

Miles Gilbert™

Fine Stockmaking Supplies

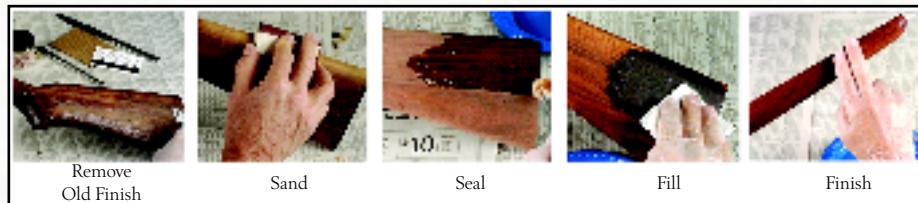
Stockmaking Supplies

Stockmaking supplies and accessories are the core of the Miles Gilbert offering. Starting with selected custom stockmaking accessories, it is our plan to offer a complete line of quality tools, equipment, and accessories to serve both the amateur and professional stockmaker.

Miles Gilbert Advanced Stock Re-Finish Kit Formula #5

Refinishing a gunstock can be a satisfying and rewarding experience. Removing the years of wear or neglect and replacing them with a beautiful, durable finish with your own hands provides a deep sense of fulfillment, and may increase the value of your favorite firearm. The Miles Gilbert Gunstock Re-Finish Kit matches the very finest finishing materials and supplies with an easy to follow, professionally produced instructional DVD to allow even the first-time user the opportunity to produce a masterpiece. Formula #5 Classic American Oil Finish is the absolute top of the line hand-applied oil finish for walnut gunstocks. It creates a tough, protective, yet attractive appearance that includes options for low, medium or high gloss. We recommend this kit for all hunting and target guns. Kit includes finish remover, sandpaper, sealer, filler with stain, finish and polishing compounds, and the instructional DVD. Printed instructions are available at our web site, www.milesgilbert.com.

Description	Product #	MSRP
Stock Re-Finishing Kit	139-021	\$30.22
Formula #5 Classic American Oil Finish836-770.....	\$6.67
Finish Remover	618-231	\$7.60



Bedrock™ Epoxy-Bedding Kit

Miles Gilbert Bedrock is the choice to unlock the accuracy potential of your rifle. A rifle's accuracy is dependent on the fit of its barreled action to its stock. Bedrock makes your rifle's stock and metal components fit together to eliminate shift and pressure points caused by recoil and changes in temperature and humidity. Removing the contact points of the stock where the barreled action meets, and replacing them with Bedrock assures you of a perfect, stress-free fit. The stock and barreled action becomes a unit, not just two components fitting arbitrarily together. Ideal for wood, laminated, and synthetic stocks, the Bedrock Kit contains all the necessary components to achieve the perfect fit: 2 oz each of Resin and Hardener, Release Agent with two applicators, Measuring Spoons and Mixing Cups, brown and black dyes, Microballoons for customizing the viscosity, modeling clay, surgical tubing, and the most comprehensive, illustrated instructions ever offered to take you from start to finish with your bedding project. With a 24-hour cure, you're only a day away from a perfect fit and a more accurate rifle.

For use with wood or synthetic stocks, 30 minute working time, 24-Hour Full Cure.

Kit Includes:

- 4 oz Bedrock (2oz resin, 2oz hardener)
- Brown and Black dye for wood or synthetic gunstocks
- 2 fl oz Microballoons
- 3 Mixing Cups
- 3 Mixing/Applicator Sticks
- Release Agent
- 2 Release Agent Applicators
- Modeling Clay
- Surgical Tubing
- Illustrated Instruction Booklet

Product #190-274MSRP \$17.48



- Designed especially for walnut gunstocks.
- Everything you need for a beautiful, professional finish.
- Easy-to-follow, professionally-produced DVD.



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Includes
Instructional
DVD!



Learn to Checker Kit

Transform your ordinary stock into one that is truly unique, and a reflection of your skill and artistry. The Miles Gilbert Learn to Checker Kit gives you the means to carry your stock to its next level of beauty and utility. The Learn to Checker Kit is the finest, most complete checker kit available. The Kit takes you from start to finish in learning the basic skills of establishing the pattern, laying it out, and applying checker with the most well engineered tools and a comprehensive, professionally produced instructional DVD. This easy-to-follow and detailed DVD provides you with the know-how needed to produce checker that is equal to, or better than that found on many factory firearms. The Practice Coasters provide the opportunity to hone your skills before applying them to your stock. The exclusive Miles Gilbert Alignment Guides attach to the checker cutter to help you maintain perfectly straight lines. Learning to checker is a practical and rewarding skill and offers the potential to enhance the functionality, beauty, and value of firearms. The tools included in this kit were selected and, in many cases, designed by a team of experienced gunsmiths. Like all Miles Gilbert products, these checker tools are made for the professional gunsmith, but are a great value for the amateur as well. Not only are these affordable tools great values, they will also do a superior job and provide many years of useful service. Two kits are available: The Deluxe Kit contains five handles, five cutters, 4 practice coasters, circle and diamond layout templates, five of the exclusive Miles Gilbert see-through checker guides, and the instructional DVD. The basic kit includes one handle, five cutters, a see-through checker guide, and the DVD. Written instructions can be found at our web site, www.milesgilbert.com. Patents pending.

Description Product # MSRP
Deluxe Learn to Checker Kit 447-114 \$61.58
Basic Learn to Checker Kit 142-641 \$36.94
Practice Coasters - 4 each 552-213 \$12.30

Checkering Cradle

You will perform the finest job of checker your gunstock when it is fully supported yet free to move so that you can gain optimum access and approach to the area being checked. Free your hands and conveniently position your stock where

you want it with the Miles Gilbert Checkering Cradle. The exclusive Miles Gilbert Cradle holds your stock firmly but safely between two metal uprights. Forend and butt sockets rotate 360 degrees while holding your stock securely in place. Simply attach the uprights with the included u-bolts to a section of 2" x 4" lumber (not supplied), clamp in a bench vise, such as the Wheeler Gunsmithing Vise, and you are ready to checker. Easy rotation of your stock on its axis keeps the working areas of your checker patterns on top where you can get to them. Use different lengths of lumber for easy adaptability from long stocks, to buttstocks, to forends. Patent pending.

Product # 749-111 MSRP \$31.34



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Stock Rubbing Compounds

The finest stock finishes are obtained when the last step is the use of rubbing compounds. Use 2F then 4F Pumice after wet sanding with 600 grit sandpaper, and before the final rubout with Rottenstone.



Description	Product #	MSRP
2F Pumice.....	233-116	\$5.99
4F Pumice.....	197-842	\$5.99
Rottenstone.....	433-251	\$5.99

Burlap



The traditional product used in the application of stock fillers. Non-absorbent, it is useful for forcing fillers into wood pores and for removal of finish strippers and rust-and-blue removers. Ten 8-1/2" x 11" die-cut sheets per pack.

Product #579-251MSRP \$5.99

Wood Stirring Sticks



Use for mixing epoxy, wood finishes, and stains.

Trimmed and shaped, they make neat scrapers for removing excess bedding compound, or even grime and residue from your firearms. A must on the bench of any gun enthusiast. 4-1/2" long. Approximately 100 per pack.

Product #190-564MSRP \$5.59

Small Stockmaker's Brush



1/2" wide all-natural bristle brush. Apply finish to small areas, like checkering, small amounts of stain to light areas, or Inletting Black to metal components. Bristles are 11/16" long, brush is 6" overall. Bright metal handle.

DescriptionProduct #

2.....	640-194	\$2.78
12.....	697-924	\$4.46

Stock Sanding Kit

Use for refinishing or when starting fresh with an unfinished stock. Three grits (100, 150, and 220) of high quality sanding cloth, plus a handy sanding block to maintain straight lines and avoid low spots. Finished stocks should be chemically stripped before sanding.



Product #861-171MSRP \$5.99

Bone Black

Mix with your stock finish to fill the pores and enrich the grain pattern, defining its direction and adding contrast. Use as a coloring agent with epoxy-bedding materials to repair or replace inlays of ebony and hard rubber on vintage firearms.



Product #826-739MSRP \$5.99

Heavy Duty Vinyl Gloves



These heavy-duty 10" green vinyl gloves will last through several applications of finish, stripper, or other uses in the shop. Quantity 6-pair. Available in two sizes, medium and large. (See sizing chart on page 35.)

DescriptionProduct #

Large.....	616-547	\$4.99
Medium.....	883-635	\$4.99

Measuring Cups



Disposable, 1-oz. Measuring Cups. Measure and mix bedding compounds, finishes, stains, and other materials. Graduated in milliliters, drams, teaspoons/tablespoons, and fractions of an ounce. Obtain accurate mixing ratios. Offered in a sleeve of 100.

Product #409-934MSRP \$5.59

Finish Pipettes™

For measuring, mixing, and transferring small amounts of stain, thinner, or finish. Transfer small quantities without contaminating the original bottle. Drop "dabs" of finish on the stock for hand rubbing.



DescriptionQuantityProduct #MSRP
Pipettes, 3-1/2"2330-753\$2.22
Pipettes, 3-1/2"12737-855\$4.46
Pipettes, 6"2577-425\$2.22
Pipettes, 6"12197-706\$4.46

Magnifier



Perfect for checkering, inletting, action work, assembly, or any projects requiring close observation. Two magnification levels, 1.8X or 2.3X. Accessory loupe for really close inspection comes standard. Adjustable padded head strap. Use with or without prescription glasses.

Product #639-552MSRP \$19.04

Inletting Black and Inletting White



Apply Inletting Black or Inletting White to the metal components of your rifle and place into the stock. Contact transfers color to the wood, indicating where relief is needed. Black for most wood or light-colored stocks, White for dark-colored and synthetic black stocks. 1 oz bottle contains enough product to inlet dozens of firearms.

DescriptionProduct #

Inletting Black.....	169-996	\$4.99
Inletting White.....	384-097	\$4.99

Tack Cloths



For stock preparation between finish coats. Removes the smallest particles of saw dust, grit, and other contaminants.

An absolute necessity for a glass-smooth finish.

Product #826-679MSRP \$2.00

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Sling Stud Installation Kit

The Miles Gilbert Sling Swivel Stud Installation Kit provides the gunsmith the means to install both standard studs for quick-detachable swivels as well as custom 2-screw swivel stud sets such as the Miles Gilbert Custom Studs. The Kit Includes an aluminum Drill Guide with steel bushings for accurately locating and drilling pilot holes. All drill bits and two counter bores are provided, along with a section of surgical tubing for no-slip locating of the Drill Guide to allow drilling the pilot holes from any angle.

Product #381-797MSRP \$38.44



Niedner-Style Checkered Steel Buttplates and Grip Caps

Checkered, blued steel buttplates and grip caps in the style of A.O. Niedner, early 20th Century

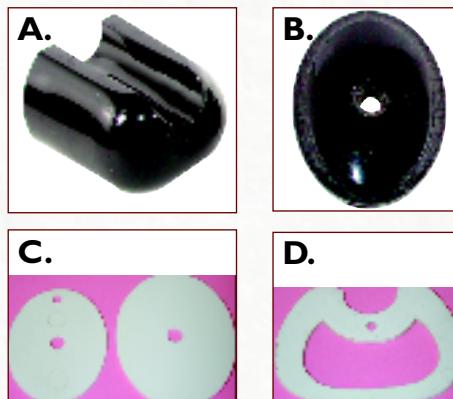
gunsmith. Using advanced technology, Miles Gilbert produces essentially the same product as the original hand-made version, and as equally affordable. Primary features include 24 line per inch checkering, a 1/16" border, and pointed "heel spur" on the top of the buttplate. Blued finish. Includes attaching screws.

DescriptionProduct #MSRP
 Buttplate821-134\$32.12
 Grip Cap128-929\$21.42
 Plate and Cap Combo
 with Screws113-848\$48.49

Mannlicher-Style Forend Tip Type R

Mannlicher-style stocks feature a forend that extends to the end, or near the end, of the barrel. Stocks of this design are typically fitted with a functional metal forend tip. Miles Gilbert offers a traditional style Tip to complete the look. The Tip is styled with a slightly flared "schnable" and rounded end to look just right. Quality investment cast, "in the white," with attaching screw. The barrel channel will need to be opened up to the diameter of your barrel (.600" minimum diameter).

Product #801-769\$10.70



Forend Tips, Grip Caps and White Spacers

Whether you are building a new wood stock or customizing an existing one, these plastic accessories make the job easier. They are attractive, inexpensive, relatively easy to install, and sand and finish just like the wood. Approximate Grip Cap dimensions: Series 4 - 1-5/8" x 1-1/4"; Series 5 - 1-7/8" x 1-3/8".

Forend Tip (A).....	Product # ..MSRP
45 Degree "Sporter"	\$8.95
90 Degree "Sporter"	\$8.95
90 Degree "Target"	\$8.95
Grip Cap (B).....	Product # ..MSRP
Series 4 Oval	\$5.59
Series 5 Oval	\$5.59
Series 14 Teardrop	\$5.59
Spacer	Product # ..MSRP
For Series 4 Grip Cap (C)	\$3.35
For Series 5 Grip Cap	\$3.35
For Series 14 Teardrop Grip Cap	\$3.35
For "Sporter" Forend Tip (D).....	\$3.35
For 90 Degree "Target" Forend Tip	\$3.35

Custom Swivel Studs

The same two-screw style used by custom rifle makers, at a very reasonable

price. Properly installed, the slots of the included attachment screws will be oriented. Contoured for either front or rear applications. Offered separately.

DescriptionProduct #MSRP
 #1 Rear793-561\$9.64
 #2 Front225-113\$9.64



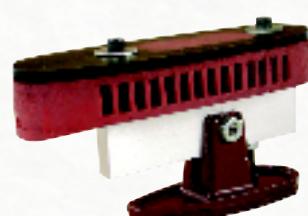
Liquid Applicator Swab

The same Applicator included with Bedrock, these handy swabs have many uses, especially with stock finishing. Besides application of Release Agent, they can be used for spreading strippers, stains, and finishes. Available in packs of 50 and 100.

DescriptionProduct #MSRP
 Liquid Applicator Swabs 50727-579\$8.38
 Liquid Applicator Swabs 100.....376-187\$14.54

Recoil Pad Installation Fixture

Accurately transfers the toe-line angle and the comb line from the stock to the new recoil pad;



also serves as a stable work holding fixture for off-the-stock sanding of the pad. Designed for use with any table-mounted belt or disc sander. Rigid, cast aluminum base and aluminum pad mounting bar.

Product #184-528MSRP \$38.44