

USFA



Hand Crafted Fire Arms



UNITED STATES FIRE ARMS MFG. CO.

Hartford, Connecticut, USA



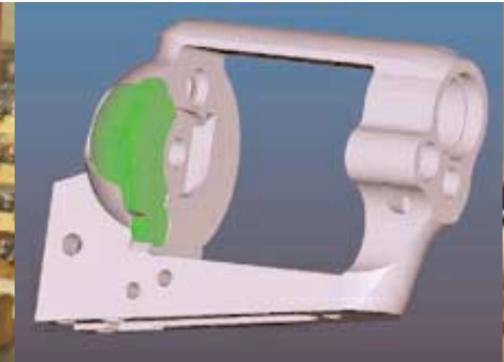
The new USFA manufacturing facility in Hartford.



THE WORLD OF USFA



U. S. F. A . Mfg. Co. * Hartford, CT * USA



"Welcome to United States Fire Arms. All of our firearms are handcrafted, historically accurate re-creations that reflect the craftsmanship and quality of the firearms once made under the "Blue Dome."

Douglas F. Donnelly
President, U.S. Fire Arms Mfg. Co.

When customers tour the factory they are often struck by the simplicity of our tools. Our workers have some of the finest most complicated machines ever invented and the latest in software to power them. But Today - as it was so long ago - the real ingenuity resides in their skill as craftsmen - with their own two hands. Of course our modern CNC milling and lathe machines are highly useful, but the individual hands that work each part with such care and purpose can never be replaced by the smartest machine.

The ability to create with one's hands is fast becoming a rarity in today's world. Here, as it must have been 100 years ago, we accept

some measure of both. As we enter a new millennium we can look back and see that no matter what industry or how complicated the task, it all begins and ends with skilled hands. The combination of technology and handcraft is the foundation of USFA's focus of continuous improvement and a World Class experience for those who appreciate quality. We are the only Gun Company in Hartford, USFA products are 100% American Made.

Enjoy your tour of The World of U.S Fire Arms. In these pages you will experience what is possible when you put into action real creativity and a respect for history.

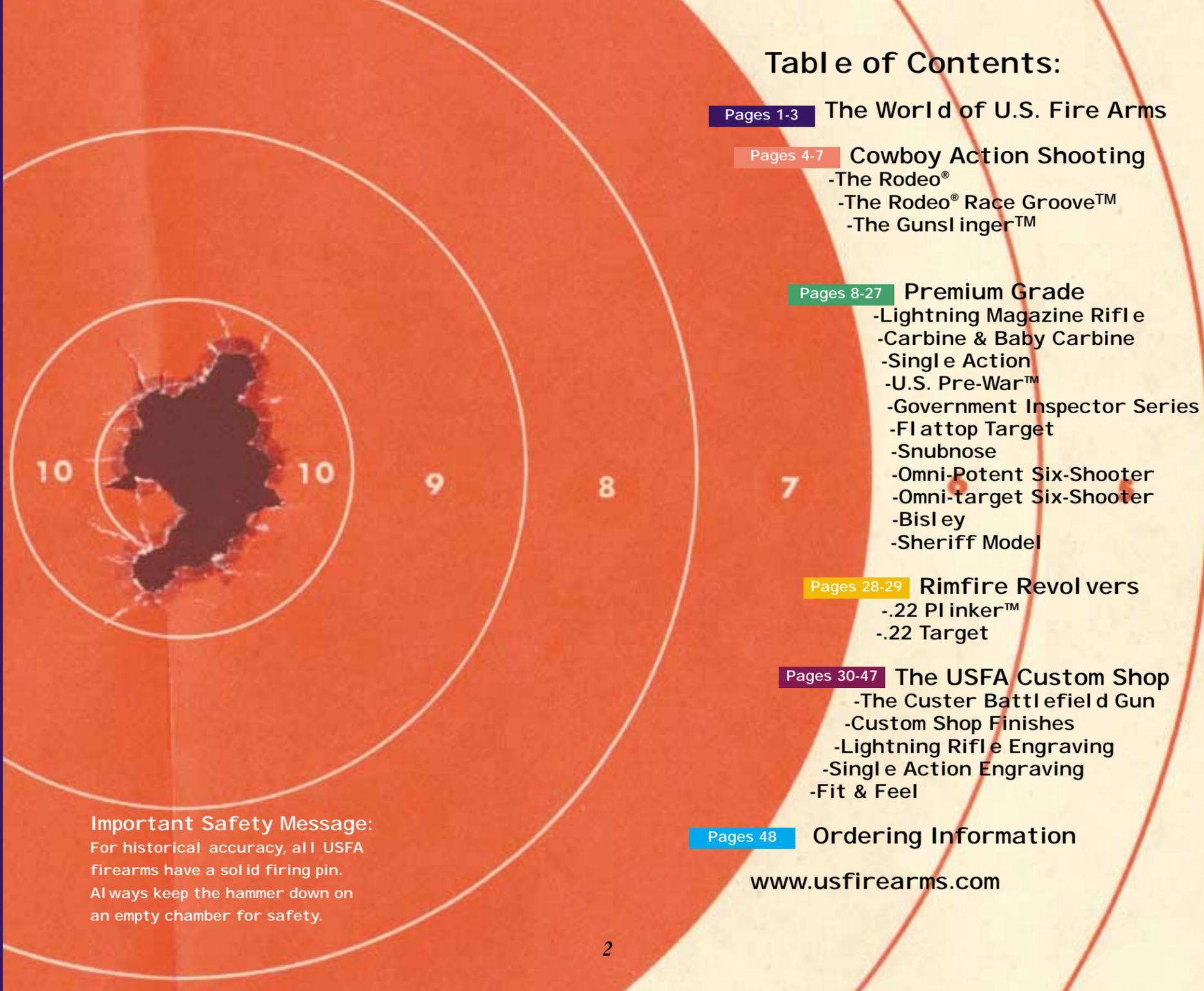


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www.usfirearms.com

Important Safety Message:

For historical accuracy, all USFA firearms have a solid firing pin. Always keep the hammer down on an empty chamber for safety.

THE WORLD OF USFA



U. S. F. A . Mfg. Co. * Hartford, CT * USA

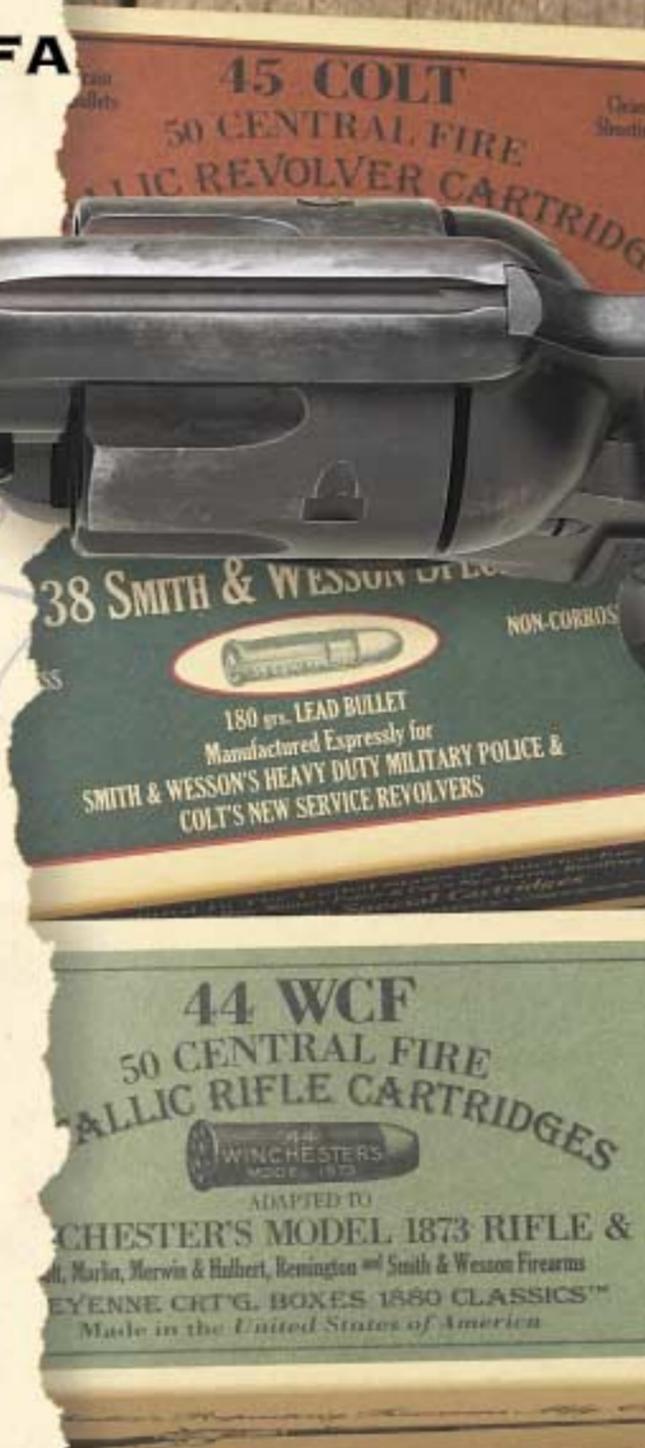


Douglas F. Donnelly

Today, the Myth of the Cowboy is the strongest multi-cultural force in the world. From Asia to Europe, the cowboy and his most famous Six Gun continue to give testament to those traditional values of responsibility and sacrifice; an overwhelming confidence and faith that one man alone can triumph. . . and because he does succeed, the avenues of Democracy remain open for us all with an understanding about Freedom that is uniquely American."

*Douglas F. Donnelly
President
U.S. Fire Arms Mfg. Co.*

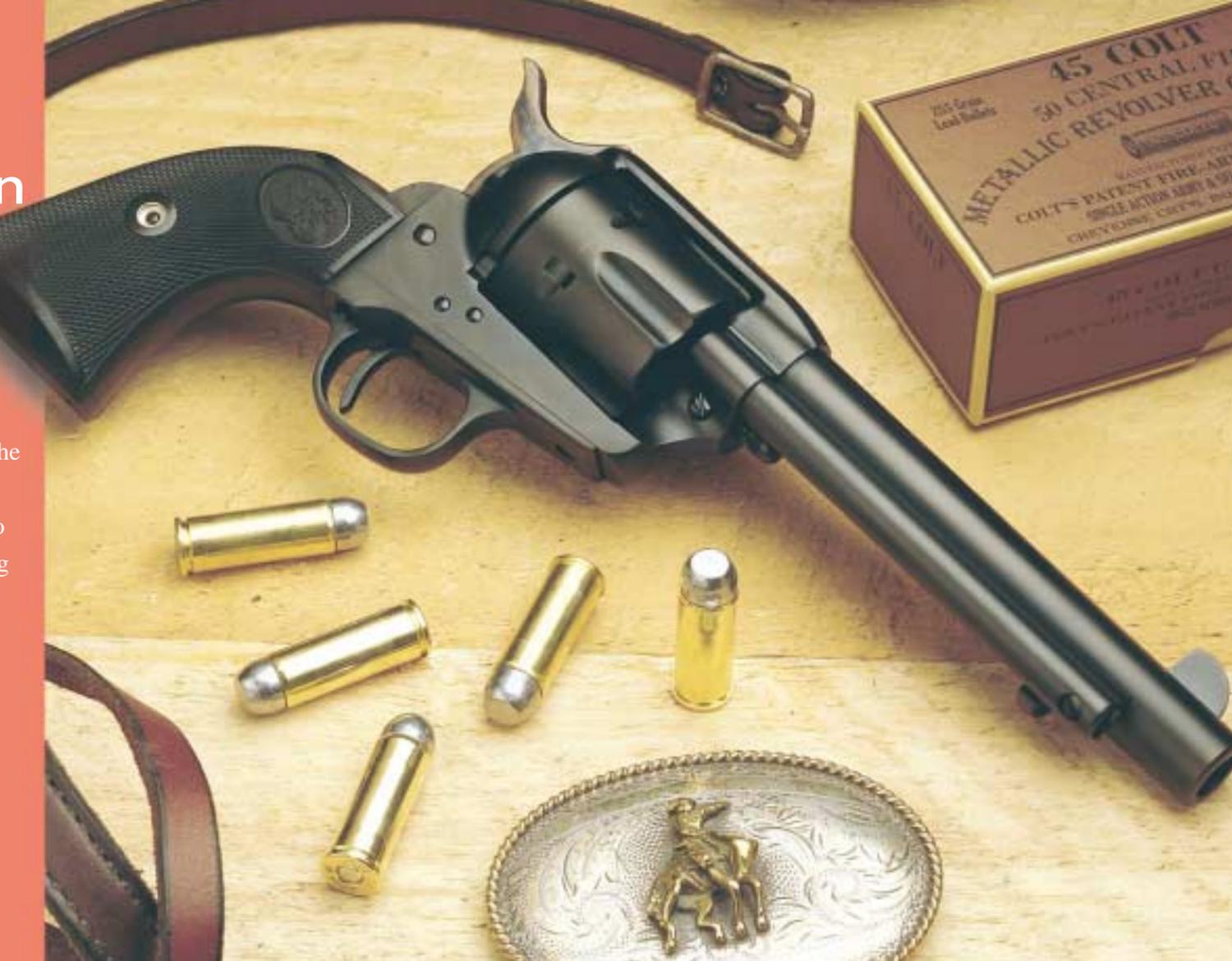
Doug in the new factory office with two of his favorites, a 7 1/2" engraved single action and the New USFA Lightning rifle. He became one of the earliest SASS Members #2810, with the determination to continue an American legacy. Cowboy Artist, Joe Beeler's sculpture, "Survivor" represents the traditional values of America.



Ride into the World of Cowboy Action Shooting with The Rodeo!

Rodeo® rides into the USFA product line to meet the demand of the SASS enthusiast. The Rodeo is an affordable, made in U.S.A. entry into the world of cowboy shooting, giving SASS shooters a choice of a 100% American made product.

USFA builds guns up to a level of quality unsurpassed by any other maker - foreign or domestic. Using modern manufacturing techniques pioneered here at USFA, all of our parts are 100% American made. For those just getting into the sport and looking for just the right start, it's the most historically accurate, best made example of the old Colt Single Action.



The Sixth Round.™ or "5 beans in the wheel"

Your selection of this Fine Fire Arm demonstrates your ability to identify the Best and Finest. Won't you please also demonstrate your good common sense by leaving your hammer down on an Empty Chamber? That's Right! Only Load 5 Bullets. And remember to Engage the Safety-Notch! After all, it's the enjoyment of shooting safely that gives all of us the chance to shoot again. As the Old Timers used to say,

'Only put 5 beans in the wheel.' Thanks, Partner. and Good Shooting!

THE COWBOY ACTION RODEO®



U. S. F. A . Mfg. Co. * Hartford, CT * USA

The design of the Rodeo® was forged by history. It is handcrafted with our Cowboy Action Matte Blue™, a special glare-reducing finish. The balance is perfect. Reliability, unquestioned. Experience the benefit of fully machined bar stock parts, properly tempered springs and a hand built action in that first pull of the trigger.

Rodeo's easy to acquire sight picture is yours as you sight down a wide rear notch and square front blade with our special glare-reducing finish; cowboy shooting in bright sunlight is no problem. The Cowboy Action Rodeo is available in .45 Colt, .44 WCF or .38 Special, with 4-3/4", 5-1/2" or 7-1/2"

barrel. "US" hard rubber grips are standard.



Rodeo® ~ Specifications

Calibers:	Barrel Lengths:
.45 Colt	4-3/4"
.44 WCF	5-1/2"
.44 Special	7-1/2"
.38 Special	

Frame Style: Cross-Pin
 Finish: Cowboy Action Matte Blue™ with standard white sided hammer and US Hard Rubber Stocks
 Sights: Square Notch Rear, Square Front Blade
 Upgrade to a color case hammer (shown above)

Fastest gun in the West?-



Shown here is the Race Groove™ Competition Package. Extra long approaches guarantee lock-up. The Race Groove Package includes an action job and & official test target. You get the surest timing on the market with our famous tight lock-work, giving you the edge in competition. Available only on the USFA Rodeo.

If these guns could talk...

Collectors seldom come by guns like these. Discovered in an attic or an old barn, a piece of history like this would be a rare find today.

The Gunslinger™ is a new model with an old character. Like a favorite pair of well worn boots, Gunslinger gives you the feel of an old friend. Featuring an aged patina which has the look of a 150 year old original, the Gunslinger is your instant heirloom.

The USFA Gunslinger, this is your great-great-grandfather's gun. Inherit yours today!



THE GUNSLINGER™



U. S. F. A . Mfg. Co. * Hartford, CT * USA



USFA's new Gunslinger™ features a genuine "browning" or patina process that gets better with use. This is not a wipe on/off finish, but a process that involves the development of multiple patina layers, each building on the next, aging the surface without pitting the metal. The internal mechanism of the gun is left untouched by this USFA developed process. Age and use will only enhance the character of this gun. The USFA Gunslinger - this is your great-great-grandfather's gun. Inherit yours today!



Gunslinger shown above with 5-1/2" barrel and Cross Pin Frame.

Gunslinger shown at left with 4-3/4" barrel and Black Powder Frame.



Gunslinger shown above with 7-1/2" barrel, Cross Pin frame and "aged" Ivory grips.

Gunslinger™~ Specifications

Calibers: .45 Colt, .44 Special, .44 WCF, .38 Special, .38 WCF, .32 WCF

Barrel Lengths: 4-3/4", 5-1/2", 7-1/2"

Frame Style: Cross-Pin standard, Black Powder Frame Extra

Finish: Cowboy Action "Aged Bluing™" with US Hard Rubber Stocks

Sights: Square Notch Rear, Square Front Blade

Optional Extras Include: Engraving, Ivory or Wood Stocks





USFA Premium Grades. The name says it all.

PREMIUM GRADES



U. S. F. A . Mfg. Co. * Hartford, CT * USA

Attention to every detail. . . For those who demand only the finest in their shooting lives. The experienced sportsman and collector appreciate details of construction and the steps necessary to produce the most historic, most authentic revolvers and rifles today.

Every gun is an original piece of work based on a traditional design. The use of high-grade steel together with the most advanced machine tools results in closer tolerances, hence a better fit. All components are produced in the Hartford facility, then hand-assembled and finished.

The integration of technical and human resources results in something more than a mere reproduction or high quality replica. Each gun is an original piece of work based on a traditional design. Equally important, the gun is more reliable and far more accurate than its historical predecessor.

USFA Premium Grade Lightning Rifles and Single Action Revolvers are next on your tour.



This strange object, at left, is a pallet- part of USFA's automated work holding technique. It weighs in excess of 500 lbs. More than 70 pallets are processed each day. USFA's Milling, Lathe & EDM Departments are the cornerstone of our 100% American made products.

USFA is known the world over for its quality approach in every aspect of gun building. Handwork is no exception. Although fine machining is critical - the handwork process can "make or break" a product's life. No corners are cut in our effort to deliver quality in each product we make.

When "Lightning Strikes" . . .
 Make sure it's your gun behind the score!

THE LIGHTNING MAGAZINE RIFLE



U. S. F. A. Mfg. Co. * Hartford, CT * USA



Standard Grade Lightning Magazine Rifles ~ Specifications

Caliber: .45 Colt .44 WCF .38 WCF	Barrel Style: Octagonal 26" Round 26"	Stock-Style: Standard Crescent Butt & Forend Stock-Wood: Standard Grade American Walnut	Standard Finish: High Polish Dome Blue Frame - Bordered Forend, Tru-Oil Finish Hand Polished Dome Blue Barrel
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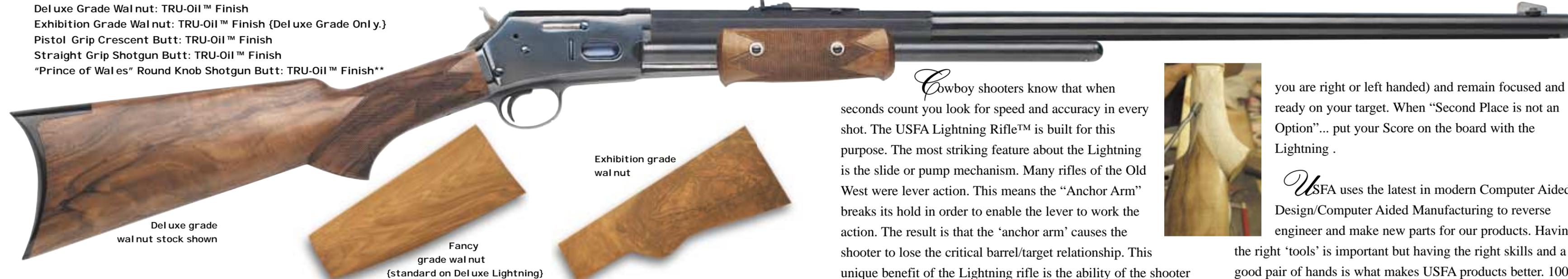
In the picture at left a Lightning Rifle is being worked at the rifle benches. Hand filing of frames, barrels and stocks all done by a skilled hand. Achieving the right final contours, smooth actions, and finishes are the hallmark of USFA Premium Grades.

Lightning Magazine Rifle Options

- Half Round 26"*, Full Nickel or Nickel Frame and Dome Blue Barrel *
- Forend: Checkered, 1/2 Schnable
- Deluxe Grade Walnut: TRU-Oil™ Finish
- Exhibition Grade Walnut: TRU-Oil™ Finish {Deluxe Grade Only.}
- Pistol Grip Crescent Butt: TRU-Oil™ Finish
- Straight Grip Shotgun Butt: TRU-Oil™ Finish
- "Prince of Wales" Round Knob Shotgun Butt: TRU-Oil™ Finish**



Exhibition wal nut Shotgun Butt



Deluxe grade wal nut stock shown

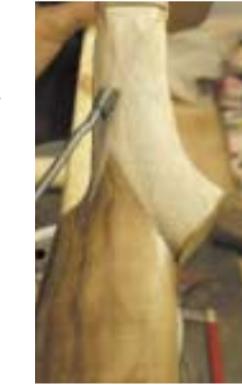


Fancy grade wal nut {standard on Deluxe Lightning}



Exhibition grade wal nut

Cowboy shooters know that when seconds count you look for speed and accuracy in every shot. The USFA Lightning Rifle™ is built for this purpose. The most striking feature about the Lightning is the slide or pump mechanism. Many rifles of the Old West were lever action. This means the "Anchor Arm" breaks its hold in order to enable the lever to work the action. The result is that the 'anchor arm' causes the shooter to lose the critical barrel/target relationship. This unique benefit of the Lightning rifle is the ability of the shooter to never lose that critical "anchor arm" (regardless of whether



you are right or left handed) and remain focused and ready on your target. When "Second Place is not an Option"... put your Score on the board with the Lightning .

USFA uses the latest in modern Computer Aided Design/Computer Aided Manufacturing to reverse engineer and make new parts for our products. Having

the right 'tools' is important but having the right skills and a good pair of hands is what makes USFA products better. 100% Made in America. Why buy anything else?

*See USFA Price Guide for more Optional Upgrades.
 **See page 38 for this option on the Deluxe Lightning.

The Latest in Off-Road Technology

THE LIGHTNING MAGAZINE CARBINE



U. S. F. A . Mfg. Co. * Hartford, CT * USA



Standard Grade Lightning Carbine - Specifications

Finish: High Polish Dome Blue Frame, Hand Polished Dome Blue Barrel
 Calibers: .45 Colt, .44 WCF, .38 WCF
 Barrel Length: 20" Round
 Stock Style: Standard Grade American Walnut Carbine Butt - Oil Finish
 Forend: Standard Carbine Forend - Bordered
 Action Type & Magazine Capacity: Slide Action, 12 cartridges
 Sights: Folding Carbine Rear, Post Front
 Optional extra: Full Nickel or Nickel Frame and Blue Barrel
 Optional Upgrades:
 Ivory Forend -Smooth or Checkered
 Engraving & Fancy Gold & Nickel Plating
 Fancy Grade Walnut - Oil or TRU-Oil™

Shown at left is the Trapper Lightning Carbine 16" barrel and checkered forend upgrade

Special Baby Carbine - Specifications

Finish: High Polish Dome Blue Frame, Hand Polished Dome Blue Barrel
 Calibers: .45 Colt, .44 WCF, .38 WCF
 Barrel Length: 20" Special Round Taper
 Stock Style: Standard Grade American Walnut Carbine Butt - Oil Finish
 Forend: Lightweight Carbine Forend - with Border Line
 Action Type & Magazine Capacity: Slide Action, 12 cartridges
 Sights: Folding Carbine Rear, Post Front
 Optional extra: Full Nickel or Nickel Frame and Blue Barrel
 Optional Upgrades:
 Ivory Forend -Smooth or Checkered
 Engraving & Fancy Gold & Nickel Plating
 Exhibition Grade Walnut - Oil or TRU-Oil™ Finish



The Premium Grade Lightning Carbine and Special Baby Carbine. Made with the shorter 20 inch barrel, the Lightning Carbines are easily packed into a hunting camp, on trail rides on horseback or out in the Florida mangrove.

Loading the Lightning with your favorite cartridge is safe and easy too. The Lightning loads with action open for safety - *no loaded chamber*. After loading, the rifle is then charged by racking the slide and bringing one cartridge up from the seamless magazine tube under the barrel. The Rifle is ready to fire. Practice Safe Gun Handling Skills.

The Special Baby Carbine is a Lightweight version of the Standard Carbine. A lightweight forend and special taper barrel make the Baby Carbine a sought after model in historic terms and a quick lightweight rifle for today's Sportsman.

Perfect for Boar Hunting or Florida Gators. The short stroke action with light weight and knockdown power of 12 of your favorite 44 rounds . . . Now were talking *Off - the - Map*.

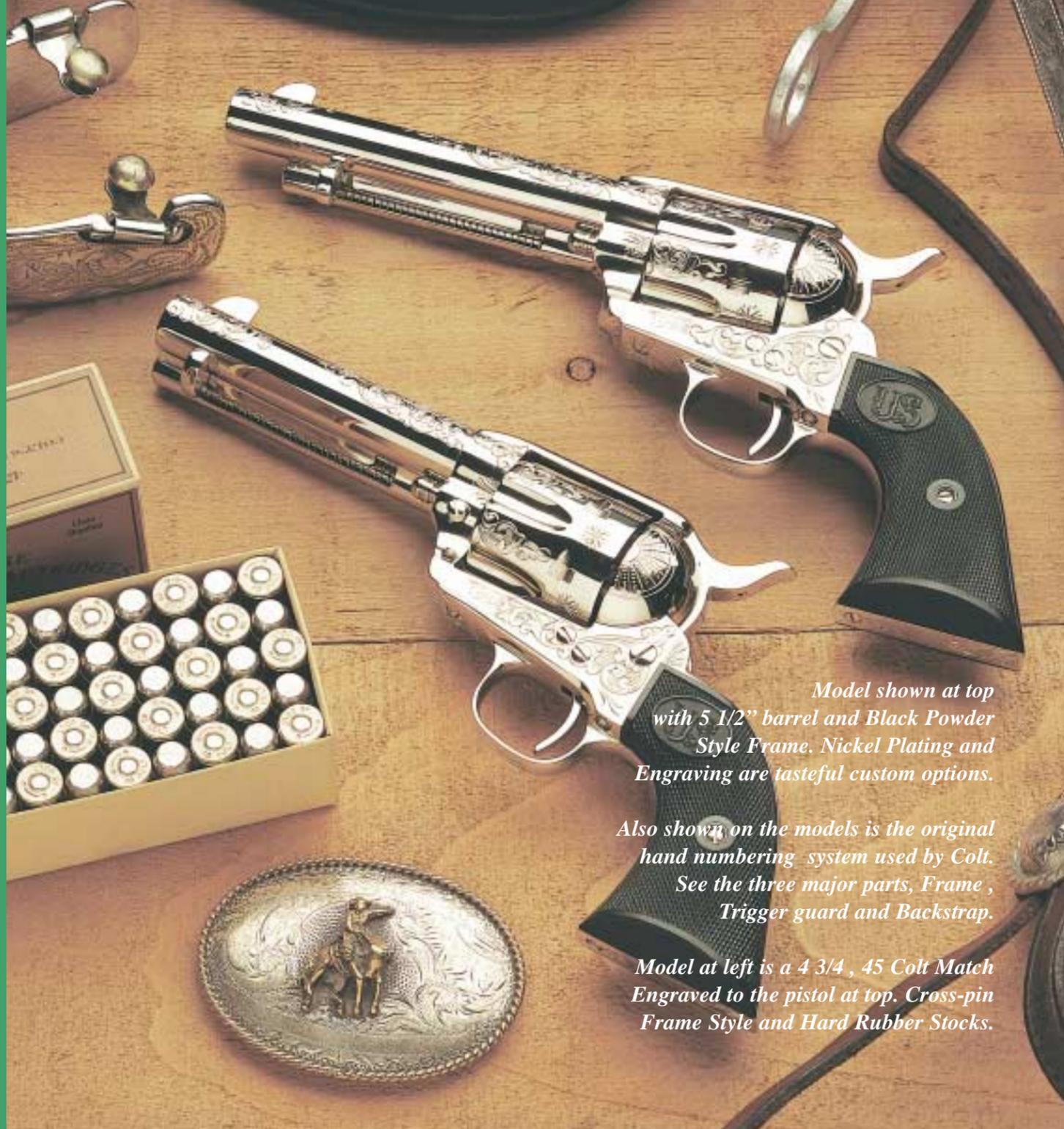
Safety Message & Production Note:

The USFA Lightning follows the same manufacturing details as the Original Colt Lightning once made "Under the Dome" here in Hartford. Though Slam-Firing [squeezing the trigger while functioning the slide to fire the gun] was thought of as a positive feature advertised by Colt 100 years ago. It is not recommended, or warranted for safety reasons. Please practice good gun handling skills and common sense when handling any firearm.

William B. Mason was the Inventor of Colt's Single Action

This amazing fact was found in the archive "under the Blue Dome" in Patent # 158,957. USFA maintains the Douglas F. Donnelly collection, the largest Colt Archive of original documents which contain the original Ledger Books of the Founding of Sam Colt's company in 1855. The entire Civil War history including shipments to the U.S. Government, detailed production history and a manufacturing and engineering archive allows us to look back into history.

USFA is the only gun maker in Hartford. We made a commitment to build fire arms "under the Blue Dome" in Colt's original factory. That commitment carries through in our effort to continue to produce here in Hartford - the best, most genuine, most historically accurate fire arms in the world.



Model shown at top with 5 1/2" barrel and Black Powder Style Frame. Nickel Plating and Engraving are tasteful custom options.

Also shown on the models is the original hand numbering system used by Colt. See the three major parts, Frame, Trigger guard and Backstrap.

Model at left is a 4 3/4, 45 Colt Match Engraved to the pistol at top. Cross-pin Frame Style and Hard Rubber Stocks.

THE SINGLE ACTION REVOLVER



U. S. F. A . Mfg. Co. * Hartford, CT * USA

We build each Single Action to your specifications. Choose from seven calibers. Three barrel lengths - 4-3/4", 5-1/2", 7-1/2" - with ejector. For Sheriff Models made with Special Ejectorless Frames please see page 27.

The Single Action features an Old Armory Bone Case™ and Dome Blue™ finish. A wide choice of grips are available. "US" hard rubber grips standard. (See page 47 for grips)



Model shown with 5 1/2" barrel and Black Powder Style Frame. This is the original frame style made from 1873 to 1892. After 1892 Colt's used a Transverse Latch or "Cross-Pin" to secure the Cylinder Pin as shown below. This change occurred around Serial Number 144000.

The Single Action ~ Specifications

Caliber:	Barrel Length:
.45 Colt	4-3/4"
.45 ACP (cylinder)	5-1/2"
.44 Special	7-1/2"
.44 WCF	
.44 Colt {See US Pre-War™}	
.41 Colt {See US Pre-War™}	
.38 Special	
.38 WCF	
.32 WCF	
.22 L.R. / .22 Mag. {See USFA Plinker™ & USFA Target™}	



Model shown with 7 1/2" barrel and Cross-Pin Style Frame. Used from 1892 to 1941 this style allowed for removal of the cylinder pin without tools. Note correct period cylinder bevels and large high sweep of the hand checkered hammer.

Rare models were known to have been ordered with long fluted cylinder.

The Single Action ~ Specifications

Frame Style: Cross-Pin or Black Powder Frame {Screw holds Cylinder Pin}
 Stocks: US Hard Rubber
 Sights: Square Notch Rear, Square Front Blade
 Finish: Old Armory Bone Case™ & Dome Blue™
 Optional extras Include: Engraving Fancy Gold & Nickel Plating or Tru-Ivory™ Stocks

See the USFA Pricing Guide for a complete list of details.
 For a Choice of Black powder frame and "V" Notch Sights see the US Pre-War™

Were you born 100 years too Late?

The US Pre-War™ re-creates guns built at Colt's Armory between 1873-1941 before WWII. This is the end of 1st Generation Production "under the blue Dome," the last serial number was 357,859.

USFA brings back to life some forgotten knowledge that makes the US Pre-War™ the Best of the Best. With certain options you can re-create an original gun from history or your personal collection - even down to the serial number as many of our customers have done. Retire your old Colt and commission USFA to build a replacement. A Historical Letter is available to document your gun.

Rest assured that every effort will be used in our full capacity to provide you with the best, most historic experience possible for you and your fine gun.



Model Shown above was made in The Old Armory Custom Shop. For Engraving and Special Options like Fancy Wood Stocks, Please see the Custom Shop Section on page 47.

THE US PRE-WAR



U. S. F. A . Mfg. Co. * Hartford, CT * USA

The US Pre-War™ offers an Old Armory Bone Case™ and Armory Blue™ finish, re-creating the classic gun made at the Colt Armory during 1st Generation production. The US Pre-War features the correct use of assembly number in hidden places and an original serial number from 1st Generation production. You can choose to replicate an original SAA in your collection! Original Colt SAA caliber offerings and unique polish techniques re-created by USFA to build these fine heirlooms showcase the work of our Armory Workmen.



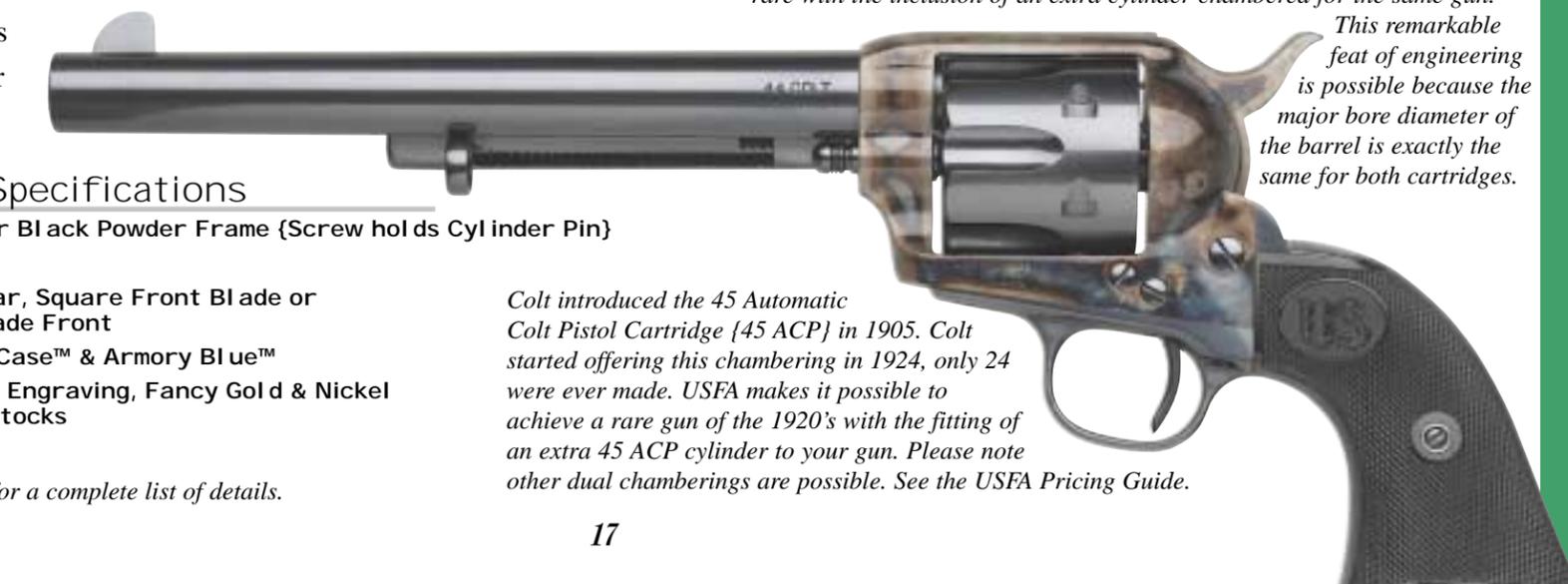
Model shown above with 7 1/2" barrel and Black Powder Frame Option. The selection of this frame style means that a "Bulls Eye" Ejector Rod is historically correct for this model.

US Pre-War™ ~ Specifications

Caliber:	Barrel Length:
.45 Col t	4-3/4"
.45 ACP (cylinder)	5-1/2"
.44 Special	7-1/2"
.44 WCF	
.44 Col t	
.41 Col t	
.38 Special	
.38 WCF	
.32 WCF	
.22 L.R. / .22 Mag. {See USFA PInker™ & USFA Target™}	

A rare model by collectors' standards, the US Pre-War™ can be made more rare with the inclusion of an extra cylinder chambered for the same gun.

This remarkable feat of engineering is possible because the major bore diameter of the barrel is exactly the same for both cartridges.



US Pre-War™ ~ Specifications

- Frame Style: Cross-Pin or Black Powder Frame {Screw holds Cylinder Pin}
- Stocks: US Hard Rubber
- Sights: Square Notch Rear, Square Front Blade or 'V' Notch Rear with Blade Front
- Finish: Old Armory Bone Case™ & Armory Blue™
- Optional Extras Include: Engraving, Fancy Gold & Nickel Plating, Ivory or Pearl Stocks

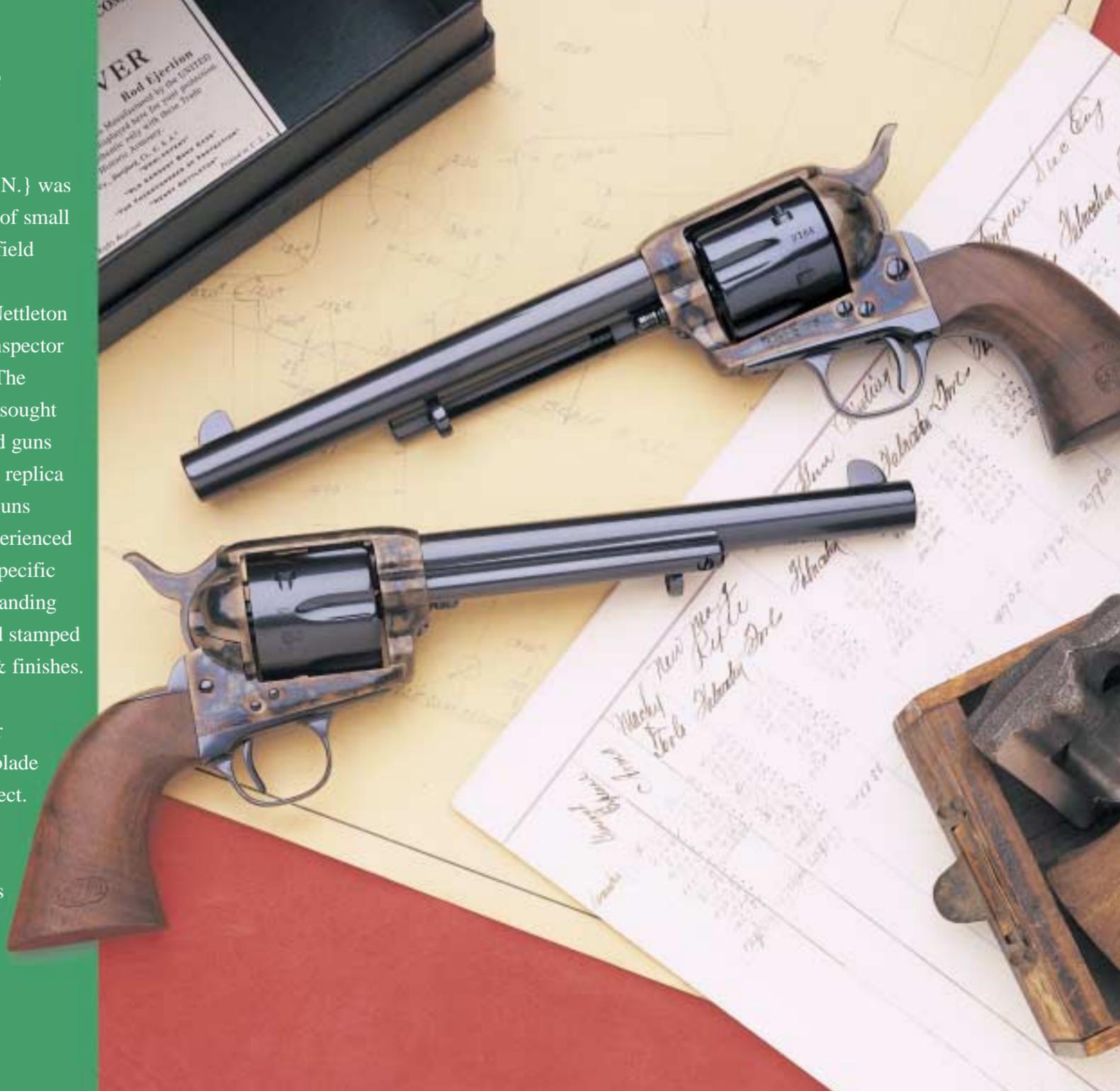
Colt introduced the 45 Automatic Colt Pistol Cartridge {45 ACP} in 1905. Colt started offering this chambering in 1924, only 24 were ever made. USFA makes it possible to achieve a rare gun of the 1920's with the fitting of an extra 45 ACP cylinder to your gun. Please note other dual chamberings are possible. See the USFA Pricing Guide.

See the USFA Pricing Guide for a complete list of details.

Call in the Cavalry...

Mr. Henry Nettleton {H.N.} was a U.S. Government Inspector of small arms produced for the Springfield Armory founded by George Washington in Mass. Henry Nettleton received his commission as Inspector in Springfield, June 6, 1878. The Nettletons comprise the most sought after examples of U.S. marked guns today. We are proud to offer a replica of these exact serial number guns {47056 - 51083} for the experienced shooter and collector. These specific arms have exact Cartouche branding and all correct Inspector Hand stamped markings, beveled cylinders & finishes.

Frames are Black Powder variation with 'V' notch and blade front sight as historically correct. Our engineers and production people have handled enough period pieces to get the details right. Our Henry Nettleton™ Cavalry Revolver would indeed "Pass Inspection" at Springfield Armory today!



THE GOVERNMENT INSPECTOR SERIES



U. S. F. A . Mfg. Co. * Hartford, CT * USA

An Old Armory Original . A Numbered Series Following the Original U.S. Government Inspector Stamped Revolvers

The Henry Nettleton™ Cavalry Revolver is the first in the Government Inspector Series. It is an exact re-creation of the model inspected by Henry Nettleton, U.S. Government inspector of small arms in 1878. The guns in this series feature the exact cartouche branding and hand-stamped markings as the originals. Available only in historically correct "US Government Cartridge"- 45 Colt, with one-piece walnut grips.

Each gun in the series is an exact number for number re-creation of the original, using exact old style hand numbering

and featuring the correct cartouche for each inspector in the series. These revolvers feature our Old Armory Bone Case™ Hardened Frame, Gate & Hammer. Artillery Model has 5 1/2" barrel. A special historically correct Armory Blue™ {Military Polish} will be used on all other parts. This is not our standard Salt Bath Finish - Dome Blue.™ Armory Blue™ is a Genuine pre-1900 finish and is accomplished through the use of sterile parts heated in a forge. Although more costly, Armory Blue™ provides that absolutely correct and durable blue. Also available in Full Nickel Plate with U.S. Government Markings.

Government Inspectors in this series:



Orville W. Ainsworth
Serial No. Range
200-14,343



Henry Nettleton
Serial No. Range
47,056-51,083



David F. Clark
Serial No. Range
53,006-121,238



Rinaldo A. Carr
Serial Range No.
130,438-140,361

Henry Nettleton
Principal Sub-Inspector, in charge.



Government Inspector Cavalry Revolver ~ Specifications

Caliber: .45 Colt	Barrel Length: 7-1/2" 5-1/2"	Finish: Original Old Armory Bone Case™ Armory Blue™ {Military polish}	Optional finish: Nickel plated
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Stocks: One-Piece Walnut -Oil Finish

Special Features: US Government Cartouche and Markings
Original Production Hand Stamped Serial Number

* Note: Revolver with the 5-1/2" Barrel is the Artillery Model, all other specs are the same as for the Cavalry Model

Total Original Production only 925 . . .

Production began May 24, 1888. Beginning with Serial Number 126,530 and ending in 1925 at number 351,425. The serial numbers ran concurrently within the Single Action production range. First appearing in the Colt catalog of 1890, the Flattop Target is a rare gun in any caliber. With a total original production of only 925, it remains a collector's dream.

USFA makes possible a dream for today's collector and target shooter: the classic lines of the Single Action with the adjustability of target sights available in rare calibers such as 44 Special, which our records show only 1 was ever made. Experience these truly one-of-a-kind masterpieces of the shooting craft. For even more fun see the even more rare .22 Rimfire Target SA's on pg 29



THE FLATTOP TARGET MODEL



U. S. F. A . Mfg. Co. * Hartford, CT * USA

Made Famous in 1888



As shown in the picture above Dome Blue™ & Bone Case Hammer - Our Premium Grade Finish. Blued Hammer with Polished sides also correct. These Guns can be finished in Armory Blue™ & Fire Blue Appointments, as the photo on left illustrates. Rare to be delivered in Silver or Gold Plate.

Inset shows an optional up-graded finish - Old Armory Bone Case and Armory Blue with rare long flute cylinder.

Flattop Target ~ Specifications

Caliber:	Barrel Length:
.45 Colt	4-3/4"
.45 ACP (cylinder)	5-1/2"
.44 Special	7-1/2"
.44 WCF	
.38 Special	
.38 WCF	
.32 WCF	

- Frame Style: Cross-Pin, Special target Frame
- Stocks: US Hard Rubber
- Sights: Adjustable Rear, Replaceable Front Blade
- Finish: Dome Blue™ & Bone Case™ Hammer
- Optional Up-Grade: Armory Blue™ & Fire Blue Appointments
- Optional Extras Include: Fancy Walnut - Smooth or Checkered, Standard or New Oversized stocks, as well as Ivory, Pearl or Tru-Ivory™ Stocks
- Engraving: Fancy Gold & Nickel Plating

Big hands?
At left and below USFA's Exclusive Oversized Stocks mean more comfort for large hands when shooting on the range. Shown to scale.



The USFA Flattop Target Model is an exact re-creation of the historic Colt Flattop introduced in 1888. Our model features an adjustable rear sight and blade front sight. Shown at left are new oversize grips for shooters with larger hands, exclusive to U.S. Fire Arms.

See the USFA Pricing Guide for a complete list of details.

The Snubnose™

Patented design by USFA, the Snubnose is classic in style yet has true stopping power in a small package.

The Snubnose™ is based on the big frame guns of the early Twenties - Chicago Style - the Snubnose feels great in the hand and better on the hip!

The Snubnose is a large frame revolver built with a wide trigger and is available with 2, 3, or 4 inch barrels in a variety of calibers. A lanyard loop is a classic standard feature of this model.

The Snubnose is crafted from solid steel and its weight is perfectly balanced in the hand. A single action type mechanism is operated by the high spur hammer.



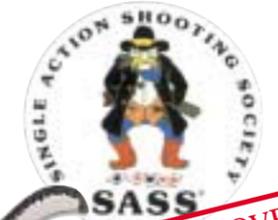
Winchester Silvertip 225 gr. Hollow Points shown in picture at right. A very potent package!

THE SNUBNOSE



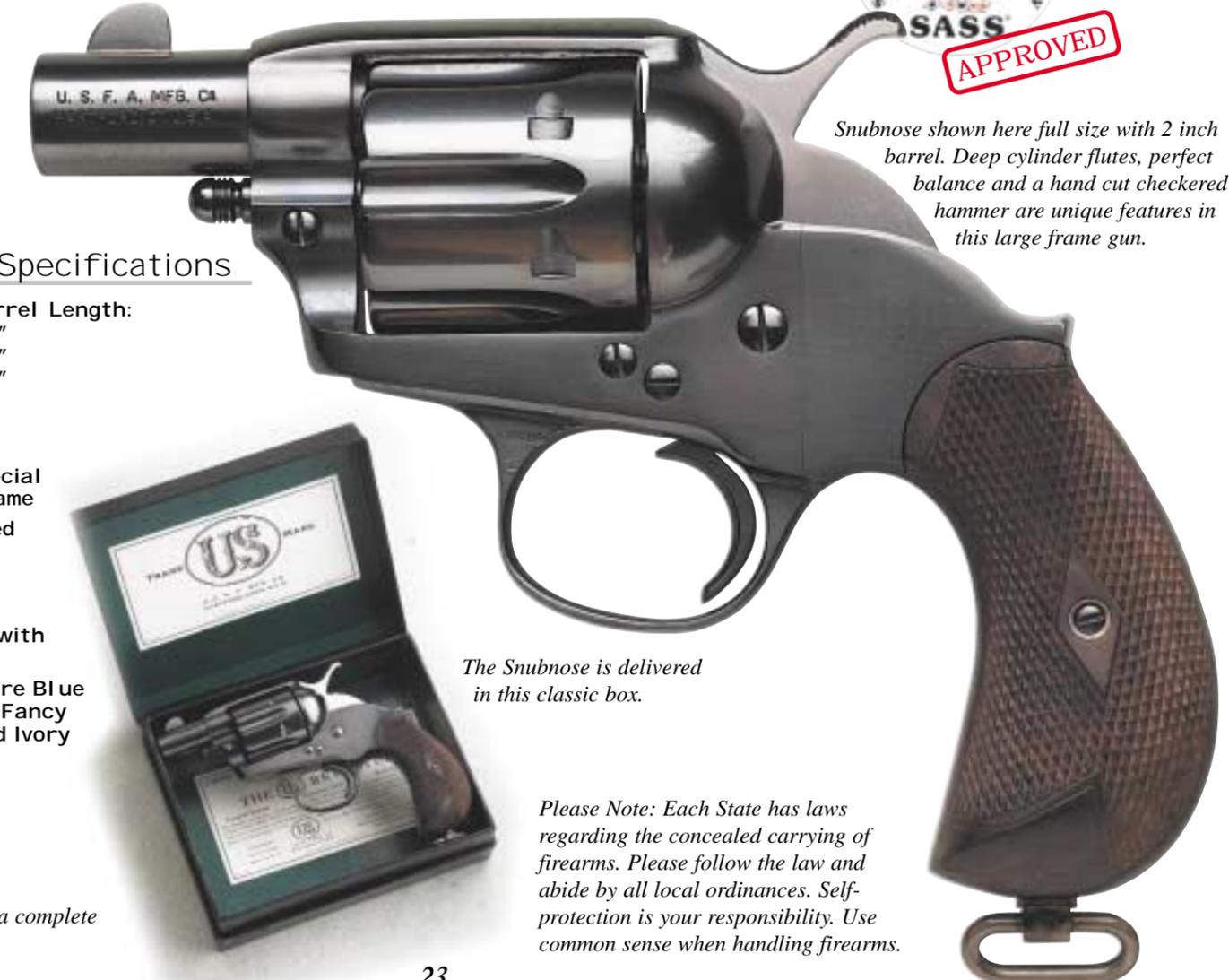
U. S. F. A. Mfg. Co. * Hartford, CT * USA

POWER IN YOUR POCKET!
Patented Design



APPROVED

Snubnose shown here full size with 2 inch barrel. Deep cylinder flutes, perfect balance and a hand cut checkered hammer are unique features in this large frame gun.



The Snubnose is delivered in this classic box.

Please Note: Each State has laws regarding the concealed carrying of firearms. Please follow the law and abide by all local ordinances. Self-protection is your responsibility. Use common sense when handling firearms.

The Snubnose™ ~ Specifications

- | | |
|--------------------|-----------------------|
| Caliber: | Barrel Length: |
| .45 Colt | 2" |
| .45 ACP (cylinder) | 3" |
| .44 Special | 4" |
| .44 WCF | |
| .38 Special | |
| .38 WCF | |
- Frame Style:** Cross-Pin, Special Snubnose Ejectorless Frame
Stocks: Two-Piece Checkered Walnut
Sights: Square Notch, Blade Front
Finish: Full Armory Blue™ with High Spur Hammer
Optional Extras Include: Fire Blue Appointments, Engraving: Fancy Gold & Nickel Plating and Ivory GRIPS

See the USFA Pricing Guide for a complete list of details.



Omni-Potent Six-Shooter™ ~ Specifications

Caliber:	Barrel Length:
.45 Colt	4-3/4"
.45 ACP (cylinder)	5-1/2"
.44 Special	7-1/2"
.44 WCF	
.38 Special	
.38 WCF	
.32 WCF	

Frame Style: Cross-Pin, Special Omni-Potent Frame

Stocks: Two Piece Checkered Walnut

Sights: Square Notch, Blade Front

Finish: Old Armory Bone Case™ & Armory Blue™

Special: Long Flutes Standard on all Omni-Series guns.

Optional Extras Include: Engraving, Fancy Gold & Nickel Plating, Ivory or Pearl Stocks

Omni-Potent Six-Shooter model shown with 7 1/2 barrel in full nickel finish. Fancy Walnut Checkered Stocks.

Model shown below with 5-1/2" barrel and standard long flute cylinder. Old Armory Bone Case & Armory Blue finish. Special Omni-Target Frame & Sights.



Centerline of barrel

Centerline of cylinder

Hand located on parallel axis of recoil



Omni-Target Six-Shooter™ ~ Specifications

Frame Style: Cross-Pin, Special Omni-Target Frame

Stocks: Two-Piece Checkered Walnut

Sights: Adjustable Rear, Replaceable Front Blade

Finish: Old Armory Bone Case™ & Armory Blue™

Special: Long Flutes Standard on all Omni-Series guns.

Optional Extras Include: Engraving, Fancy Gold & Nickel Plating, Ivory or Pearl Stocks



THE OMNI-POTENT SIX-SHOOTER



U. S. F. A . Mfg. Co. * Hartford, CT * USA



The design of the Omni is a unique and Patented design. The centerline of the shooter's hand and the gun barrel are on parallel axis. The Single Action revolver allows the force of the shot to travel through the shooter's hand and by recoil turn the pistol upward under force of the cartridge. The Omni is designed so that the force of the cartridge is translated straight back - following the centerline of the gun established by the cylinder pin and barrel axis.

This results in much less muzzle flip so that you can stay on your target. The high spur hammer means that in most two-handed shooting, like Cowboy Action Shooting, the hammer is easy to reach. Although not a gun of history, the Omni is a modern classic with the lines of the 19th century.



Model shown above with 4-3/4" barrel and long flute cylinder. Note correct period cylinder bevels and large high sweep of the hand checkered hammer. The Omni-Potent Six-Shooter legend on the left side precedes the caliber marking of 45 Colt.



Model shown above with 5-1/2" barrel.

Deluxe grade walnut is a popular choice for your custom gun. See the USFA Pricing Guide for a complete list of details.

THE BISLEY



U. S. F. A . Mfg. Co. * Hartford, CT * USA

Holland & Holland Target Revolver 1895

In 1895, Holland & Holland the famed London gun maker, advertised the New Colt Bisley Target Revolver.

The town of Bisley, England was the site of major British shooting matches. In 1894 Colt made an effort to market this new revolver which was an outgrowth of the modifications urged by popular demand on the Single Action. Longer grip straps, heavier frame, a lower and wider hammer spur and full width trigger all were incorporated into this new design in 1894.

Today, the Bisley is often copied but never duplicated. The last one, Serial Number 330,184 left the factory Nov. 18th, 1919. This classic of the Victorian Age can be yours today at USFA.



Model Shown at right with Special Target Frame, Old Armory Bone Case & Armory Blue with rare long flute cylinder.

The Bisley ~ Specifications

Caliber:	Barrel Length:
.45 Col t	4-3/4"
.45 ACP (cyl nder)	5-1/2"
.44 Special	7-1/2"
.44 WCF	
.38 Special	
.38 WCF	
.32 WCF	

Frame Style: Cross-Pin, Special Bisley Frame, 1895 Bisley Target Frame also available

Stocks: Smooth walnut shown, Checkering extra charge

Sights: Square Notch Rear, Square Front Blade

Finish: Old Armory Bone Case™ & Dome Blue™

Optional Finish: Old Armory Bone Case™ & Armory Blue™

Optional Extras Include: Engraving, Fancy Gold & Nickel Plating, Ivory Stocks

See the USFA Pricing Guide for a complete list of details.

THE SHERIFF'S MODEL



U. S. F. A . Mfg. Co. * Hartford, CT * USA



Model shown above with Special Sheriff's Frame, "in the white" ready for engraving. Usually a nickel plated finish. Our Sheriff's Model shown with 4 inch barrel and fire blue appointments. Many guns of the 1880's were made with ivory or pearl stocks. USFA can craft many of the same natural materials for you today. Please see the "Fit & Feel" section on pg. 47 for suggestions about grips.

Sheriff's Model ~ Specifications

Caliber:	Barrel Length:
.45 Col t	2-1/2"
.45 ACP (cyl nder)	3"
.44 Special	3-1/2"
.44 WCF	4"
.38 Special	
.38 WCF	
.32 WCF	

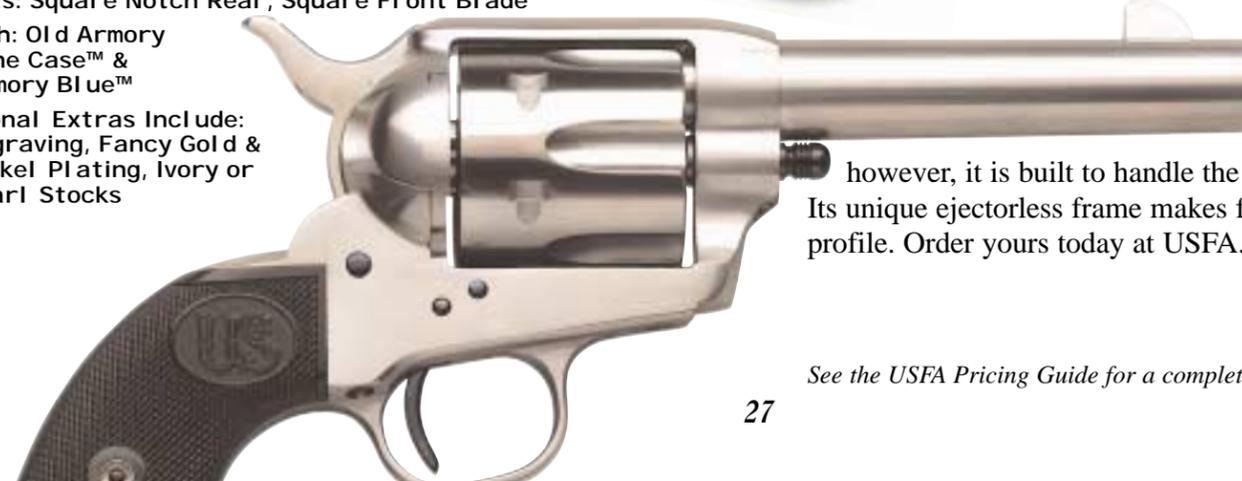
Frame Style: Black Powder Frame

Stocks: US Hard Rubber Stocks

Sights: Square Notch Rear, Square Front Blade

Finish: Old Armory Bone Case™ & Armory Blue™

Optional Extras Include: Engraving, Fancy Gold & Nickel Plating, Ivory or Pearl Stocks



See the USFA Pricing Guide for a complete list of details.

In 1882 the first "ejectorless" or what is now known as the Sheriff's Model left the armory with a 2 1/2 inch barrel.



Today we make the Sheriff's Model in a variety of barrel lengths and calibers to suit your taste. Originally conceived as an easily concealed short barreled revolver, today it is usually reserved for the most advanced collector. Engraving and plating were common requests on these guns when originally made "under the Blue Dome."

The Sheriff's Model is made to the original design using Black Powder Style Frames; however, it is built to handle the modern cartridges of today. Its unique ejectorless frame makes for a light and unique profile. Order yours today at USFA.



THE .22 PLINKER™

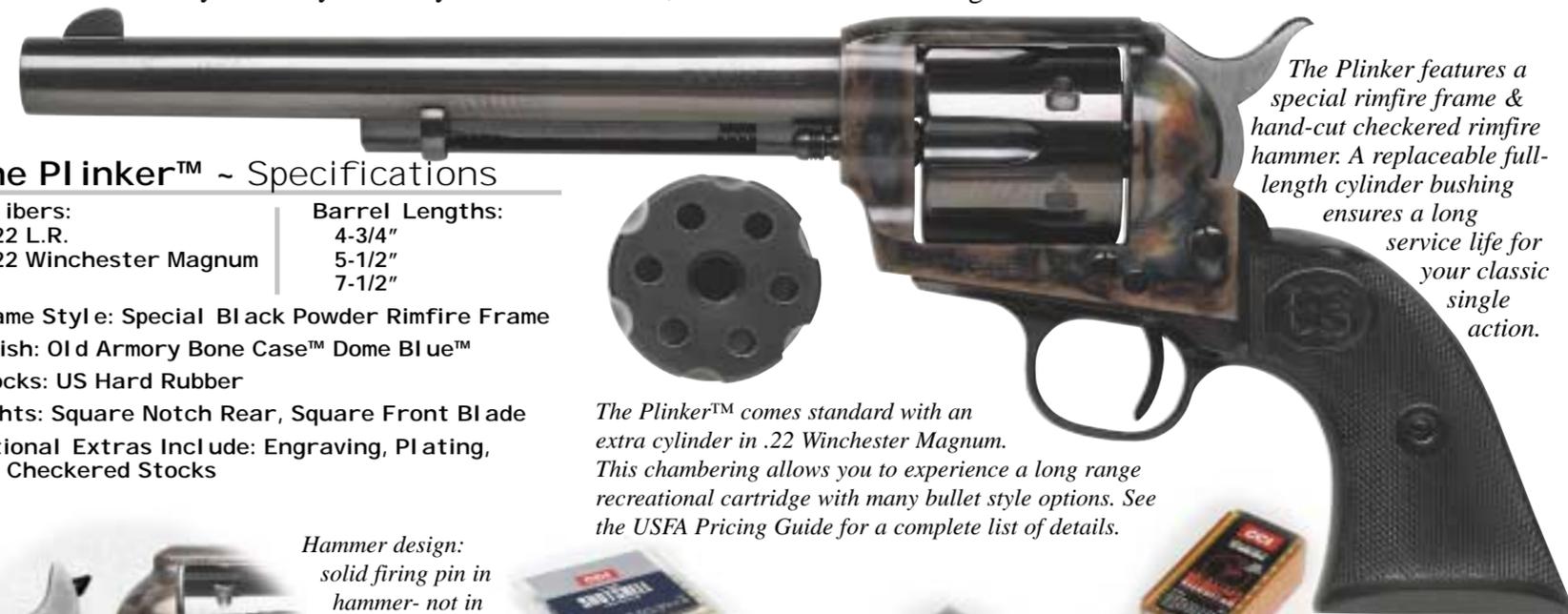


U. S. F. A . Mfg. Co. * Hartford, CT * USA

The Handiest Pistol on the Planet. . .

. . . Camping, Hunting or Plinking! Full sized Single Action in .22 Rimfire. Originally Colt's made only 107 of these under the "Blue Dome." You can own USFA number 108. Enjoy the most popular caliber ever made in The USFA Plinker™.22 L.R. The .22 rimfire cartridge has had the longest production run of any in history. More styles of ammo: short,

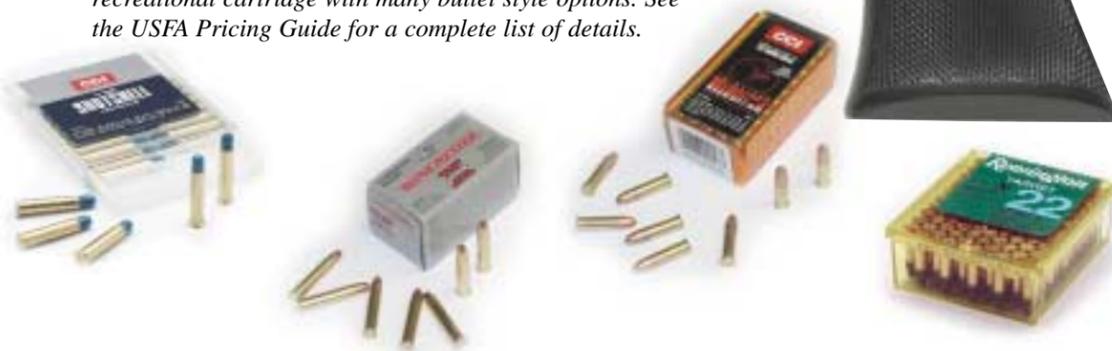
long, long rifle, shot shell, and hollowpoints with millions of rounds produced each year. Just right for that first time at the range, the low felt recoil of the .22 is also inexpensive to shoot. For those looking for a little more zip, The USFA Plinker™ comes standard with an extra cylinder in .22 Winchester Magnum.



The Plinker features a special rimfire frame & hand-cut checkered rimfire hammer. A replaceable full-length cylinder bushing ensures a long service life for your classic single action.

The Plinker™ comes standard with an extra cylinder in .22 Winchester Magnum. This chambering allows you to experience a long range recreational cartridge with many bullet style options. See the USFA Pricing Guide for a complete list of details.

Hammer design: solid firing pin in hammer- not in frame allows shooter to see chamber advance into battery.



The Plinker™ ~ Specifications

Calibers:	Barrel Lengths:
.22 L.R.	4-3/4"
.22 Winchester Magnum	5-1/2"
	7-1/2"

Frame Style: Special Black Powder Rimfire Frame
 Finish: Old Armory Bone Case™ Dome Blue™
 Stocks: US Hard Rubber
 Sights: Square Notch Rear, Square Front Blade
 Optional Extras Include: Engraving, Plating, Checkered Stocks



THE .22 TARGET



U. S. F. A . Mfg. Co. * Hartford, CT * USA

Colt's only made 93 Under the "Blue Dome" You can have USFA number 94

Produced under the original production SAA series, the Flattop Target in .22 Rimfire was a micro-run unto itself. Once again, the engineers at USFA have gone back to the archive and uncovered a gem.

The .22 SA rimfire first appeared in 1883. Only 93 were ever made by Colt. USFA re-creates this fun and accurate Target revolver for you today. Historically, these were issued with hard rubber grips but very rare models were known in checkered walnut and checkered ivory. Few were plated or engraved. Fun Shooting!



USFA .22 Target™ ~ Specifications

Calibers:	Barrel Lengths:
.22 L.R.	4-3/4"
.22 Winchester Magnum	5-1/2"
	7-1/2"

Frame Style: Cross-Pin, Flattop Target Special Rimfire Frame
 Finish: High Polish dome Blue™
 Stocks: US Hard Rubber
 Sights: Adjustable Rear, Replaceable Front Blade
 Optional Extras Include: Engraving, Plating, Checkered and New Oversized Stocks

See the "Sunrise"

A rare option. At left USFA's Exclusive Oversized Stocks mean more comfort for large hands when shooting on the range. Shown to scale.



Seeing the "Sunrise" means a safer shooting experience.

A unique feature of this revolver is that it has been built in such a way as to let the shooter have visual access at all times to the cartridge loaded in the cylinder.

Note: The gun has less chance of breaking due to a broken firing pin because the firing pin never touches the cylinder face when in fully down position.



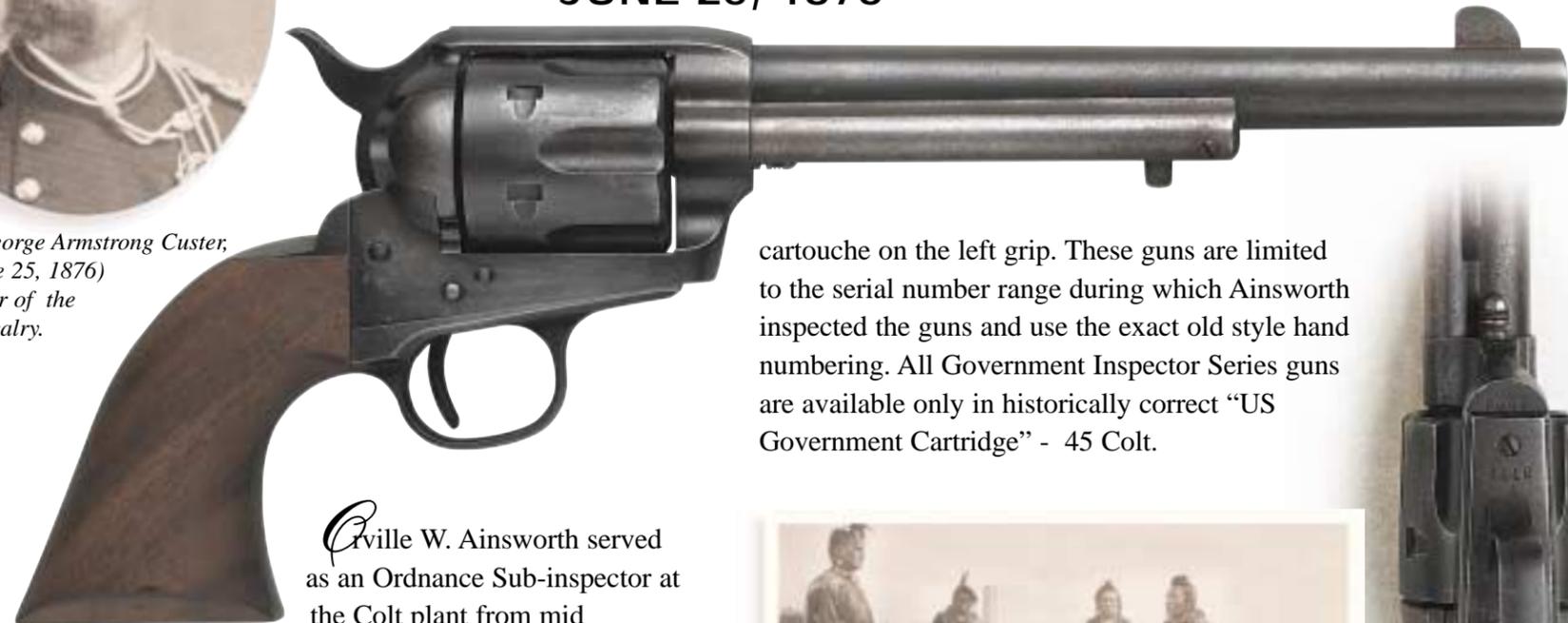
THE USFA CUSTOM SHOP



U. S. F. A. Mfg. Co. * Hartford, CT * USA

The Custer Battlefield Gun JUNE 25, 1876

General George Armstrong Custer,
(1839- June 25, 1876)
Commander of the
US 7th Cavalry.



cartouche on the left grip. These guns are limited to the serial number range during which Ainsworth inspected the guns and use the exact old style hand numbering. All Government Inspector Series guns are available only in historically correct "US Government Cartridge" - 45 Colt.

Orville W. Ainsworth served as an Ordnance Sub-inspector at the Colt plant from mid

October 1873 through November, 7 1874. It was Ainsworth who actually inspected the guns in the serial range of 200-14,343. This was the block of guns which were used during the height of the Indian wars, including Custer's famous Last Stand.

Now USFA re-creates these highly desirable guns much the way they would have appeared after use on the plains of the American West. Each gun features correct style barrel address, patent markings and "US" stampings as well as single



Crow scouts of the 7th Cavalry, survivors of the Battle of the Little Bighorn, atop Last Stand Hill on the Custer battlefield.



Captain Thomas W. Custer (1845-June 25, 1876)
Commander of Company "C" at the "Last Stand" he fell along with his brother George at the Battle of the Little Big Horn.

Custer Battlefield Revolver ~ Specifications

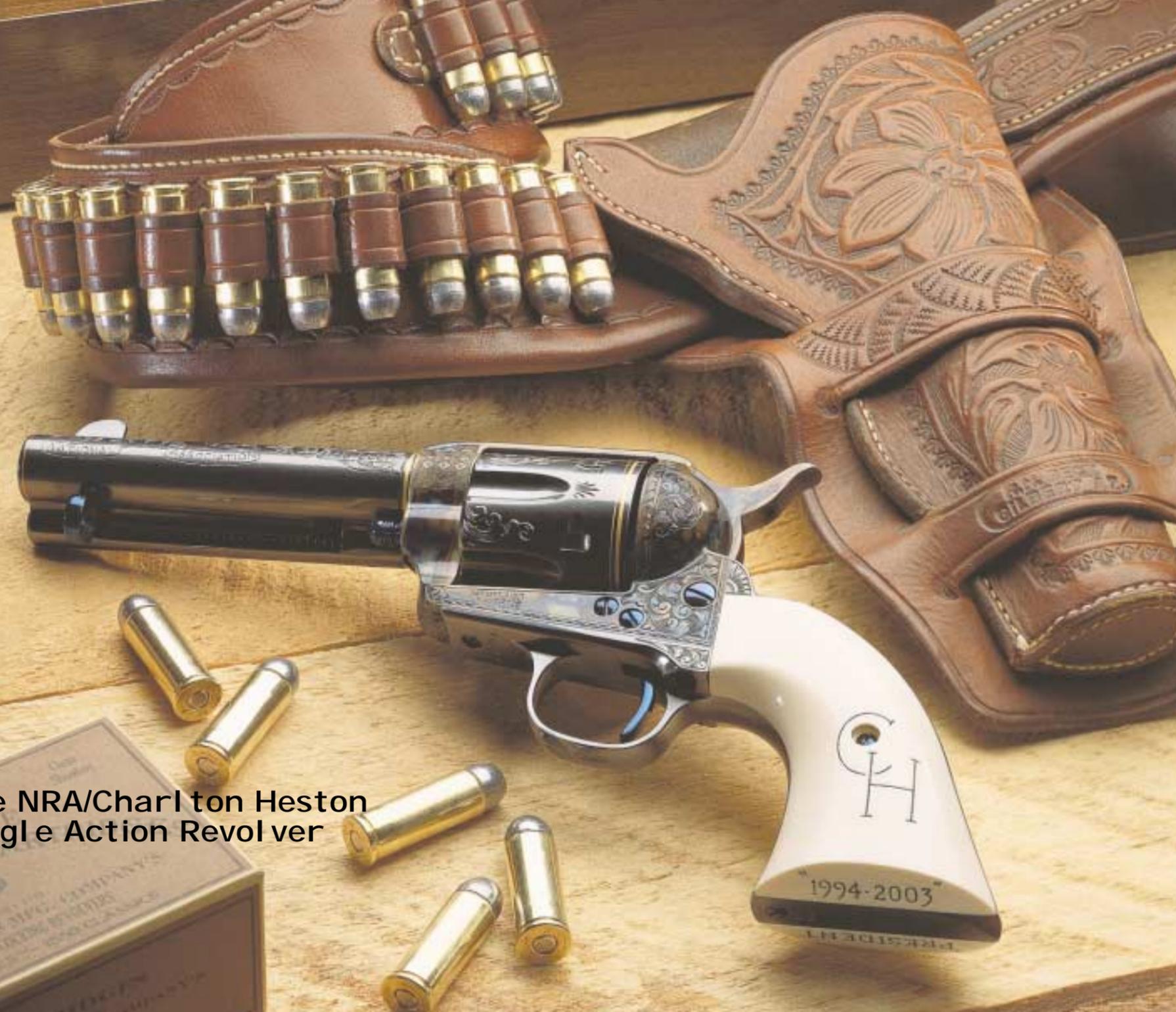
Caliber: .45 Colt | Barrel Length: 7-1/2" | Finish: Antique Patina Aged blue

Stocks: One Piece 'Antique' Walnut - Oil Finish
Special Features: US Government Cartouche and Markings, Original Production Hand Stamped Serial Number, Hand Checkered hammer



Features early style "script" barrel address as found on guns produced before 1876 and the slanted cross at each end unique to this model.

The NRA/Charlton Heston Single Action Revolver



THE USFA CUSTOM SHOP



U. S. F. A . Mfg. Co. * Hartford, CT * USA

The embellishment of Arms & Armor began in the Middle Ages.

A family crest, a coat of arms, perhaps a religious icon was carved in the metal.

In time, these were replaced with engraved battle scenes, landscapes, hunting motifs, even portraits of the owner.

At Court, jewelers added gold and silver inlay, precious gems and more abstract designs. In time, these treasures were cherished more for their artistic and historic value as family heirlooms than their function as tools for the hunt and defense.

For centuries, the art of the gun remained a privilege of nobility. In the early 19th Century, Victorians revived the tradition.

Today, the Old Armory Custom Gun Shop continues that tradition making art on a steel canvas available to everyone.

Shown here are classic examples that can be re-created, or we can create an original work of art to commemorate any occasion.



Exhibition knife by A.A. White.



Detail showing engraved H.S.

Engraved Custom Shop Revolver

.45 Colt, 5-1/2" barrel

Full Armory Blue finish

Carved ivory grips

Engraving: Master Pattern #1 'D' Coverage

Initials Carved In Rear Bell of Frame

Special Gold Inlay of Family Crest

The Master Pattern is the starting point of an original work of art. With gold or silver accents, fire blue appointments, inlaid signatures and other details, the possibilities are limited only by your imagination.

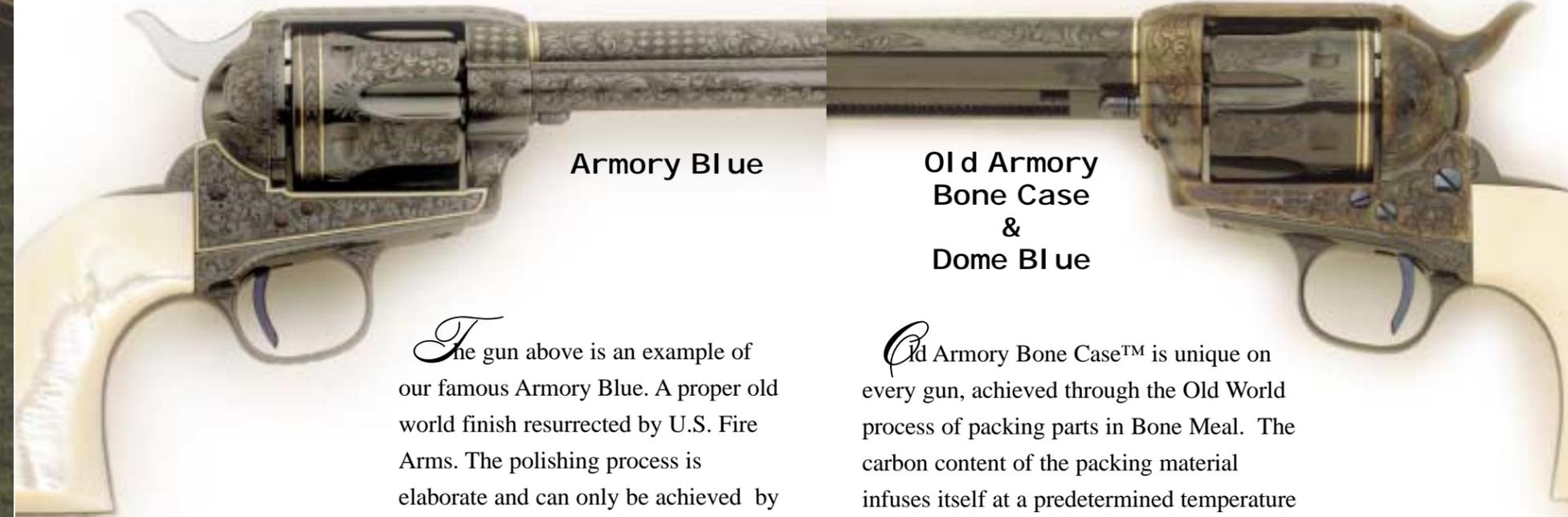


THE USFA CUSTOM SHOP



U. S. F. A . Mfg. Co. * Hartford, CT * USA

Our Trademark "Old Armory" Finishes . . .
Exclusively from the Old Armory Custom Shop™



Armory Blue

Old Armory
Bone Case
&
Dome Blue

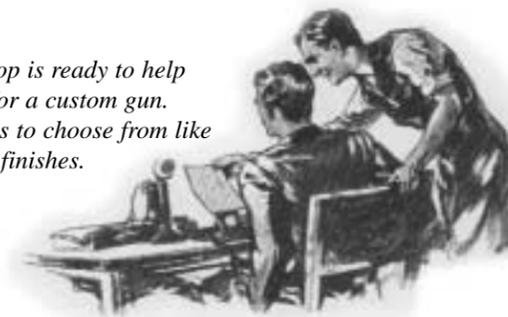
The gun above is an example of our famous Armory Blue. A proper old world finish resurrected by U.S. Fire Arms. The polishing process is elaborate and can only be achieved by careful attention to temperature and length of time - A durable and correct finish for your classic gun.

Old Armory Bone Case™ is unique on every gun, achieved through the Old World process of packing parts in Bone Meal. The carbon content of the packing material infuses itself at a predetermined temperature and held at that temperature for a short time.

Dome Blue™ is a modern blue black finish & is shown here as a comparison with the Armory Blue finish.

Dome Blue is a modern blue where mass production is possible with good protection of the metal surfaces.

The USFA Custom Shop is ready to help you place your order for a custom gun. There are many options to choose from like engraving and special finishes.



THE USFA CUSTOM SHOP



U. S. F. A . Mfg. Co. * Hartford, CT * USA

Lightning Rifle Engraving

Precious Metal inlays by A.A. White

Mr. White has been known for the last 50 years as a preeminent craftsman and engraver. USFA is proud to offer selected precious metal inlays of these designs in silver and gold.



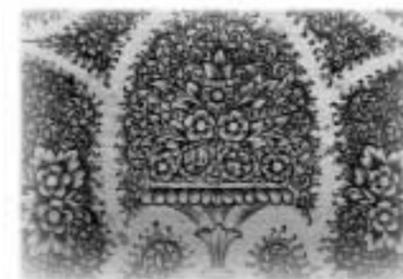
Bank Note Engraving

Executed with only the use of a fine scoring tool, Bank Note Engraving is most often seen on currency. Today, this rare talent is available from the USFA Custom Shop.



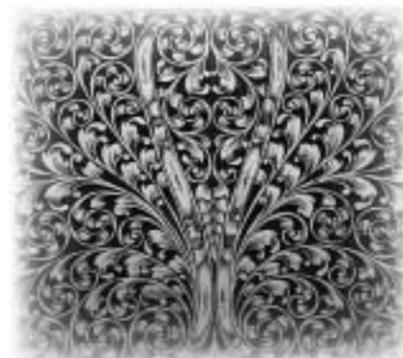
Grape Leaf Pattern with Squirrel

The opening of the Orient in the late 19th Century had an influence on the arts & culture of America including gun engraving. The engraving shown above is carefully proportioned to fit the size of the frame and follow the lines of the frame.



Fine English Scroll

Developed from the German tradition of engraving, the English scroll is the smallest and most difficult pattern found on guns today.



Deep Relief Scroll

Performed with heavy chisel cuts, the deep relief scroll gives a 3rd dimension to the engraving.



American Scroll with Lion

Combining the influences of the European styles, the American Scroll is what is most frequently seen on fine guns today. Work by USFA master engraver, Dennis Kies.



Grape Leaf Pattern with Bear

The Grape Leaf Pattern was original to the period when the Lightnings were first introduced around 1884. The USFA Custom Shop engravers have studied these patterns for the Lightning series and perfected the technique. As with the Bear above almost any motif can be inset in the engraving: initials, monograms, different animals, including the gargoyle on the opposite page were common options in the 1880's.



Grape Leaf Pattern with Stag

Many motifs are adaptable to the open work surface of the Lightning. Your hunting dog or an illustrated panel of animals, fox & hounds, are possible. Please see the USFA Pricing Guide for details.

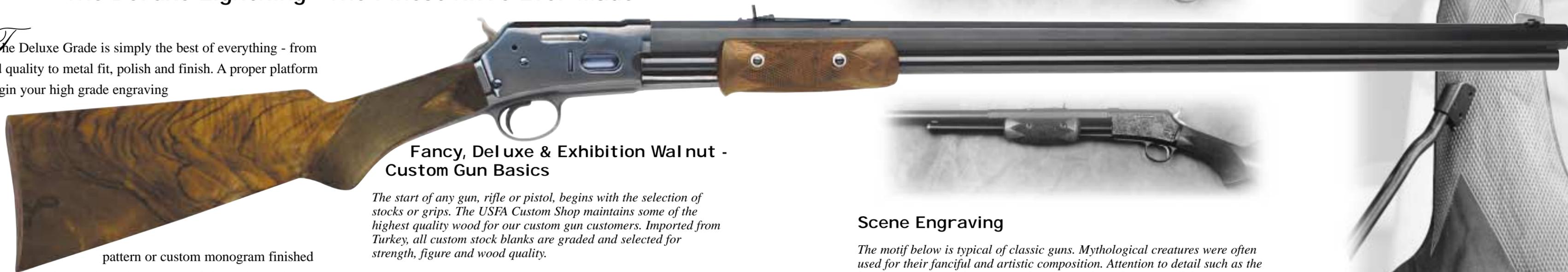
THE USFA CUSTOM SHOP



U. S. F. A . Mfg. Co. * Hartford, CT * USA

The Deluxe Lightning - The Finest Rifle Ever Made

The Deluxe Grade is simply the best of everything - from wood quality to metal fit, polish and finish. A proper platform to begin your high grade engraving



Fancy, Deluxe & Exhibition Walnut - Custom Gun Basics

The start of any gun, rifle or pistol, begins with the selection of stocks or grips. The USFA Custom Shop maintains some of the highest quality wood for our custom gun customers. Imported from Turkey, all custom stock blanks are graded and selected for strength, figure and wood quality.

USFA has 4 grades; Standard, Fancy, Deluxe & Exhibition. For those who know the best.



pattern or custom monogram finished off by hand checkering. The Deluxe Grade above features an optional up-grade to a custom "Prince of Wales" round knob shotgun butt, up-grade to exhibition wood quality with Tru-Oil finish with hand checkered butt and forend, as well as Armory Blue™ finish with fire blue appointments and full length 26" octagonal barrel with open sights.

Here is a classic heirloom to be enjoyed and passed down to the next generation. The USFA Custom Shop is known around the world as the best resource for this type of work. For assistance with customer specifications & order acceptance, please contact the USFA Custom Shop for details.



Scene Engraving

The motif below is typical of classic guns. Mythological creatures were often used for their fanciful and artistic composition. Attention to detail such as the border coverage with intertwined arrows and parchment scroll for name inscription or family motto forms an interesting & unique combination for your custom gun. A certain requested motif can be nicely incorporated into the medallions in the two examples above. The USFA Custom Shop stands ready to fulfill any request or modification you may desire.

Additional Lightning Rifle engraving appears on page 49.



Fine Hand Checkering

The first step in a hand-cut checkering pattern is the proper layout. After the proper style and proportion have been established a series of master lines are scribed from which all others are cut. This is the "old way" - the only way we know. If you seek the best, and know quality, you have found it.

THE USFA CUSTOM SHOP



U. S. F. A . Mfg. Co. * Hartford, CT * USA
Engraving Coverage.



Master Engraving Pattern #1

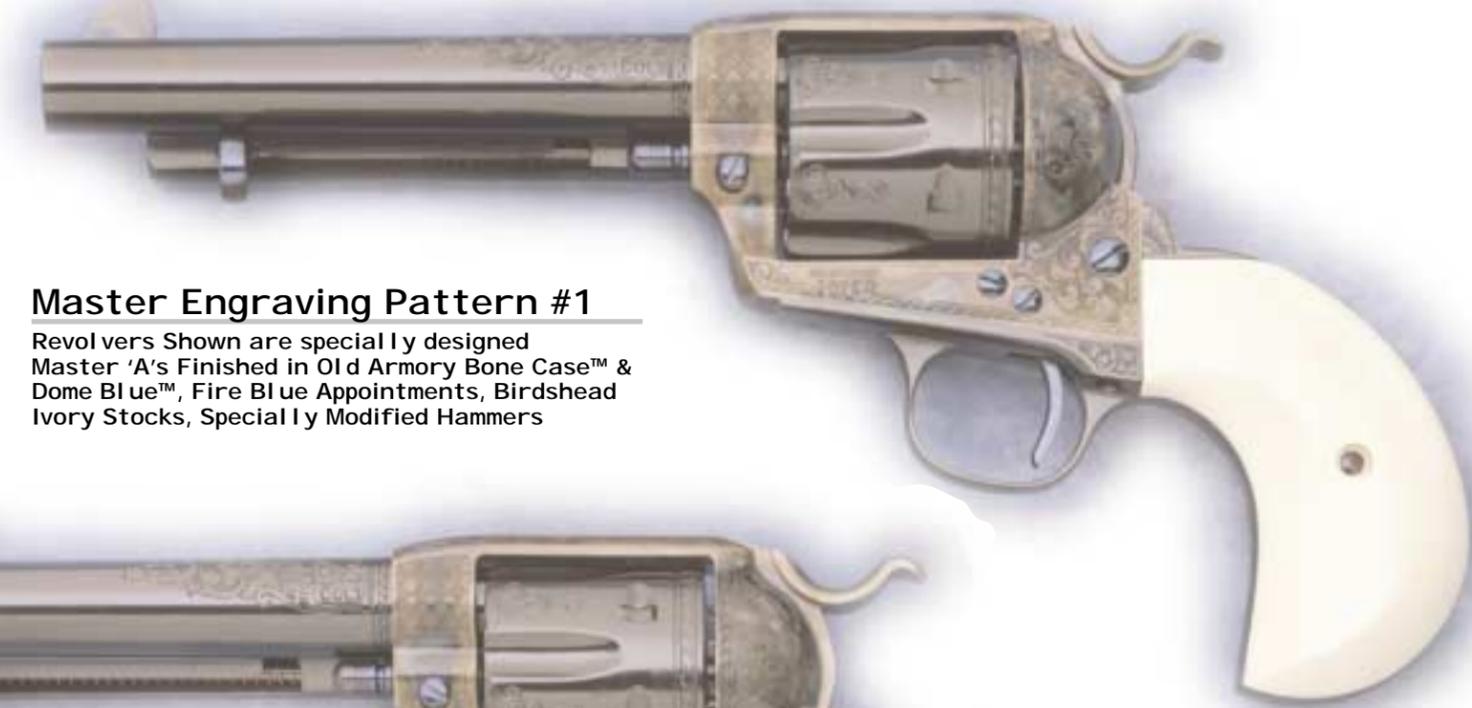
Revolver Shown is a special ly designed Master 'A'
Finished in Old Armory Bone Case™ & Armory Bl ue™,
Fire Bl ue Appointments, Ivory Stocks

Master engraved guns are unique works of art
designed by the engraver.

Pl ease Note: If it is your wish to specify a Catal og
Pattern, e.g. a Master Pattern #1, pl ease refer to
the Retail Price List.



4 3/4", .45 Col t Sing le Action
Armory 'A' Coverage,
pearl grips, sil ver plate



Master Engraving Pattern #1

Revol vers Shown are special ly designed
Master 'A's Finished in Old Armory Bone Case™ &
Dome Bl ue™, Fire Bl ue Appointments, Birdsh ead
Ivory Stocks, Special ly Modified Hammers

Master engraved guns are unique works of art
designed by the engraver.

Pl ease Note: If it is your wish to specify a Catal og
Pattern, e.g. a Master Pattern #1, pl ease refer to
the Retail Price List.



Master Engraving Pattern #2

Revol ver Shown is a special ly designed
Master 'B' Finished in Old Armory Bone Case™ &
Dome Bl ue™, Fire Bl ue Appointments, Ivory Stocks

Master engraved guns are unique works of art
designed by the engraver.





1902 Sears Gun

.45 Col t, 4-3/4" barrel
Full Armory Blue, Gold accents
Fire Blue Appointments, Pearl grips
Engraving: Master Pattern #4
'D' Coverage



Buffalo Bill Wild West Show Gun

.45 Col t, 7-1/2" barrel
Nickel-plated finish
Carved ivory grips, Buffalo Head motif



The Frontier Six Shooter

.44 WCF, 7-1/2" barrel
Nickel-plated finish
Scrimshawed Pearl grips
Engraving: Master Pattern #5
'C' Coverage



Pony Express Gun

.41 Col t, 4-3/4" barrel
Old Armory Bone Case and Armory Blue
Scrimshawed ivory grips
Engraving: Master Pattern #3
'A' Coverage, including front sight





USFA Custom Guns

- A. Eagle's head, 5-1/2" BBL, gold wire inlay, color case frame, One piece ivory grips
- B. Full armory blue, gold wire with gold leaf design
- C. "TR" Plainsman, 7-1/2" BBL, carved ivory grips (TR or your initials), gold & silver plate
- D. President's revolver, Classic Helfrict engraving, 2 piece fancy european walnut grips, armory blue and bone case with gold signature on backstrap
- E. Early style open pattern, one piece fancy english walnut grips
- F. Special polish, one piece checkered ivory grips, fire blue appointments
- G. Vice Presidential presentation, full coverage american scroll motif, gold monogram, gold signature on backstrap, 2 piece aged ivory grips, fire blue appointments

THE USFA CUSTOM SHOP



U. S. F. A . Mfg. Co. * Hartford, CT * USA



Inlaid Gold Signature on backstrap



Fire blue appointments



Gold frame and cylinder bands



Special serial numbers



Inlaid gold accents



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FIT & FEEL



U. S. F. A . Mfg. Co. * Hartford, CT * USA



Carved Ivory

This outlandish carving of a steer head is evocative of the 1880's Cowboy Era. Even inlaid rubies were known to have been used for eyes. We can carve Initials, Cattle brands or just about any motif you desire.

Just as each firearm is hand-assembled and engraved, the grips are fitted by skilled craftsmen to complete the work of art. Choose from a wide variety of grip materials that reflect your sense of style and purpose.



Elephant Ivory



Smooth Wal nut



Tru-Ivory



Fleur de Lis Checkered Wal nut



Scrimshawed Pearl



US Hard rubber



Scrimshawed ivory

47



How to Order

For information on ordering a USFA product including custom guns, you may search on-line at www.usfirearms.com to find a USFA Stocking Dealer near you or contact the USFA Sales office in Hartford, Connecticut at 1-860-296-7441.

Customer Web Access www.usfirearms.com

for Information about:

- Suggested retail pricing
- USFA Retail Dealers in your State
- Special promotions & web coupons
- High resolution tiffs & screen savers



- Industry product reviews of USFA products
- Warranty & service information
- Up-to-date factory product introductions

Replacement Parts & Service

Prior to shipping your firearm for service or repair, please contact the USFA Service Dept. at 1-860-296-7441 to discuss your service question.

Most repairs are completed and returned promptly. For guns returned for extra cylinders and or fitting for stocks, the time to complete the work is subject to part availability.

Please use the address below when sending all firearms. Please do not use the word *firearm* in the address. Please insure your gun when shipping to:

**USFA Service Dept.
445 - 453 Ledyard St.
Hartford, CT 06114**

THE WORLD OF USFA



U. S. F. A . Mfg. Co. * Hartford, CT * USA

Lightning Rifle Engraving



Fallow Deer Hunting Scene

Running Stag



American Eagle with Shield



All scenes from early 19th century circa 1835. Scenes can be engraved on frame flats of Lightning Rifle surrounded by scrolls or vine and grape leaf motif.

Please Note: Prices and Specifications in the 2005 USFA Retail Catalog supercede all previous publications and are subject to change without notice.

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The words: Dome Blue, Old Armory Bone Case, Bone Case, Omni, Snubnose Omni-Potent Six-Shooter, Omni-Target Six-Shooter, Cowboy Action Matte Blue, US Pre-War, Henry Nettleton, Gunslinger,

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Hand Crafted Fire Arms



P.O. Box 1901 • Hartford, CT 06144 • USA
Phone 1-860-296-7441

www.usfirearms.com

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