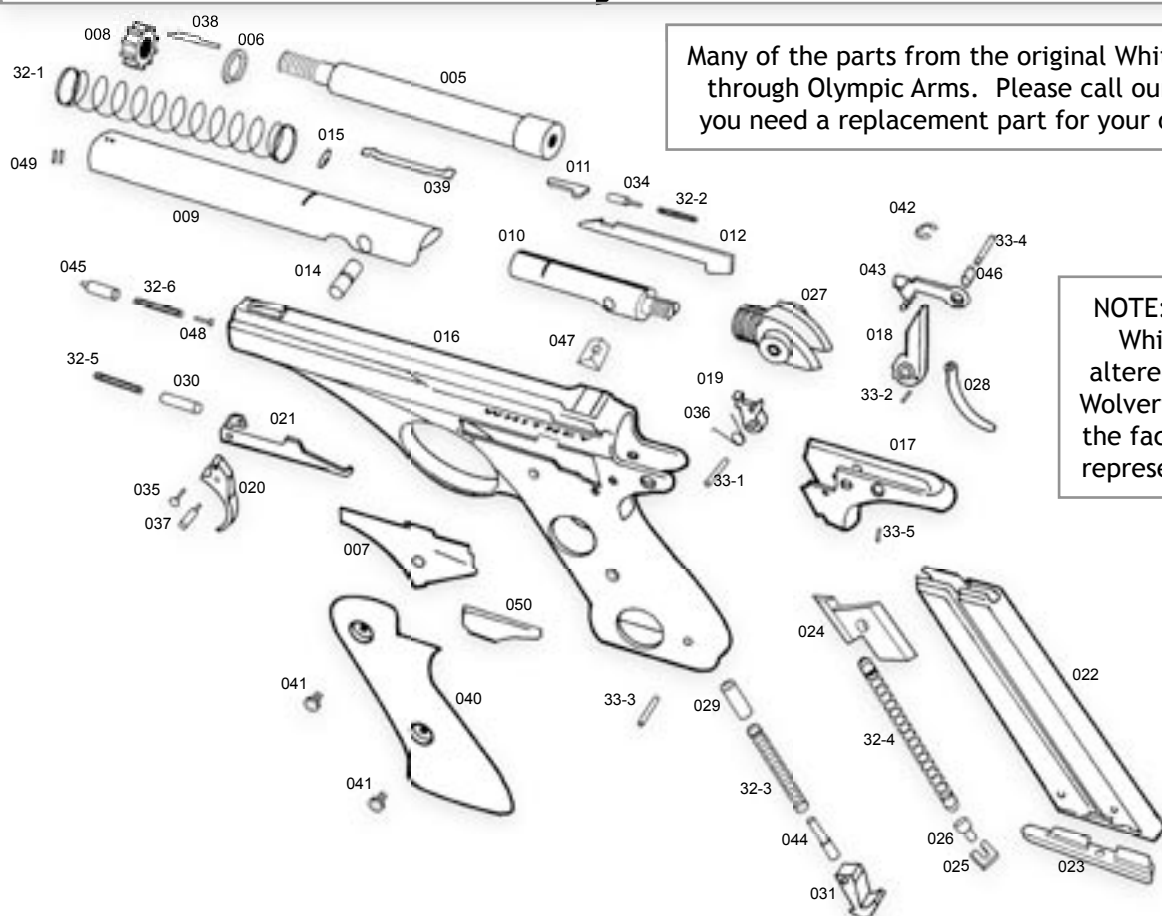
Code	Item	MSRP
WW	Whitney Wolverine Pistol	\$279 ⁵⁰
JLM-004	Additional magazine.....	34 ⁹⁵
WWAS	Adjustable rear sight.....	35 ⁰⁰
WWC	Replacement case	12 ⁰⁰
WWFS	Flash suppressor	14 ⁹⁵
WWH	Ballistic Nylon Holster	29 ⁹⁵
WWS	Fully checkered wood grips .	39 ⁹⁵

Photos show optional accessories. Accessories are designed specifically for the Whitney Wolverine for best fit and function.

Adjustable rear sight option.



Whitney Wolverine Replacement Parts View / List



Many of the parts from the original Whitney Wolverine are available through Olympic Arms. Please call our Customer Service Team if you need a replacement part for your original Whitney Wolverine.

NOTE: The design of the current Whitney Wolverine is slightly altered from the original Whitney Wolverine. The parts schematic on the facing page will not accurately represent parts for original pistols.

If a price is not specified, or you cannot find the part you need, please call our Customer Service Team for assistance.

<u>Code</u>	<u>Item Desc</u>	<u>MSRP</u>
JLM-004	Magazine Assembly.....	34.95
JLM-005	Barrel	67.60
JLM-006	Barrel Seat	4.05
JLM-007	Side Plate.....	9.75
JLM-008	Nut	7.15
JLM-009	Tube	41.60
JLM-010	Breech Block	41.60
JLM-011	Extractor	6.45
JLM-012	Firing Pin	11.65
JLM-014	Breech Pin.....	3.85
JLM-015	Firing Pin Lock	3.25
JLM-016	Frame	N/A
JLM-017	Action Frame.....	24.65
JLM-018	Hammer.....	20.75
JLM-019	Sear.....	8.45
JLM-020	Trigger	11.65
JLM-021	Sear Bar.....	14.25
JLM-023	Magazine Bottom	5.40
JLM-024	Magazine Follower	5.40
JLM-025	Magazine Bottom Lock.....	1.80
JLM-026	Magazine Insert.....	1.80
JLM-027	Cocking Piece	15.00
JLM-028	Strut.....	3.85
JLM-029	Hammer Spring Plunger	2.75
JLM-030	Trigger Spring Plunger	2.75
JLM-031	Magazine Catch.....	6.45
JLM-032-1	Mainspring.....	7.75

JLM-032-2	Extractor Spring	1.65
JLM-032-3	Hammer Spring	1.65
JLM-032-4	Magazine Spring	1.65
JLM-032-5	Trigger Spring	1.65
JLM-032-6	Cocking Plunger Spring	1.65
JLM-033-1	Sear Pin	1.65
JLM-033-2	Strut Pin	1.65
JLM-033-3	Magazine Catch Pin	1.65
JLM-033-4	Hammer Pin	1.65
JLM-033-5	Safety Lock Pin	1.65
JLM-034	Extractor Plunger	1.65
JLM-035	Trigger Connector	1.65
JLM-036	Sear Spring	4.25
JLM-037	Trigger Pin	1.65
JLM-038	Barrel Key	3.25
JLM-039	Ejector	6.85
JLM-040	Pistol Grips	29.25
JLM-041	Screw, Pistol Grip & Side Plate.....	2.95
JLM-042	'C' Clip - Hammer Pin	1.26
JLM-043	Magazine Disconnect.....	6.20
JLM-044	Hammer Spring Seat	1.95
JLM-045	Barrel Locking Plunger	4.20
JLM-046	Hammer Pin Sleeve	2.40
JLM-047	Rear Sight.....	5.85
JLM-048	Spring Seat Pin.....	1.65
JLM-049	Barrel Index Pin (2)	2.40
JLM-050	Safety	10.35

Schuetzen Pistol Works

The Schuetzen Pistol Works is the 1911 division at Olympic Arms. The Pistol Works demonstrates Olympic Arms' commitment to the greatest pistol design in history: John Moses Browning's 1911. We offer you choices available nowhere else. There are production pistols, ten kit frame configurations, three lengths of kit slides, and a wide variety of parts, barrels, and pistolsmithing services.

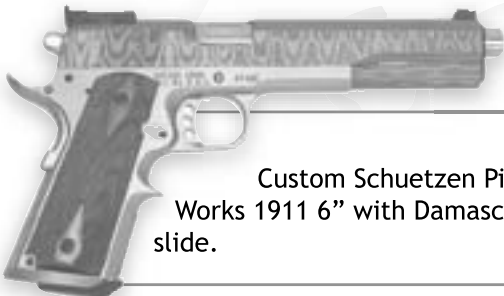
All SPW pistols feature matched frames and slides, individually fitted and head-spaced barrels, complete ramp and throat jobs, lowered and widened ejection ports, beveled mag wells, hand-stoned-to-match hammers and sears, lightweight long-shoe over-travel adjusted triggers, shaped and tensioned extractors, extended thumb safeties, wide beavertail grip safeties, adjustable rear sights, dovetail front sights, and full length guide rods. Every pistol is test-fired with military hardball, major power factor LSWC, and JHP ammunition.

The Matchmaster Series can be ordered with either the classic Matchmaster profile frame, or with an R/S (round trigger guard / straight front strap) frame for the same price. Each pistol is available in stainless or carbon steel, or in Deuce configuration (black slide on a stainless frame).

Our Specialty Shop crafts deadly serious 1911s for Law Enforcement and Military professionals, as well as "Dream Guns" for the dedicated enthusiast. The pictured 6" Damascus long slide on a M-3 frame is but one example of what we can do for you.



Matchmaster R/S:
\$714⁰⁰ MSRP



Custom Schuetzen Pistol Works 1911 6" with Damascus slide.



Matchmaster 5:
\$714⁰⁰ MSRP



Matchmaster 5 Specs:

- 5" Barrel
- 7" Sight radius
- Capacity: 7 + 1
- Length: 8.75"
- Height: 5.5"
- Empty Weight: 40 oz.

The Big Deuce has specs identical to the Matchmaster 6, but adds the Deuce color configuration.



Big Deuce:
\$834⁰⁰ MSRP



Matchmaster 6:
\$774⁰⁰ MSRP

Matchmaster 6 Specs:

- 6" Barrel
- 8" Sight radius
- Capacity: 7 + 1
- Length: 9.75"
- Height: 5.5"
- Empty Weight: 44 oz.

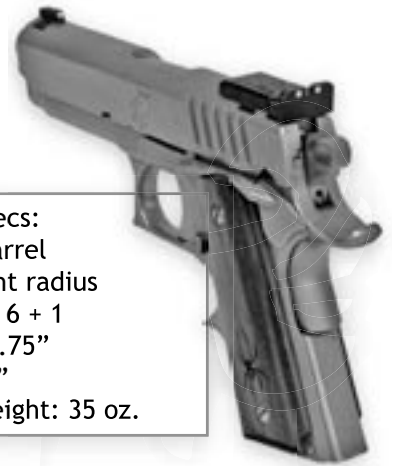


This is the Schuetzen Pistol Works compact model. The Enforcer has all of the standard features of the Matchmaster, but adds a bushingless bull barrel and an advanced triplex counter-wound self-contained spring recoil system.

Enforcer:
\$750⁰⁰ MSRP

Enforcer Specs:

- 4" Bull Barrel
- 5.75" Sight radius
- Capacity: 6 + 1
- Length: 7.75"
- Height: 5"
- Empty Weight: 35 oz.

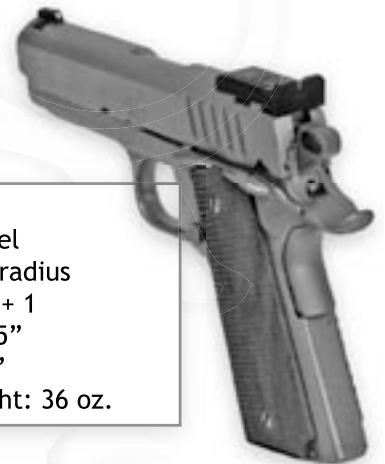


The Cohort combines the short Enforcer top end and recoil system with a full-sized Matchmaster frame. Standard with a round trigger guard M-3 frame.

Cohort:
\$779⁰⁰ MSRP

Cohort Specs:

- 4" Bull Barrel
- 5.75" Sight radius
- Capacity: 7 + 1
- Length: 7.75"
- Height: 5.5"
- Empty Weight: 36 oz.



Striking appearance. Classic lines. Modern technology. Old World craftsmanship. The Westerner Series from the Schuetzen Pistol Works is unique.

Incorporating all of the standard SPW features, each pistol is carefully fitted, parts are numbered to the frame, and then subjected to the color case hardening process. The results are as individually one-of-a-kind as each pistol's eventual owner. The black and white photos cannot truly convey the subtleties you will see in full color photos available on our website, or by handling your own.



Trail Boss:
\$959⁰⁰ MSRP



- Trail Boss Specs:**
- 6" Barrel
 - 8" Sight radius
 - Capacity: 7 + 1
 - Length: 9.75"
 - Height: 5.25"
 - Empty Weight: 43 oz.



Westerner:
\$834⁰⁰ MSRP



- Westerner Specs:**
- 5" Barrel
 - 7" Sight radius
 - Capacity: 7 + 1
 - Length: 8.75"
 - Height: 5.25"
 - Empty Weight: 39 oz.



Constable:
\$935⁰⁰ MSRP

- Constable Specs:**
- 4" Barrel
 - 5.75" Sight radius
 - Capacity: 7 + 1
 - Empty Weight: 35 oz.



Street Deuce:
\$1299⁰⁰ MSRP



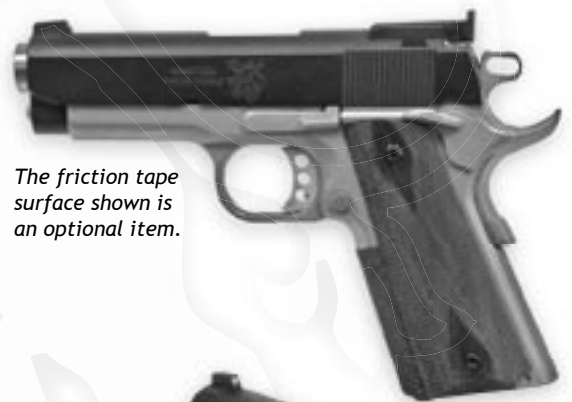
Street Deuce Specs:

- 5.2" Bull Barrel
- 7" Sight radius
- Capacity: 7 + 1
- Length: 8.75"
- Height: 5.5"
- Empty Weight: 38 oz.

The Street Deuce and the Journeyman are both custom made pistols from the Olympic Arms: Schuetzen Pistol Works. Each part is hand selected and fitted by expert pistolsmiths.



Journeyman:
\$1299⁰⁰ MSRP



The friction tape surface shown is an optional item.



Journeyman Specs:

- 4" Bull Barrel
- 6" Sight radius
- Capacity: 6 + 1
- Length: 7.75"
- Height: 5.5"
- Empty Weight: 35 oz.

Custom Services

Options For New SPW Pistols Only

<u>Item</u>	<u>MSRP</u>
Specialty Shop Hand Select	\$6000
<i>Fee applies to each special order SPW pistol. Every part is selected, inspected and finally fitted.</i>	
Special Serial Number	60
<i>Personalize your pistol with a variety of characters and numbers.</i>	
Front Serrations On Slide	72
<i>For 5" and 6" slides only.</i>	
Heinie Straight 8 Tritium Fixed Sights ...	150
Heinie Tritium Front Sight Only	78
Smith & Alexander Mainspring Housing, Checkered 20 LPI, Flat or Arched.....	40

Please contact our Customer Service Team and ask for the '1911 Specialty Shop' to get details and quotes for scheduling and cost of the custom work you may have in mind.

Options / Services For Some SPW Pistols And Most 1911s

Parts and Labor

<u>Item</u>	<u>MSRP</u>
D-Type 5" Bushingless Barrel	\$30000
D-Type 4" Bushingless Barrel and Recoil System	420
Match Barrel	210
National Match Barrel Bushing	90
New Extractor	78
<i>Shaped and tensioned.</i>	
Full Length Guide Rod and Cap	90
<i>Fitted to 6" slide.</i>	
High Ride Beavertail Grip Safety	102
Smith & Alexander Mainspring Housing / Mag Well	138
Ambi Thumb Safety	108
Large Button Mag Catch	54
Extended Mag Catch	48
Damascus 4" or 5" SlideStarting at	900
<i>Deposit required, please call.</i>	
Damascus 6" SlideStarting at	1020
<i>Deposit required, please call.</i>	

Sight Work (Does not include sight.)

Mill Slide for Dovetail Front	72
Please call to discuss details.	
Mill Slide For LPA, BoMar, Novak, or Heinie Rear	160
Tritium Night Sights.....	Please Call

Services That Vary Pistol To Pistol

(DLR \$50/hr, minimum charge \$40)
(MSRP \$60/hr, minimum charge \$48)

- Ramp and throat, spec chamber.
- Bevel mag well.
- Lower and widen ejection port.
- Carry bevel and finish.
- Serrate rear of slide.
- Refinish entire pistol or portions:
Matte satin finish.
Flat black parkerized (for carbon steel)
Blak-Tac Armour (frames / slides only)
- Evaluate 1911 pistol: detail strip, inspection of all parts, includes Rockwell hardness testing of key items.

Trigger Work

(DLR \$50/hr, plus parts)
(MSRP \$60/hr, plus parts)

Due to the variety of lockwork types and the disparate quality of parts in some current 1911 pistols, all trigger work is billed on a pistol-to-pistol basis. some 1911 trigger work requires only skill and time, others may require replacement of all component parts and fitting of new ones.

Slides / Top End Kits / NM Bull Barrels



Matchmaster 6" Slide Available in stainless steel or carbon steel.



Matchmaster 5" Slide Available in stainless steel or carbon steel.



Enforcer/Cohort 4" Slide Available in stainless steel or carbon steel. Not available with front serrations.

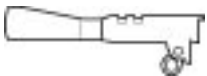
Code	Desc	MSRP
SAS-1A	5" slide, stainless steel ...	\$190.95
SAS-1B	5" slide, carbon steel	190.95
SAS-2A	4" slide, stainless steel ...	202.95
SAS-2B	4" slide, carbon steel	202.95
SAS-6A	6" slide, stainless steel ...	214.95
SAS-6B	6" slide, carbon steel	214.95

Slide features:

- LPA rear sight cut is standard on all slides.
- Front sight dovetail cut standard is .330" x .75" x 65 on all slides.
- Custom sight cuts or no sight cuts are available as special order.
- Front serrations available on all 5" and 6" slides.
- All special orders are products by the Schuetzen Pistol Works Specialty Shop.



Street Deuce 5" Barrel Modified cone on a bull barrel. Available in .45 ACP only.



Enforcer/Cohort/Journeyman 4" Barrel Available in .45 ACP only.

Code	Desc	MSRP
—	4" NM bull barrel	\$150.00
—	5" NM bull barrel	150.00

These barrels require fitting. Available through the Schuetzen Pistol Works Specialty Shop only.



Top End Kits These units include all parts but are unfitted. Available in various lengths and configurations. Parts included are bushing, slide stop, slide, national match barrel, one-piece recoil assembly, adjustable sight set, firing pin stop, firing pin, firing pin spring and extractor. *Pistolsmith fitting is required.*

Code	Desc	MSRP
SA100-5A	5" slide kit, stainless steel ...	\$359.00
SA100-5B	5" slide kit, carbon steel	359
SA100-4A	4" style slide kit, stainless steel.....	474
SA100-4B	4" style slide kit, carbon steel.....	474
SA100-6A	6" slide kit, stainless steel ...	383
SA100-6B	6" slide kit, carbon steel	383
SA100-5DA	5" D-type slide kit, stainless steel.....	419
SA100-5DB	5" D-type slide kit, carbon steel.....	419
+KS6	Insert kit, for 6" slide	202
+KS5	Insert kit, for 5" slide	178
+KSE	Insert kit, for 4" slide	238
+P	Parkerized parts	42

Insert kits include all parts for the specified length 1911 top end less the slide itself.

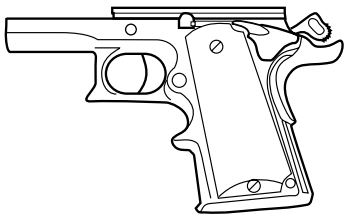
1911 Frames

Full Size Frames

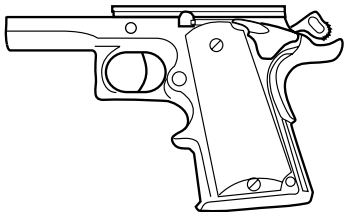
The same price for any naked 1911 frame from Olympic Arms.

Code	Desc	MSRP
	Model 1911 Naked Frame	\$13900
+KF	Insert kit, for frame	179
+P	Parkerized carbon steel frame and parts	42
+L	Loaded frame	42
	<i>(Plunger tube, ejector, grip screw bushings installed.)</i>	

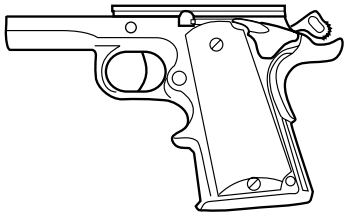
Enforcer Frames



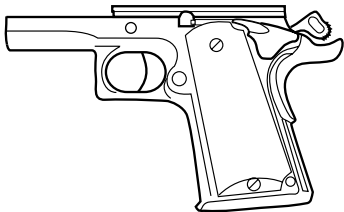
E1 Hooked trigger guard and finger groove front strap.
SAF-E1A Naked, stainless steel
SAF-E1B Naked, carbon steel



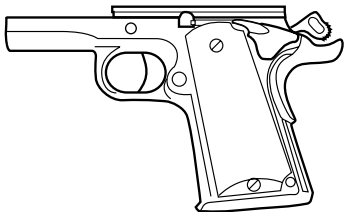
E2 Square trigger guard and finger groove front strap.
SAF-E2A Naked, stainless steel
SAF-E2B Naked, carbon steel



E3 Round trigger guard and finger groove front strap.
SAF-E3A Naked, stainless steel
SAF-E3B Naked, carbon steel



E4 Square trigger guard and straight front strap.
SAF-E4A Naked, stainless steel
SAF-E4B Naked, carbon steel



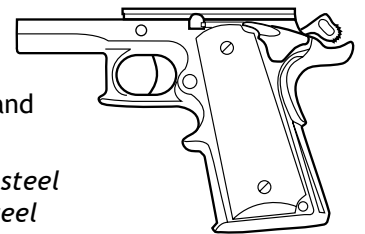
E5 Round trigger guard and straight front strap.
SAF-E5A Naked, stainless steel
SAF-E5B Naked, carbon steel



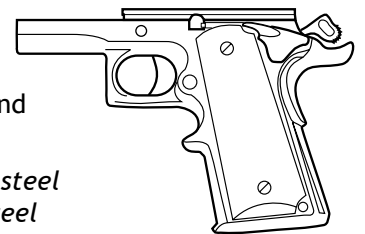
CRF1 Standard GI type frame with round trigger guard and straight front strap.
CRF1A Naked, stainless steel
CRF1B Naked, carbon steel



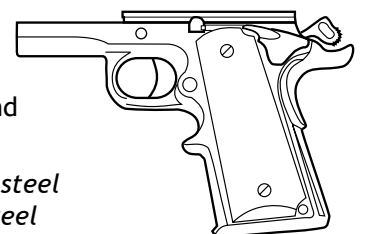
CRF2 Standard GI type frame with square trigger guard and straight front strap.
CRF2A Naked, stainless steel
CRF2B Naked, carbon steel



M1 Hooked trigger guard and finger groove front strap.
SAF-M1A Naked, stainless steel
SAF-M1B Naked, carbon steel

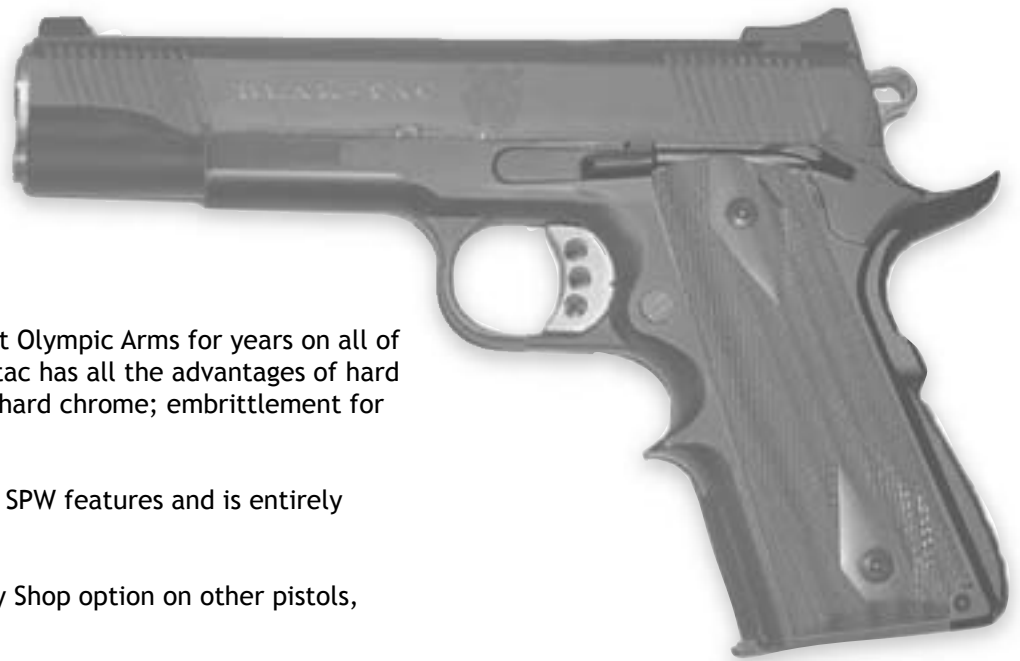


M2 Square trigger guard and finger groove front strap.
SAF-M2A Naked, stainless steel
SAF-M2B Naked, carbon steel



M3 Round trigger guard and finger groove front strap.
SAF-M3A Naked, stainless steel
SAF-M3B Naked, carbon steel

Blak-Tac: \$834⁰⁰ MSRP



The black-tac process has been used at Olympic Arms for years on all of our AR15/M16/M4 bolt carriers. Blak-tac has all the advantages of hard chrome but without the drawbacks of hard chrome; embrittlement for example.

This pistol includes all of the standard SPW features and is entirely treated with the blak-tac process.

Blak-tac is also available as a Specialty Shop option on other pistols, frames and slides.

Fast Action Safety



The Fast Action Safety System is a fire control mechanism that allows the pistol to be carried with a round in the chamber, hammer down and all safeties engaged (as shown). Press down on the cocking lever when ready to fire and the hammer snaps to a full cock position. No more need to have the hammer cocked when you've got a loaded round. Excellent for law enforcement, security, military and individual alike.

Available as a stand alone system which must be professionally installed, or you can have it fitted to any full size SPW pistol. The kit comes complete with the parts shown right, and an installation/instruction manual. The FAS system will work on all full size 1911 series 70 and series 80 pistols.

Code	Desc	DLR
FAS	Fast Action Safety	\$125 ⁰⁰
+FIT	Installation.....	75

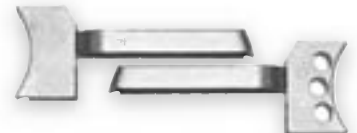
Please contact our Customer Service Team for details.



MM01 Stainless steel magazine for full size 1911 frames. Holds 7 rounds.

EEM01 Stainless steel magazine for Enforcer and officers model. Holds 6 rounds.

C4533A Standard aluminum 1911 trigger.



C4533V Adjustable auto-match 1911 trigger. From stainless steel, complete, includes hex head wrench.

SA52 Guide rod, 5".



1911 Parts

SA46 Extended thumb safety.
Specify stainless (A) or black (B).



SA50 Ambidextrous extended thumb safety. Specify stainless (A) or black (B).



SA55 Commander hammer.
Specify stainless (A) or black (B).



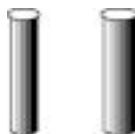
SA53 Extended mag catch. Length is 1/10" longer than standard.



C4551 Large mag catch button.
Specify stainless (A) or black (B).



HHP-1 Hardened hammer and sear pins. Sized for precise fit.



SA47 Extended slide stop.
Specify stainless (A) or black (B).



SA49 Safari beavertail grip safety.
Specify stainless (A) or black (B).



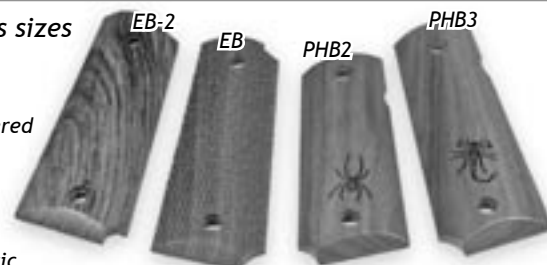
SA48 Hi-ride beavertail grip safety from Schuetzen Pistol Works. Specify stainless (A) or black (B).



AS-1A / AS-2A / AS-3A Adjustable sights. Rear sight available white dot or black serrated. Standard adjustable front sight.



Grips Various sizes and styles.



EB Fully checkered wood grip.

EB Double diamond checkered grips. From exotic wood and exclusive for Olympic Arms.

PHB2 Smooth finish wood with laser etched black widow. For Olympic Arms Enforcer model only.

PHB3 Smooth finish wood with laser etched scorpion. Fits full-sized 1911 pistols.

SS01 Allen head grip screws. Includes wrench. Specify stainless (A) or black (B).



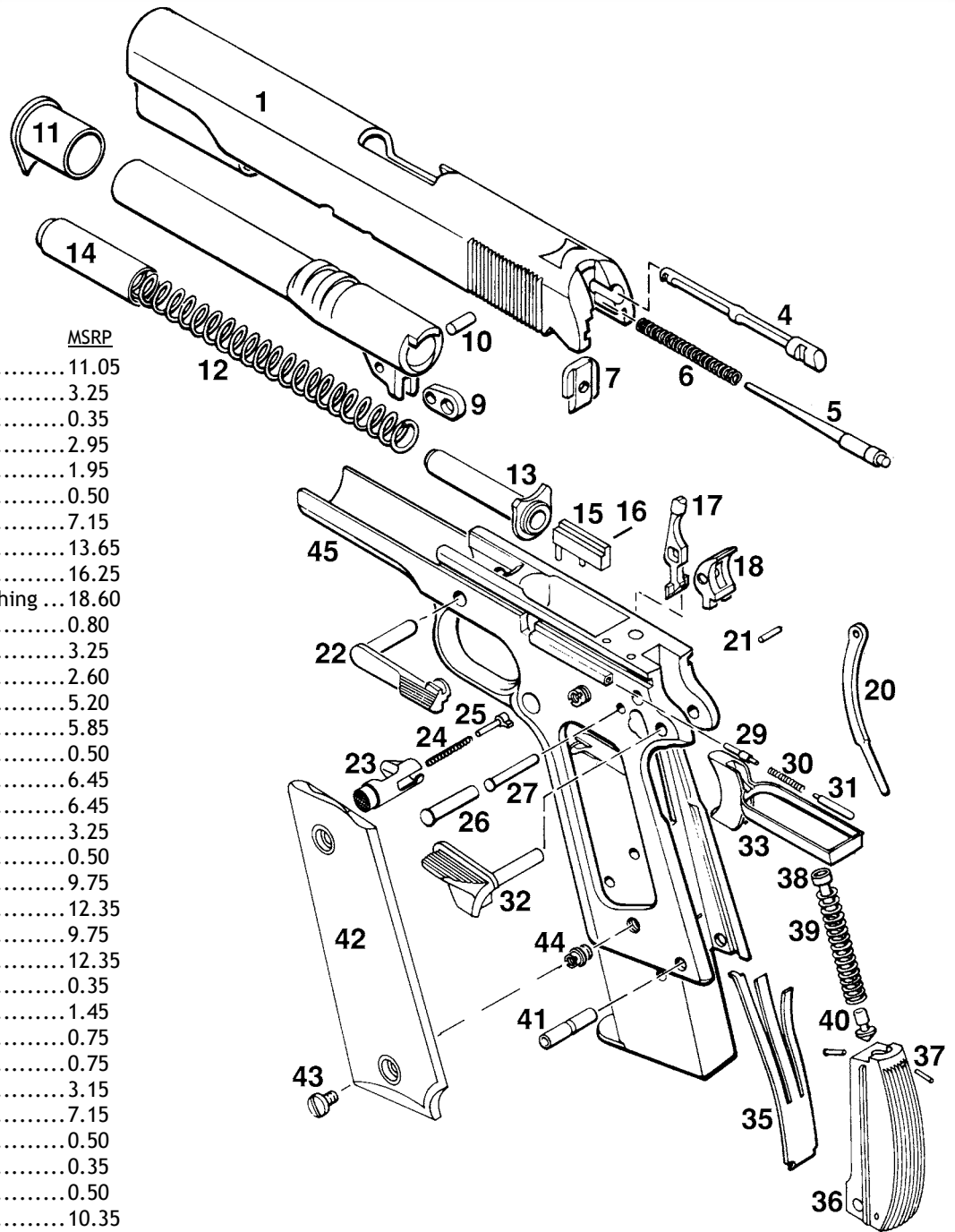
Code	Desc	MSRP
AS-1A	Rear sight, white dot	\$50.00
AS-2A	Rear sight, black serrated	50
AS-3A	Front sight.....	8.50
C4533A	Aluminum trigger.....	11.95
C4533V	Match trigger, stainless steel	19.95
C4536	Mainspring housing, gov't.....	30
C4536B	Mainspring housing, Enforcer.....	48
C4551	Large mag catch button.....	16.95
C56SA	Mainspring housing, S&A	42
+ARCH	Arched option, for C56SA.....	N/C
+FLAT	Flat option, for C56SA.....	N/C
EB	Grip, full checkered	15.25
EB-2	Grip, double diamond checkered...	29
EEM01	Magazine, 6 round for Enforcer	29
HHP-1	Hardened pins	8.50
MM01	Magazine, 7 round for full size.....	29
PHB2	Grip, laser etched for Enforcer	30
PHB3	Grip, laser etched for full size	30
SA01-A	Grip screw, hex head, stainless	5.50
SA01-B	Grip screw, hex head, black.....	6.50
SA46	Extended thumb safety	13
SA47	Extended slide stop	13
SA48	Hi-ride beavertail grip safety	20
SA49	Safari beavertail grip safety.....	10.50
SA50	Extended ambi safety	23.95
SA52	Guide rod, 5"	19.95
SA53	Extended mag catch	11.50
SA55	Commander hammer	15.95

Finish option (when applicable):

+A	Stainless	N/C
+B	Black	N/C

1911 Replacement Parts

Code	Item Desc	MSRP
C4504	Extractor.....	11.05
C4505	Firing Pin.....	3.25
C4506	Firing Pin Spring	0.35
C4507	Firing Pin Stop	2.95
C4509	Barrel Link - Black.....	1.95
C4510	Barrel Link Pin	0.50
C4511A	Barrel Bushing - Black	7.15
C4511B	National Match Bushing.....	13.65
C4511C	Barrel Bushing - Stainless	16.25
C4511D	Stainless National Match Bushing ...	18.60
C4512	Recoil Spring	0.80
C4513	Recoil Spring Guide - Gov't.	3.25
C4514A	Recoil Spring Cap - Black.....	2.60
C4514B	Recoil Spring Cap - Stainless.....	5.20
C4515	Ejector - Gov't.....	5.85
C4516	Ejector Pin.....	0.50
C4517	Disconnecter	6.45
C4518	Sear.....	6.45
C4520	Hammer Strut.....	3.25
C4521	Hammer Strut Pin	0.50
C4522A	Slide Stop - Gov't	9.75
C4522B	Slide Stop Stainless/Gov't	12.35
C4523A	Magazine Catch - Black.....	9.75
C4523B	Magazine Catch - Stainless.....	12.35
C4524	Magazine Catch Spring.....	0.35
C4525	Magazine Catch Lock.....	1.45
C4526	Hammer Pin	0.75
C4527	Sear Pin	0.75
C4528A	Plunger Tube - Black	3.15
C4528B	Plunger Tube - Stainless.....	7.15
C4529	Slide Stop Plunger.....	0.50
C4530	Plunger Spring	0.35
C4531	Safety Plunger	0.50
C4532A	Thumb Safety - Black	10.35
C4532B	Thumb Safety - Stainless	14.25
C4533A	Aluminum Trigger.....	11.95
C4533V	Adjustable Match Trigger.....	13.00
C4535	Sear Spring	2.30
C4536A	Mainspring Housing Flat - Black	16.20
C4537	Mainspring Cap Pin	0.50
C4538	Mainspring Cap.....	0.45
C4539	Mainspring	0.35
C4540	Mainspring Retainer.....	0.50
C4541	Mainspring Housing Retainer Pin	0.50
C4543	Grip Screw - Black.....	0.50
C4543A	Grip Screw - Stainless	1.10
C4544	Grip Screw Escutcheon - Black	0.50
C4544A	Grip Screw Escutcheon - Stainless ..	1.10



The last two digits of the part number refer to the number on the schematic.

If you cannot locate the part you need, contact our Customer Service Team for assistance.

1911 Pistol Barrels

Olympic Arms is truly one of the world's premier barrel manufacturers. Whether AR15/M16 or pistol barrels, our quality is difficult to match. Every pistol barrel is made from 416 stainless steel bar stock and is machined by Olympic Arms. Our barrels are never built from barrel blanks or third part materials. Over the years we have produced OEM barrels for many other brand name manufacturers, including Springfield Armory, Volquartzen, Wilson and Caspian.

Not all barrels and/or configurations are in stock.

Pistol Barrels:

\$114⁰⁰ EACH DLR

Add \$24⁰⁰ For .357 SIG.

	1911	Glock															Browning HP	Sig Sauer					Beretta/T		H & K				
		17	19	20	21	22	23	24	26	27	30	29	31	32	34	35		220	226	228	229	239	92	96	USP-9	USP-40	USP-45	HKC-9	HKC-45
45 ACP	x				x						x						x									x			
9mm	x	x	x			x	x	x	x	x			x	x	x	x		x	x	x	x	x	x	x			x		
38 Super	x																												
357 SIG	x					x	x	x		x			x	x		x			x	x		x	x		x				
40 S&W	x			x		x	x	x		x			x	x		x			x	x		x	x		x				
10mm	x			x								x																	
Extra Length	x	x		x	x	x	x	x	x			x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	

Ultramag Barreled Actions & Custom Rifles

BBK-01 The BBK Ultramag action is the starting point for some of the world's finest quality safari grade rifles made today. Large enough to chamber up to the .505 Gibbs cartridges and strong enough for more. Our actions have been used to take down dangerous game all over the world. Constructed from high quality 4140 Chromemoly Steel casting and standard with a three position Winchester® style safety, positive claw extractors, and a controlled round feed bolt system. All making this one of the most reliable and safest actions every made. *Available as actions only in the white or as assembled barreled actions in various calibers. Please call our Customer Service Team for details.*

Bolt Face



Trigger

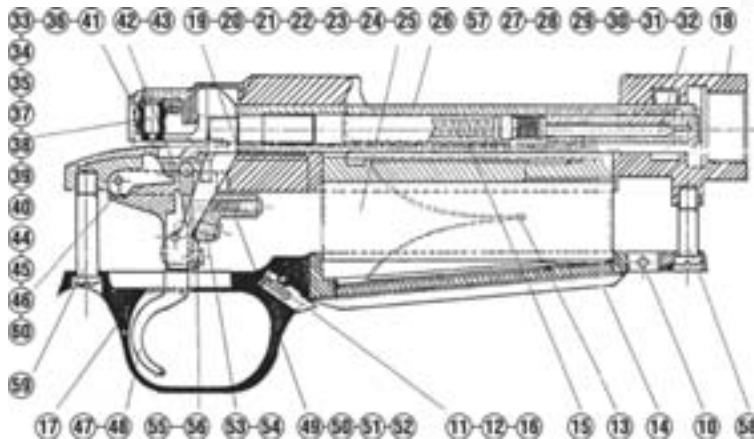


BBK-01:
\$594⁰⁰ MSRP

Barreled Actions Start At:
\$954⁰⁰ MSRP

Ultramag Features:

- Three Position Winchester® Style Safety
- Fully Adjustable Timney Trigger
- Mauser Claw Extractor
- C Internal Ring
- Controlled Round Feeding
- Uncut Double Square Bridge
- Bolt Face Cut To .532"
- Receiver From 4140 Chromemoly Steel
- Barrel Thread Of 1.10" x 12 TPI
- Magazine Capacity Of Six Rounds .375 H&H
- Magazine Length Of 3.85"



Code	Item Description	DLR
BM-1018	Receiver body.....	18.50
BM-1019	Arm, sight.....	4.70
BM-1020	Spring, bolt stop.....	4.70
BM-1021	Spring, bolt stop.....	1.10
BM-1022	Spring, bolt stop.....	1.25
BM-1023	Spring, bolt stop.....	16.50
BM-1024	Spring, bolt stop.....	2.50
BM-1025	Spring, bolt stop.....	1.10
BM-1026	Spring, bolt stop.....	2.50
BM-1027	Spring, bolt stop.....	1.25
BM-1028	Spring, bolt stop.....	0.90
BM-1029	Spring, bolt stop.....	1.25
BM-1030	Spring, bolt stop.....	7.50
BM-1031	Spring, bolt stop.....	32.50
BM-1032	Spring, bolt stop.....	8.50
BM-1033	Spring, bolt stop.....	6.50
BM-1034	Spring, bolt stop.....	48.50
BM-1035	Spring, bolt stop.....	7.50
BM-1036	Spring, bolt stop.....	22.50
BM-1037	Spring, bolt stop.....	32.50
BM-1038	Spring, bolt stop.....	6.50
BM-1039	Spring, bolt stop.....	4.50
BM-1040	Spring, bolt stop.....	6.50
BM-1041	Spring, bolt stop.....	42.50
BM-1042	Spring, bolt stop.....	12.50
BM-1043	Spring, bolt stop.....	12.50
BM-1044	Spring, bolt stop.....	0.90
BM-1045	Spring, bolt stop.....	1.00
BM-1046	Spring, bolt stop.....	1.25
BM-1047	Spring, bolt stop.....	4.50
BM-1048	Spring, bolt stop.....	4.50
BM-1049	Spring, bolt stop.....	1.25
BM-1050	Spring, bolt stop.....	45.00
BM-1051	Spring, bolt stop.....	2.50

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Available as 16" stainless steel
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Includes 30 round magazine.

Starting at \$844 MSRP

*Featuring magazines from C Products LLC and also available as
upper receiver conversion assemblies. See page 16 for details.*



K68

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