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at the WORLD SWAT CHALLENGE
Blackwater Training Center, Moyock, NC

Bushmaster Firearms

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Bushmaster Firearms, Inc. • 999 Roosevelt Trail • P.O. Box 1479 • Windham, Maine 04062 • U.S.A.



BUSHMASTER
Carbon 15 Model 4

**With the "Sunset" of the 1994 A.W.B.,
BUSHMASTER can again offer models
and features not available for 10 years.**



BUSHMASTER
M4 Type Carbine



NEW... The Bushmaster Carbon 15 .22LR Rifle and Upper Kit

This Carbon 15 .22 Rimfire light-weight is sure to add a new dimension of shooting pleasure to your "AR" world. Chambered for the economical .22 Long Rifle Rimfire cartridge, and designed to conform to the look, feel and function of Bushmaster's traditional 5.56mm/.223 caliber models, the Carbon 15 .22LR has Receivers, Buttstock and Charging Handle molded of Carbon Fiber 15 material for incredible durability, strength and ultra-light weight. Its operates in a semi-automatic "blowback" mode with economical .22LR Rimfire ammunition – acceptable for use in indoor ranges – making this Bushmaster C1522LR an ideal training arm for developing skills with the AR15 type system. Its light weight also makes it perfect as an introductory rifle for the younger shooter (youth sized accessory buttstocks also available). See complete details on Page 5.



C1522LR

Feature Specifications

Caliber	.22 Long Rifle - Rimfire
Magazine Capacity	10 Rounds
Overall Length	33" [83.82 cm]
Barrel Length	16" [40.64 cm]
Weight w/o magazine	4.1 lbs. [1.86 kg]
Operation	Gas Operated / Blowback
Mode of Operation	Semi-Automatic

Bushmaster Carbon 15 .22LR Rimfire Rifle...

Available from your FFL Dealer **M.S.R.P. \$746.00** (Part # AZ-C1522LR)

Also available as a complete
Carbon 15 .22LR Rimfire Upper
Receiver/Barrel Assembly...
\$387.00 (Part # AZ15846K)

Extra .22LR Magazines... **\$24.95** (Part # AZ15280)



BUSHMASTER... the Best By a Long Shot!

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Bushmaster Carbon 15 Model 4 Carbine... (Part# AZ-C15M4PRE)

Manufacturers Suggested Retail Price... **\$1035.00**

The First of the "Hybrid" Carbon 15 Models...

Traditional M4 Type Carbine
Design combined with
Lightweight Carbon 15
Receivers.

Overall Length - 34.75"
Length (stock retracted) - 30.875"
Weight without magazine - 5.5 lbs.



- 14.5" M4 Profile Chrome Lined Barrel with pinned/welded Izzy Compensator
- Receiver Length Picatinny Optics Mounting Rail
- Standard Front Sight • Lightweight Carbon 15 Receivers
- Safety Controls Marked on Both Sides of Receiver
- Six Position Telescope • 30 Round Magazine

A unique hybrid of traditional AR15 design and space-age Carbon 15 materials, the Model 4's Receivers are molded of durable, moisture impervious, Carbon 15 composite to offer a weight savings of 3/4 of a pound over forged aluminum receivers. Additionally, C15 receivers will not rust or corrode, and are 40% stronger than aluminum with no surface finish to wear off or require maintenance. The final result of this hybridization is a firearm of ultra-light weight, durability, and rugged firepower. All functional controls operate like any AR15 type rifle, and the C15 Model 4 will accept standard AR15 parts. A wide variety of scopes, red dot or holographic sights, or night vision equipment may be mounted on the Upper Receiver's Picatinny rail.

NEW... The Bushmaster Carbon 15 Model 4 Carbine

Bushmaster Carbon 15 Rifles & Pistols...

Featherweight 5.56mm/.223 Caliber Rifles with Carbon Fiber Components & Stainless Steel Barrels

Carbon 15 Components... The incredibly durable Carbon Fiber Composite material - 40% stronger and 40% lighter than aircraft aluminum - is used in these unique firearms. Developed for the aerospace industry, Bushmaster molds it to produce the Upper and Lower Receivers; Buttstock; Forend; Charging Handle and other components of the Bushmaster Carbon 15 line. Carbon 15 composite is so light that complete rifles can weigh as little as 3.9 lbs., - Pistols only 46 oz. - yet it has the strength to withstand the powerful 5.56mm/.223 Rem. cartridge. Also, Carbon 15 is the same matte black throughout which means no surface finish to wear off.

Stainless Steel Barrels... All Bushmaster Carbon 15 Rifles and Pistols feature Match Grade 416 Stainless Steel Barrels - precision machined, polished, and button rifled 1 turn in 9" to offer optimum accuracy with a wide range of 5.56mm and .223 Rem. ammunition. Stainless steel provides corrosion resistance and great durability, and some barrels are fluted to reduce weight and improve cooling capabilities.

Bushmaster Carbon 15 Type 97S Rifle... Part# AZ-C15R97S Manufacturers Suggested Retail Price... **\$1192.00**



Overall Length - 35"
Weight without magazine
or compensator - 4.3 lbs.

- 16" Stainless Steel Fluted Match Grade Barrel
- Quick Detach Compensator • Hogue® Pistol Grip
- Chrome Plated Bolt Carrier • Picatinny Optics Mounting Rail
- Dual Aperture Rear / Blade Front Sights - adjustable for windage and elevation
- Ambidextrous Safety Machined from Aluminum Alloy
- Tactical "Multi-Carry Mode" Black Nylon Sling included

Bushmaster Carbon 15 Type 97 Rifle... Part# AZ-C15R97 Manufacturers Suggested Retail Price... **\$1039.00**



Overall Length - 35"
Weight without magazine
or compensator - 3.9 lbs.

- 16" Stainless Steel Fluted Match Grade Barrel - 1 x 9 twist
- Quick Detach Compensator • Hogue® Pistol Grip
- Receiver Length Picatinny Optics Mounting Rail • Chrome Plated Bolt Carrier
- Safety Controls Marked on Both Sides of Receiver

Bushmaster Warranty... We back the superior quality and durability of all fine Bushmaster firearms with a One Year Warranty against defects in materials and workmanship.

**.223/5.56mm
Stainless Steel Barrels on all
these Carbon 15 Models!**

Bushmaster Carbon 15 Type 21 Rifle... Part# AZ-C15R21 Manufacturers Suggested Retail Price... **\$916.00**



Overall Length - 35"
Weight without magazine
or compensator - 4 lbs.

- 16" Stainless Steel Match Grade Barrel - 1 x 9 twist • Quick Detach Compensator
- Receiver Length Picatinny Optics Mounting Rail • Chrome Plated Bolt Carrier
- Blackened Bolt Carrier • Safety Controls Marked on Both Sides

Carrying Case included...\$16.95 Value

All Bushmaster Rifles are shipped in this lockable, foam padded case with a 30 Rd. Magazine, Operation & Safety Manual & Warranty Card



Bushmaster Carbon 15 "Lady" Rifle... Part# AZ-C15R21C Manufacturers Suggested Retail Price... **\$989.00**



Overall Length - 35"
Weight without magazine
or compensator - 4 lbs.

- 16" Stainless Steel Match Grade Barrel - 1 x 9 twist • Quick Detach Compensator
- Receiver Length Picatinny Optics Mounting Rail • Comfortable Rubber Buttstock Pad
- Chromed Bolt Carrier • Safety Controls Marked on Both Sides

**Optional Color Coordinated
Fabric Carrying Case...**
(AZ16902) \$39.95



The "Lady" - a unique Bushmaster Carbon 15 Rifle - lightweight, easy to handle, soft recoiling and particularly well suited to women and smaller statured shooters. With a distinctive pattern, bright nickel plating on receiver controls and pins, a comfortable rubber recoil pad, and a color-coordinated optional case, this is the most unique Bushmaster on the range. At only 4 lbs., its a pleasure to shoot and handle, yet is all Bushmaster in terms of quality, durability and value.

Bushmaster Carbon 15 Model 4 Carbine... Part# AZ-C15M4PRE Manufacturers Suggested Retail Price... \$1035.00

**The First of the "Hybrid"
Carbon 15 Models...**

**Traditional Carbine
Design combined with
Lightweight Carbon 15 Receivers.**

forged aluminum receivers. Additionally, C15 receivers will not rust or corrode, and are 40% stronger than aluminum with no surface finish to wear off or require maintenance. The final result of this hybridization is a firearm of ultra-light weight, durability, and rugged firepower. All functional controls operate like any AR15 type rifle, and the C15 Model 4 will accept standard AR15 parts. A wide variety of scopes, red dot or holographic sights, or night vision equipment may be mounted on the Upper Receiver's Picatinny rail.



- 14.5" M4 Profile Chrome Lined Barrel - 1 x 9 twist - with pinned/welded Izzy Compensator
- Receiver Length Picatinny Optics Mounting Rail • Standard Front Sight
- Lightweight Carbon 15 Receivers • Safety Controls Marked on Both Sides of Receiver
- Six Position Telescope • 30 Round Magazine

Overall Length - 34.75"
Length (stock retracted) - 30.875"
Weight without magazine - 5.5 lbs.

Bushmaster Carbon 15 Pistols...

These unique Handguns... utilize the same Carbon 15 technology and rugged features as the Bushmaster Carbon 15 Rifles - resulting in incredibly light, durable and power-packed handguns.



Made with Pride
in the U.S.A.

**High Tech
Carbon Fiber
Molded
Receivers and
Components**

**Carbon 15 Type 97S Pistol
Part# AZ-C15P97S**

- 7.25" Stainless Steel Match Grade Barrel
- Quick Detach Compensator • Dual Aperture Rear Flip-up and Blade Front Sights
- Full Length Optics Rail • Stud for Quick Detach Sling Swivel • 30 Round Magazine

Manufacturer's Suggested Retail Price... **\$995.00**



**Carbon 15 Type 97S Pistol
Part# AZ-C15P97S**

- 7.25" Stainless Steel Barrel - 1 x 9 Rifling
 - Quick Detach Compensator • Chromed Bolt Carrier • Hogue® OverMolded™ Pistol Grip
 - Dual Aperture Rear Flip-up and Blade Front Sights
 - Full Length Optics Rail • Lower Accessory Rail • 30 Round Magazine
- Manufacturer's Suggested Retail Price... **\$1035.00**

Overall Length - 20"
Weight without mag.
55.25 ozs.

**Gas Operated
Semi-Automatic
5.56mm / .223 Rem.
Stainless Steel Barrels**

**Carbon 15 Type 21 Pistol
Part# AZ-C15P21**

- 7.25" Stainless Steel Match Grade Barrel - 1 x 9 Rifling
- Quick Detach Compensator
- Ghost Ring Rear / Blade Front Sights
- Standard A2 Pistol Grip
- 30 Round Magazine

Manufacturer's Suggested Retail Price... **\$825.00**



Overall Length - 20"
Weight without mag.
or compensator - 47 ozs.

Bushmaster Warranty... The superior quality and durability of all fine Bushmaster firearms are guaranteed by our One Year Warranty against defects in materials and workmanship.

Bushmaster Carbon 15 Rifle & Pistol Accessories...



A. Silent Sling...\$39.95 (AZ723) Standard on the 97S Rifle, this quality tactical sling will fit any other Bushmaster Carbon 15 Rifle. Durable, black ballistic nylon – easy Velcro strap attachment – offers multiple carry modes.

B. / C. / D. Light & Laser Mounts... These Mounts clamp to the barrel fluting on Type 97 Pistols and Type 97 / 97S Rifles to offer a mounting point for the various lights and lasers. The **SureFire Mount – B.** (AZ718) **\$24.95** takes 1" diam. flashlights (they recommend their #650 Universal Weapon Light). The **Mag-Lite Flashlight Mount – C.** (AZ717) **\$24.95** holds 3/4" diam. lights, and the **Laser Mount – D.** (AZ719) **\$24.95** accepts 3/4" diam. laser sighting units.

E. Picatinny Optics Mounting Base for Carbon 15 Pistols... \$49.95 (AZ716) A machined, anodized aircraft aluminum Rail that slides onto the Pistol Upper and locks in place with a screw. A solid base for standard optics - remains true to zero when removed/reinstalled - see-thru design allows use of Pistol's existing iron sights.

F. Threaded Adaptor for Carbon 15 Models... \$19.95 (AZ15133) A Quick Detach Adaptor like the Carbon 15's standard Brake, but designed to accept standard 1/2x28 threaded brakes and suppressors (may require a crush washer).

G. Picatinny Rail for C15P21 Pistol Forends... \$49.95 (AZ15695) An anodized aircraft aluminum Rail Segment that attaches by drilling/tapping into the Pistol's forend to provide a mounting point for flashlights/lasers/foregrips.

H. Extra Length Optics Rail with Integral Sights... \$139.95 (AZ15198) This Picatinny configuration rail (standard on Type 97S Rifle) can be added to Type 97 or Type 21 Rifles as a factory installation (drilling / tapping required) to offer both integral iron sights and unlimited optics mounting. Aircraft aluminum - matte black hard anodized, the rear sight is a dual aperture flip-up with windage adjustment, and the front sight is an AR standard post - elevation adjustable.

I. Recoil Pad for Carbon Buttstock... \$15.95 (2698827) This molded black rubber recoil pad offers extra shooting comfort and a slip-on fit for all Carbon 15 buttstocks.

J. Carbon 15 Youth Sized Buttstock... \$24.95 (AZ15279) Perfectly sized for the younger shooter, or smaller woman, this Carbon 15 molded buttstock easily replaces the standard stock on all Bushmaster Carbon 15 rifles by releasing the receiver locking lever. It's 8 1/4" overall length yields an 11 1/4" trigger pull length.

K. Carbon 15 Ambidextrous Safety and Safety Lever The complete **Ambidextrous Safety Assembly... \$31.60** (AZ724) is available as a spare or replacement part for your Carbon 15 firearm, or just the Lever can convert existing safeties on Type 21 or 97 Pistols and Rifles to achieve ambidextrous functioning in "weak hand" mode. Machined of aircraft quality aluminum – black anodized. **Safety Lever only... \$11.95** (AZ724L) is molded of Carbon 15.

NEW! The Bushmaster Carbon 15 .22LR Rifle...



The latest model to enhance the Bushmaster Carbon 15 line is the Carbon 15 .22 Rimfire Rifle. We designed this light-weight to closely conform to the look, feel and function of Bushmaster's traditional 5.56mm/.223 caliber models. A big difference is that the Upper and Lower Receivers, Buttstock and Charging Handle are molded of state of the art Carbon Fiber 15 material that offers incredible durability, strength and ultra-light weight. Unlike its bigger brothers the C1522LR is chambered for the economical .22 Long Rifle Rimfire cartridge, and operates in a semi-automatic "blowback" mode.

All operational controls of this new rifle (charging handle; safety lever; bolt catch; magazine release and trigger) are functionally and ergonomically identical to all AR15 type rifles/carbines – making this Bushmaster C1522LR an ideal training arm for developing skills with the AR15 type system. In addition, this little lightweight is a ball to shoot, and the .22 Rimfire ammunition is acceptable for use in indoor ranges. Its light weight also makes it perfect as an introductory rifle for the younger shooter (we also offer a youth sized accessory buttstock with 2" shorter trigger pull).

The Bushmaster C1522LR features a highly accurate 16" Chromoly barrel, and a "blowback" operating bolt machined from lightweight Titanium. For additional safety, the Safety Selector Lever markings are color-coded on both sides of the Lower Receiver to quickly determine the firing status of the C1522LR. As with other AR15 type models, captivated takedown pins allow Upper and Lower Receiver separation for easy cleaning and lubrication. The iron sights are much like any AR type firearm with a dual rear flip aperture (adjustable for windage), and a square front "post type" sight adjustable for elevation. On the rifle's Upper Receiver, a Picatinny rail offers easy mounting of any scope, optic, red dot or laser sight.

Completely designed and manufactured in the U.S.A., the Bushmaster C1522LR includes a 10 Round Magazine and Operator's Manual, and is shipped in a hard plastic carrying case. The C1522LR is warranted for one year against defects in materials or workmanship.

Bushmaster Carbon 15 .22LR Rimfire Rifle... Available from your FFL Dealer **M.S.R.P. \$746.00** (Part # AZ-C1522LR)

NEW! Carbon 15 .22 Rimfire Upper Receiver/Barrel Assembly...

Bushmaster now offers a .22 Rimfire "dedicated" Upper Assembly that will fit all Bushmaster Lower Receivers – as well as most all AR15 Type Lower Receivers from other manufacturers (as long as they are "mil. spec." in measurement). Quickly swap it out on your Lower to hone your shooting skills with economical .22 Long Rifle ammo (acceptable at most indoor ranges). In addition to offering the advantages of more frequent training with your AR15 type rifle, the Bushmaster .22 Upper adds system versatility and "plinking" fun.



Carbon 15 .22LR Upper Receiver/Barrel Assembly... **\$387.00** (Part # AZ15846K)

The Bushmaster .22LR Upper Receiver/ Barrel Assembly is a complete "kit" including all pieces necessary to quickly convert your rifle over to .22 Rimfire (parts will combine to work with all types of stocks - tele included!). The Upper Receiver is chambered for .22 Long Rifle cartridge only, and operates in a semi-automatic "blowback" mode. The highly accurate 16" Chromoly Steel Barrel is rifled 1 x 16" for the .22 LR cartridge. A "blowback" operating bolt is machined from lightweight Titanium for great durability, and all parts are easily disassembled for cleaning / maintenance. A Picatinny rail offers easy mounting of any scope or optic. The iron sights of the .22LR Upper feature a dual rear flip aperture (adjustable for windage), and a square front "post type" sight adjustable for elevation. The Carbon 15 .22LR Upper Assembly is warranted for one year against defects in materials or workmanship.

Extra Magazines for the Carbon 15 .22LR Rimfire Rifle or Upper Receiver Assembly... **\$24.95** (Part # AZ15280)

NEW! The Bushmaster .308 Caliber Rifles & Carbines...



All the Quality, Accuracy and Durability you've come to expect from Bushmaster. Now, just MORE OF IT!... IN .308 CALIBER.

Introduced in 2004, the Bushmaster .308 is patterned after the proven Bushmaster XM15 series of rifles but is chambered for the larger .308 Winchester (7.62 NATO) caliber. All models feature heavy alloy steel barrels in either 16" and 20" lengths with a variety of muzzle brakes / flash suppressors available. For optimum accuracy, the barrels are rifled 1 turn in 10" - right hand twist (four lands and grooves). A manganese phosphate coating affords complete protection against exterior corrosion and rust on the barrel and all critical steel parts of the rifle. Bushmaster .308 models include a 20 round magazine but will accept all readily available FN-FAL magazines – either metric or standard types.

The rifle's receivers are 7075T6 aluminum forgings with a hard anodize finish, and offer ambidextrous controls for bolt and magazine release. AR15 type receiver features including cartridge case deflector, a bolt hold-back mechanism, and bolt forward assist button are standard, and either A2 (solid carry handle) or A3 (removable carry handle) configurations are available. A2 "trapdoor" solid buttstocks are fitted on some models, others feature the Skeleton Stock. Another option is either the full AR style front sight, or a Three Rail Gas Block designed to avoid optics interference, and to offer accessory mounting points. A flip-up type front sight can be added to this gas block (see our Sights/Scope/Mounts Section). The Bushmaster .308 rifles are shipped complete with 20 Round Magazine, Operation and Safety Manual, and One Year Warranty. Complete .308 model listings are shown on the next page.

Bushmaster 20" Bbl. .308 Rifle in A3 "flat-top" configuration with Izzy Compensator



Scope shown on 20" Bbl. .308 Rifle is an option available in our Scopes and Mounts Section of this catalog.

Bushmaster 16" Bbl. .308 Carbine in A2 configuration with Skeleton Stock and Izzy Compensator



Bushmaster .308 Rifles & Carbines...



BUSHMASTER .308 Carbine w. Izzy Compensator & Skeleton Stock
A2 Type - 16" Bbl. (PCWA2L 308 16IZ) M.S.R.P. \$1800.00



BUSHMASTER .308 Carbine w. Izzy Compensator & Skeleton Stock
A3 Type - 16" Bbl. (PCWA3L 308 16IZ) M.S.R.P. \$1825.00



BUSHMASTER .308 Rifle w. Izzy Compensator & Skeleton Stock
A2 Type - 20" Bbl. (PCWA2L 308 20IZ) M.S.R.P. \$1810.00



BUSHMASTER .308 Rifle w. Izzy Compensator & Skeleton Stock
A3 Type - 20" Bbl. (PCWA3L 308 20IZ) M.S.R.P. \$1835.00



BUSHMASTER .308 Rifle w. Izzy Compensator & A2 Buttstock
A2 Type - 20" Bbl. (PCWA2S 308 20IZ) M.S.R.P. \$1760.00



BUSHMASTER .308 Rifle w. Izzy Compensator & A2 Buttstock
A3 Type - 20" Bbl. (PCWA3S 308 20IZ) M.S.R.P. \$1785.00



BUSHMASTER .308 Carbine w. Izzy Compensator & A2 Buttstock
A2 Type - 16" Bbl. (PCWA2S 308 16IZ) M.S.R.P. \$1750.00



BUSHMASTER .308 Carbine w. Izzy Compensator & A2 Buttstock
A3 Type - 16" Bbl. (PCWA3S 308 16IZ) M.S.R.P. \$1775.00

Bushmaster .308 Rifle Removable Carry Handle... This essential accessory for the Bushmaster .308 is now available. It is easily installed and removed on the "flat-top" type .308 rifles by means of knurled thumbnuts. Exact zero repeat is ensured upon reinstallation, and it includes an M16A2 type Dual Aperture Rear Sight with windage and elevation adjustments. Machined from aircraft quality aluminum - finished in black hard anodize on the aluminum, and manganese phosphate on steel sight parts and knobs. (Part # 9349063-9-3) **\$ 219.95**



Bushmaster .308 Vented Free Floater Forend - Rifle & Carbine Lengths... Add additional accuracy to the Bushmaster .308 with this tubular aluminum, free floater forend. A machined barrel nut and locking ring replace your existing barrel nut (rifle's front sight, gas tube and barrel nut removal are required). Screw on the free-floater forend, and after "timing" the cooling vents, it is held in position with the locking ring. Knurled for a non-slip grip - a standard stud is included for bipod or sling mounting. All three parts are machined of high quality aircraft aluminum - black anodize finished.



.308 Free Floater Forend - Rifle Length... (VHG-3R) **\$ 99.95 / Carbine (Mid) Length...** (VHG-3M) **\$ 94.95**

Brushmaster – The Best by a Long Shot! Here's why...

Brushmaster Barrels: We machine our Barrels from either the best grade Chrome-Moly Vanadium Steel, or 416 Match Grade Stainless Steel. Our heavy profile Barrels (standard on most models) step down from 1" diam. at barrel nut to .750" at the sight base to improve heat dissipation and decrease barrel whip. The majority of our 5.56mm/.223 caliber barrels are button rifled - right hand twist - 1 turn in 9", as we've found that twist gives optimum accuracy results with a broad range of ammunition, and will stabilize bullets up to 75 grains. DCM Competition Rifles are 1 in 8" twist for the very heavy bullets used in high power competition.

Chrome Lined Bore & Chamber: A chromed bore and chamber - as in most of our Chrome Moly Steel Barrels - can double the barrel's life if proper care and regular maintenance procedures are observed. The chrome protects against corrosion, and as it is harder than the barrel steel, it reduces friction, increases velocity, and aids in chambering and ejection. Chrome lined barrels also clean up easier because lead, copper and powder fouling simply does not adhere as easily to the chrome lining - so you'll spend less time cleaning after a day at the range. Note: With any chrome lined barrel, you should avoid leaving ammonia based solvents, bore cleaners, or pastes in long term contact with the chrome lining (i.e. over-night soakings) as the ammonia can react with the chrome to cause oxidation. Regular session cleaning will ensure proper barrel care and long life. We apply a Manganese Phosphate finish to our barrels, and other critical steel parts, to protect against corrosion and rust and to produce a matte black, non-reflective surface color. We do not paint any of our parts. Finally, Brushmaster rifles and carbines are laser boresighted at the factory to assure that the accuracy inherent in our barrels works in coordination with the sights that we put on them.

Brushmaster Receiver Features: Our Receivers are either high tensile strength 7075T6 aircraft quality aluminum forgings (not castings which can contain flaws and/or air bubbles), or injection molded Carbon 15 composite. Brushmaster Receivers fit tightly with two "captivated" push pins (which can't fall out and become lost). No-tools are needed for field take down. Receivers incorporate a brass deflector for ejected shell control, and a raised area around the magazine catch button (to prevent accidental magazine release). For durability, our aluminum upper receivers have a baked dry-lube film, and for protection against corrosion, they are Hard Anodize finished, with a Nickel Acetate final seal coat.

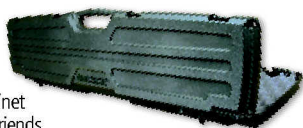
Handguards, Buttstock and Pistol Grip: Our standard handguards are molded of black thermoplastic (carbine length) or fiberglass (full length) respectively, and include aluminum heat shields to dissipate barrel heat. Pistol grips are molded of the same thermoplastic material, and have a finger groove, checkered side panels and a serrated back for ergonomic comfort and a solid, non-slip grasp. On standard models, the A2 style Buttstock is fitted (5/8" longer than the original A1 version, with a trigger pull of 13.5 inches), and it includes a trapdoor storage compartment for a cleaning kit or small parts. The Tele-Stocks again available with the "sunset" of the 1994 A.W.B. offer the same rugged six position design that has always been sold to the Military and Law Enforcement. Both stocks include sling loops.

Brushmaster Front & Rear Sights: Brushmaster uses only steel forgings for the front sight base - far superior to castings in tensile strength. We use the standard M16A2 Dual Aperture Rear Sight. It features adjusting knobs for windage and elevation - eliminating the need for a sight tool (as with the A1 sight). The beauty of the dual aperture flip-up is that the same sight can offer both quick target acquisition (field aperture) and fine distance sight picture (with the target aperture). Windage adjustment is 1/2 inch incremental at 100 yards instead of the older version which offered only 1 inch increments. Elevation increments are 1 Minute of Adjustment (M.o.A.) on our standard A2 sight, and 1/2 M.o.A. on our A3 Type Removable Carry Handle. On the DCM Competition Rifle you can order a 1/4 M.o.A. rear sight.

.223 Remington or 5.56mm: We've had numerous inquiries about .223 Rem. versus 5.56mm NATO ammunition. **The short answer is that all Brushmaster barrels are chambered for the 5.56mm cartridge.** Most of our barrels are stamped 5.56 NATO - usually just ahead of the front sight. Despite the fact that our Lower Receivers are stamped CAL.223-5.56MM, our chambers, barrels, and bolts are designed to withstand the higher pressures of the 5.56mm cartridge. We do this for the safety of our customers, and because our rifles have always been built following the military pattern. **In any of our barrels, the .223 Remington cartridge can be fired safely.**

So, what's the difference between the two cartridges? They have basically the same exterior dimensions and length, but the 5.56 is usually loaded to produce higher velocity and chamber pressures. It has thicker case walls for the extra strength needed to handle those higher pressures. The difference comes in the chambering of the rifle, and that difference is in "Leade" (more commonly known as the throat) which is the portion of the barrel directly in front of the chamber where the rifling has been removed to allow room for the seated bullet. In a 5.56mm chamber the throat is typically .162" - in a .223 chamber it's usually .085" (about half that dimension). The result of firing a .223 cartridge in the Brushmaster 5.56mm chamber is a slight loss of velocity when measured against the 5.56mm cartridge. **However, if you own other (non Brushmaster) rifles specifically chambered for the .223 Remington, you should not use 5.56mm ammunition in them as it is considered by SAAMI (Small Arms and Ammunition Manufacturers Institute) to be an unsafe ammunition combination.** (This 5.56mm/.223 Rem. information from Brushmaster Gunsmithing and the Winchester Law Enforcement Ammunition Website.)

Brushmaster Value: All Brushmaster Rifles are shipped in a hard plastic, lockable, foam lined carrying case - **a \$16.95 value.** Additionally, all rifles include an Orange Safety Block. We do this to provide safe shipping and storage - to help your Brushmaster keep its value over the years - and to remind you to always practice safe firearms handling. Firearms should be stored in a locked case or cabinet and the ammunition for them kept separate and locked for the safety of family and friends.



Bushmaster M4 Type Carbine...

M4 Profile Barrel • Izzy Compensator/Flash Suppressor • Six Position TeleStock • 30 Rd. Magazine

M4A3 Type Carbine includes
A3 Removable Carry Handle

M4A3 Type Carbine

"Izzy" Compensator/Flash Suppressor



Six Position Telestock

M4A2 Type Carbine

Specifications:

Caliber	5.56 mm / .223 Rem.
Magazine	30 rounds
Length (stock retracted)	30.875 inches
Barrel Length	16" total
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	6.57 Lbs.
Mode of Operation	Gas Operated - Semi-Automatic

Other Stocks / Flash Suppressors / Muzzle Brakes available

- **M4A3 Type Carbine w. Telestock...** (Part # BCWA3F 14M4 IZ) Available from your FFL Dealer **M.S.R.P. \$1165.00**
- **M4A2 Type Carbine w. Telestock...** (Part # BCWA2F 14M4 IZ) Available from your FFL Dealer **M.S.R.P. \$1065.00**

One of our most popular carbines, the Bushmaster M4 Type features a lightweight 14.5" Barrel machined in the distinctive M4 profile. With the "Sunset" of the 1994 A.W.B., we can now offer this model with a permanently attached "Izzy" Compensator/Flash Suppressor, Six Position Telestock and High Capacity Magazine. This configuration yields a total barrel length of 16" to comply with BATF regulations for semi-automatic rifles. The barrel is chrome lined in both bore and chamber for longevity and easy cleaning, and the 1 x 9" twist button rifling will stabilize a wide range of currently available ammunition (bullet weights up to 75 grains). On the A2 Type, the M16A2 dual aperture, rear sight system offers both windage and elevation adjustments (calibrated from 300 to 800 meters).

The M4A3 Type Carbine includes our Removable Carry Handle with 1/2 Minute of Adjustment Rear Sight - calibrated from 300 to 600 meters. The handle clamps onto the Upper Receiver's full length Picatinny rail - which will accept an wide array of scopes, red dot sights, accessories, and night vision equipment. The M4 Type Carbine - available only through your FFL Dealer - is shipped in a lockable, hard plastic case complete with 30 Rd. Magazine, Black Web Sling, Orange Safety Block, and Operator's Safety and Instruction Manual. NOTE: The "Pre-Ban" features of this model are not legal in some States - check your local regulations.

M4 Type "Post-Ban" Carbine...

- M4 Profile Barrel • Mini Y Comp
- Fixed Tele-Style Stock • 10 Round Magazine

- **M4A2 Type Post-Ban Carbine (PCWA2X 14M4MY) M.S.R.P. \$1065.00**
- **M4A3 Type Post-Ban Carbine (PCWA3X 14M4MY) M.S.R.P. \$1165.00**



BATF Approved,
Fixed Position, Tele-Style
Buttstock

Bushmaster M4 Type Patrolman's Carbine...

M4A3 Type Patrolman's
Carbine includes
A3 Removable Carry Handle

M4A3 Type Patrolman's Carbine

- 16" M4 Profile Barrel • 6 Position TeleStock
- 30 Round Magazine
- A2 Flash Suppressor

Six Position
Telestock

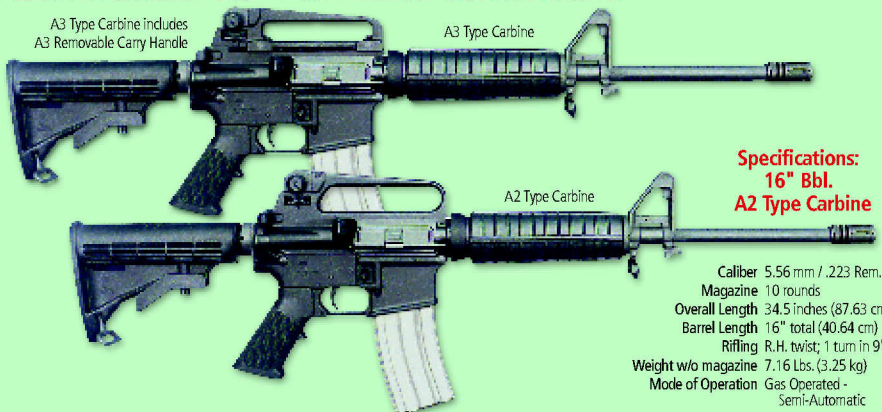
M4A2 Type Patrolman's Carbine

A2 "Birdcage"
Flash Suppressor

- **M4A2 Type Patrolman's Carbine (BCWA2F 16M4)**
Available from your FFL Dealer **M.S.R.P. \$1010.00**
- **M4A3 Type Patrolman's Carbine (BCWA3F 16M4)**
Available from your FFL Dealer **M.S.R.P. \$1110.00**

Bushmaster's M4 Type Carbines are available in kit form - including all parts except the stripped lower.
Many options are available - consult with your Bushmaster salesperson. Stripped Lower must be purchased from an FFL Dealer.

Bushmaster 16" Barreled Carbines...



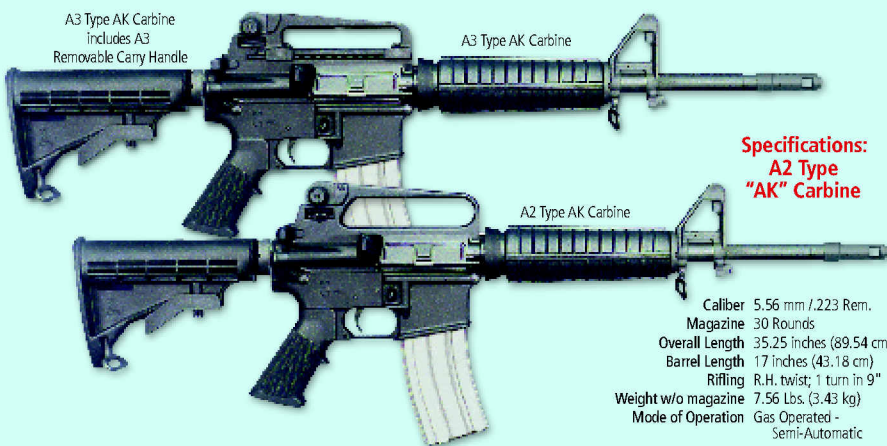
Specifications: 16" Bbl. A2 Type Carbine

Caliber 5.56 mm / .223 Rem.
Magazine 10 rounds
Overall Length 34.5 inches (87.63 cm)
Barrel Length 16" total (40.64 cm)
Rifling R.H. twist; 1 turn in 9"
Weight w/o magazine 7.16 Lbs. (3.25 kg)
Mode of Operation Gas Operated - Semi-Automatic

- **16" Bbl. A3 Type Carbine w. Telestock...** (Part # BCWA3F 16) Available from your FFL Dealer **M.S.R.P. \$1085.00**
- **16" Bbl. A2 Type Carbine w. Telestock...** (Part # BCWA2F 16) Available from your FFL Dealer **M.S.R.P. \$ 985.00**

Bushmaster Carbines offer light weight, compact size, balanced swing weight, and great accuracy from their chrome lined, Chrome Moly steel barrels (16" length above and 14.5" Bbl. length in the AK Carbines below). With permanently attached AK type muzzle brakes, the AK Carbines have an overall barrel length of 17", making them BATF legal semi-automatic models (BATF considers barrel and muzzle brake to be an integral unit). Six Position TeleStocks, Bushmaster forged aluminum receivers, carbine length "shorty" handguards, and 30 round magazines round out the features of these versatile carbines. The M16A2 sight system is fitted - featuring dual aperture rear sights (windage adjustable to 1/2 M.o.A. and 1 M.o.A. for elevation, with a 300 - 800 meter range). In the A3 Type carbines, the Removable Carry Handle (included) has a rear sight graduated from 300 to 600 meters, but of finer thread pitch to yield 1/2 Minute Adjustments. Front sights are elevation adjustable - A2 front post type. The Picatinny Rail on the Upper Receiver of the A3 Type Carbines allows attachment of a variety of sights, scopes or night vision optics. Optional fluted barrels are available at \$50 extra. Bushmaster Carbines (available only through FFL Dealers) are shipped in a lockable, Bushmaster Carrying Case, and include 30 Round Magazine, Operators Safety and Instruction Manual, Orange Safety Block, and Black Web Sling. Note: Some of the "Pre-Ban" features of these carbines are illegal in some States.

Bushmaster "AK" Carbines...



Specifications: A2 Type "AK" Carbine

Caliber 5.56 mm / .223 Rem.
Magazine 30 Rounds
Overall Length 35.25 inches (89.54 cm)
Barrel Length 17 inches (43.18 cm)
Rifling R.H. twist; 1 turn in 9"
Weight w/o magazine 7.56 Lbs. (3.43 kg)
Mode of Operation Gas Operated - Semi-Automatic

- **AK Carbine - A3 Type w. Telestock...** (Part # BCWA3F 14AK) Available from your FFL Dealer **M.S.R.P. \$1105.00**
- **AK Carbine - A2 Type w. Telestock...** (Part # BCWA2S 14AK) Available from your FFL Dealer **M.S.R.P. \$1005.00**

These Bushmaster Carbines are available in kit form - including all parts except the stripped lower.

Many options are available - consult with your Bushmaster salesperson. Stripped Lower must be purchased from an FFL Dealer.

Bushmaster SuperLight Carbines...

A3 Type Carbines
include the A3
Removable Carry Handle

A3 Type
SuperLight Carbine
with Six Position TeleStock

A2 Type
SuperLight Carbine
with "Stubby" Stock

**Slim Profile Barrels with either the Six
Position TeleStock or "Stubby Stock"**

• **SuperLight A3 Type Carbine w. TeleStock (BCWA3F 16SL)**
M.S.R.P. \$1110.00

• **SuperLight A2 Type Carbine w. TeleStock (BCWA2F 16SL)**
M.S.R.P. \$1010.00

• **SuperLight A3 Type Carbine w. Stubby Stock
(BCWA3Y 16SL) M.S.R.P. \$1085.00**

• **SuperLight A2 Type Carbine w. Stubby Stock
(BCWA2Y 16SL) M.S.R.P. \$985.00**

The Bushmaster SuperLight - our lightest 16" Barrel (.670" to .565" diam. under the handguard, .625" diam. under the sight base, and .570" diam. out to the muzzle), in combination with either the Six Position TeleStock or the "Stubby" Stock make a sweet handling, easy to shoot carbine. They are available in either A2 type (Fixed Carry Handle and Stubby Stock shown above) or A3 Type with Removable Carry Handle (shown at top above with TeleStock). The Stubby Style buttstock - designed originally for body armored Law Enforcement Officer use - is .47 lbs. lighter than the TeleStock. Bushmaster SuperLight Carbines are shipped in a lockable hard case complete with Web Sling, 30 Round Magazine, Orange Safety Block, and Operating and Safety Instruction Manual. Available only through your FFL Dealer. Models with "Pre-Bar" features (telestocks/flash suppressors, etc.) are not available in all States - check your local regulations.

Bushmaster Dissipator Carbines...

**16" Barrel with Full Length Forend
and Special Gas Block Placement**

A3 Removable
Carry Handle

A3 Type Dissipator
Carbine - includes
A3 Removable Carry Handle

Caliber: 5.56 mm
.223 Remington
Overall Length
36.25 inches
Weight w/o mag
(A2 Type) 7.69 Lbs.
Gas Operated -
Semi-Automatic

A2 Type
Dissipator Carbine
with Telestock

• **Dissipator A3 Type 16" Bbl. Carbine w. A2 Buttstock
(BCWA3S 16D) M.S.R.P. \$1095.00**

• **Dissipator A2 Type 16" Bbl. Carbine w. A2 Buttstock
(BCWA2S 16D) M.S.R.P. \$995.00**

• **Dissipator A3 Type 16" Bbl. Carbine w. Telestock
(BCWA3F 16D) M.S.R.P. \$1095.00**

• **Dissipator A2 Type 16" Bbl. Carbine w. Telestock
(BCWA2F 16D) M.S.R.P. \$995.00**

**The Dissipator is available with either
a Six Position Telestock or an A2 Solid Buttstock.**

Barrel Fluting is an available option at \$50.00 extra.

This versatile carbine is unique in that it's operating system gas block is located behind the front sight base and under the rifle length handguards which offer greater heat dissipation (hence the name!). Placement of the front sight allows for optimal use of the full sight radius designed into the M16A2 sight system. A 16" heavy profile barrel is chrome lined in both bore and chamber for excellent accuracy and long life. The A2 "trapdoor" buttstock is standard, but an optional six position Telestock can be fitted on the Dissipator models. The Bushmaster Dissipator Carbine is shipped in a lockable, carrying case with 30 Round Magazine, Orange Safety Block, Operator's Safety and Instruction Manual and Black Web Sling - available only through your FFL Dealer. Models with "Pre-Bar" features are not available in all States.

Bushmaster SuperLight and Dissipator Carbines are available in kit form including all parts except the stripped lower. Many options are available - consult with your Bushmaster salesperson. Stripped Lower must be purchased from an FFL Dealer.

Bushmaster Target Model Rifles...

Available with Chrome Lined, Chrome Moly Steel Barrels, or Stainless Steel Barrels...

A3 Type Removable Carry Handle is included with A3 Model Rifles.



A3 Type 20" Barrel Target Rifle



A2 Type 20" Barrel Target Rifle



A3 Type 20" Stainless Barrel Target Rifle



A2 Type 20" Stainless Barrel Target Rifle

Bushmaster A2 / A3 Type Target Rifles are available through your FFL Dealer.

SPECIFICATIONS:

XM15 E2S - 20" Bbl. RIFLE

Caliber 5.56 mm / .223 Rem.
Mag. Capacity 30 Rd. (accepts all M16 type)
Overall Length 38.25 inches (97 cm)
Barrel Length 20 inches (51 cm)
Rifling R.H.; 1 turn in 9" [22.8 cm]
Weight w/o mag. 8.2 Lbs. (3.72 kg)
Mode of Operation Gas Operated - Semi-Automatic

- A3 20" Chrome Lined Bbl. Target Rifle (BCWA3S 20) M.S.R.Price... \$1095.00
- A2 20" Chrome Lined Bbl. Target Rifle (BCWA2S 20) M.S.R.Price... \$995.00
- A3 20" Stainless Bbl. Target Rifle (BCWA3S 20SS) M.S.R.Price... \$1155.00
- A2 20" Stainless Bbl. Target Rifle (BCWA2S 20SS) M.S.R.Price... \$1055.00
- A3 24" Chrome Lined Bbl. Target Rifle (BCWA3S 24) M.S.R.Price... \$1105.00
- A2 24" Chrome Lined Bbl. Target Rifle (BCWA2S 24) M.S.R.Price... \$1005.00
- A3 24" Stainless Bbl. Target Rifle (BCWA3S 24SS) M.S.R.Price... \$1165.00
- A2 24" Stainless Bbl. Target Rifle (BCWA2S 24SS) M.S.R.Price... \$1065.00

The Target Models qualify as the "standards" of our line, and in 2002, Bushmaster introduced Stainless Steel Barrels to these fine rifles. Both A2 and A3 type rifles feature heavy profile match grade barrels machined from either Chrome Lined Chrome Moly Steel or Polished 416 Stainless Steel. They are button rifled (1 in 9", R.H. twist) to stabilize a wide range of popular bullet weights and available in 20" or 24" barrel lengths.

The A2 Type Rifle's Upper Receiver features the fixed carrying handle design of the standard military rifle with an integral rear sight. Knobs adjust the sight for windage and elevation. The A3 Type uses an Upper Receiver created from a different forging - incorporating a Picatinny rail on the top of the receiver. Often called a "flat-top", this upper receiver's mounting rail allows easy attachment of accessory scopes, sights, and optic devices. With the A3 Type Rifle, a removable carry handle is included, and the dual aperture rear sight in that handle has 1/2 Minute of Adjustment gradations in elevation and windage. The handle is machined from an aircraft aluminum forging, hard anodize finished, and includes two thumbscrews which clamp it onto the rail in seconds with no loss of zero.

See our Muzzle Brakes / Flash Suppressors Section in this catalog for a wide variety of these optional muzzle treatments.

Bushmaster Target Rifles are shipped with A2 "Birdcage" Flash Suppressor, 30 Round Magazine, Safety Block, Operating and Safety Instruction Manual, and Web Sling in a lockable, damshell type hard case... **a \$16.95 value**



Ask your salesperson about Bushmaster Rifle Kits - which include all parts except the stripped lower. Many options are available - consult with your Bushmaster salesperson. Stripped Lower must be purchased from an FFL Dealer.

Bushmaster Desert Camo Carbine...



Bushmaster's new Desert Camouflage Pattern is available on our popular M4 Type Carbine. The Buttstock, Pistol Grip and Forend feature a permanently applied Desert Camo pattern unique to the AR15 market, and this model is available in either the A3 Type configuration (as shown above which includes the Removable Carry Handle), or the Solid Carry Handle A2 Type. This Carbine features a 14.5" M4 barrel machined in the distinctive M4 profile with a permanently attached Mini Y Comp muzzle brake. This barrel is chrome lined in both bore and chamber for long life and easy cleaning. It's 1 x 9" right hand twist button rifling will stabilize a wide range of currently available 5.56mm/.223 Rem. ammunition with bullet weights from 45 to 75 grains. A manganese phosphate finish insures protection against corrosion or rust on the barrel and other exposed steel parts. Total barrel length - including the permanently fixed muzzle brake - is 16.5" to comply with BATF regulations. Bushmaster's Desert Camo Carbine is shipped in a hard plastic, lockable storage case complete with Black Web Sling, Orange Safety Block, 30 Round Magazine, Operating and Safety Instruction Manual and One Year Warranty, and is available only through your local FFL dealer. Ask about other optional flash suppressors / muzzle brakes.

Bushmaster M4A3 Type Desert Camo Carbine... At your FFL Dealer **M.S.R.P. \$1200.00** (PCWA3S 14M4MYDC)

Bushmaster M4A2 Type Desert Camo Carbine... At your FFL Dealer **M.S.R.P. \$1100.00** (PCWA2S 14M4MYDC)

Bushmaster RealTree® Camo Rifle...



Our 20" barreled Target Model above is camouflaged with a RealTree® Grey Hardwoods pattern on Buttstock, Pistol Grip and Forend. The 5.56mm/.223 caliber, chrome lined, 1 x 9 twist barrel delivers all the accuracy for which Bushmaster has become famous, and this unique rifle is available in A2 Type (shown above) or A3 Type configurations (the A3 Type includes the Removable Carry Handle with 1/2 M.o.A. rear sight in a 300 to 600 meter range - due to the shorter elevation post height in the A3 handle). Forged 7075T6 aircraft quality aluminum receivers - with an interior baked on dry-film lubricant - are finished in a non-reflective hard anodize and finished with a seal coat of Nickel Acetate. They include all M16A2 design improvements such as cartridge case deflector, last round bolt hold open and raised ribs for magazine release button protection. The A2 buttstock includes sling loop and a trapdoor storage compartment for small parts. Bushmaster's Desert Camo Carbine is shipped in a hard plastic, lockable storage case complete with Web Sling, Orange Safety Block, 30 Round Magazine, Operating and Safety Instruction Manual and One Year Warranty.

Bushmaster Realtree® Camo Rifle - A3 Type... At your FFL Dealer **M.S.R.P. \$1155.00** (Part # BCWA3S 20C)

Bushmaster Realtree® Camo Rifle - A2 Type... At your FFL Dealer **M.S.R.P. \$1055.00** (Part # BCWA2S 20C)

The Bushmaster 16" Bbl. Modular Carbine...



Bushmaster Modular Carbine... Available from your FFL Dealer **M.S.R.P. \$1650.00** (Part # BCWVML 16MC)

Bushmaster's 16" Modular Carbine combines many of the new Bushmaster Modular Accessories. This unique carbine is designed around an A3 type "flat-top" Upper and has a 16" Chrome Lined Chrome Moly Steel fluted barrel with a milled gas block. It includes the "Skeleton Stock" – featuring a comfortable rubber buttplate and a quick detach sling swivel mount that can be positioned to either the left or right side of the carbine. A neoprene foam sleeve covers the buffer tube to provide a comfortable cheek weld and deaden the operational sounds of the buffer/action spring.

A Bushmaster Modular Accessories System (B.M.A.S.) Four Rail Free-Floater Tubular Forend combined with the A3 type "flat-top" Upper Receiver provide all the Picatinny rails necessary for mounting a variety of sight, scopes or accessories. "Free-floating" the barrel (from the barrel nut forward) avoids any possibility of barrel deflection or accuracy degradation. Molded Rubber Rail Sure Grips snap over the rail sections on the handguard to add comfort and rail protection. The dual aperture B.M.A.S. rear flip-up sight is a detachable unit with a windage knob calibrated to 1/2 Minute of Adjustment. The B.M.A.S. front flip-up sight clamps around the milled front gas block. It folds down with the touch of a button to allow scope use and incorporates an elevation adjustable M16A2 front sight post. The ergonomically contoured Pistol Grip is an ambidextrous design molded of urethane with a stipple finish to provide a solid non-slip grip. Bushmaster's Modular Carbine is shipped with a 30 Round Magazine, Operating and Safety Instruction Manual, Orange Safety Block, and a Black Web Sling in a Bushmaster lockable, foam lined carrying case.

The Bushmaster Varminter...

Photo Courtesy of Jim Leatherwood



The Bushmaster Varminter... Available from your FFL Dealer **M.S.R.P. \$1245.00** (Part # PCWVMS 24FVAR9)

The Bushmaster Varminter is a varmint hunter's dream, and has been a runaway success since it's 2001 introduction. Built around our superb DCM Competition Barrel, it includes all the options for the varmint specialist – such as...

24" Fluted Extra Heavy Varmint Barrel in 5.56mm / .223 Rem. caliber; 4150 chrome moly vanadium steel; full 1" diameter under the forend; 11 competition crowned muzzle; 1 in 9" twist for optimum performance with most varmint cartridges; full length fluting for increased cooling and reduced weight; machined to same tight specifications as our DCM Competition Barrel with tolerances twice as tight as our standard barrels. Bushmaster Competition Trigger - a smooth, two stage, 4 1/2 lb. pull helps focus the shooter's attention on the target. V Match Vented Tubular Forend which "free-floats" the barrel from the receiver forward and includes special cooling vents for increased barrel heat dissipation, and a bipod stud installed for easy mounting of most bipods. Custom Rubberized Pistolgrip in an ambidextrous, ergonomic design with a comfortable non-slip textured surface. Bushmaster Modular Accessories System Mini-Risers which add 1 1/2" height to scope mounting on the flat-top receiver for correct sight picture and comfortable "cheek-weld" on the stock. Controlled Ejection Path - shell ejection from the receiver has been modified so as to drop them all in the same place - a convenience for the reloader. 5 Round Magazine - legal for hunting in most states (will accept all AR15/M16 type magazines). Shipped with an Orange Safety Block in a Lockable Hard Case - "egg crate" foam padded for protection. Available only through your local FFL Dealer

Bushmaster Stainless Varmint Special...

Stainless Varmint Special Specifications:

Caliber 5.56 mm / .223 Rem.
Overall Length 42.25 inches (107.3 cm)
Barrel Length 24" (60.9 cm)
Rifling R.H. twist; 1 turn in 9"
Weight w/o mag. 8.84 Lbs. (4.01 kg)
Operating Mode Gas Operated - Semi-Automatic



(Shooting Rest not included.)

The Stainless Varmint Special... Available from your FFL Dealer. **M.S.R.P. \$1245.00** (PCWVMS 24-9SS)

Based upon the design of our first Varminter, the "Stainless Varmint Special" combines all the elements the serious varmint hunter would specify – including a polished, 416 Stainless Steel, 5.56mm/.223 Rem. Caliber 24" Barrel (button rifled, 1 in 9" right hand twist). This highly accurate barrel is free-floated in a vented, tubular aluminum forend and mated to our "flat-top" V Match Upper Receiver. The vented free-floater aluminum forend is supplied with a Bipod/Sling Mount Stud installed. Two Bushmaster Modular Accessories System Scope Riser Blocks are mounted on the flat-top's Picatinny rail to raise your scope 1/2" for a proper sight picture. The lower receiver features a Competition Two-Stage Trigger and the A2 Buttstock is complete with storage compartment. An Adjustable Palm Swell Tactical Pistol Grip offers shooting comfort and correct trigger pull angle. Bushmaster's Stainless Varmint Special ships complete with Five Round Magazine (a legal requirement for hunting in most states, though this rifle will accept all capacity AR15/M16 type magazines), Orange Safety Block, and Operator's Manual in a Lockable Case. Available through your FFL Dealer.

Bushmaster V Match Rifle & Carbine...

The V Match flat-top Upper Receiver and "free-floater" handguard make these models a great choice for the competitive shooter or the varmint hunter. Heavy profile, match grade, chrome-moly vanadium steel, chrome lined barrels consistently deliver match winning accuracy. Barrel lengths of 16", 20" or 24" are available, and the barrel, and other steel components, are manganese phosphate coated for complete protection against exterior corrosion or rust. The forged 7075T6 aircraft aluminum receivers incorporate all M16A2 design improvements. The Upper Receiver's precision machined Picatinny type rail allows mounting of a wide variety of scopes, sights and optics, and the tubular aluminum V Match knurled handguard lets the barrel "free float" for optimum accuracy. The handguard is black hard anodize finished and machine checkered for optimum control and a non-slip grip. Bushmaster V Match Rifles and Carbines are shipped with 30 Round Magazine, Instructional Manual, Sling, Orange Safety Block, and Case. Barrel fluting is available on V Match models as a \$50 option (add "F" to Part #). Complete rifles available only through your FFL Dealer.



These Models are also available with
Flash Suppressors - ask your salesperson

Bushmaster's A3 Type Removable Carry Handle (above) is an option for V Match models. (includes 1/2 M.o.A. Rear Sight.) (Part # 9349063-9) **\$99.95** **For an iron front sight, see our B.M.A.S. Front Flip Sight.** (Part # YHM-9360K) **\$99.95**

SPECIFICATIONS:

Caliber 5.56 mm / .223 Rem.
Magazine Capacity 30 Rd. (accepts all M16 type)
Overall Length 38.25 inches (97 cm)
Barrel Length 20 inches (51 cm)
Rifling R.H. twist; 1 turn in 9"
Weight w/o magazine 7.99 Lbs. (3.62 kg)
Mode of Operation Gas Operated - SemiAuto

All Bushmaster Rifles and Carbines are shipped in a hard plastic, lockable case... **A \$16.95 value!**

Bushmaster V Match Rifle and Carbine Models...

- **16" Bbl. Carbine** (PCWVMS 16) **M.S.R.P. \$1045.00**
- **20" Bbl. Rifle** (PCWVMS 20AH) **M.S.R.P. \$1055.00**
- **24" Bbl. Rifle** (PCWVMS 24AH) **M.S.R.P. \$1065.00**

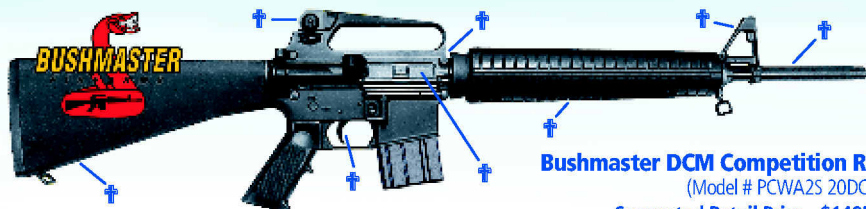
Ask your salesperson about Bushmaster V Match Rifle Kits. They include all parts except the stripped lower.

The Bushmaster DCM Competition Rifle... With the exception of custom engraving, this is the same rifle selected for Club Sales by the Civilian Marksmanship Program, and used successfully in N.R.A. sanctioned High Power Competition Matches all around the country.



The Bushmaster DCM Competition Rifle...

Ready for National High Power Competition - Right out of the box!



Bushmaster DCM Competition Rifle

(Model # PCWA2S 20DCM8)

Suggested Retail Price - \$1495.00

(Must be purchased through an FFL Dealer)



The 600 Yard Range at Camp Perry - Home of the National High Power Matches and "Birthplace" of the Bushmaster DCM Rifle.

Bushmaster Firearms has designed a rifle for the serious DCM Competition shooter. In keeping with DCM Competition rules, this rifle looks like a stock "AR15" type rifle but includes competition modifications that will give you the winning edge - right out of the box.

This highly accurized rifle features:

⬆ An A2 Rear Sight specially modified to accept interchangeable "micro-aperture" peeps. Its windage and elevation mechanisms feature either 1/2 or 1/4 Minute Adjustments with each click of the windage knob or elevation dial. Precision machined micro-aperture inserts are available in four sizes: .036" - .040" (standard, and most commonly selected by competition shooters) - .046" and .052" sizes. ***Please specify when ordering.***

⬆ A Competition Front Sight Post specially ground on three sides for optimum visual clarity - available in your choice of two different widths (.052" or .062" width. ***Please specify when ordering.***) This post is secured within the front sight base by a set screw to avoid the possibility of any movement once you have established your zero.

⬆ A 20" Bushmaster Extra Heavy Competition Barrel - a full 1" in diameter under the handguard - with an 11 crowned competition muzzle. Precision button rifled in a 1 x 8" right hand twist, they are machined from Chrome-Moly Vanadium barrel steel, lapped and hardened to Rockwell C26 to 32 - superior to stainless barrels! The chamber is machined to SAAMI specifications. ***Note: These barrels are shipped well oiled. For your safety, they should be thoroughly cleaned before shooting. Follow all break-in & maintenance instructions included with your rifle.***

⬆ In the Upper Receiver, the Bolt is matched to the Barrel Extension for positive lockup and optimum accuracy.

⬆ The Lower Receiver houses a finely honed Competition Trigger that is factory set for a DCM legal 4.5 lb. pull. The 1st Stage is 3.5 lbs., and the letoff (2nd Stage) is 1 lb.

⬆ The forearm uses stock style outer handguards over a "free floater" tube that does not contact the barrel. A sling swivel is attached to the leading edge of the tube so as to avoid any possibility of barrel deflection when using a sling.

⬆ The buttstock has been improved for competition with the addition of a 3.62 lb. lead counterbalancing weight which can be trimmed by the competitor to achieve proper balance, and adds to the solid feel of this special competition model. The overall weight of the rifle totals 13.5 pounds.

⬆ "Controlled Ejection Path" - Ejection of spent cases from the receiver has been engineered so as to drop them all in the same place - a great convenience for the reloader, and a courtesy to fellow competitors next to you on the line.

Any of the accurizing parts built into the Bushmaster DCM Rifle can be ordered as accessory additions for your rifle. For more information, call or go online to: www.bushmaster.com or consult us by email: Sales@bushmaster.com

Bushmaster DCM Competition Rifle Package...

(Model # PCWA2S 20DCM8)



The Bushmaster DCM Rifle...

As described in detail on the previous page, the DCM ships complete with two 10 Rd.

Magazines; a Chamber Checker Safety Device; Web

Sling; Operating and Safety Instruction Manual; and Maintenance Instructions that are specific to the DCM Rifle and its unique barrel - all shipped in Bushmaster's lockable foam-lined carrying case.

Bushmaster DCM Rifle Package must be purchased through an FFL Dealer...

Suggested Retail Price - \$1495.00

Bushmaster DCM Competition Upper Receiver/Barrel Assembly... Snap this Upper/Barrel

Assembly on your lower and you're ready to win! **Complete Assembly Includes:** • **Extra Heavy Competition Barrel** (full 1" diameter under the handguard) with Bolt matched to the barrel extension at factory.

• **Competition Front & Rear Sight System...** Specify: Your choice of 1/2 or 1/4 Minute of Adjustment Sight; one of 4 Micro-Apertures and one of 2 Competition Front Post Widths (see next page).

• **Free-Floater Competition Handguard**

(hand-guard tube / barrel nut combination) with sling loop.

• **Bushmaster Upper Receiver...** complete with bolt, carrier and charging handle - all headspaced and test-fired at the factory. *DCM barrels must be cleaned thoroughly before firing - follow all break-in instructions.*

DCM Competition Upper Receiver/Barrel Assembly... \$765.00 (PURA2B 20CG8)

DCM Competition A2 Upper Receiver Assembly with A2 Competition Rear Sight...

Includes forward assist assembly, ejection port cover assembly and one competition sight Micro-Aperture in your choice of four "peep" sizes - please specify (see descriptions next page).

• **DCM Competition A2 Upper Receiver with 1/2 Minute Rear Sight... \$209.95** (Part # A2URCG2)

• **DCM Competition A2 Upper Receiver with 1/4 Minute Rear Sight... \$209.95** (Part # A2URCG4)



DCM Competition Lower Receiver Assemblies...

All Include our DCM Two-Stage Competition Trigger...

• **Complete DCM Lower Assembly...**

Bushmaster DCM Lower Receiver with A2 Buttstock, Competition Buttstock Weight, Pistol Grip and Two Stage Trigger (shown at right). (Part# A LOW STD W/CGWT)

Suggested Retail Price (avail. only through FFL dealers) - **\$415.00**

• **DCM Lower Assembly...** Same assembly above less Buttstock Weight.

Suggested Retail Price - \$390.00 (Part# A LOW STD W/CG)

• **DCM Lower Receiver Assembly minus Buttstock...**

Includes Pistol Grip and DCM Two Stage Trigger.

Suggested Retail Price - \$315.00 (Part# A LOW W/OSTK W/CG)



Bushmaster Competition A2 Rear Sight Assembly... Bushmaster offers these super-accurate Rear Sight Assemblies - and individual parts for them - to the serious competition shooter. The elevation and windage mechanisms on these fine sights feature either 1/2 or 1/4 Minute of Adjustment with each click of the windage knob or elevation dial. The long distance aperture has been machined to allow screw-in installation of one of four different interchangeable Micro-Apertures (one aperture of your choice is included with each complete sight or flip-up assembly). These precision machined flip sight inserts are available in four aperture sizes measuring: .036" / .040" (Standard - 9 out of 10 shooters find the .040" standard aperture works best, your eyes may differ) / .046" or .052"

- 1/2 M.o.A. Rear Sight (with choice of aperture size). **\$114.95** (9349072CGA2)
- 1/4 M.o.A. Rear Sight (with choice of aperture size). **\$114.95** (9349072CGA4)



Bushmaster DCM 1/4 Minute Windage Competition Rear Sight Conversion Kit... \$19.95 (ar 1/4min convk) Convert your old A2 sight to 1/4 Minute of Adjustment windage configuration with these competition parts. Kit includes 1/4 M.o.A. drum, pin, detent springs and balls.

A2 Competition Front Sight Post... \$12.95

A quality sight post that is surface ground on three sides for optimum visual clarity - easily replaces your existing sight post.

Available in 2 widths - Specify...

.052" (9349056CG52) / .062" (9349056CG62)



A2 Competition "FLIP" Sight... \$24.95

with one micro-aperture...

Choose: .036" (CGF36);

.040" (std.) (CGF40);

.046" (CGF46);

or .052" (CGF52)

aperture sizes.



"The Hood"... (9349075CGH) **\$14.95** A Competition Rear Sight Shroud, (shown center in photo) this tubular, threaded insert for our competition flip-up eliminates all glare and improves your sight picture. Internally threaded for the micro-aperture of your choice.

"The HOOD KIT"... \$37.95

Includes our Competition Flip-up; the "Hood" Sight Shroud and your choice of one Competition Aperture (sizes at right). Part numbers below indicate the size of the aperture opening. **Choose from...**

CGF36HK / CGF40HK / CGF46HK / CGF52HK



Extra Competition Sight Apertures*... \$9.95 ea. Choose from: .036" (CGI36) /

.040" (Std.) (CGI40) / .046" (CGI46) /

.052" (CGI52). These thread

directly into the flip-up in your

Competition Sight. Your vision

determines which micro-

aperture suits you best (most

shooters prefer the .040"

standard).

***Any Three Apertures can be purchased as a set - \$24.95** Select from sizes above.



Bushmaster Two Stage Competition Trigger... For the Serious High Power Competitor... \$119.95 (8448592-SCGK) This finely honed competition trigger includes all the specially modified parts shown plus instructions - ready for installation in your lower receiver. This trigger

can be set for a 3 1/2 lb. DCM legal 1st Stage and a 1 lb. (2nd Stage) letoff. **NOTE: This Trigger will not fit in Colt Lowers with "Block" over Safety and is not designed to work with large Colt pivot pins.**

Also Available... Two Stage Competition Trigger with an Ambidextrous Safety... \$139.95 (8448592-SCGKA)

Bushmaster DCM "Free-Floater" Kit... A Barrel Nut / Free-Floater Tube / Handguard Combination:

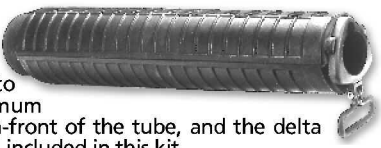
(9349059CGA) **\$149.95** Designed to meet all DCM

regulations, this competition forend allows the barrel to

free float from the barrel nut forward for maximum

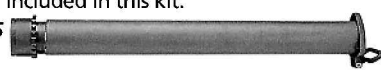
accuracy. A sling swivel loop is mounted to the bottom-front of the tube, and the delta

ring, weld spring, snap ring and a special gas tube are all included in this kit.



DCM Free-Floater Tube & Custom Gas Tube set... \$124.95

(2698823) (Standard handguards require minor modification to fit.)



Bushmaster DCM Competition Heavy Barrel with Factory Matched Bolt and Front Sight Base... \$295.95 (9349054-20CGA) This lapped 20" Barrel, button rifled in 1 x 8 twist, features an 11° competition type muzzle crown and match specification chamber. Machined from finest

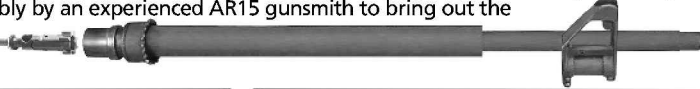
Chrome-Moly Vanadium Steel with a Manganese Phosphate finish, it is a full 1" diameter from the barrel extension forward to the sight base step. **These parts require gunsmithing assembly.**

We recommend assembly by an experienced AR15 gunsmith to bring out the

accuracy designed

into this extra heavy

competition barrel.



A2 Buttstock Balance

Weight... \$19.95

(9349119SW) Fits snugly in the standard A2 buttstock compartment without rattle - a 3.62 lb. chunk of lead that can be trimmed to help achieve a perfectly balanced rifle. Its wedge shape and rubber pressure pad ensure a tight, rattle-free fit.



Competition Handguard Balance Weight...

\$29.95 (GPSS-HBW) This lead balancing weight fits inside the bottom half of the standard A2 handguard to add forend weight to your competition rifle (a companion to the buttstock weight above). Weighs approx. 3.5 lbs., it can be cut down for perfect balance. (Handguard half is shown for reference only - not included.)

Top Loading Single-Shot Magazine Follower...

\$12.95 (SS-FOL) A blue plastic follower that installs easily inside most "AR" type .223/5.56mm magazines - allows single shot loading of extra heavy bullet competition handloads that won't function in regular magazines. (Shown separate and installed - magazine not included.)



AR15 Bolt Release Extension...

\$44.95 (SSP-1) A finely machined aluminum lever to help High Power Competitors get back on target faster by keeping the forearm hand in place. After inserting a fresh mag, simply push the lever with the trigger finger to snap the bolt forward - no more reaching over the rifle. It slips over the bolt catch release, and locks in place with supplied set screw and Allen wrench.



Moly-Slide™ Lubricating Paste...

\$7.95 (MS-100) Works great on competition triggers! A 60% Molybdenum Disulfide (MoS₂) lubricating paste for wear resistance, anti-seizing and anti-galling on cams, bushings, and other sliding surfaces. Moly-Slide™ has a very wide working temperature range with minimal evaporative loss. The 1 oz. jar will usually last the average shooter/gunsmith for years - a little Moly-Slide™ goes a long way!

AR15/M16 Lower Receiver Safety

Block... \$6.95 (SB16) This bright yellow safety block locks into the magazine well when the bolt is retracted and indicates a safe weapon. We use them regularly here at the Bushmaster factory!



Lower Receiver Safety Block with

Flag... \$7.95 (SB16F) Similar to the safety block above, this improved model adds a safety flag that shows out of the open ejection port. A competition and range safety must!



Chamber Checker Safety Flag... \$1.95

(CC Chamber Check)

This tough yellow plastic flag slips into the chamber. Close the bolt on it, and it clearly shows your rifle's range-safe status (shown separately, and installed, above).

Turner Saddlery AWS Competition Sling...



\$69.95 (TS-NMSRS)

A high quality sling designed for DCM High Power Competition for use with the AR15/M16 rifle, it is made of a new all weather synthetic (AWS) material that requires no "break-in" and will not stretch. These are custom stamped with our Bushmaster logo. Black - 54-56" length - approved for use by CMP and NRA.

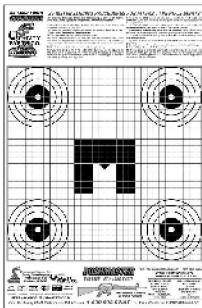
Bushmaster Sighting-in Targets...

\$2.95

(QP-015K)

One Dozen 25 Meter sighting-in targets with full instructions to help you get your rifle zeroed in correctly.

Packaged in a plastic bag.



UVEX Sharp-Shooter Safety Eyewear... Includes Free Earplugs... These tough, sporty, and lightweight Uvex Shooting Glasses protect both your eyes and your ears! - they come with free earplugs. Polycarbonate uni-lens blocks 99.9% of harmful ultraviolet radiation from the sun, and is "Ultradura" hardcoated to guard against abrasion and scratching. They're tough enough to meet ANSI Z87.1-1989 and OSHA guidelines, and their wrap-around design provides excellent peripheral vision. Black poly-carbonate frames feature adjustments for temple length and tilt for a custom fit. Each pair of Uvex glasses includes shooters earplugs warranted to reduce noise by 30 decibels (ANSI test S3.19-1974). Three different lens colors available: clear; amber, and espresso. Great eye and ear protection at a great price!



**UVEX Sharp-Shooter Safety Eyewear
Includes Free Earplugs...**

Clear Lens... \$11.95 (R-03511)

Amber Lens... \$11.95 (R-03512)

Espresso Lens... \$11.95 (R-03513)

Sinclair International Sight and Muzzle Cover Set...

\$11.95 (14-200)

Popular protective covers often seen on the DCM ready line, these are molded from bright yellow vinyl to protect "sight zero" and to keep dirt out the muzzle. The set includes front and rear covers and two sizes of muzzle guards - one for Pre-bans with flash suppressor, another for Post-bans with plain crowned muzzle.



AO Safety Economy Hearing Protector... \$10.95 (AOS97035) This quality set of "ear muffs"- by the makers of the famous Peltor line - offers light weight, rugged construction, and large earcup openings for better fit and comfort. They've been designed for an excellent noise reduction rating of 20 decibels (the range for existing hearing protectors runs from 0 - 30 db. The higher the number, the greater the effectiveness). Quality protection at a great price!

**< AO Safety
Economy
Hearing
Protector**



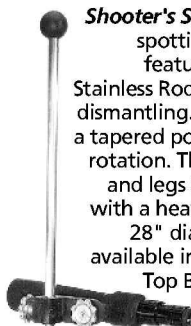
Peltor President Hearing Protector...

\$17.50 (AOS97069) The President model from Peltor features exclusive liquid foam ear cushions that are designed for all day comfort. The padded stainless steel wire headband and generously sized earcups automatically self-align for perfect fit and protection. The

President offers a noise reduction rating of 24 decibels, and its earcups can be adjusted in height from the headband. The headband will fold down around the earcups to occupy minimal space when in storage.



Shooter's Scope Stand... The most solid spotting scope stand you'll find, it features two 3/4" diam. solid 303 Stainless Rods with torque holes for easy dismantling. The stainless base spike has a tapered point and a groove to prevent rotation. The anodized aluminum base and legs (tightened to the base spike with a heavy T-handle bolt) fold out to 28" diameter. The anodize finish is available in red, black or clear. A 1 7/8"



Top Ball is standard and a unique scope mount allows rigid tightening without putting high torque on the hand knobs. Years of testing by High Power Shooters have led to the development of this superb stand. (Scope shown is not included.)

Shooter's Scope Stand...

Red Anodized

\$189.95 (Part# FMC-R)

Black Anodized

\$189.95 (Part# FMC-B)

Clear Anodized

\$189.95 (Part# FMC-C)

Bushmaster M17S Bullpup Carbine...

The most exciting multi-purpose firearm available, and the only non-banned, American-made Bullpup on the market! Use it for home defense; varmints, Saturday afternoon plinking - the Bullpup does it all! Built by Bushmaster to our highest quality standards with Extended 2 Year Parts and Labor Warranty, Bushmaster's M17S Bullpup is a lightweight, short stroke piston, gas operated, self compensating, air cooled, magazine fed, semi-automatic rifle. In American Survival Guide, Paul Hantke wrote: "Short barreled rifles and smaller carbines designed from scratch have been around forever, and the next generation of design, The Bullpup, puts it all together in the most compact package yet". And, "the shortest, handiest, yet legal little rifle around". The gun "just seems to win over everyone that handles or fires it."

Though it does include 25 meter open sights in the see-thru channel under the scope rail, the Bullpup is designed to be used with any popular scope, red dot sight, or night vision device, and it's Picatinny type rail will accept them all. The 5.56mm/.223 Rem. caliber, 21.5" barrel - hard chrome lined in both bore and chamber - offers competition accuracy in a gun with a total length of only 30". This beautifully simple rifle is easy to maintain - it's hinged push pin system quickly separates the upper and lower receivers allowing full access to all moving parts. Bushmaster's M17S Bullpup is shipped complete with a black web sling, a 10 round magazine, operation manual and warranty registration card - all in our foam lined, hard sided, Bushmaster carrying case.

Parts for the Bushmaster M17S Bullpup are readily available - see our parts listing and diagram on the Page 42.

**The Bushmaster
M17S Bullpup is
sold through FFL Dealers.**

Manufacturer's Suggested

Retail Price... \$765.00

(Part #30-900-SA)

SPECIFICATIONS:

Caliber 5.56mm / .223 Rem.

Magazine Capacity 10 rounds - will accept
most AR type mags.

Overall Length 30 inches

Barrel Length 21.5 inches

Rifling R.H. twist; 1 turn in 9"

Weight w/o magazine 8.28 lbs.

Mode of Operation Piston/Gas Operated -
Semi-Automatic

Order Extra Magazines! Bullpup M17S Magazine...

\$14.95 (#30-452)

This quality steel, 10 round
.223/5.56mm magazine - made in the
U.S.A. - has a black finish and black
follower. Order spares for your Bullpup
today. They function perfectly in AR type
rifles as well, and many shooters use them for
High Power Competition.



Bushmaster M17S Bullpup features include...

- 21.5" Hard Chrome Lined Barrel machined from Chrome-Moly Vanadium Steel
- Overall Rifle Length 30" - with Hinged Push Pin Takedown System for easy maintenance
- Stainless Steel, Fixed Piston, Self Compensating Gas System uses a wide range of ammo
- Lower Receiver/Pistol Grip of 43% glass filled nylon - Lightweight - Rugged - Impact Resistant
 - Lightweight Upper Receiver of Aircraft Quality Hard Anodized Aluminum
- Carrying/Charging Handle (43% glass filled nylon) includes 25 Meter Open "Field" Sights
 - Heavy Duty Picatinny Rail Scope Base - Hard Anodized Aluminum
- Steel Surfaces are Manganese Phosphated to protect against rust and corrosion
 - 10 round magazine - ambidextrous magazine release on lower receiver
 - Last Round Bolt Catch - positioned on lower receiver's left side

The Bullpup is shipped
in this hard plastic,
lockable carrying case
- a **\$16.95 value!**



Bullpup 24 Piece Field Repair Kit... \$29.95 (Part# 30-965) Includes all the necessary parts for any emergency field repairs: firing pin; take down pins; extractor; ejector; all the springs, detents etc. **All components of this kit are illustrated and marked with an asterisk on the schematic drawing and parts listing on Page 42.**

BUSHMASTER XM15-E2S Complete Lower Receiver Assemblies...

Why Bushmaster Lowerers are the Best...

- Precision machined from high tensile strength 7075 T6 Aluminum Alloy Forgings – Bushmaster **DOES NOT** use castings.
- Bushmaster Receivers are guaranteed for fit and function to ensure that if you ever buy a second Upper Receiver/Barrel assembly, it will be completely compatible and interchangeable with your lower receiver.
- M16 A2 design reinforcement area around front pivot pin and reinforcing ridge over the receiver extension attachment area for extra strength.
- Protective finish: Hard Anodize Military A8625, Type III, Class 2 finish (lusterless, flat, approximate Black No. 36118 Table IX). We do not paint our receivers.
- Surfaces are bead blasted to a non-reflective matte finish prior to hard anodizing.
- A Nickel Acetate final seal coating protects against corrosion.
- Raised "ridge" around magazine catch button protects against accidental magazine release.
- Standard pivot pin design connects uppers and lowers with captivated front pivot pin and rear take down pin (so the pins can't fall out and become lost).



**Bushmaster
Lower Receiver
Assembly with
Pistol Grip**
(Part# ALOW W/OSTK)
**Complete & Assembled
as shown above**
(no buttstock parts included)
Suggested Retail Price... \$259.00

Complete Lower Receiver Assembly with A2 Trapdoor Buttstock, Pistol Grip and internal components.



Suggested Retail Price...
\$295.00 (Part# ALOW STD)
An FFL is required for the purchase of any Lower Receiver. Contact your local FFL Dealer, prices may vary.

Complete Lower Receiver Assembly with Six Position "TeleStock", Pistol Grip, and all internal components.

With the "Sunset" of the 1994 Assault Weapons Ban on Sept. 13th, 2004, Bushmaster can again offer features of the AR15 type rifle that had been deemed illegal for the past 10 years - such as flash suppressors, bayonet lugs, high capacity magazines and telestocks.

This assembly is complete and ready to use - all highest quality components - just snap onto your Upper Receiver. An FFL is required to purchase this Complete Six Position TeleStock Lower Receiver Assembly or order through your FFL Dealer. NOTE: These may still be illegal for purchase in some States. Check your own State and County laws to determine the local legality of AR type Rifles with Telestocks.

We also offer the BATF approved "Fixed Length Tele-Style Stock" on our Complete Lower Receiver Assembly - see our Pistol Grips / Buttstocks Section for details on this stock. **Suggested Retail Price... \$339.00** (Part# ALOW PERMX)



Suggested Retail Price...
\$339.00
(Part# ALOW TELEP)

An FFL is required for the purchase of any Lower Receiver. Contact your local FFL Dealer, prices may vary.

Bushmaster "Stripped" Lower Receiver... This is the premium quality basis for any Bushmaster Rifle for those who want to build "from the ground up". We recommend the Bushmaster Video or U.S. Gov't. M16A2 Technical Manual (Gunsmithing Section in this catalog) for complete rifle buildup instructions. You'll need a Complete Lower Parts Kit - see details on next page, and your stock of choice from the Pistol Grips / Buttstocks Section.

Suggested Retail Price... \$184.00 (Part# 9349102-S)

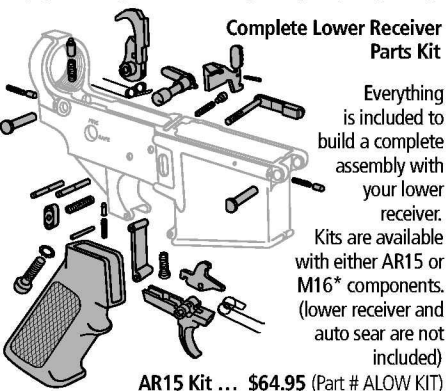
An FFL is required for the purchase of any Lower Receiver. Contact your local FFL Dealer as prices may vary.



NOTE: BATF RULING PROHIBITS USE OF M16 COMPONENTS IN LOWER RECEIVER.

See Page 25 for an M16/AR15 parts comparison if you have any doubt about parts in your rifle.

NOTE: Lower Receivers can only be sold through Federally Licensed Firearms Dealers. We've included Manufacturer's Suggested Retail Pricing here as a guide. Prices at your local F. F. L. Dealer may vary.



Complete Lower Receiver Parts Kit

Everything is included to build a complete assembly with your lower receiver.

Kits are available with either AR15 or M16* components. (lower receiver and auto sear are not included)

AR15 Kit ... \$64.95 (Part # ALOW KIT)

M16 Kit*... \$64.95 (Part # MLOW KIT)

***NOTE:** M16 parts require FFL or MG Tax Stamp.

M16 Parts are NOT Legal for Sale in California.

DCM Competition Complete Lower Receiver Parts Kit... \$159.95 (ALOWKITCOMP) All parts shown above plus our Adjustable Two Stage Competition Trigger - save \$25 over separately purchased parts.

Complete Spring Package... \$9.95 Every spring in the gun, including the Buffer Spring. Please specify if for Telestock Carbine (Part # A COMP SPR PKG-C), or Standard Buffer Spring (Part # A COMP SPR PKG).

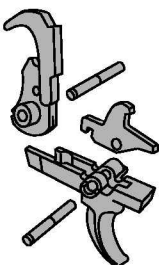
Reverse Offset Pin... \$15.95 (VE-003) Allows mounting a Colt Upper Receiver (with large pin holes) to push pin (small hole) style Receiver.



Offset Pin... \$5.95 (NES-06) Adapts a Colt Lower Receiver (with large hole) to M16 Forward Assist type Upper Receiver with smaller hole.



Complete AR15/M16 Pin & Detent Package... \$6.95 (AR PIN PKG) Includes every pin and detent in the gun - a \$13 value if sold separately. Contains: 2 Hammer/Trigger Pins; 2 Front Sight Taper Pins; Firing Pin Retaining Pin; 2 Takedown Pin Detents; Safety Detent; Bolt Catch Plunger; Extractor Pin; Gas Tube Roll Pin; Front Sight Detent; Ejector Pin; Forward Assist Pin; Bolt Catch Pin; Buffer Detent; Trigger Guard Pin.



Individual Lower Receiver Parts for Late Model COLT AR's... Hard to find parts for the late model Colts requiring the larger .172" diameter hammer & trigger pins!

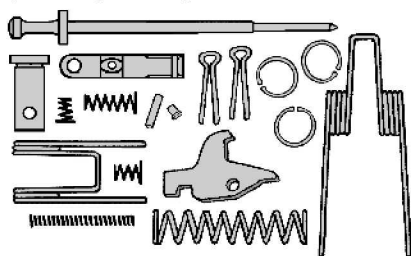
Hammer... \$21.95 (8448612-SCK)

Trigger... \$19.95 (8448592-SC)

Disconnecter... \$6.95 (8448635-SC)

Hammer/Trigger Pin... \$3.00 (8448609-C)

For All 5 Parts in a Kit Package... \$49.95 (Part # AR COLT KIT)

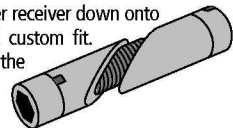


Field Repair Kit... High breakage and loss items in a heavy zip-lock bag. Will fit in Stowaway Grip. Includes extractor, 2 extractor springs, 2 extractor spring insert, disconnecter, gas ring set, extractor pivot pin, firing pin, 2 firing pin retaining pins, cam pin and spring package of six springs. **\$29.95 ea. - Specify whether for...**

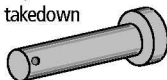
AR15 (Part #A FIELD) or **M16*** (Part #M FIELD)

***NOTE:** M16 Parts are NOT Legal for Sale in California.

Expandable Tensioning Pin For All AR15 Type Rifles... \$34.95 (ARTP) These pins are designed to cure the looseness between older upper and lower receivers. Install and tighten with an Allen wrench, and this precision pin pulls the upper receiver down onto the lower for a rock hard custom fit. Improves accuracy in even the poorest fitting upper and lower receivers.



AR-AR Push Pin... \$9.95 (OAK-01) Replaces the big two screw bolt in the front pivot hole on Colt receivers (will only fit Colt Sporters!) Converts to standard push pin takedown operation like the military version.

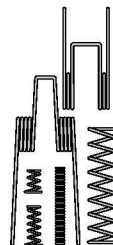


A Complete AR15 Spare Parts Kit... \$36.95 each We've taken our Field Repair Kit, our Complete Spring Package, and our Complete Pin & Detent Package and combined them into one "super-kit" that will take care of all your AR15 rifle's spare parts needs. See the kit contents descriptions on this page for complete listings of all parts included.

Specify your choice of:

Standard Buffer Spring Spare Parts Kit (Part # ARPARTSKIT)

CAR Buffer Spring Spare Parts Kit (Part # ARPARTSKIT-C)



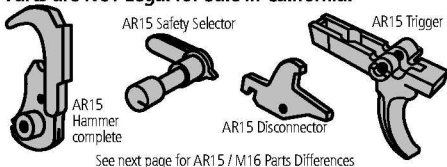
Tighten your Receiver's Action with Our Receiver Spring Package... \$2.95

(Part # SM SPRING PACK)

Includes top quality Hammer, Trigger, Ejector, Extractor, Magazine Catch and Disconnecter Springs.

BUSHMASTER XM15-E2S Lower Receiver Parts & Kits...

AR15 or M16* Kit... \$33.95 ea. (A REHAB [for AR15] or M REHAB [for M16]) Hammer, Trigger, Safety Selector and Disconnecter. Specify whether for **Semi-Auto** or **Full-Auto**. *NOTE: M16 Kit must be used in a Title II Receiver for legality. An FFL or Tax Stamp is required. **M16 Parts are NOT Legal for Sale in California.**



See next page for AR15 / M16 Parts Differences

Anti-Walk Pins... for XM15, AR15 and M16...

Set of 2... \$5.95 (WE-002) Designed to prevent trigger or sear pin walkout under rapid fire conditions. Steel with black phosphated finish.



XM15/AR15/M16 Emergency Survival Kit... Contains more parts than our Field Repair Kit - all packed in a handy O.D. web carrying case you can wear on a belt. Includes cam pin, extractor with 2 pins and 2 springs, extractor insert, firing pin, 2 firing pin retaining pins, disconnecter and spring, hammer with "J" pin and spring, hammer pin, trigger pin, trigger spring, safety detent and spring, magazine catch springs, gas rings (3), sight adjustment tool, and 2 armorers punches for field disassembly.

Specify: A1 type: (round front sight) **or A2 type:** (square front sight) **and AR15 (AR) or M16 (M) parts.** (Note: **M16 parts require an FFL or Form 4 for purchase.**)

Survival Kit with A1 Sight Tool... \$59.95

(AR EMERG A1 / M EMERG A1)

Survival Kit with A2 Sight Tool... \$59.95

(AR EMERG A2 / M EMERG A2)



AR15/M16 Accu-Wedge... \$5.95 (ACU1B)

Accu-Wedge eliminates play between upper and lower receivers for a more solid feel. Buffers the cycling system to reduce wear on the impacting surfaces.



An easy installation, no modifications required. Drop the Accu-Wedge into the rear of the lower receiver - close the upper receiver, squeeze, and push the take-down pin into place.

M16*A2 Three Shot Burst Set... Installation of this set in your M16A1 machine gun will give you 3 shot burst capability as in the latest M16A2. New mil. spec. parts. FFL required for sale, or a copy of your Form 4. Not legal for installation in anything but a licensed machine gun. (3SHOT BURST KIT) **\$59.95**



*NOTE: M16 Parts are NOT Legal for Sale in California.

Mil. Spec. M16* Full Auto Sear...

\$29.95 (8448595) Includes Pivot Pin, Bushing and Spring.

Note: Federal Firearms License or Tax Stamp is required for purchase.



AR15 or M16* Ambidextrous Safety Selector...

Don't be penalized for being left handed any longer.

Installs easily into your lower receiver and enables activation of the rifle with either hand. Assembles with a button head Allen Screw. For the M16 part, an FFL, or a copy of your Form 4 is required for sale.

AR15 (Part# MMT-0007K) **\$34.95**

M16* (Part# MMT-0006K) **\$34.95**

(*NOT Legal in California)



Ambi Magazine Release... \$89.95 (8448638-ambi)

Now, release magazines from either side of the receiver - especially handy for lefties. This well made assembly is an easy replacement for your stock magazine release - uses the stock button and spring. No receiver modification is required, the design reduces the possibility of accidental release, and helps keep out sand and mud. All steel construction with a mil. spec. manganese phosphate finish. Made in U.S.A.



Bushmaster Competition Trigger - For the Serious High Power Competitor... (8448592-SCGK) \$119.95

A finely honed competition trigger including all the specially modified parts shown - ready for installation in your lower receiver. This trigger can be set for a 3 1/2 lb. DCM legal 1st

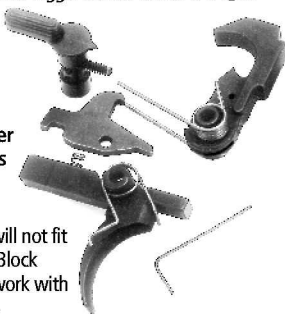
Stage, and a 1 lb. (2nd Stage) letoff.

ALSO available...

Our 2 Stage Competition Trigger with Ambidextrous Safety... \$139.95

(8448592-SCGKA)

NOTE: This Trigger will not fit in Colt Lowers with Block over Safety. Won't work with large Colt pivot pins.



Individual Receivers & Parts	
Bolt Catch Assembly (A BCAT ASS)	\$5.95
Bolt Catch (8448628)	\$4.95
Bolt Catch Spring (8448633)50
Bolt Catch Plunger (8448634)50
Bolt Catch Pin (MS16562-119)50
Buffer Detent (8448582)	\$1.50
Buffer Detent Spring (8448583)50
AR15 Disconnecter (9349114-S)	\$5.45
M16 Disconnecter* (8448635)	\$5.45
Disconnecter Spring (8448594)50
AR15 Hammer w. J pin (8448612-SK)	\$13.95
M16 Hammer w. J pin* (8448612-K)	\$13.95
Hammer Pin (8448609), Trigger Pin (8448609), or Sear Pin (8448599) each...95
Hammer Spring (8448611)95
Magazine Catch Assembly (A MC ASS)	\$4.50
Magazine Catch (8448638)	\$2.95
Magazine Catch Button (8448636)	\$1.25

Magazine Catch Assembly (8448637)50
Pistol Grip A2 (9349127)	\$11.95
Pistol Grip Screw (AN501D416-18)	and
Pistol Grip Screw Washer (MS35335-61)95
Pivot Pin (Front) (8448621)	\$3.95
Pivot Pin Detent (8448585)50
Pivot Pin Spring (8448586)50
AR15 Safety Selector (9381367-S)	\$9.95
M16 Safety Selector* (9381367)	\$9.95
Safety Detent (8448631)95
Safety Detent Spring (8448516)80
Take Down Pin (Rear) (8448584)	\$3.95
Take Down Pin Detent (8448585)50
Take Down Pin Spring (8448586)50
Trigger for M16* (8448592)	\$10.95
Trigger for AR15 (8448592-S)	\$10.95
Trigger w. Spring for AR15 (9349115-S)	\$10.95
Trigger Spring (8448593)95
Trigger Guard Assembly (8448587)	\$4.95

***NOTE: M16 Parts are NOT Legal for Sale in California.**

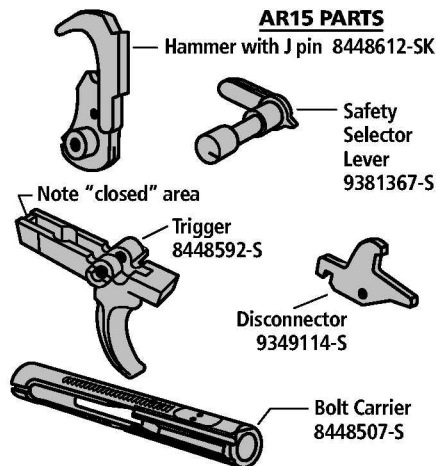
A BUSHMASTER STATEMENT REGARDING MACHINEGUN PARTS

BATF's position is that if your AR15 type rifle contains even one M16 component, it is a Machine Gun. If you own an AR15 from any manufacturer, check to make sure there are no M16 components in it's assemblies. If there are, remove them immediately. Machine them to AR configuration, or replace them and destroy the M16 components. Refer to the illustrations below to determine if you have M16 components in your assemblies. If you have any questions about your parts, give us a call and we'll be glad to supply you with the legally acceptable parts.

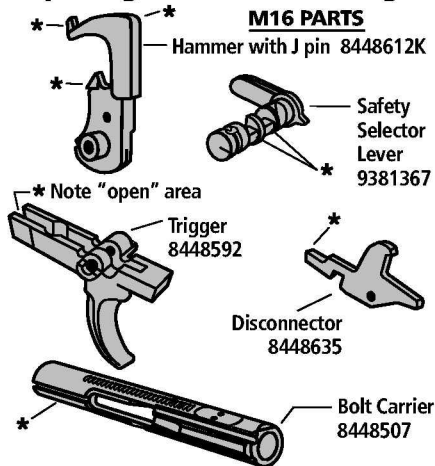
Sales of M16 components by Bushmaster/Quality Parts Co. will only be made to the following categories of customers: (1) Class 3 (NFA) Dealer. (2) Individual who has a registered NFA weapon. (3) Federal Firearms Licensee with a customer who has a registered NFA weapon.

Note the Differences* Between the Corresponding Parts in Each Drawing

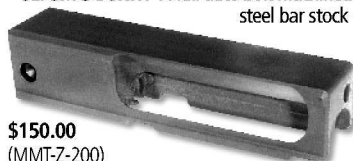
AR15 PARTS



M16 PARTS



Uzi SMG Bolt... A full auto bolt machined from 4140 quality gun steel bar stock - not a weak or porous casting. Sear notch tolerance is held to ± 1 degree to reduce sear wear and assure precise lockup.



\$150.00
(MMT-Z-200)

Uzi Auto Recoil Spring... A top quality spring assembly - tension tested to ensure a consistent cycle rate of 600 RPM.



\$19.95 (MMT-0009)

Bushmaster Upper Receivers...



Complete A2 Upper Receiver... \$174.95 (A2UR) Assembled with the A2 rear sight, ejection port cover, and forward assist assemblies. Bushmaster receivers, forged of 7075T6 aircraft quality aluminum, are machined to mil. spec. or better, and hard anodize finished to a dark gray non-reflective finish. They include the latest integral brass deflector and they are dry film lube coated inside for long wear and smooth carrier operation. Does not include charging handle.

Bushmaster A2 Stripped Upper Receiver... \$114.95

(9349063) This ready-to-assemble, fully machined, anodize finished and dry lubed forging is top Bushmaster quality. Start building your AR rifle with the best new stripped upper receiver available. Requires a rear sight; forward assist assembly and ejection port cover assembly for completion - all parts and tools to help assemble your Bushmaster Upper are available in this catalog. Also see our Parts Schematic on Pages 40/41.



Bushmaster A1 Upper Receivers...

The early AR15/M16 Upper Receiver differed from the current configuration in that its simpler rear sight did not include an elevation adjustment. The Forward Assist Assembly often utilized the "tear-drop" type button (although it is mechanically identical in function to the round type). Aircraft quality 7075T6 aluminum forgings are used for strength, and they include the integral cartridge case deflector. The finish is a mil. spec., non-reflective hard anodize with an internal baked on dry film lube coating to ensure long wear and smooth carrier operation. Complete

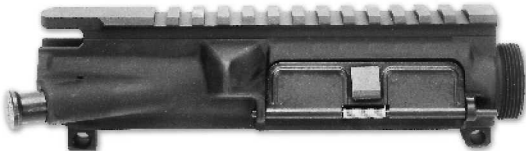


A1 Upper Receiver Assembly... \$144.95 (Part# A1UR) (includes Forward Assist Assembly, Ejector Cover Assembly and A1 Sight Assembly).



Stripped A1 Upper Receiver Assembly... \$114.95

(8448524) Shown at right, this is a fully machined and finished forging ready for assembly - does not include the parts or assemblies listed above.



V Match Upper Receiver Assembly - with integral Picatinny optics mounting rail...

\$171.95 (Part # VUR) This is the popular A3 type "flat-top" Upper Receiver. It's Picatinny configuration rail allows mounting the wide variety of scopes, sight and optics available in the AR system. It has been carefully machined from a 7075T6 aircraft aluminum forging and is complete as shown with Ejection Port Cover and Forward Assist.



Stripped V Match Upper Receiver... \$141.95

(Part # 8448524-V) A fully machined and anodize finished forging ready for your parts - requires the ejection port cover and the forward assist.

Bushmaster Upper Receiver Parts...

Bushmaster Complete Bolt and Bolt Carrier Assembly... \$129.95

For AR15... Part # 8448501-S

For M16*... Part # 8448501

A fully assembled, chrome lined Receiver with Key staked on - and all parts illustrated here. Includes bolt assembly and firing pin. Ready to use in your rifle, or keep as backup.



***NOTE: M16 Parts are NOT Legal for Sale in California.**

AR15 or M16 Bolt Carrier Assembly with Key Staked on... \$86.95 each These are new bolt carriers machined of highest quality gun steel - not rewelds or remakes - and they are chrome lined for smooth bolt functioning and long life. The bolt carrier assembly is the "heart" of your rifle - with the most critical machining tolerances of any component in the weapons system. We manufacture to mil. spec. or better, and magnetic particle inspect to insure against cracks or flaws that could cause catastrophic failure or injury.

For AR15... \$86.95 (8448505-S)

For M16*... \$86.95 (8448505)

NOTE: M16 Bolt Carriers

must be used in Title II

Receivers for legality.

An FFL or Tax Stamp is required for purchase. *NOTE: M16 Parts are NOT Legal for Sale in California.

AR15 or M16 Bolt Carrier without Key... \$73.95 each Same quality chrome lined Carrier as above without the key for the "do-it-yourselfer".

For AR15... \$73.95 (8448507-S)

For M16*... \$73.95 (8448507)

NOTE: Bolt Carrier Keys must

be "staked" onto the carrier for proper and safe functioning in your rifle.

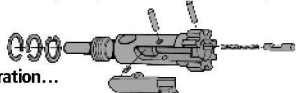
***NOTE: M16 Parts are NOT Legal for Sale in California.**

For information on this procedure, or any AR15 assembly/disassembly work, we recommend the Bushmaster Video or the U.S. Government M16 Technical Manual - see the Gunsmithing Section of this catalog.

Complete AR15 Bolt Assembly... \$52.95 (8448509) Includes Bolt, Extractor Assembly, Pins, Gas Rings, Ejector Assembly, all top quality parts completely assembled, and ready for the field.

AR15 Bolt Assembly

Parts
detail
illustration...



Bolt Cam Pin... \$3.95 (8448502)

This quality replacement pin is critical to the safe functioning of your AR type rifle. These are machined of hardened steel to military specs. or better.

Bolt Carrier Converter... \$19.95 (MMT-0008) Bolting this two piece unit to the semi-auto bolt will allow it to function as an M16* carrier. It is manufactured of the same gun quality steel as the bolt carrier, and heat treated to the same specifications.

Converter dimensions are designed so that it will cause no distortion of the carrier when installed.

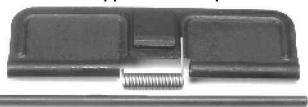
NOTE: Must be used with a Title II Receiver for legality. An FFL or Tax Stamp is required for purchase.

***NOTE: NOT Legal for Sale in State of California.**

Chromed Steel Firing Pin... \$6.95 A standard, mil. spec. firing pin for the AR15 or M16. Keep a spare in the buttstock compartment. **For AR15... (8448503-S) \$6.95**
For M16... (8448503) \$6.95

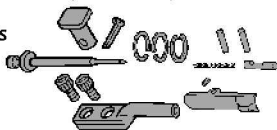


Ejection Port Cover Assembly... \$11.95 (A EJ COV ASS) Manganese phosphate finished in matte grey/black color to match hard anodized uppers. All new parts including cover with latch, rod, spring and circlip.



Bolt Carrier Rebuild Kit... \$34.95 Bring your bolt carrier assembly back up to specs. Includes all parts shown to rebuild your bolt and carrier. **\$34.95 each**
For AR15... (A BC REBUILD) / M16*... (M BC REBUILD)

***NOTE: M16 Parts are NOT Legal for Sale in California.**



Titanium Firing Pin... \$39.95 (13-7015) 40% lighter than steel for faster lock time and greater accuracy. Precision machined and patented. Increases your safety by reducing the possibility of a "slam fire".



Bushmaster Upper Receiver Assemblies... \$24.95

Forward Assist Assemblies... \$19.95 ea.

"Teardrop" or Round Style...

Quality assemblies are machined from 4140 ordnance steel - heat treated to avoid gouged bolt carrier problems or wear on the pawl tip - Manganese Phosphate finished.

Teardrop Style... (9349086-TD KIT)

Round Style... (9349086 KIT) \$19.95 ea.



(Part # 8448517) These are not steel stampings that might bend or distort from heat buildup. Precision machined from 7075T6 aircraft quality aluminum forgings, they are hard anodize finished per U. S. mil. spec. - with latch installed.



AR15/M16 Charging Handle Tactical Latch...

\$19.95 (1005-249-02) Sturdy steel construction improves on the standard charging handle latch and allows easy weapon charging, or left handed operation when using a scope or other optics. Installation is a simple replacement - don't lose your existing latch spring or pin when you change over to this latch on your charging handle.



Ambidextrous Tactical Latch for the AR15/M16 Charging Handle... \$19.95 (ambi-tac) Cycle the charging handle with either left or right hand - especially useful on scoped rifles. A right-handed thumb and forefinger pinch releases the charging handle from the right side, or use a straight pullback from the left hand. Fits AR15/M16,

AR10, or SR-25 rifles - black finished to match your rifle.



Shown assembled, and separately

INDIVIDUAL PARTS FOR UPPER RECEIVERS... See Pages 40/41 for complete Parts Diagram

Bolt Cam Pin (8448502) **\$3.95**
Bolt Carrier Key with screws/must be staked (AR BC KEY/SCREW) **\$14.95**
Bolt Gas Rings (set of 3) (8448511K) **\$2.95**
Ejector Assembly (A EJECT ASS) **\$2.95**
Extractor Assembly (A EXTRAC ASS) **\$13.95**

Extractor (8448512) **\$12.95**
Extractor Pin (8448513) **\$.95**
Extractor Spring (8448755SP) **\$1.30**
Extractor Spring Insert (8448754) **.75**
Firing Pin (8448503 or 8448503-S) **\$6.95**
Firing Pin Retaining Pin (8448504) **\$.95**

BUSHMASTER UPPER RECEIVER/BARREL ASSEMBLIES...

Swap them out as needed on your lower receiver to appreciate the versatility designed into the Bushmaster system! Bushmaster Upper Receiver/Barrel Assemblies offer the benefit of the years of AR15/M16 design, materials and finish improvements. Either our Chrome-Moly Vanadium Steel Barrels with hard chrome lining in both bore and chamber, or our Stainless Steel Barrels, are the finest available. The latest M16A2 sight systems; integral brass defectors and hard anodize finish are incorporated into the receivers. These assemblies are all factory headspaced, test fired, and shipped completely ready to use. They include charging handle, bolt and bolt carrier assemblies, handguards and forends. They can also be purchased without charging handle, bolt and bolt carrier assemblies if you already have those parts in another rifle. Just swap them over - that's the beauty of the Bushmaster weapons system.

CAUTION! With the "Sunset" of the 1994 Assault Weapons Ban which occurred on Sept. 13th, 2004, Bushmaster can again offer features of the AR15 type rifle that had been deemed illegal for the past 10 years - such as flash suppressors, bayonet lugs and high capacity magazines. Though this Federal legislation has expired, certain States have retained their own versions of "Assault Weapons Ban" Statutes, and prospective buyers should check their own State and County laws to determine the local legality of these rifle features and accessories.

OPTIONS TO CONSIDER...

when ordering Bushmaster Upper Receiver/Barrel Assemblies...

We manufacture hundreds of different combinations - add the options below to the price of the assembly you choose. If you have any questions about the function, compatibility or legality of the various configurations, please consult with your Bushmaster salesperson.

For Fluting - available on most Bushmaster barrels (Some exceptions. Add F as suffix to Part #) **Add \$50.00**

For Assemblies with V Match "flat-top" Upper Receiver (Substitute A3 for A2 in part #) **No Addtl. Charge**

For A1 Upper Receiver Assembly with A1 Rear Sight (Substitute A1 for A2 in part #) **Subtract \$30.00**

Note: Our A3 Removable Carry Handle is optionally available with V Match Uppers (9349063-9) **Add \$99.95**

For Assemblies with V Match Round Aluminum Free-floater Forend (SGW-01/02) **Add \$40.00**

For Assemblies with Varminter Vented Aluminum Free-floater Forend (VM-01K) **Add \$60.00**

See our Muzzle Brakes and Flash Suppressors Section (Pg. 43) for details on the wide variety available...



Izzy Compensator



A2 Birdcage



Y Comp



Mini Y Comp



AK Brake



Phantom

Bushmaster Carbon 15 .22 Rimfire Upper Receiver/Barrel Assembly...

NEW! Bushmaster Carbon 15 .22 Rimfire Upper Receiver/Barrel Assembly... Bushmaster now offers a "dedicated" .22 Rimfire Upper Assembly that will fit all Bushmaster Lower Receivers – as well as most AR15 Type Lower Receivers from other manufacturers. You can quickly switch your 5.56mm/.223 caliber rifle to hone your shooting skills with economical .22 Long Rifle ammunition (acceptable at most indoor ranges). The Bushmaster .22LR Upper adds versatility to your rifle, and is a joy for "plinking" - the light weight and low recoil will be appreciated by women and younger shooters. Chambered for .22 Long Rifle only, it operates in semi-automatic "blowback" mode. A set of Buttstock Inserts is included to allow use of the Rimfire Upper Kit on Lows with a standard A2 Buttstock, or with a Teleset Lower, or with Bushmaster's unique Carbon 15 Lower Receiver. A highly accurate 16" Barrel - rifled 1 turn in 16" for the .22 LR cartridge - is machined of Chromoly Barrel Steel. The blowback operating bolt is machined from lightweight Titanium for great durability, and all parts are easily disassembled for cleaning and maintenance. The iron sights of the .22LR Upper feature a dual rear flip aperture (adjustable for windage), and a square front "post type" sight adjustable for elevation. On the Upper Receiver, a Picatinny rail offers easy mounting of any scope, optic, red dot or laser sight.



**.22 Upper Kit - Warranted for One Year
Made in the U.S.A. by Bushmaster**

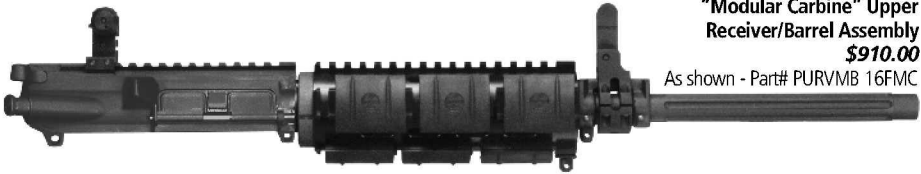
Recoil Spring #AZ15912

Bolt Stop Assembly
#AZ15189

Buttstock Insert #AZ15789

10 Round Magazine #AZ15280

**Carbon 15 .22LR
Upper Receiver/Barrel
Assembly... \$387.00
AZ15846K**



**"Modular Carbine" Upper
Receiver/Barrel Assembly
\$910.00**

As shown - Part# PURVMB 16FMC

Due to popular demand, Bushmaster now offers the upper receiver/barrel assembly from our 16" Modular Carbine. This Upper has a 16" Chrome Lined Chrome Moly Steel fluted barrel with a milled gas block. A Four Rail Free-Floater Tubular Forend combines with the A3 type "flat-top" Upper Receiver to provide all the Picatinny rails necessary for mounting a wide variety of sights, scopes or accessories. Molded Rubber Sure Grip Rail Covers snap over the rail sections on the handguard to add comfort and protection as a heatshield. The B.M.A.S. Rear Flip-up Sight is a dual aperture detachable unit with a windage knob calibrated to 1/2 Minute of Adjustment. The B.M.A.S. Front Flip-up Sight damps around the milled front gas block. It folds down with the touch of a button to allow scope use and incorporates an elevation adjustable M16A2 front sight post. The forged, lightweight, 7075T6 aircraft quality aluminum receiver includes brass deflector, dust cover and forward assist. Complete, assembled, and ready for your lower receiver.

Also available with A2 Birdcage Flash suppressor and bayonet lug - consult your Bushmaster Salesperson.



**The Bushmaster "Varminter" Upper Receiver/Barrel Assembly
\$725.00 (PURVMB 24FVAR9)**

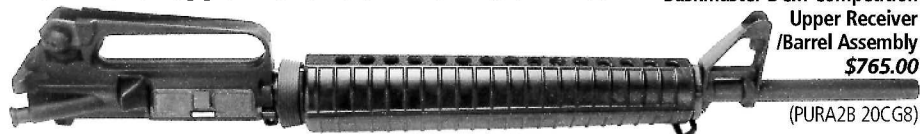
The complete upper half of our very successful - and very accurate - Varminter features a 24" Fluted Extra Heavy Barrel in 5.56mm/.223 Rem. caliber with 11° competition crown; full 1" diameter under the handguard; match specification chamber; 1 in 9" twist for optimum performance with most varmint cartridges and fluting for increased cooling and reduced weight. It is machined to same tolerances as our DCM Competition Barrels and sold complete with Bolt, Bolt Carrier and Charging Handle to ensure accuracy. The Varminter's shell ejection path has been modified to drop all your brass in the same place as a convenience for the reloader. A vented forend free-floats the barrel from the barrel nut forward, and a bipod/sling stud is installed for mounting of most bipods. Finally, our B.M.A.S. Mini-Risers add 1/2" to scope height on the flat-top receiver for correct sight picture and comfortable cheek weld.



**"Varminter Special" Stainless Upper Receiver/Barrel Assembly
\$725.00 (PURVMB 24-9SS)**

Similar to the Upper above, but from our Stainless Varminter Special Rifle, this complete assembly features a finely machined and polished 24" Stainless Steel Barrel (5.56mm/.223 Rem. caliber - button rifled 1 in 9" twist), a free-floater vented aluminum tubular forend, custom shell ejection path, 1/2" B.M.A.S. Mini-Risers, and Bipod Stud

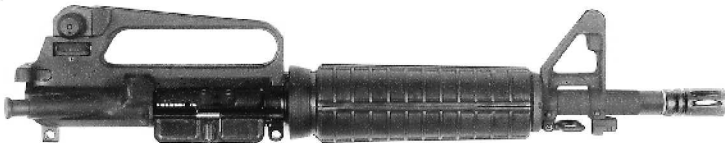
Same Assembly without Bolt, Bolt Carrier Assembly and Charging Handle... \$585.00 (PURVM 24-9SS)



**Upper Receiver
/Barrel Assembly
\$765.00**

(PURA2B 20CG8)

For the serious High Power Competitor – this Upper Assembly features all the “bells and whistles” needed to win! See Pages 16/17 in our Competition Section for complete details on this highly accurate 5.56mm/.223 Remington Competition Upper Receiver/Barrel Assembly. As the Bolt is matched to the Barrel Extension for utmost accuracy, this assembly is not sold without its matching Bolt & Carrier).



**11.5" Upper Receiver
/Barrel Assembly
\$535.00 (BURA2B 11.5)**

An ideal package for the Law Enforcement professional, its compact size offers easy handling in close quarters and squad cars. This assembly's short barrel length requires that these uppers be used on full automatics, or registered short barreled rifles. Configurations with the A3 “flat-top” upper receiver are also available at no extra cost (see Options - Pg. 28). The A2 “Birdcage” Suppressor is standard with this assembly, but other flash suppressors are also available as factory installed options.

Same Assembly less Bolt, Bolt Carrier Assembly & Charging Handle... \$395.00 (BURA2 11.5)

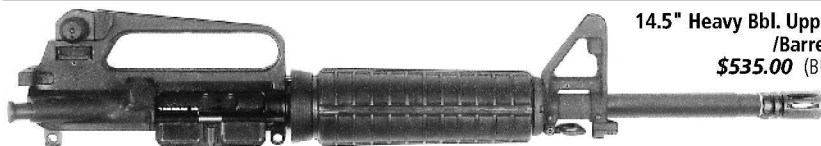


**11.5" Upper Receiver/Barrel
Assembly with 5.5"
Flash Suppressor... \$535.00**

BURA2B 11.5/5.5)

Our 5.5" CAR 15 Extended Flash Suppressor is pinned onto this 11.5" barrel, and welded to meet 16" total barrel length requirements. Choose either the A2 “handle style” upper receiver or the A3 “flat-top” upper - at no difference in cost. To order, substitute “A3” for “A2” in Part # (see Options - Pg. 28).

Same Assembly less Bolt, Bolt Carrier Assembly & Charging Handle... \$395.00 (BURA2 11.5/5.5)



**14.5" Heavy Bbl. Upper Receiver
/Barrel Assembly
\$535.00 (BURA2B 14.5)**

This lightweight carbine upper can be ordered with either the A2 Upper Receiver or the A3 “flat-top” style Upper (see Options - Pg. 28). The 14.5" barrel length makes this Upper legal for use only on weapons registered as pistols or full-automatic rifles. The chrome lined barrel is heavy profile in its full length, and the A2 birdcage suppressor is standard. Other flash suppressors / muzzle brakes are available as optional installations, and if permanently attached, and long enough to create a 16" barrel unit, this assembly becomes legal for use on semi-automatic lowers.

Same Assembly less Bolt, Bolt Carrier Assembly & Charging Handle... \$395.00 (BURA2 14.5)

Bushmaster Upper Receiver/Barrel Assemblies with the ARMS S.I.R. System...

Upper with S.I.R. Model 45M... \$935.00 (Shown below - Part # BURA3B 16SIR)

Upper with S.I.R. Model 45C... \$935.00 (Part # PURA3B 16SIR)

See additional ARMS S.I.R. Systems in our Handguards Section of this catalog - Pg. 56.



These are complete Bushmaster Upper Receiver/Barrel Assemblies with the ARMS S.I.R. System installed and ready for use. Other barrels can be ordered with the ARMS S.I.R. System. Consult your Bushmaster salesperson for details and pricing.

Bushmaster Upper Receiver/Barrel Assemblies...



**14.5" M4 Type Upper Receiver/
Barrel Assembly...**

This popular Upper Receiver/Barrel Assembly is legal for installation only on weapons registered as Short Barreled Rifles. The light weight, chrome lined barrel has the M4 "cutout" profile designed to mount an M203 Grenade Launcher. The A2 configuration is shown - see Options on Pg. 33 for ordering A3 versions (flat-top receiver/less carry handle).

14.5" M4 Type Upper Receiver/Bbl. Assembly... \$535.00 (with bayo. lug, A2 flash suppressor: Part# BURA2B 14.5M4)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00 (Part# BURA2 14.5M4)



**14.5" M4 Upper Receiver/Bbl. Assembly
with Fixed Izzy Compensator...**

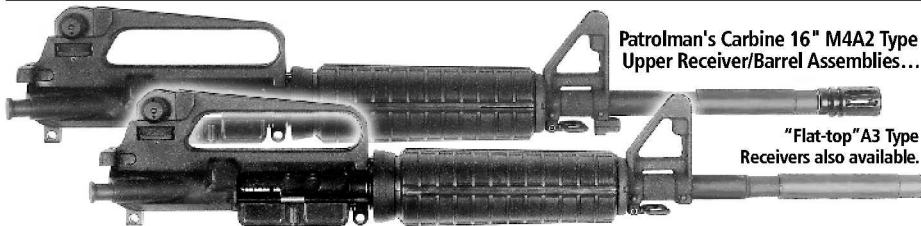
M4A2 Type

M4A3 Type

Izzy Compensator

By permanently pinning/welding an Izzy Compensator, or other 2 3/16" suppressors onto the barrel, the 14.5" M4 Type Upper Receiver/Barrel Assembly becomes a legal 16" barrel - perfect for home protection, Three Gun Matches, or Saturday plinking. As shown above, they can be ordered in either A2 (carry handle) or A3 (flat-top) receiver versions (see Options - Pg. 33 for ordering information).

14.5" M4 Type Upper Receiver/Bbl. Assembly with Izzy Compensator... \$585.00 (Part# BURA2B 14M4 IZ)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$445.00 (Part# BURA2 14M4 IZ)

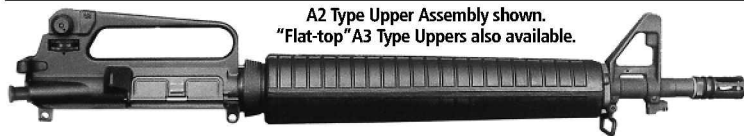


**Patrolman's Carbine 16" M4A2 Type
Upper Receiver/Barrel Assemblies...**

**"Flat-top" A3 Type
Receivers also available.**

With a lightweight, M4 profile barrel - stretched to 16" length - the Patrolman's Carbine is popular as a personal duty carbine with many L.E. Officers. See our Options listings - Pg.33 - for ordering A3 "flat-top" versions (no extra charge).

16" Patrolman's Carbine M4 Type Upper Receiver/Barrel Assembly... \$545.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2B 16M4 / with crowned muzzle/no lug: PURA2B 16M4)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$405.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2 16M4 / with crowned muzzle/no lug: PURA2 16M4)



**A2 Type Upper Assembly shown.
"Flat-top" A3 Type Uppers also available.**

**Dissipator 16" Bbl.
Upper Receiver/
Barrel Assembly...**

Introduced in '94 and unique in the Bushmaster line - this 16" Barrel configuration features full length handguards with aluminum heatshields to dissipate heat quickly. The front sight is placed so as to obtain the full sight radius designed into the M16A2 sight system. The Dissipator barrel is hard chrome lined in both bore and chamber. A3 "flat-top" configuration assemblies are available at no extra charge (see Options - Pg. 33 for ordering information).

16" Heavy Barrel Carbine Upper Receiver/Barrel Assembly... \$535.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2B 16D / with crowned muzzle/no lug: PURA2B 16D)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2 16D / with crowned muzzle/no lug: PURA2 16D)

Bushmaster Upper Receiver/Barrel Assemblies...



16" Heavy Carbine Upper Receiver/Barrel Assembly...

16" Heavy Carbine A2 Type Assembly

16" Carbine w. A3 Type Upper

Bushmaster's 16" chrome lined, heavy carbine barrels - headspaced, test fired, and ready for use - include short carbine handguards. Available with either A2 solid carry handle Upper Receiver or "Flat-top" (no carry handle) configurations (to order, change Part # to A3).

16" Heavy Carbine Upper Receiver/Barrel Assembly... \$535.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BUR2B 16 / with crowned muzzle/no lug: PUR2B 16)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BUR2 16 / with crowned muzzle/no lug: PUR2 16)

16" SuperLight Upper Receiver/Bbl. Assy - similar to above but with SuperLight Barrel (see Pg. 36)... \$535.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BUR2B 16SL / with crowned muzzle/no lug: PUR2B 16SL)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BUR2 16SL / with crowned muzzle/no lug: PUR2 16SL)



14.5" Bbl. AK Carbine Upper Receiver/Barrel Assembly...

14.5" AK Carbine with A2
"Carry Handle" Upper

14.5" AK Carbine with A3 Upper

Bushmaster's AK Type Muzzle Brake has been permanently fixed (pinned and welded) onto this assembly's 14.5" barrel, making it the 16" minimum legal length. Order it with either the A2 solid carry handle Upper Receiver or the A3 "flat-top" Upper at no extra cost (A3 Carry Handle is not included) - just substitute "A3" for "A2" in the Part #. This heavy profile, 14.5" barrel is chrome lined in both bore and chamber, and button rifled 1 turn in 9" - right hand twist.

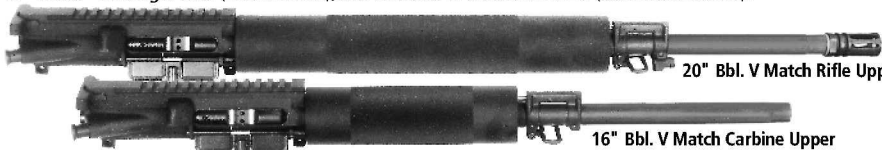
14.5" Barrel - AK Carbine Upper Receiver/Barrel Assembly... \$560.00

(with bayonet lug and AK fixed muzzle brake: Part# BUR2B 14.5AK / with no bayonet lug: PUR2B 14AK)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$420.00

(with bayonet lug and AK fixed muzzle brake: Part# BUR2 14.5AK / with no bayonet lug: PUR2 14AK)

V Match Rifle & Carbine Upper Receiver/Barrel Assemblies... are defined by the "flat-top" Upper Receiver and a hard anodized, tubular, aluminum free-floater forend to offer accuracy and sight mounting versatility. Specify full or "milled" front sight base (milled shown), and threaded or crowned muzzle (both shown below).



20" Bbl. V Match Rifle Upper

16" Bbl. V Match Carbine Upper

20" Barrel - V Match Upper Receiver/Barrel Assembly... \$575.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVMB 20AH / with crowned muzzle/no lug: PURVMB 20AH)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$435.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVM 20AH / with crowned muzzle/no lug: PURVM 20AH)

24" Barrel - V Match Upper Receiver/Barrel Assembly... \$585.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVMB 24AH / crowned muzzle/no lug: PURVMB 24AH)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$445.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVM 24AH / with crowned muzzle/no lug: PURVM 24AH)

16" Barrel - V Match Upper Receiver/Barrel Assembly... \$575.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVMB 16 / with crowned muzzle/no lug: PURVMB 16)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$435.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVM 16 / with crowned muzzle/no lug: PURVM 16)

Bushmaster Upper Receiver/Barrel Assemblies...



20" A2 (Carry Handle) model shown
with bayonet lug & flash suppressor.

20" & 24" National Match Target Model Upper Receiver / Barrel Assemblies...

Rifled 1 turn in 9", these heavy profile, hard chrome lined barrels deliver Bushmaster accuracy for match competitors worldwide. The A2 Upper Receiver is complete (headspaced, test fired, and ready to snap onto your lower receiver) with dual aperture rear sight, charging handle, forward assist, ejection port cover, bolt, bolt carrier assembly and handguards.

20" Bbl. Target Model Upper Receiver/Barrel Assembly... **\$535.00**

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURAZB 20 / with crowned muzzle/no lug: Part# PURAZB 20)

Same Assembly less Bolt Carrier Assembly and Charging Handle... **\$395.00**

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURAZ 20 / with crowned muzzle/no lug: Part# PURAZ 20)

24" Bbl. Target Model Upper Receiver/Barrel Assembly... **\$545.00**

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURAZB 24 / with crowned muzzle/no lug: Part# PURAZB 24)

Same Assembly less Bolt Carrier Assembly and Charging Handle... **\$405.00**

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURAZ 24 / with crowned muzzle/no lug: Part# PURAZ 24)

20" & 24" Bbl. "A3" Target Model Upper Receiver / Barrel Assemblies...

Are also available at no additional cost. In the Part#, just substitute "A3" for "A2".

(see Options below).



Bushmaster Stainless Steel Barrelled Upper Receiver Assemblies...



These Bushmaster Stainless Steel Barrels
are machined to our strictest standards.

A2 Carry Handle configuration...
(PURA2B 20SS)

We've had many requests to build Bushmaster accuracy in Stainless Steel configurations - just snap this complete assembly on your lower receiver and you're ready for the high power range. Assemblies are complete with Bushmaster forged Upper Receivers with Match Grade Polished Stainless Steel Barrels (1 in 9" right hand twist, button rifled). Stainless Barrelled Assemblies are also available in A3 "flat-top" configurations at no extra charge. To order, change the A2 in Part # to A3. (Note: A3 Assemblies do not include A3 Removable Carry Handle. They have full front sight bases.)

20" Upper Receiver/Barrel Assembly (shown above)... **\$585.00** (PURA2B 20SS)
Assembly Without Bolt, Carrier or Charging Handle... **\$445.00** (PURA2 20SS)

A3 Flat-top configuration
(PURA3B 20SS)



OPTIONS for Bushmaster Upper Receiver/Barrel Assemblies...

We manufacture hundreds of different combinations - add the options below to the price of the assembly you choose. If you have any questions about the function, compatibility or legality of the various configurations, please consult with your Bushmaster salesperson.

For Fluting - available on most Bushmaster barrels (Some exceptions. Add F as suffix to Part #) **Add \$50.00**

For Assemblies with V Match "flat-top" Upper Receiver (Substitute A3 for A2 in part #) **No Addtl. Charge**

For A1 Upper Receiver Assembly with A1 Rear Sight (Substitute A1 for A2 in part #) **Subtract \$40.00**

Note: Our A3 Removable Carry Handle is optionally available with V Match Uppers (9349063-9) **Add \$99.95**

For Assemblies with V Match Round Aluminum Free-floater Forend (SGW-01/02) **Add \$40.00**

For Assemblies with Varminter Vented Aluminum Free-floater Forend (VAR-01K) **Add \$60.00**

See our Barrel Parts Section for details on a variety of optional Muzzle Brakes and Flash Suppressors...



A2 Birdcage



Izzy Compensator



Y Comp



Mini Y Comp



AK Brake



Phantom

Bushmaster Barrels... are the finest AR15/M16 type barrels machined from Chrome-Moly Vanadium steel - Rockwell C26 to 33 hardened. We also offer 20"/24" Heavy Profile Barrels machined from Stainless Steel. Most Bushmaster barrels are hard chrome lined (except the Stainless Steel barrels) to offer corrosion resistance in the bore and chamber. Chrome is more than twice as hard as barrel steel and effectively doubles barrel life with proper care (exactly why the military specifies the process). Chrome's lubricity (i.e. "slipperiness") reduces friction, increases velocity, aids in chambering, extraction, and speeds barrel cleaning. Bushmaster barrels are manganese phosphate finished (again except the Stainless) to guard against exterior rust or corrosion, and to provide the same matte black, non reflective finish found on quality military-type arms.

Rifling... Bushmaster barrels are button rifled with 6 grooves and lands (right hand twist, 1 turn in 9", except for DCM Barrels - 1 in 8"). The 1 in 9" twist offers optimal results with the widest variety of commercially available ammunition. Most barrels are heavy profile their full length - to improve accuracy and alleviate barrel whip.

Forged Front Sight... Our front sights are machined steel forgings offering superior tensile strength. We do not use castings, which may crack or break if you accidentally drop your rifle.

Headspacing... Barrel assemblies are headspaced at the factory and are shipped ready for assembly and use. Barrel assemblies can be ordered with either a stepped, crowned muzzle or a threaded muzzle for attachment of a flash suppressor or muzzle brake. BATF rulings permit permanent factory installation of muzzle brakes/suppressors on barrels if the overall length (barrel & brake, etc.) equals at least 16". Ask your Bushmaster representative about factory installed muzzle brake / compensator / flash suppressor options available, or see Pages 43 - 45.

"Barrel Only"... Bushmaster barrels can be purchased "Barrel Only" - which includes the barrel; barrel nut; handguard cap and complete front sight assembly with sight post and sling swivel as a savings to those shooters who already have handguards. **"Barrel Only" assemblies of 16" or longer length will not include flash suppressors - order those separately from our Muzzle Brakes / Suppressors / Compensators Section.**

Barrel Fluting... is the process of milling 6 lengthwise grooves into the barrel's surface to increase cooling capability by increasing the barrel's surface area. Depending upon barrel length, fluting increases surface area by as much as 180% - and can reduce barrel weight by as much as 20%. Because of the extensive machining involved, order fulfillment on fluted barrels can take longer. Ask your sales representative about availability when ordering fluted barrels. To order your Bushmaster barrel with fluting, simply **ADD \$50.00** to the price of the barrel (or assembly), and **add an "F"** to the end of the part number. **Note: Fluting is not available on some barrels, such as the A2 Gov't. Profile, the M4 Type Barrel and some Stainless Steel Barrels. Fluting is included on our Varminter Barrel.**

Bushmaster "Short Barrelled" Assemblies...



These chrome lined barrel assemblies may only be used on registered short barrelled rifles, or full auto models for legality. They include barrel, sight, gas tube, delta ring kit, handguards, heat shields and A2 birdcage flash suppressor.

11.5" Barrel Assembly (above left) \$219.95 (A BBL-11.5A) / **11.5" "Barrel Only" \$195.00** (A BBL-11.5)

("Barrel Only" includes barrel, barrel nut, handguard cap and front sight - no flash suppressor).

14.5" Heavy Barrel Assembly (above right) \$209.95 (A BBL-14.5A) / **14.5" Heavy "Barrel Only" \$185.00** (A BBL-14.5) Assembly less handguards, gas tube, delta ring kit and flash suppressor.

Note: with a permanently installed Izzy Compensator, or other 1 1/2" suppressors, the 14.5" Heavy Barrel Assembly becomes a legal 16" barrel. Get details from your Bushmaster salesperson.



11.5" Heavy Barrel Assembly with 5.5" Flash Suppressor... \$209.95 A chrome lined 11.5" barrel with 5.5" Flash Suppressor permanently attached for a total length of 16" - making it legal for use on semi-auto rifles. (With bayonet lug & pinned brake [as shown here]: Part# A BBL-11.5WA / without bayonet lug: Part# P BBL-11.5WA)



11.5" Heavy with 5.5" Flash Suppressor - Barrel Only... \$185.00
(A BBL-11.5 W) Assembly shown less handguards, delta ring kit and gas tube.

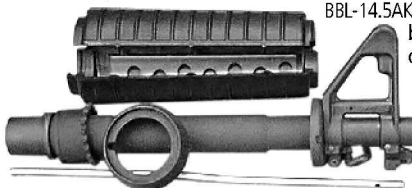
11.5" Heavy Barrel Assembly with AK Muzzle Brake... \$239.95 A chrome lined 11.5" heavy barrel assembly with a 5.5" AK Muzzle Brake permanently attached to make a legal length 16" assembly. (With bayonet lug, pinned brake [as shown here]: Part# A BBL-11.5WAKA / without bayonet lug: Part# P BBL-11.5WAKA)



11.5" Heavy AK - Barrel Only... \$215.00
(With bayonet lug: A BBL-11.5WAK / without bayonet lug: P BBL-11.5WAK)
Assembly less handguards, gas tube and delta ring kit.

Bushmaster Barrels & Barrel Parts...

14.5" Heavy Barrel with AK Muzzle Brake... \$239.95 (With bayonet lug, pinned AK Brake [as shown here]: Part# A BBL-14.5AKA / without bayonet lug: P BBL-14AKA) A chrome lined 14.5" heavy barrel with our AK style Muzzle Brake permanently attached to 16" overall length for legality on semi-automatic weapons.



14.5" Heavy AK Barrel Only... \$215.00 Less handguards, gas tube and delta ring kit. Includes the AK Brake.
(with bayonet lug: A BBL-14.5AK / without: P BBL-14AK)

Note: With an optional Izzy Brake/Compensator permanently installed (see Pg. 43), this becomes a legal 16" barrel.

14.5" M4 Type Barrel Assembly... \$219.95 (A BBL-14M4A) This Law Enforcement / Military carbine barrel is under the 16" legal minimum for semi-auto rifles, and can only be installed on registered full autos or legal short barrelled rifles. It is machined for the addition of the M203 grenade launcher and has the narrow "government" profile under the handguards for light weight (like the original A1 rifle barrel).



M4 Type Barrel Only \$195.00
(A BBL-14M4) Assembly less handguards, gas tube, delta ring kit and flash suppressor.

14.5" M4 Type Barrel Assembly with Izzy Compensator... \$259.95 (With bayonet lug & compensator [as shown here]: Part# A BBL-14M4MYA / without bayonet lug: Part# P BBL-14M4MYA) This assembly - with a factory pinned and welded Izzy Compensator - meets BATF requirements for total length (barrel & compensator) of 16" or over for semi-auto rifles. Includes barrel, sight, handguards, shields, gas tube, delta ring and Izzy Compensator - ready to assemble into that perfect 3 Gun Match carbine, plinker or home defense special.



14.5" M4 Type with Izzy Compensator - Barrel Only... \$235.00
(with bayonet lug: A BBL-14M4MY / without: P BBL-14M4MY)

14.5" M4 Type Barrel with AK Muzzle Brake... \$239.95 (With bayonet lug, pinned AK Brake [as shown here]: Part# A BBL-14M4AKA / without bayonet lug: P BBL-14M4AKA) A chrome lined 14.5" M4 type barrel with our AK style Muzzle Brake permanently pinned/welded to make overall length more than 16" for legality on semi-automatic weapons.



14.5" M4 with AK Muzzle Brake - Barrel Only... \$215.00
(with bayonet lug: A BBL-14M4AK / without: P BBL-14M4AK)
Same assembly less handguards, gas tube and delta ring kit.

Patrolman's Carbine - M4 Type 16" Barrel Assembly... \$219.95 (With bayonet lug, threaded muzzle, A2 Birdcage Flash Suppressor [as shown here]: Part# A BBL-16M4A / without: Part# P BBL-16M4A) Featuring the light weight (2.14 lbs. for "Barrel Only") of the military M4 Type carbine in a 16" length, and the distinctive M4 profile, this assembly includes barrel, sight, handguards, shields, gas tube and delta ring kit. Other optional factory installed muzzle brakes/suppressors are available.



Patrolman's Carbine - Barrel Only... \$195.00
(with bayo. lug & threaded muzzle: A BBL-16M4 / without: P BBL-16M4)
Assembly less handguards, gas tube, delta ring kit, & flash suppressor.

A variety of optional Muzzle Brakes and Flash Suppressors are available for these Barrels - See Pages 43 - 45.



A2 Birdcage
\$5.95



Izzy Compensator
\$34.95



Y Comp
\$45.95



Mini Y Comp
\$29.95



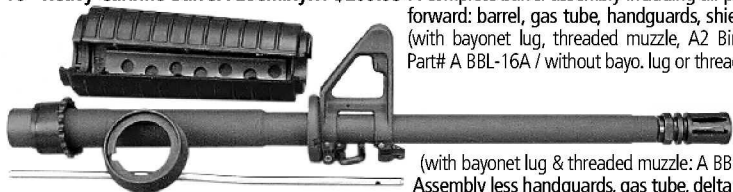
AK Brake
\$25.95



Phantom
\$34.95

Bushmaster Barrels & Barrel Parts...

16" Heavy Carbine Barrel Assembly... \$209.95 A complete barrel assembly including all parts from upper receiver forward: barrel, gas tube, handguards, shields, delta ring kit, sight. (with bayonet lug, threaded muzzle, A2 Birdcage Flash Suppressor: Part# A BBL-16A / without bayo. lug or threaded muzzle: P BBL-16A)



16" Heavy Carbine - Barrel Only... \$185.00

(with bayonet lug & threaded muzzle: A BBL-16 / without: P BBL-16)
Assembly less handguards, gas tube, delta ring kit and suppressor.

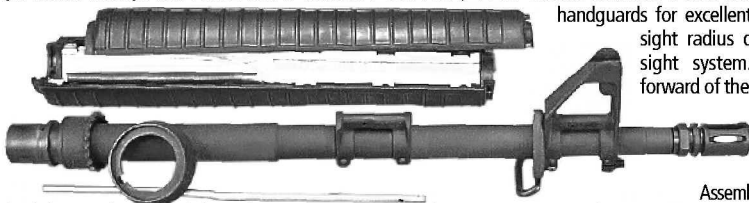
Bushmaster SuperLight 16" Barrel Assembly... \$219.95 (with bayonet lug, threaded muzzle, A2 Birdcage Flash Suppressor [as shown below]: Part# A BBL-16SLA / without: P BBL-16SLA) The lightest 16" barrel we've ever offered - tapers from .670" to .565" under handguards, .625" under sightbase, and to .570" at the muzzle - similar to the original Vietnam era A1 barrel profile. Note: due to diameter at muzzle, no "slip-on/pinned" type muzzle brakes will fit this barrel. Use only 1/2" x 28 T.p.i. threaded accessories.



Superlight 16" Assy. - Barrel Only... \$195.00

(with bayo. lug & threaded muzzle: A BBL-16SL / without: P BBL-16SL)
Assembly less handguards, gas tube, delta ring kit and suppressor.

16" Dissipator Heavy Barrel Assembly... \$229.95 (with bayonet lug, threaded muzzle, A2 Birdcage Flash Suppressor [as shown below]: Part# A BBL-16DA / without: P BBL-16DA) A 16" chrome lined barrel with full length, heat shielded handguards for excellent cooling and the full sight radius designed into the A2 sight system. Includes all parts forward of the Upper Receiver.



16" Dissipator Barrel Only... \$205.00

Assembly less handguards, gas tube, delta ring and suppressor.

Dissipator M4 Type 16" Barrel Assembly... \$229.95 (with bayonet lug, threaded muzzle, A2 Birdcage Flash Suppressor: Part# A BBL-16DM4A / without [shown below]: P BBL-16DM4A) A lighter version of the Dissipator barrel design with an M4 type profile - retains the benefit of the full sight radius. Headspaced at the factory - includes all parts forward of the Upper Receiver.



Dissipator M4 Type - Barrel Only \$205.00

With bayonet lug & threaded muzzle: Part# A BBL-16DM4 -

Without: Part# P BBL-16DM4

Assembly less handguards, gas tube, delta ring and suppressor.

M16A2 Type 20" Barrel Assembly... \$219.95 (With bayonet lug, threaded muzzle, A2 Birdcage: Part# A BBL-20A2A - Without bayonet lug, threaded muzzle, or A2 Birdcage Flash Suppressor: Part# P BBL-20A2A)



These Gov't. profile barrels - light in weight and reduced in diameter under the handguards are ideal for restoring that older rifle or building a new light-weight.

Complete barrel assemblies (as

shown at left) include all parts from upper receiver forward (handguards, gas tube, delta ring kit, etc.)

M16A2 Gov't. Type 20" - Barrel Only... \$195.00
With bayonet lug & threaded muzzle: Part# A BBL-20A2

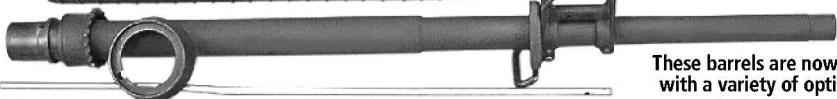


Without bayonet lug or threaded muzzle: P BBL-20A2

"Barrel Only" assemblies **DO NOT** include handguards, gas tube, delta ring kit or flash suppressor.

Bushmaster Barrels & Barrel Parts...

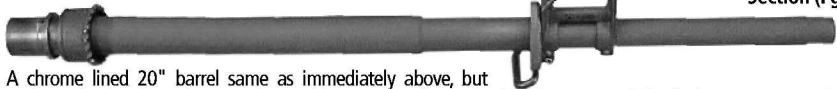
20" National Match Heavy Barrel Assembly... \$209.95 (w. bayo lug & threaded muzzle: A BBL-20A / without: P BBL-20A) Chrome lined in both bore and chamber, 1 x 9" button rifling and heavy profile, this complete assembly includes all parts forward of upper receiver: handguards; gas tube; delta ring kit, front sight, etc. all ready for assembly onto your Upper Receiver.



These barrels are now available with a variety of optional flash suppressors or muzzle brakes. Order from our Muzzle Brakes, Flash Suppressors/Compensators Section (Pgs. 43-45).

20" National Match Heavy Assembly - Barrel Only... \$185.00

(w. bayo lug & threaded muzzle: A BBL-20 / without: P BBL-20)



A chrome lined 20" barrel same as immediately above, but without the handguards, gas tube or delta ring kit. "Barrel only" does not include flash suppressor. Ask your sales representative about factory installed muzzle brakes / flash suppressors / compensators.

24" National Match Heavy Barrel Assembly... \$219.95 (w. bayo lug & threaded muzzle: A BBL-24A / without: P BBL-24A)



24" barrelled assembly with chrome lining, full heavy configuration as the 20" National Match above - all parts as shown here.



24" Assy. "Barrel Only"... \$195.00

Assembly without handguards, gas tube

delta ring or flash suppressor. (w. bayo lug & threaded muzzle: A BBL-24 / without: P BBL-24)

Bushmaster 20" Stainless Steel Barrel Assembly... \$259.95 (P BBL-20SSA) Many of our High Power Competition customers have asked for Stainless Steel Barrels, and Bushmaster now manufactures this superbly accurate 20" heavy barrel. Machined of highly polished 416 Stainless Steel, in 1 in 9"

twist, this Barrel Assembly comes complete with front sight, sling loop, handguard set, gas tube, delta ring kit and barrel nut - all ready to install on your Upper Receiver.



20" Stainless Steel Assembly - Barrel Only... \$235.00

(P BBL-20SS) Save money on a Stainless Steel Barrel upgrade - use your existing handguards, gas tube and delta ring.

Front Sight is now available with Bayonet Lug - Please specify when ordering.

24" Varminter Extra Heavy Fluted Barrel...

...the heart of our very accurate "Varminter" Rifle

(Part #: P BBL-24FVAR9A) **\$369.95**



Our Varminter Barrel is machined from finest Chrome-Moly Vanadium Steel; fluted for lighter weight, and finished in Manganese Phosphate. This non-chrome lined barrel is button rifled 1 x 9"; has a SAAMI Spec. chamber and bolt; is 1" diam. out to the gas block) with 11° competition muzzle crown; V Match sight base/gas block and Varminter Vented Forend. We recommend assembly onto your Upper by an experienced AR15 gunsmith - shipped unassembled.

24" Varminter Extra Heavy Fluted Barrel ONLY... (Part #: P BBL-24FVAR9) \$295.95

Same Barrel as immediately above but less Varminter Vented Forend - shipped unassembled.

Includes Barrel, Bolt, Gas Tube and V Match Milled Gas Block.



Bushmaster Barrels & Barrel Parts... 24" Stainless Varminter Special Rifle... \$369.95 (P BBL-24A-SS) A highly accurate 24" Barrel as used in our Stainless Varmint Special Rifle - polished 416 Stainless Steel, in 1 in 9" twist, this Barrel Assembly comes complete with vented aluminum freefloater forend set, sling stud, gas block, gas tube, and barrel extension. Shipped unassembled and ready for installation.

24" Stainless Varminter "Barrel

Only"... \$295.95 (P BBL-24SS) 24" Stainless Barrel with gas block, gas tube, and barrel extension

Bushmaster DCM Competition Barrels & Parts...

See our Competition Parts Section for Bushmaster DCM Barrel Assemblies.

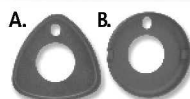
Bushmaster Barrel Parts...

See Pages 40/41 for complete Schematic Parts Diagram

Gas Tubes... Quality materials and machining, properly bent for a perfect fit and flawless functioning in your rifle...

Gas Tube - RIFLE... (Standard) \$14.00 (Part # 8448567) / **Gas Tube - Carbine...** \$12.00 (Part # 1005-914-3504)

Gas Tube Pin... .40¢ (Part # MS16562-106)



Handguard Caps... \$5.95 each Manganese Phosphate finished steel in two different types for Standard or Heavy profile barrels...

A. Triangular Handguard Cap... (Part # SGW-10) (Part # 9349053)

B. Round Handguard Cap... (Part # SGW-09) (Part # SGW-10F)

Delta Ring Kit... \$12.95 (8448712K) Includes aluminum delta ring, handguard weld spring, snap ring and gas tube pin (all parts as shown at left).

A. Aluminum Delta Ring... \$6.95 (8448712)

B. Handguard Weld Spring... \$5.00 (8448555)

C. Handguard Snap Ring... \$2.50 (MS16626-1137)

D. Gas Tube Roll Pin... \$.40 (MS16562-106)

Individual Delta Ring Parts...

A. Aluminum Delta Ring... \$6.95 (8448712)

B. Handguard Weld Spring... \$5.00 (8448555)

C. Handguard Snap Ring... \$2.50 (MS16626-1137)

D. Gas Tube Roll Pin... \$.40 (MS16562-106)

A. Front Sling Swivel... \$2.95 (8448571)

B. Front Sling Swivel Rivet... \$.75 (8448697)

C. Barrel Extension... \$14.95 (9349054BE)

D. Barrel Nut... \$11.95 (9349054BN)



NOTE: Bushmaster does not sell front sight bases separately due to the difficulties of drilling/retro-fitting them to barrels.

Bushmaster Barrels for UZIs...

The finest barrels you can buy for your Uzi - better than Israeli factory production. 9mm caliber - machined from Chrome Moly Vanadium barrel steel (Mil spec-s-11595) with Manganese Phosphate coating for rust protection. They are interchangeable in both semi- and full-auto UZI's, and are available with plain muzzles or threaded for the Mac Silencer Adapter (*T in Part # = threaded as shown on 7" & 10" barrels at right - \$5.00 additional).

4" Pistol Barrel... \$32.95 (BBLU4) / *\$37.95 (BBLU4T)

7" Pistol Barrel... \$39.95 (BBLU7) / *\$44.95 (BBLU7T)

10" Short SMG Barrel... \$46.95 (BBLU10) / *\$51.95 (BBLU10T)

16" Carbine Barrel... \$67.95 (BBLU16) / *\$72.95 (BBLU16T)

18" Carbine Barrel... \$71.95 (BBLU18) / *\$76.95 (BBLU18T)

Mac Adapter for Uzi Barrels ... \$10.95

(RAY-004) Allows installation of Mac silencer on Uzi threaded barrels. Internal threading for Uzi barrels 9/16 x 18 tpi - external Mac threading 3/4 x 10 tpi.



Uzi Barrel Shroud... \$44.95 (LE-200) For long barrelled guns - easily installs as replacement for barrel nut. Heavy blued steel construction. Ventilated for maximum heat dissipation.

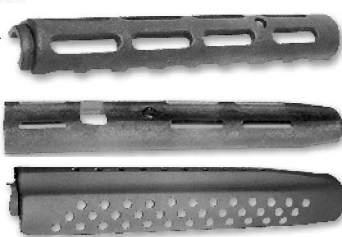
Ventilated Barrel Shroud/Handguard for Mini 14/Mini 30... \$12.95 (07-02-04) Molded of durable black polymer composite, this upper handguard snaps on easily to dissipate excess heat during rapid fire and reduce barrel whip. Fit either the Ruger Mini 14 or the Mini 30.

Ruger 10-22 Ventilated Barrel Shroud/Handguard... \$12.95

(07-02-02) Durable black composite, this guard snaps onto the barrel. Dissipates heat during rapid fire - extends barrel life - reduces barrel whip.

M1 Carbine Ventilated Barrel Shroud/Handguard... \$9.95

(CA20) A heavy blued steel guard to protect hands against barrel heat. An easy installation, simply snap it onto the M1 Carbine.



NOTE: With the "Sunsetting" of the Gun Legislation of 1994, many features of "Pre-Ban" rifles are again available - BUT not in all States! California, Connecticut, Hawaii, Massachusetts, Maryland, New Jersey, New York, and possibly others, all have their own State Statutes regarding what they call "Assault Weapons". To avoid the possibility of legal problems, check your local laws before purchasing some items offered in this catalog.

CUSTOMER SERVICE... Our telephone personnel are highly experienced and well informed firearms enthusiasts. If you have any questions about Bushmaster products, you'll find a courteous member of our firm willing and able to answer them - just call our **Toll-Free Customer Service line (1-800-883-6229)** between 8:30 am - 6:00 pm, Monday through Friday, (E.S.T.). We will also be happy to promptly answer your questions, or order inquiries, via E-mail to: **Customerservice@bushmaster.com**

EXCHANGES... Should items you order from Bushmaster not be to your expectations, please contact our customer service department for a **Return Authorization Number**. Unused items may be returned within 30 days, include a copy of your invoice. **Note: Any custom barrel assembly not shown in catalog may not be returned.** No refunds allowed after 15 days of invoice date. Restocking charge 20%. Include invoice with your return - its upper left corner can be used as return label. Return all pieces of kits - wrap and package them securely. Insure package for your protection. Include the reason for return of each item in an accompanying letter and we will do everything possible to speed your exchange.

BACKORDERS... We make every attempt to deliver your order from available stock - immediately. Should there be a backorder on a part, we'll ship the bulk of your order and WE pay the shipping on the backordered part (with the exception of complete rifles). UPS Red Label Next Day Service, UPS Blue Label 2 Day Service or UPS Orange Label 3 Day Service are available at additional charge. For C.O.D. Service from UPS, please add \$7.00 per package (**Note: UPS only accepts Postal Money Orders as C.O.D. payment**).

BUSHMASTER GUNSMITHING... Our company policy is to offer gunsmithing assembly at no charge when parts are purchased from us (with the exception of sight bases). We will also offer our professional gunsmithing services to any customers who care to ship us their firearms or assemblies for repair or buildup - and we will work on brands other than Bushmaster. Gunsmithing time is charged at \$40.00 per hour, and we charge a flat \$15.00 fee for return shipping of your rifle, upper or parts. For an estimate on your gunsmithing needs, please call **1-800-998-7928** or E-mail to: **Techsupport@bushmaster.com**

BUSHMASTER LIMITED ONE YEAR WARRANTY... Bushmaster Firearms, Inc. firearms are warranted to be free from defects in materials and workmanship. Any such defect of which Bushmaster Firearms, Inc. is given written notice, as provided below, within one year and ten days from the date of first purchase by a customer will be remedied by Bushmaster Firearms, Inc.

This warranty is granted by Bushmaster Firearms, Inc., P.O. Box 1479, 999 Roosevelt Trail, Windham, ME 04062.

To initiate a Warranty claim, call Bushmaster Customer Service (toll free: 8:30 AM to 6:00 PM E.S.T. - Monday thru Friday - 1-800-883-6229) to get a "Return Material Authorization" (RMA) number. Warranty claims should state (in writing) the model and serial number of the firearm concerned, a description of the difficulty experienced, and the date of purchase. The firearm concerned should be shipped (transportation charges prepaid), to the **Warranty Service Department, Bushmaster Firearms, Inc., 999 Roosevelt Trail, Windham, ME 04062**. Firearm shipment should be insured by the owner, as Bushmaster Firearms, Inc. will accept no responsibility for loss or damage in transit.

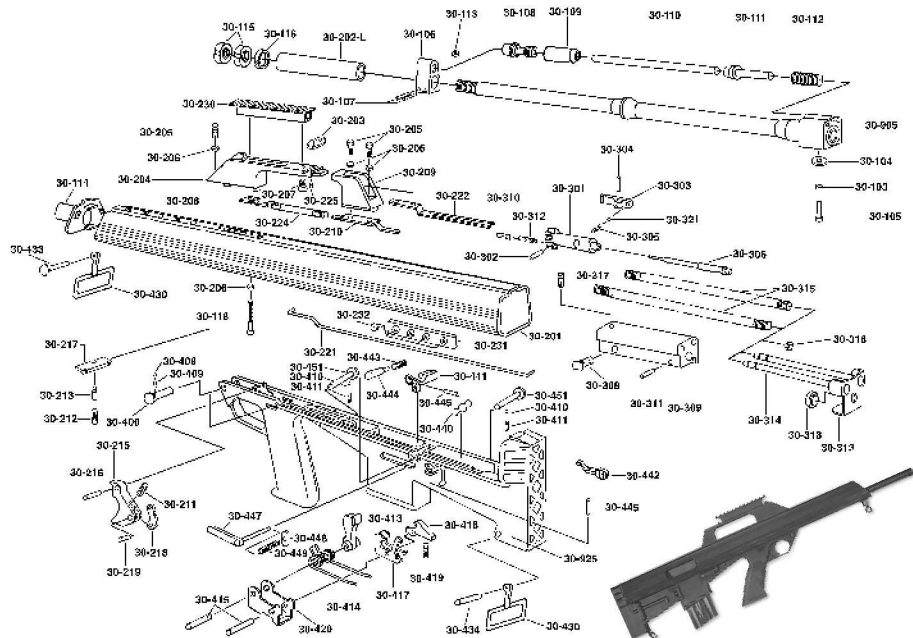
Shipping and insurance charges for the return of a firearm to its owner will be paid by Bushmaster Firearms, Inc. if the related claim is a proper claim for warranty work.

Under no circumstances shall Bushmaster Firearms, Inc. be responsible for incidental or consequential damages with respect to economic loss or injury to property, whether as a result of express or implied warranty, negligence or otherwise. Some states do not allow the exclusion of limitation of incidental or consequential damages, so the above limitation may not apply to you. Bushmaster Firearms, Inc. will not be responsible for the results of careless handling, unauthorized adjustments, defective, low quality, reloaded, or improper ammunition, corrosion, neglect, ordinary wear and tear, or unreasonable use. Furthermore, the liability of Bushmaster Firearms, Inc. under this warranty shall be limited solely to the obligation to repair or replace the firearm, and to pay transportation and insurance charges for return of the firearm to owner.

NOTE: Handguns and long guns are classified as FIREARMS or DANGEROUS WEAPONS. Guns are surrendered by Bushmaster Firearms, Inc with the express understanding that it assumes no responsibility for resale handling under local laws and regulations.

NOTE - REGARDING LEAD: Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead, a substance known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure to lead.

Bushmaster Bullpup Parts Schematic...



Part:	Price	Part:	Price	Part:	Price
30-103 - 1/4 High Collar Lock Washer	1.00	30-216 - Trigger Roll Pin	1.00	30-408 - (MS19060-4808) - A-2 Ball Bearing	0.50
30-104 - Thrust Washer	1.95	30-217 - Safety	11.95	30-409 - Hinge Pin Spring	0.95
30-105 - Barrel Extension Retaining Screw	2.50	30-218 - Trigger Cam	5.95	30-400a - Hinge Pin Assembly (400+408+409)	6.95
30-106 - Gas Housing	18.95	30-219 - Trigger Cam Roll Pin	1.00	30-410 - (8448585) - Takedown Pin Detent (2/gun)*	0.50
30-107 - (9349054btp) Taper Pin (2 per gun)	0.95	30-221 - Trigger Bar	9.00	30-411 - (8448586) - Takedown Pin Det. Spring (2)*	0.50
30-108 - Piston	14.95	30-222 - Cover Plate	7.95	30-413 - Hammer	19.95
30-109 - Gas Cylinder	15.95	30-224 - Cocking Spring	3.00	30-414 - Hammer Spring*	3.50
30-110 - Link Rod	9.95	30-225 - 8-32 Set Screw	.95	30-415 - Pivot Pin (2 per gun)	4.95
30-111 - Operating Rod	9.95	30-230 - Scope Mount	19.95	30-417 - Sear	14.95
30-112 - Operating Rod Spring	3.00	30-231 - Rail	19.95	30-418 - Disconnecter	11.95
30-113 - Sleeve Piston	6.95	30-232 - Rail Retaining Screw (4 per gun)	2.00	30-419 - Disconnecter Spring*	0.50
30-114 - Handguard Cap	20.00	30-301 - Breech Bolt	64.95	30-420 - Ignition Pocket	10.95
30-115 - Lock Nut (2 per gun)	5.00	30-302 - (MS16562-98) - Ejector Roll Pin*	0.50	30-430 - (8448571) - Sling Swivel (2 per gun)	2.50
30-116 - (8448577) - Lock Washer	2.00	30-303 - (8448512) - Extractor Cartridge*	6.95	30-433 - Front Sling Swivel Rivet	0.95
30-118 - Sight Base Screw	2.50	30-304 - (8448513) - Extractor Pin*	0.80	30-434 - Rear Sling Swivel Roll Pin	0.95
30-201 - Upper Receiver - Stripped	119.95	30-305 - (8448755sp) - Extractor Spring*	0.50	30-440 - Ignition Pocket Retaining Clip*	0.95
30-202-L - Barrel Extension Tube	8.00	30-306 - Firing Pin*	10.95	30-441 - Bolt Catch	6.00
30-203 - Rear Notch Sight & Lock Screw	2.00	30-308 - Cam Pin*	4.95	30-442 - Ambi. Magazine Release	6.00
30-204 - Sight Base	29.95	30-309 - Bolt Carrier	75.00	30-443 - (8448633) - Bolt Catch Spring*	0.50
30-205 - Sight Base/Cocking Handle Screw (3)	2.00	30-310 - (8448515) - Ejector Cartridge*	1.95	30-444 - (8448634) - Bolt Catch Plunger*	0.50
30-206 - Spring Washer (4 per gun)	2.00	30-311 - Firing Pin Retaining Pin*	0.50	30-445 - (MS16562-119) - Spring Pin (2 per gun)	0.50
30-207 - Sight Base Screw	2.00	30-312 - (8448516) - Ejector Detent Spring	0.80	30-447 - (8448638) - Magazine catch	2.95
30-208 - Spring Retainer	5.00	30-313 - Action Plate	12.95	30-448 - Magazine Button	1.95
30-209 - Cocking Handle	15.95	30-314 - Action Rod (2 per gun)	14.95	30-449 - (8448637) - Magazine Catch Spring*	0.50
30-210 - Cocking Plate	9.95	30-315 - Action Spring (2 per gun)*	5.00	30-451 - Takedown Pin (2 per gun)	4.95
30-211 - Trigger Spring	2.00	30-316 - Retainer - Action Rod (2 /gun)*	1.95	Major Assemblies:	
30-212 (8448583) - Safety Detent Spring	2.00	30-317 - Bolt Carrier Cap Screw	2.00	30-925 - Stripped Lower Rec./Pistol Grip	P.O.R.
30-213 - Safety Detent	2.00	30-318 - Buffer	4.95	Assembly - Note: FFL required for purchase.	
30-215 - Trigger	19.95	30-321 - (8448754) - Extractor Spring Insert*	0.50	30-905 - Barrel /Gas Housing Sub-Assembly	195.00
		30-400 - Hinge Pin	4.95		

*Asterisks in listings above indicate components of the Field Repair Kit... \$29.95 (Part # 30-965)
Bullpup M17S Magazine... \$14.95 (Part #30-452) A 10 Rd. .223/5.56mm steel magazine for the M17S Bullpup - black finish with a black follower - also works in AR15/M16 Type rifles - legal for High Power Competition. Made in the U.S.A.

MUZZLE BRAKES / COMPENSATORS / FLASH SUPPRESSORS...

NEW from Bushmaster - The Izzy Brake... A new 5.56mm/.223 Caliber Muzzle Brake – designed by an employee here at Bushmaster – has now been production approved by the BATF. It features four gas ports and a machine turned ribbed design. It is manufactured of quality 4140 gun barrel steel with a manganese phosphate finish, and has proven to be very effective in controlling muzzle rise. Both a slip-on/taper pinned version for barrels with plain crowned muzzles (below), and the threaded model (shown right - threaded 1/2" x 28 T.p.I.) are available. Overall length is 2 3/16". It can be installed without regard to port location (timing) and will still be effective, however most are installed with ports positioned 12 - 3 - 6 - 9 o'clock. The slip-on pinned version requires factory installation or professional gunsmithing to drill and install the taper pin – fits muzzles of .700" diameter.



(# IZ-102660-PSTF)

Bushmaster Izzy Brake... \$34.95 (IZ-102660-PRBF) as above for plain muzzles (requires gunsmithing), or
Bushmaster Izzy Brake... \$34.95 (IZ-102660-PSTF) shown right for threaded barrels (requires lock washer).



NEW from Bushmaster - The Izzy Flash Suppressor/Compensator... \$34.95 (IZ-102660-FH) This design - based on the brake above - features three gas ports, a machine turned ribbed design, and a closed bottom. It has been bored out to function as a Flash Suppressor, but also effectively controls muzzle rise in rapid fire. Machined of quality gunsteel - manganese phosphate finished - 2 3/16" overall length - threaded 1/2" x 28 T.p.I. (threads per inch) for standard 5.56mm/.223 Rem. caliber barrels. Installs with a 3/4" open end wrench.

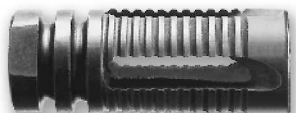
Also available for the Bushmaster .308... \$34.95 (IZ-308-PRBFH)



Bushmaster Closed Bottom Phantom Flash Suppressor... \$34.95 (YHM-28-5C1) This revised version of the very effective Phantom Flash Suppressor is machined without a bottom slot so that it won't kick up a dust signature when you are firing from the prone position. This suppressor offers superior flash hiding with excellent performance in all conditions. Fits standard threaded muzzle barrels (1/2" x 28 T.p.I.), and is made from gun quality steel with a final phosphate coating to mil. specs. 2 1/4" long - requires a crush washer or peel washer for correct timing on the barrel. Machined flats allow installation with a 3/4" wrench.



Five Port Flash Suppressor... \$34.95 (YHM-29) Precision CNC machined from quality gun steel and phosphate coated to military standards, the "Five Port" (5 gas slots) Suppressor eliminates all flash and offers excellent performance with night vision equipment. This design offers strength far superior to the earlier forked type suppressors, and it won't "hang up" on brush or clothing. Overall length is 2 3/16" - use a flash hider lock washer when installing. For threaded muzzle barrels only (1/2" x 28 T.p.I.) - does not require specific timing.



A2 "Bird Cage" Flash Hider... \$5.95 (9349051) The military standard 5 slot design for threaded muzzle barrels (shown right). There are no bottom slots so it won't create a dust signature when firing from the prone position. Order a Peel Washer or Crush Washer for correct installation timing (see below). Threaded 1/2" x 28 T.p.I. This hider is not long enough to make 14.5" barrels legal on semi-auto rifles.

A1 "Bird Cage" Flash Hider... \$5.95 (8448576) This original design, from the Viet Nam era, is slotted all around and therefore does not require specific slot timing during installation (use the **A1 Flash Hider Lock Washer** below).

A1 Flash Hider Lock Washer... .50¢ (8448577)

A2 Peel Washer... \$2.95 (9349052) Required for correct timing (positioning of slot or gas ports) of suppressor or muzzle brake installation on threaded muzzle barrels.

A2 "Crush" Washer... \$2.50 (129915338) Replaces a peel washer for timing muzzle brake and suppressor installations (one time use only).



Peel Washers / Crush Washers – For correct alignment ("timing") of the gas ports when installing compensators and flash suppressors on threaded muzzle barrels, they must be installed with either a multi-layered Peel Washer or the newer design Crush Washer. **A2 Peel Washer... \$2.95 (9349052)** or **A2 Crush Washer... \$2.50 (129915338)**

BUZZER BRAKES / COMPENSATORS / FLASH SUPPRESSORS...

"CAR 15" Flash Suppressors... All top quality, manufactured in the U.S.A. The five slot design makes these very effective suppressors for your short barreled carbine.

Available for threaded barrels only (1/2" x 28 T.p.I.). Choose from:

(A) CAR 15 Extended Flash Suppressor... \$14.95 (MMT-500)

5.5" overall length - threaded for all Pre-Ban barrels.

(B) Shorty Look Slipover Flash Suppressor...

Internal threads allow installation onto barrel - giving your

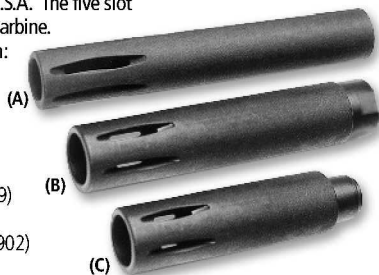
gun a "shorty" look without sacrificing accuracy. 5" overall length.

For Standard Diameter (.610") Barrels... \$14.95 (MMT-0019)

For Heavy Diameter (.720") Barrels... \$19.95 (9349SF5H)

(C) CAR 15 "Original" Flash Suppressor... \$14.95 (1005-914-3902)

This is the original 4.5" M177 carbine design.



Y COMP and Mini Y COMP Muzzle Brake for "POST-BAN" Rifles... These highly effective compensators for the 5.56mm/.223 AR type rifle are CNC machined from quality bar stock steel - with manganese phosphate final finish. They slip over the muzzle on Post-ban AR's and are held in place with a steel taper pin. Drilling for the taper pin is required for installation. The Y Comp features three angled ports on each side for gas deflection, and adds 2 5/8" additional length to the Post-Ban barrel. The Mini Y Comp adds 1 3/4" additional length to the barrel and has two angled ports each side.

Note: Bushmaster will only warranty factory installations of these muzzle brakes. There is no charge for the installation of the brake if you buy it from us, and have us install it.

Y COMP Muzzle Brake... \$45.95 (YHM-258P) or **Mini-Y COMP Muzzle Brake... \$29.95** (YHM-259P)

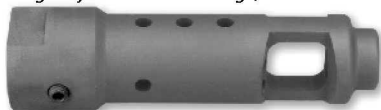


Y COMP and Mini Y COMP Muzzle Brake for threaded muzzle Barrels... Similar to the "slip-on" models above, these 5.56mm/.223 compensators are threaded to fit "Pre-Ban" AR barrels. The Y Comp overall length is 3 1/4" - the Mini Y Comp is 2 5/16" overall length. **Order either a Crush Washer or Peel Washer for installation.** These muzzle brakes are for barrels with muzzles threaded 1/2" x 28 T.p.I. (threads per inch).

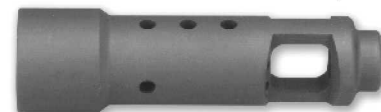
Y COMP Muzzle Brake... \$45.95 (YHM-258) or **Mini-Y COMP Muzzle Brake... \$29.95** (YHM-259)



Russian Design AK74 Type Muzzle Brake... Thought to be originally an American design, this brake is a 5.56/.223 caliber copy of the Russian Military brake found standard on the AK74 Rifle. A very effective muzzle brake design, it will screw onto threaded muzzle barrels and lock in place with its Allen head set screw (**Note: a peel washer will be required for correct timing during installation**). 3" overall length. Muzzle climb is controlled by directing gas upward through three gas ports. Recoil is diminished by four ports which direct gas away at a 45 angle from the weapon, and a contoured flat at the end of the brake directs gas sideways. The two gas streams cancel each other and absorb the force of recoil. The lower picture shows a version designed to slip over "post-ban" non-threaded muzzles (.700" diam.) and pin in place (a taper pin is included). **Note:** The "post-ban" brake requires taper pin drilling and should be installed by Bushmaster, or a qualified gunsmith.



For Threaded Muzzles... \$25.95 (MMT-0012A)
Fits standard threaded barrels - 1/2" x 28 T.p.I.



"Post-Ban" model for NON-Threaded Muzzles
\$25.95 (MMT-0012PB) Requires drilling / pinning.

Also, a threaded version of the AK Brake is available for the Bushmaster .308... \$34.95 (MMT-0023)

Peel Washers / Crush Washers - For correct alignment ("timing") of the gas ports when installing compensators and flash suppressors on threaded muzzle barrels, they must be installed with either a multi-layered Peel Washer or the newer design Crush Washer. **A2 Peel Washer... \$2.95** (9349052) or **A2 Crush Washer... \$2.50** (12991533B)

MUZZLE BRAKES / COMPENSATORS / FLASH SUPPRESSORS...

5.5" AK74 Muzzle Brake for AR15/M16 Type Carbines ... \$29.95 (MMT-0013) A very functional muzzle brake for short barreled carbines - it's 5.5" overall length, when permanently installed on the 11.5" barrel, makes a legal 16" barrel length. A peel washer is included for proper "timing" (positioning of the brake on the muzzle). Threaded to fit all standard muzzles: 1/2" x 28 T.P.I. (threads per inch).



Gov't. Issue Type Blank Firing Adapter... \$14.95 (RAY-008) This device allows the AR15 type gas system to function with blank ammo. Made of heavy steel with a finish of bright red paint for safety. This assembly fits over the standard A2 birdcage flash suppressor.

WARNING!

Remove This Adapter BEFORE Firing Live Ammo!



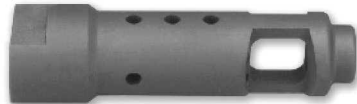
Shoot-Away Muzzle Cap (RCL-10) .40¢ A red plastic muzzle cap designed to slip over AR15 Barrels. Keeps out dirt and moisture, but can be shot through safely.

Birdcage Type Flash Suppressor for AK's... \$9.95

(RAY-009) Like the A1 birdcage, this suppressor is slotted all around for excellent flash control - threaded left-hand metric (14 x 1) for easy installation on any Pre-Ban AK barrel with threaded muzzle.

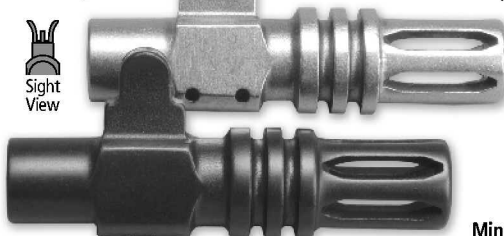


Muzzle Brake for AK's... \$34.95 (MMT-0015A) A precision machined brake in 7.62 x 39 caliber for installation on Pre-Ban AK47 barrels. This has a metric left hand thread (14 x 1.25), and looks like the latest Russian AK74 design. Effectively reduces muzzle climb and absorbs recoil. Finished in black manganese phosphate.



Muzzle Brakes / Flash Suppressors For Ruger Mini 14 & Mini 30...

Mini 14 "Birdcage" Flash Suppressor / Front Sights...



These solid steel flash suppressors include a front sight that looks like the original M-124 sight, but gives a much better sight picture. They attach permanently to the barrel with a 1/8" spring steel roll pin (included) like the original sight.

Complete instructions are included - a simple installation for any gunsmith. The suppressor's lower slots have been omitted to avoid kicking up dust with muzzle blast when you're shooting prone position. The muzzle end is enclosed to prevent snagging on underbrush. Available in Blued or Stainless Steel.

Mini 14 Suppressor/Sight - Blued \$44.95 (7-07-12)

Mini 14 Suppressor/Sight - Stls. Steel \$47.95 (07-07-13)

AK74 Type Muzzle Brake for Mini 14... \$29.95 (MMT-0018) A .223 caliber copy of the Russian Military brake from their AK74 - it slips on around front sight and pins in place (roll pin included). Muzzle climb is reduced by directing gas upward through three vertical gas ports. Recoil is diminished by four 45



ports directing gas away from the weapon, and a contoured flat at the end of the brake directs gas sideways. The two gas streams cancel each other and the force of recoil is absorbed as the brake redirects the gas pressure. Phosphate finished steel.

Mini 30 Slip-on Flash Suppressors... These heavy duty suppressors lock securely in place around the rifle's front sight (requires removal of front sight pin, new pin included) and hides flash while it reduces muzzle jump. Machined from Blued Steel or Stainless Steel.

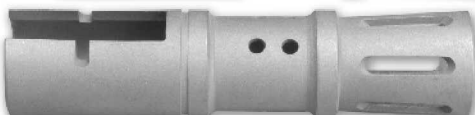


Mini 30 Slip-on Flash Suppressor...

Blued... \$29.95 (RM30)

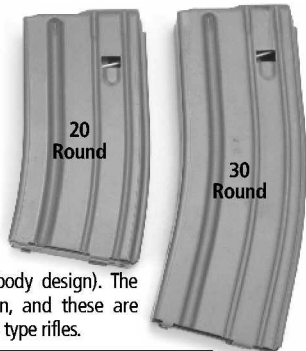
Mini 30 Slip-on Flash Suppressor...

Stainless... \$34.95 (RM30N)



MAGAZINES & MAGAZINE ACCESSORIES...

Bushmaster 30 Round Magazine... \$19.95 (Part # 8448670) This Bushmaster manufactured magazine is top quality. It features mil. spec. manufactured components including a hard anodized aluminum box with a baked Teflon finish, standard green AR follower, tempered steel spring, and a removable baseplate stamped with the Bushmaster Snake Logo. This magazine can be easily disassembled for cleaning and lubrication, and we guarantee it will provide excellent fit and function in all 5.56mm / .223 Rem. caliber AR15 type rifles.



Bushmaster 20 Round Magazine... \$24.95 (Part # 8448670-20) Similar to the 30 Round, this 20 Round capacity magazine features the mil. spec. components in a shorter and slightly curved body (this is not a straight body design). The removable baseplate allows easy disassembly for cleaning and lubrication, and these are guaranteed for excellent fit and function in all 5.56mm / .223 Rem. caliber AR15 type rifles.



Bushmaster 10 Round Magazine... \$14.95 (8448670-10) Manufactured to BATF's strictest "Post-Ban" requirements, we'll continue to offer these magazines for those living in States that do not recognize the "sunset" of the 1994 A.W.B. Guaranteed to provide excellent fit and function in all .223/5.56mm AR15 type rifles, it features mil. spec. manufactured components including a hard anodized aluminum box with a baked Teflon finish; standard green AR follower, and the Bushmaster Snake Logo molded into the base. Note, this magazine cannot be disassembled - if it gets dirty, it can be cleaned with strong detergent/hot water solution, then dried with compressed air while depressing the follower and spring. Relubricate when dry.

Bushmaster 5 Round Magazine... \$19.95 (8448670-5) Similar to our 10 Rounder but blocked for hunting use as laws in many States limit magazine capacity to 5 rounds for hunting.

Spare Magazines for the Bushmaster Carbon 15 .22LR Rimfire Rifle & .22LR Upper Assembly...

Bushmaster now has spare magazines available for its new .22LR Rimfire Rifle and Upper Receiver/Barrel Assembly Kit. These 10 Round Magazines are proprietary to the Bushmaster .22LR Rimfire Rifle and Upper Kit, and accept only .22 Long Rifle Caliber. A heavy, Carbon 15 composite material, shell houses the metal magazine body, spring, and orange plastic cartridge follower - the shell can be disassembled for cleaning. **Bushmaster .22LR Rimfire Magazine... (AZ15280) \$24.95**



Blued Steel 40 Round Magazine for AR15/M16... \$24.95 (MG-0007)

Manufactured prior to 10/93. .223/5.56mm caliber - gloss black finish box with standard green follower.



Stripper Clip Guides...

Stamped steel with phosphate finish...
.**95¢ ea.** (EGSS-02)

Stripper Clip (below)...
.**30¢ ea.** (EGSS-01)

Stripper Clips... in quantities of 25 or more.
.**25¢ each**

Bullpup M17S Magazine...

\$14.95 (30-452) This quality, steel, 10 round .223/5.56mm magazine - made in the U.S.A. - has a black finish and a black follower. Works great in the Bushmaster M17S Bullpup, but can be used in all AR type rifles - and it is accepted for match use in High Power Competition by the Civilian Marksmanship Program and the National Rifle Association.



Bushmaster Magazine Rebuild Kits...

All Mil. Spec. parts to refresh your tired magazines - including New Spring, New Green Follower and Bushmaster Baseplate - use your own magazine bodies.

30 Rd. Magazine Rebuild Kit... \$5.95 (8448670-30K)

20 Rd. Magazine Rebuild Kit... \$5.95 (8448670-20K)

Green Magazine Followers...

New, green plastic replacement parts to help your magazines feed and function better.

20 Rd.

30 Rd.

For 30 Rd. Magazines...
.**1.75** (8448672)

For 20 Rd. Magazines...
.**1.75** (8448672-20)

Bushmaster Magazine Springs...

High quality steel tempered for long "memory" and positive feed.

20 Round Mag Spring... \$3.50 (8448671-20)

30 Round Mag Spring... \$3.50 (8448671)



MAGAZINES & ACCESSORIES...

Buttstock Mag Pouches for the AR15... Strap on an extra magazine with these heavy duty pouches - models for either the full A2 buttstock or the CAR Telescoping stock. Black nylon webbing construction for durability and velcro straps for easy installation and removal.



Telestock Mag. Pouch... \$29.95 (TTTS)



A2 Trapdoor Buttstock Mag. Pouch... \$29.95 (TTMP)
(Magazines not included)

Three Magazine Pouch...

Cordura nylon construction featuring a silent clasp, suspension ring, and two belt clips. (Mags are not included.)

Black...

\$15.95 (6451)

Olive Drab...

\$15.95 (6452)



The "L.U.L.A." Mag Tool...\$23.99

(Part # 8448670-LULA) L.U.L.A. is a "Loader/Un-Loader Accessory" that will load a 30 rounder in about 35 seconds, and unload it in 5!

With that speed, they've become very popular in the Bushmaster shooting room - and they're used by the Israeli Military as well.

Fits all capacity AR/M16 type magazines including Thermolds and Orlites.



FN .308 20 Round Magazine \$19.95 (MAT-004) New, genuine FN FAL magazines for the 7.62mm (.308) cartridge - same as we use in the new Bushmaster .308 Rifles. They come to us new in the original wax paper wrappers, and have black finished steel bodies and floorplates, and steel followers.



Original Steel FN Magazine Loader \$7.95 (MAT-001)



The Mag-Pull... \$9.95 / Set of 3 (MP-3)

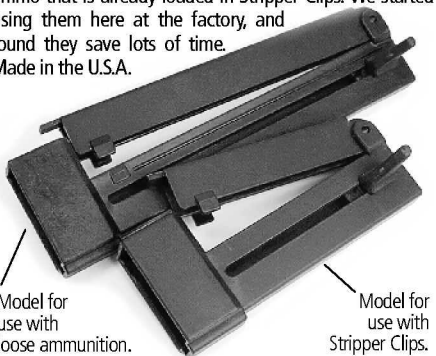
A unique AR15/M16 magazine accessory developed from infantryman's ingenuity and the need to make fast magazine changes. GI's applied loops of duct tape or paracord to the bottom of the magazines to speed magazine interchange and to deaden the sound of mags in a storage pouch. This modern, molded black rubber Mag-Pull improves upon the original concept with rough exterior texturing for positive grip, a semi-rigid finger loop for fast removal, and a snug fit for all AR type mags. Sold in packs of three.



The EasyLoader... \$39.95 (8448670-EL223)

The EasyLoader - for Stripper Clips... \$39.95

(8448670-EL223SC) The EasyLoader works slick as a zipper! A pull of the handle loads all sizes of AR Magazines (and other .223 cal. magazines as well). The larger model (8448670-EL223) is designed for loose ammo - just drop the rounds in, close the cover and pull the slide. The smaller model (8448670-EL223SC) handles ammo that is already loaded in Stripper Clips. We started using them here at the factory, and found they save lots of time. Made in the U.S.A.



Model for use with loose ammunition.

Model for use with Stripper Clips.

MAGAZINES & MAGAZINE ACCESSORIES...

Universal Magazine Tool... \$5.95 (UMT) A pocket sized tool that will load or unload any magazine on the market today - includes a convenient brass key chain and simple instructions for use. Molded of heavy black plastic.



AR15/M16 Magazine Connector
\$22.95 (51-08-01) Hold twice the ammo with this side by side magazine clamp - fits both 20 and 30 round mags. When you empty one magazine, drop them out, move over to the full one, and quickly reinsert. Made of heavy steel with flat black finish. Screw slot is sized for use with a coin. Works with AR 180 magazines as well.

(Magazines not included.)

First Samco Magazine Coupler...
\$10.99
(FBS-MCUP1)

This plastic magazine coupler firmly joins two 30 rd. magazines. Molded of black plastic with steel clamping screws.

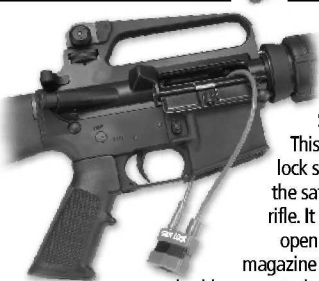


(Magazines not included.)



Triple Magazine Connector... \$24.95
(BC-100) Clamp three 30 rd. magazines together in this solid, black anodized aluminum mount to give you 90 rounds total. Clamps bolt together with Allen head screws.
(Magazines not included.)

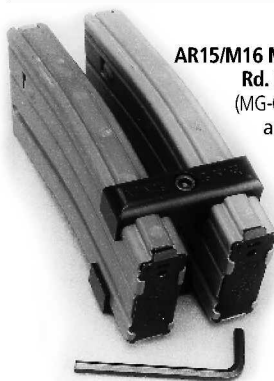
AR15/M16 Magazine Dust Covers...
\$6.95 (AT115223) See-thru, flexible, molded rubber caps that snap over the magazine top to keep out dust and water. Sold in sets of four, designed to fit all standard AR15/M16 metal magazines.



ShotLock Cable Lock for AR15 / M16

\$7.95 (SLC3000)

This keyed, 13" cable lock system will ensure the safe storage of your rifle. It locks through the open ejection port and magazine well, and its vinyl covered cable prevents damage to finishes. It is useful on a variety of other rifles and pistols as well.



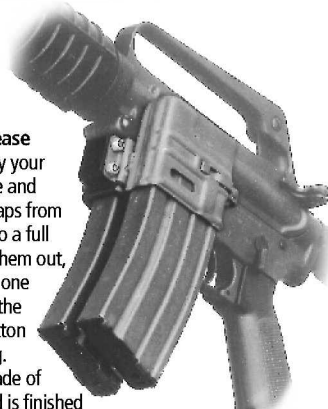
AR15/M16 Mag Grip for 20 or 30 Rd. Magazines... \$21.95

(MG-01) A heavy duty, black anodized aluminum dual clamp and screw kit designed to join both 20 and 30 round magazines. Offers the operator fast tactical reloads. Includes Allen wrench and instructions.

(Magazines not included.)

Redi-Mag Model A1...
\$69.95

(RM-15A1) **with Bolt Release Button...** Carry your spare magazine and make quick swaps from an empty one to a full one. Just drop them out, move the fresh one over, and push the bolt release button to resume firing. Redi-Mag is made of sturdy steel and is finished to match your rifle.



(Magazines not included.)

AK47 Magazine Dust Covers... \$6.95 (AT10762) Specifically molded to fit AK magazines - similar to AR type shown at left. Sold in sets of four.

MAGAZINES & MAGAZINE ACCESSORIES...

Competition Shell Deflectors... \$20.99 each

These shell case deflectors snap onto various AR15 models to keep hot brass away from your face and away from other competitors on the firing line. This product should be particularly appealing to left handers who've experienced "hot brass in the face"! These deflectors will drop all the cases in the same place at your feet (very convenient for reloaders), and are allowed under NRA High Power Competition Rules. See below for models for A2's, Flat-tops, and the A3 Removable Carry Handle.

A. For A2 fixed Carry Handle... \$20.99 (Part # BD-A2)

B. For A3 flat-tops... \$20.99 (Part # BD-A3-flattop) / **C. For A3 Removable Handle... \$20.99** (Part # BD-A3 Handle)



A.



B.



C.



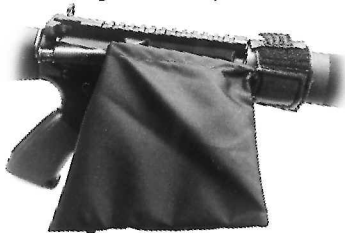
Rigid Style Brass Catchers for the AR15/M16 and other

Rifles... These hard plastic brass catchers hold a minimum of 60 casings. Molded of black, nylon reinforced plastic, they snap on and off your rifle easily. Models available for various rifles - see listings...

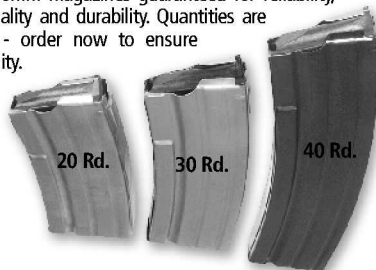
For AR15/M16 Rifles & Carbines...

- **For A2 Fixed Handle Rifles** (upper photo)... **\$34.95** (EL-AR-001)
- **For "Flat-top" Rifles without A3 Type Removable Carry Handle** (lower right photo)... **\$34.95** (EL-AR-002)
- **For Ruger Mini 14...** (EL-M-14-001) **\$34.95**
- **For Ruger Mini 30 & Ranch Model...** (EL-M-30-001) **\$34.95**
- **For .30 Cal. Carbine...** **\$34.95** (EL-30-CAR-01)
- **For AK47 Rifles...** **\$34.95** (EL-AK-47-1)
- **For FN-FAL/FNC...** **\$34.95** (EL-FN-FAL-001)

Bag Style Brass Catcher... \$39.95 (2693828) A flexible black Cordura nylon bag with an internal frame and a zippered opening on the underside for easy emptying of shell cases. A 2" wide velcro strap wraps around the handguard to hold the bag and frame in place so that it fits flat-top and other AR15 type rifles.



Mini 14 Steel Magazines... Quality steel .223/5.56mm magazines guaranteed for reliability, functionality and durability. Quantities are limited - order now to ensure availability.



- Mini 14 - 20 Rd. - Blued...** **\$14.95** (MG-0093)
- Mini 14 - 20 Rd. - Nickel Finish...** **\$31.90** (MG-0197)
- Mini 14 - 30 Rd. - Blued...** **\$19.95** (MG-0094)
- Mini 14 - 30 Rd. - Nickel Finish...** **\$29.95** (MG-0198)
- Mini 14 - 40 Rd. - Blued...** **\$29.95** (MG-0095)
- Mini 14 - 40 Rd. - Nickel Finish...** **\$34.95** (MG-0199)
- Mini 14 Stripper Clip Guide...** **\$6.95** (1408)

Uzi 9mm Magazines for Carbine and Pistol...

- 32 Round... Blued Steel...** **\$33.90** (UZI MAG 32)
- 25 Round... Steel w. Green Finish...** **\$29.95** (UZI100)
- AK-47 Magazines...** 7.62 x 39mm
- 30 Round...** **\$29.95** (100-005A)
- 5 Round...** **\$10.95** (100-008A)
- AK-47 Stripper Clip Guide...** **\$5.95** (100-001)
- M1 Carbine Magazines...**
- 30 Round... Blued Steel...** **\$24.95** (SCH-004)
- 10 Round... Blued Steel...** **\$12.95** (SCH-007)
- M1 Carbine Mag Clip...Holds 2 mags** **\$7.25** (MG-0183)
- Ruger 10-22 10 Rd. Magazine...** **\$17.95** (2213)
- Ruger 10-22 Extended Mag. Catch...** **\$7.95** (2207)

Magazines & Accessories

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Orders - 1 800 998 7928