

***Ed Brown  
Products***®

The highest grade 1911s, and high performance hunting rifles, engineered and handcrafted by the legendary Brown family.

***Ed Brown  
Custom Rifles***



\$3.00

# Why choose Ed Brown

**Our purpose** is to manufacture the absolute highest quality bolt action rifles and 1911 handguns available, with emphasis on accuracy, reliability and a high degree of cosmetic finishing. All at reasonable prices, and delivered within 90 days. To make this possible, we manufacture almost all of our firearm components in-house, many of which are also for sale individually. Our competitive advantage lies in our expert and innovative engineering, huge investments in manufacturing technology specifically for the firearms industry, and the Brown family reputation for the highest degree of quality firearm craftsmanship.

Six reasons why you should choose Ed Brown:

**Engineering Excellence:** better ideas. All components are carefully designed, tested, and redesigned to produce the highest possible accuracy, reliability, and cosmetic finishing, regardless of expense. Behind all the latest CAD-CAM technology and computerization is a professional engineer with a lifetime of experience in gunsmithing and world class shooting competitions, who has hunted almost every type of game all over the world. Ed Brown has combined his experience and skills with large investments in technology to design and produce some of the finest and most reliable firearms money can buy. He takes only the proven, conservative concepts and combines them in tasteful ways, along with a little intelligent innovation.

**Precision Manufacturing:** better production. All components are manufactured to produce the highest possible accuracy, reliability, and cosmetic finishing, regardless of expense. In most cases, this means aircraft quality pre-heat treated bar stock steel. The material is machined in-house on state-of-the-art CNC machining centers to precise tolerances. We've made huge investments in the latest technology and equipment in order to consistently manufacture the very best components possible.

**Hand Craftsmanship:** hand fitting with extreme attention to detail. When the part comes off the machine, it is carefully inspected and hand finished by a competent craftsman who knows exactly how the parts will be used in the gun. All the firearms in our shop are hand fitted with extreme precision by an expert gunsmith in the Brown family. No one else in our shop works the guns - there are no assembly lines. Each gun is still hand fitted, one at a time, by one of the Browns. They are true full custom guns created by masters, in every way. Interchangeable parts are for production guns with quick assembly in mind, whereas an Ed Brown has every part carefully hand fitted/blended by an expert, and this hand craftsmanship and attention to detail put our firearms a level above the rest. This combination of leading edge technology with traditional, old-world craftsmanship is what makes our firearms unique.

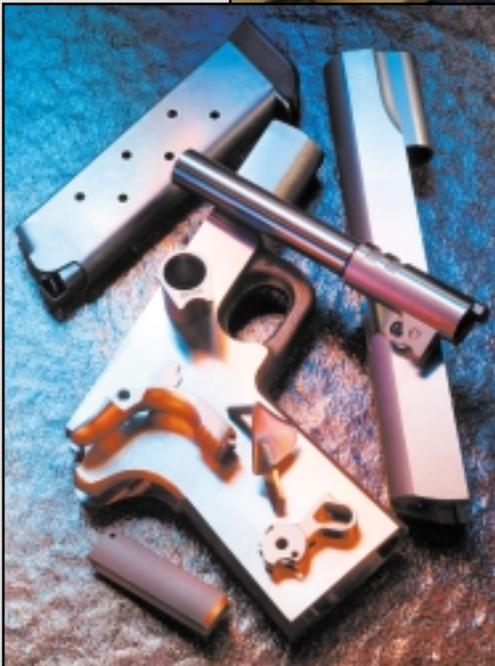
**Ultimate Performance:** each model of firearm has a specific yet flexible combination of features, options, and calibers based on years of experience, carefully designed with the highest all-around performance in mind. These proven combinations of time tested options, added to the engineering excellence, the precision manufacturing, and the hand craftsmanship, give you a firearm that reaches the ultimate in high performance.

**Wide Variety:** our flexible manufacturing technology, and the fact that we still build them one at a time, allow us to offer many different options and caliber choices to suit particular tastes. This gives you more selection and customization than you can get elsewhere.

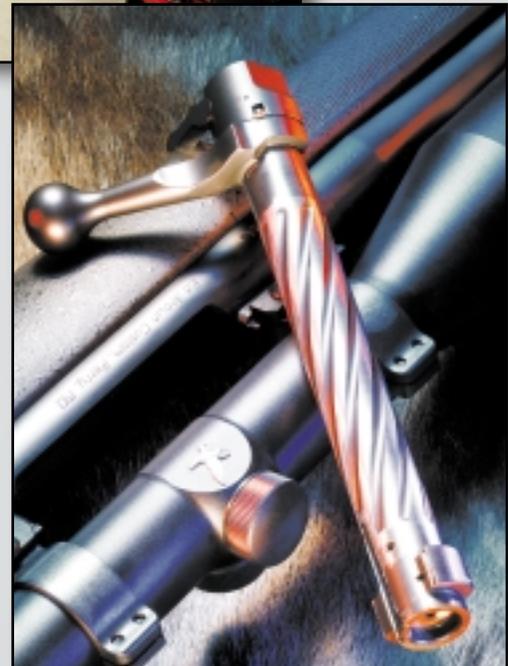
**Delivery within 90 Days:** we are able to consistently deliver orders within 90 days. We try to keep most models in stock at all times. We are small enough to work directly with our clients and dealers, but large enough to supply their needs without long delivery times.



*Ed Brown's  
dedicated  
firearms  
manufacturing  
facility.*



*Every  
masterpiece is  
built on a  
superior  
foundation.  
Our commitment  
to excellence has  
driven us to  
create the very  
foundations on  
which we build  
our firearms.*



# The Savanna

A superbly accurate hunting rifle intended for long ranges around the world.



- **Long action calibers:** 25/06, 270 Win, 280 Rem, 7mm Rem Mag, 7mm Wby Mag, 30/06, 300 Win Mag, 300 Wby, 338 Win Mag, 340 Wby
- **Short action calibers:** 22-250, 243, 6mm, 260 Rem, 7mm/08, 308, 270 WSM, 7mm WSM, 300 WSM.
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel, 24" long. Light weight #3 contour for standard calibers, medium weight #4 contour for magnum calibers.
- **Weight:** about 7.5 lbs. with #3 standard barrel, 8 lbs. with #4 magnum barrel
- **Stock:** Hand-bedded McMillan fiberglass stock. Sporter style with cheek piece, checkering and full 1" thick Pachmayr Decel recoil pad.
- **Sights:** Talley scope mounts utilizing heavy duty 8-40 screws.
- **Features:** Ed Brown Custom action with machined steel trigger guard and hinged floor plate.
- **Base Price:** see enclosed order form
- **Additional cost options:** Left hand, Stainless steel barrel, Jewell trigger, Krieger barrel
- **Recommended optics:** Swarovski AV 3-10 x 42mm, Swarovski PV 3-12 x 50mm, Swarovski AV 4-12 x 50mm, Swarovski PV 4-16 x 50mm

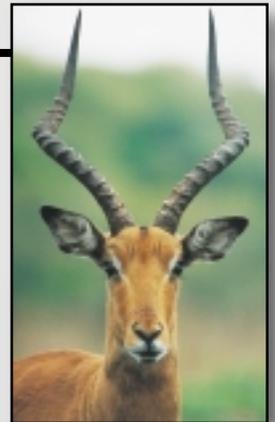


*"One of the sweetest shooting 300 magnums I've ever used."  
Gen. Craig Boddington, Rifleshooter*

*"Classic styling and superior craftsmanship distinguish this fine, no-nonsense hunting rifle."  
Jon R Sundra, Guns Magazine*

# The Denali

A lighter weight hunting rifle designed specifically for mountain hunting.  
This rifle is especially suited to the 270 and 280 calibers.



- **Long action calibers:** 25/06, 270 Win, 280 Rem, 7mm Rem Mag, 7mm Weatherby, 30/06
- **Short action calibers:** 22-250, 243, 6mm, 260 Rem, 7mm/08, 308, 270 WSM, 7mm WSM, 300 WSM.
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel. Light weight #2 contour, 22" long for standard calibers, medium weight #3 contour, 24" long for magnum calibers.
- **Weight:** about 7 lbs. with #2 standard barrel, 7.5 lbs. with #3 magnum barrel
- **Stock:** Hand-bedded lightweight McMillan fiberglass stock. Sporter style with cheek piece, checkering and full 1" thick Pachmayr Decel recoil pad.
- **Sights:** Talley scope mounts utilizing heavy duty 8-40 screws.
- **Features:** Ed Brown Custom action with machined steel trigger guard and hinged floor plate.
- **Base Price:** see enclosed order form
- **Additional cost options:** Stainless steel barrel, Jewell trigger, Krieger barrel
- **Recommended optics:** Swarovski AV 3-10 x 42mm, Swarovski PV 3-12 x 50mm, Swarovski AV 4-12 x 50mm



*"The ideal whitetail rifle." Kevin Steele, G&A*

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# The Damara

*"I could not of asked for a better rifle and scope package. As you are well aware mountain hunting is tough and equipment has got to be utterly dependable. Your products deliver!"*

*Michael Hussey, Louisville, KY*

A light weight hunting rifle, made on our short action with an ultra lightweight graphite stock. Graphite is extremely strong and rigid, making for an accurate light weight rifle.

- **Calibers:** 22-250, 243, 6mm, 260 Rem, 7mm/08, 308, 270 WSM, 7mm WSM, 300 WSM
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel. Exclusive super light weight #1.5 contour, 22" long.
- **Weight:** 6.1 lbs. in 300 WSM. Other calibers slightly more.
- **Stock:** Hand-bedded ultra light weight McMillan graphite stock, with checkering and full 1" thick Pachmayr Decel recoil pad.
- **Sights:** Talley scope mounts utilizing heavy duty 8-40 screws. Features Talley aluminum scope rings.
- **Features:** Ed Brown Custom short repeater action with steel trigger guard and floor plate.
- **Base Price:** see enclosed order form
- **Additional cost options:** Left hand, Stainless steel barrel, Jewell trigger
- **Recommended optics:** Swarovski AV 3-9 x 36mm, Swarovski AV 3-10 x 42mm, Swarovski AV 4-12 x 50mm



# The Bushveld

A dependable dangerous game rifle, based on our own custom action.

- **Caliber:** 338 Win Mag, 340 Wby, 375 H&H, 416 Rem Mag, 458 Win Mag, 458 Lott
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel. Medium weight #4 contour, 24" long. 458 caliber has heavy weight #5 contour, 24" long.
- **Weight:** about 8.5 lbs with #4 barrel, 9 lbs. with #5 barrel.
- **Stock:** Hand-bedded McMillan fiberglass stock. Monte Carlo style with cheek piece and full 1" thick Pachmayr Decel recoil pad.
- **Sights:** Talley scope mounts utilizing heavy duty 8-40 screws.
- **Features:** Ed Brown Custom repeater action with machined steel trigger guard and hinged floor plate.
- **Base Price:** see enclosed order form
- **Additional cost options:** Left hand, Stainless steel barrel, Jewell trigger, Krieger barrel, Quick Detach scope levers, Adjustable Iron sights, Barrel mounted sling swivel.
- **Recommended optics:** Swarovski PV 1.25-4 x 24mm, Swarovski PV 1.5-6 x 42mm, Swarovski PV 2.5-10 x 42mm



*"It's an awesome rifle!"*

*The Reising Arms Company, Jeff Reising, Bozeman, MT*

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# The Varmint

A superbly accurate full custom made varmint rifle.

*"I'm truly impressed. I know that if I do my part on the bench, this rifle will continue to amaze me. This won't be my last Ed Brown Gun."*

**John Ganton, Jackson, MI**

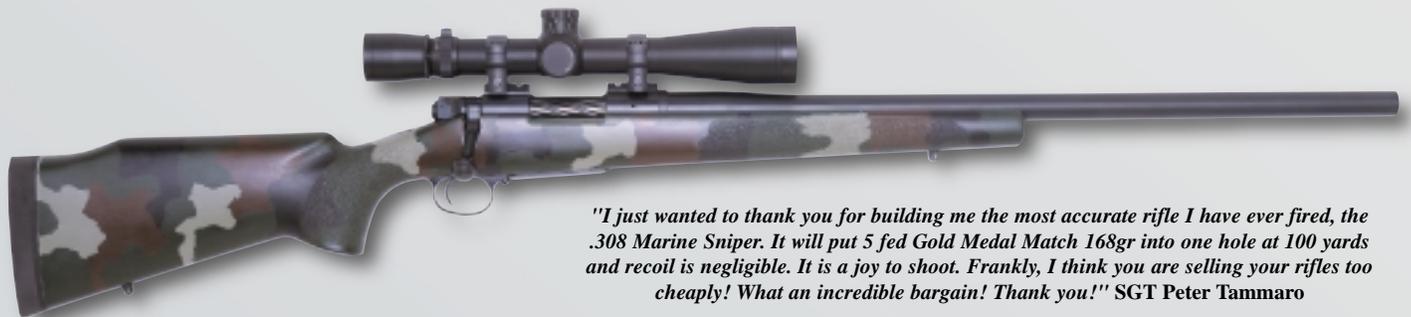
- **Caliber:** 223, 22-250, 220 Swift, 243, 6mm, 308
- **Short action magnum calibers (single shot only):** 223 WSSM, 243 WSSM
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel, 24" long. Heavy weight #RV contour, or lighter weight #5 contour optional.
- **Weight:** about 9 lbs.
- **Stock:** Hand-bedded McMillan fiberglass with full 1" thick Pachmayr Decel recoil pad.
- **Sights:** Talley scope mounts utilizing heavy duty 8-40 screws.
- **Features:** Ed Brown Custom short single shot action (repeater with steel floorplate optional) with a steel trigger guard. Jewell trigger included, adjustable down to 1/2 pound.
- **Base Price:** see enclosed order form
- **Additional cost options:** Left hand, Stainless steel barrel, Krieger barrel (#5 contour only)
- **Recommended optics:** Swarovski AV 4-12 x 50mm, Swarovski PV 4-16 x 50mm, Swarovski AV 6-18x50mm, Swarovski PV 6-24 x 50mm



## MARINE

A duplicate of the original Marine sniper rifle developed by McMillan for the Vietnam war. Much higher quality than the original because it is custom made by hand on an Ed Brown Custom action. Makes a great long range hunting rifle too!

- **Calibers:** 308, 30/06.
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel. Heavy weight #RV contour, 24" long.
- **Weight:** about 9.25 lbs.
- **Stock:** Hand-bedded McMillan GP fiberglass tactical stock with full 1" thick Pachmayr Decel recoil pad. Special Woodland Camo pattern is molded in, not painted. Extremely durable.
- **Sights:** Leupold Mark IV or Nightforce, 30mm scope mounts utilizing heavy duty 8-40 screws.
- **Features:** Ed Brown Custom repeater action (short with 308, or long with 30/06) with machined steel trigger guard and hinged floor plate.
- **Base Price:** see enclosed order form
- **Options:** Left hand, Jewell trigger
- **Recommended optics:** Nightforce 3.5-15x50, Nightforce 5.5-22x56, Swarovski PV 4-16 x 50mm



*"I just wanted to thank you for building me the most accurate rifle I have ever fired, the .308 Marine Sniper. It will put 5 fed Gold Medal Match 168gr into one hole at 100 yards and recoil is negligible. It is a joy to shoot. Frankly, I think you are selling your rifles too cheaply! What an incredible bargain! Thank you!"* SGT Peter Tammaro



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# TARGET

The ultimate custom made target rifle which incorporates all known technology to produce accuracy and reliability.

- **Caliber:** 308, 300 Win Mag
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel. Heavy weight #6 contour, 26" long.
- **Weight:** about 11.25 lbs.
- **Stock:** Hand-bedded McMillan A-3 fiberglass tactical stock with full 1" thick Pachmayr Decel recoil pad.
- **Sights:** Leupold Mark 4 or Nightforce, 30mm scope mounts utilizing heavy duty 8-40 screws.
- **Features:** Ed Brown Custom repeater action (short with 308, long with 300 Win Mag), steel trigger guard and hinged floor plate.
- **Base Price:** see enclosed order form
- **Additional cost options:** Left hand, Stainless steel barrel, Jewell trigger, Krieger barrel
- **Recommended optics:** Nightforce 3.5-15x50, Nightforce 5.5-22x56



*"It's a precision rifle from a man who knows how to build one. No matter what the scenario, the Ed Brown Target will deliver pinpoint accuracy when nothing less is acceptable."*

Gary Paul Johnston, *GWLE*

*"The rifle is without a doubt the most aesthetically pleasing Target rifle we have ever observed. The M702 Target delivers performance on a par with others costing substantially more. A very high quality rifle that delivers superb accuracy."*

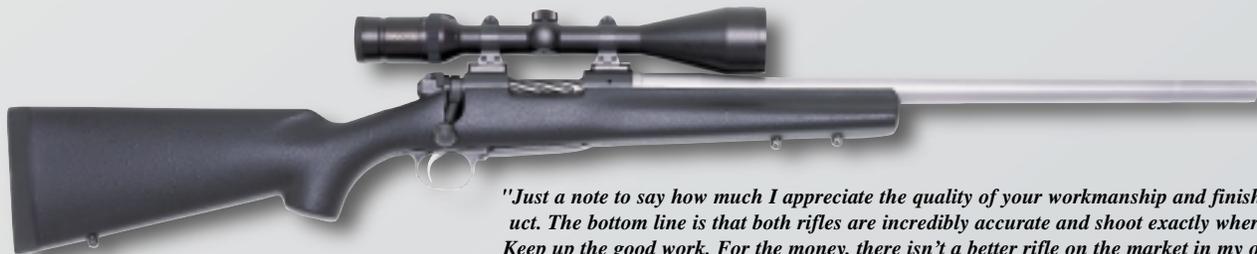
Charles Cutshaw, *Guns Magazine*

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# LIGHT TARGET

A compact, super accurate target rifle, great for varmints too.

- **Calibers:** 223, 308
- **Barrel:** Match grade, hand lapped and precision chambered Shilen barrel. Medium weight #5 contour, 21" long.
- **Weight:** about 8.75 lbs.
- **Stock:** Hand-bedded McMillan fiberglass with full 1" thick Pachmayr Decel recoil pad.
- **Sights:** Talley scope mounts utilizing heavy duty 8-40 screws.
- **Features:** Ed Brown Custom short repeater action, steel trigger guard and floor plate.
- **Base Price:** see enclosed order form
- **Additional cost options:** Left hand, Stainless steel barrel, Jewell trigger, Krieger barrel
- **Recommended optics:** Nightforce 3.5-15x50, Swarovski AV 4-12 x 50mm



*"Just a note to say how much I appreciate the quality of your workmanship and finished product. The bottom line is that both rifles are incredibly accurate and shoot exactly where I aim. Keep up the good work. For the money, there isn't a better rifle on the market in my opinion."*

Chris Jackson, *St. Louis, MO*



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# Classic Custom

*"Just a note of appreciation extended to you after receiving my Classic Custom. It is superb! Perfect in every way. Beyond my expectations." William Houston*

*"If there is a better 45 ACP out there, we'd like to see it!"*  
Guns & Ammo staff



## The Classic Custom features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- 30 LPI checkering on forestrap and mainspring housing.
- Special mirror finished slide, with 50 LPI serrations on back of slide to match Bo-mar adjustable sight, top of slide is flattened and finely grooved at 40 LPI.
- Traditional "square cut" cocking serrations on rear of slide only.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing.
- Memory Groove Beavertail grip safety.
- Ambidextrous tactical thumb safety.
- Bo-Mar adjustable rear sight buried deep into slide, cross dovetail front sight.
- Two-piece guide rod for smoother cycling and easier disassembly.
- "Commander style" slotted and chamfered hammer mated with Ed Brown perfection sear, both are machined from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- "Three hole style" long aluminum trigger.
- Mag catch with Oversize 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- See enclosed **Handgun Order Form** for options and pricing.



Photo courtesy of Ichiro Nagata

*"I retail several high end custom and semi-custom handgun lines, but I believe that Ed's guns are far and above the finest I've ever handled. I can't think of a higher recommendation. And as for reliability, accuracy, as well as customer service, I can truthfully say that these pistols have the best track record of any upper end 1911 that I've ever dealt with. Thanks again for making a wonderful product available to those who want the very best!"* Respectfully, Allan Yoast, Allan Yoast Firearms, Austin, TX

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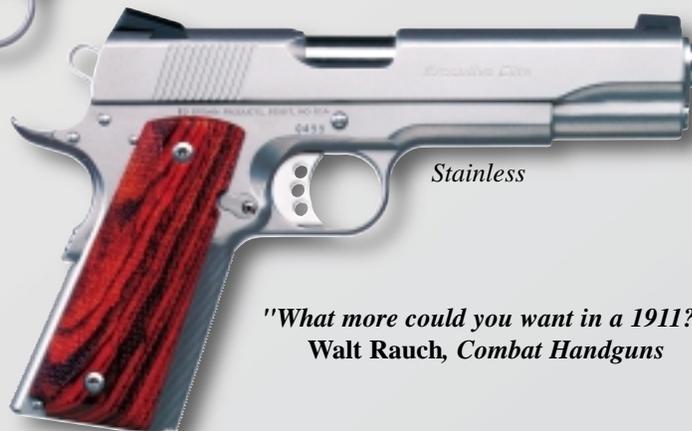
# Executive Elite



Blue



Stainless/Blue



Stainless

*"Designing pistols for combat and competition is a lifetime endeavor for this master gunsmith"*

**Charles Petty, Writer**

*"Ed Brown Pistols simply exude quality. I could find no flaw. This is one 1911 that you'll be able to count on."*

**Gary Paul Johnson, Combat Handguns**

*"What more could you want in a 1911?"*

**Walt Rauch, Combat Handguns**

## The Executive Elite features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive 25 LPI checkering on forearm and mainspring housing.
- Matte finished slide for low glare, with traditional "square cut" serrations on rear of slide only.
- All sharp edges are gently dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing.
- Memory Groove Beavertail grip safety.
- Extended tactical thumb safety, ambi optional.
- Fixed Novak low mount dovetail sights, slip-fit installed. 3-dot night sights optional.
- "Commander style" slotted and chamfered hammer mated with Ed Brown perfection sear, both are machined from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- See enclosed Handgun Order Form for options and pricing.



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# Executive Carry



Blue

*"The Bobtail grip for my hands is one of the best ergonomic changes I have ever seen made to the 1911 frame. It not only tamed the recoil but it made it downright pleasant to shoot."*

**Kerby Smith, Handguns Editor**

*"Your Bobtail idea is genius!"*  
**John Wm. Ivicic, Centreville, VA**



Stainless/Blue



Stainless

## The Executive Carry features the following:

- Exclusive Ed Brown forged frame and Commander length slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive 25 LPI checkering on forestrap and **Bobtail**™.
- Matte finished slide for low glare, with traditional "square cut" serrations on rear of slide only.
- All sharp edges are gently dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing.
- Memory Groove Beavertail grip safety.
- Extended tactical thumb safety, ambi optional.
- Fixed Novak low mount dovetail sights, slip-fit installed. 3-dot night sights optional.
- "Commander style" slotted and chamfered hammer mated with Ed Brown perfection sear, both are machined from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- See enclosed **Handgun Order Form** for options and pricing.



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# Kobra



Blue



Stainless/Blue



Stainless

*"Ed Brown's Kobra is a snake to be reckoned with! The Kobra is an outstanding example of the fighting 1911 taken to the pinnacle of perfection."*

D.K. Pridgen, Handguns

## The Kobra features the following:

- Exclusive Ed Brown forged frame and slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive **SNAKESKIN** treatment on forestrap and mainspring housing. A beautiful, unique, and snag free gripping surface.
- Matte finished slide for low glare, with **SNAKESKIN** on rear of slide only.
- All sharp edges are gently dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing.
- Memory Groove Beavertail grip safety.
- Extended tactical thumb safety, ambi optional.
- Fixed Novak low mount dovetail sights, slip-fit installed. 3-dot night sights optional.
- "Commander style" slotted and chamfered hammer mated with Ed Brown perfection sear, both are machined from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- See enclosed Handgun Order Form for options and pricing.



*"I am an avid handgun shooter and retailer for custom and semi-custom 1911s. Ed Brown handguns are a significant part of my product line because of the quality and craftsmanship demanded by the Ed Brown family. The Brown family business is responsive to the customer demands as shown by the new Kobra and Kobra Carry. With Ed Brown handguns, the customer buys quality up front, not after tinkering, tweaking, or adjusting the handgun. I firmly believe customers get what they pay for, up front or back end."*

Terrence Peters, P&T Partners, Combine, TX

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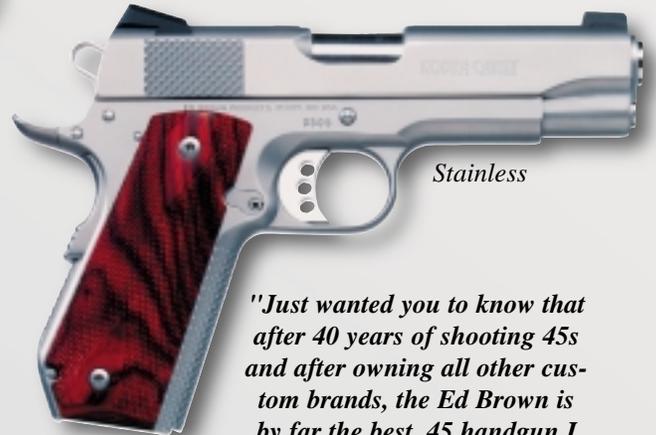
# Kobra CARRY



Blue



Stainless/Blue



Stainless

*"The Kobra Carry is a delight to shoot, delivering above-average accuracy and exhibiting mild recoil even when shooting one-handed. If you're in the market for a top-quality 1911 for home protection or street carry, look no further."*

**Dave Arnold, Guns & Ammo**

## The Kobra Carry features the following:

- Exclusive Ed Brown forged frame and Commander length slide, handfitted with precision for long lasting wear. Frame and slide are hand-polished to remove tool marks.
- All Ed Brown premium **Hardcore**® components are hand-fitted to the exclusive Ed Brown frame and slide.
- Exclusive **SNAKESKIN** treatment on forestrap and **Bobtail**™ housing. A beautiful, unique, and snag free gripping surface.
- Matte finished slide for low glare, with **SNAKESKIN** on rear of slide only.
- All sharp edges are gently dehorned.
- Ejection port is lowered and flared for improved ejection.
- Polished feedramp, hand-fit extractor and ejector ensure feeding with high quality ammunition.
- Ed Brown premium match grade barrel and solid steel bushing.
- Memory Groove Beavertail grip safety.
- Extended tactical thumb safety, ambi optional.
- Fixed Novak low mount dovetail sights, slip-fit installed. 3-dot night sights optional.
- "Commander style" slotted and chamfered hammer mated with Ed Brown perfection sear, both are machined from the highest quality alloy bar stock steel, making for a light trigger pull and crisp break which will last for thousands of rounds.
- "Three hole style" long aluminum trigger.
- Mag catch with 40 LPI checkered button.
- Ed Brown seven round magazine with reliable steel follower. Extra magazines tested with gun optional.
- Beveled magazine well.
- Exotic checkered Cocobolo wood grips with traditional double diamond pattern.
- Firearm is rigorously test fired for function and accuracy.
- **See enclosed Handgun Order Form for options and pricing.**

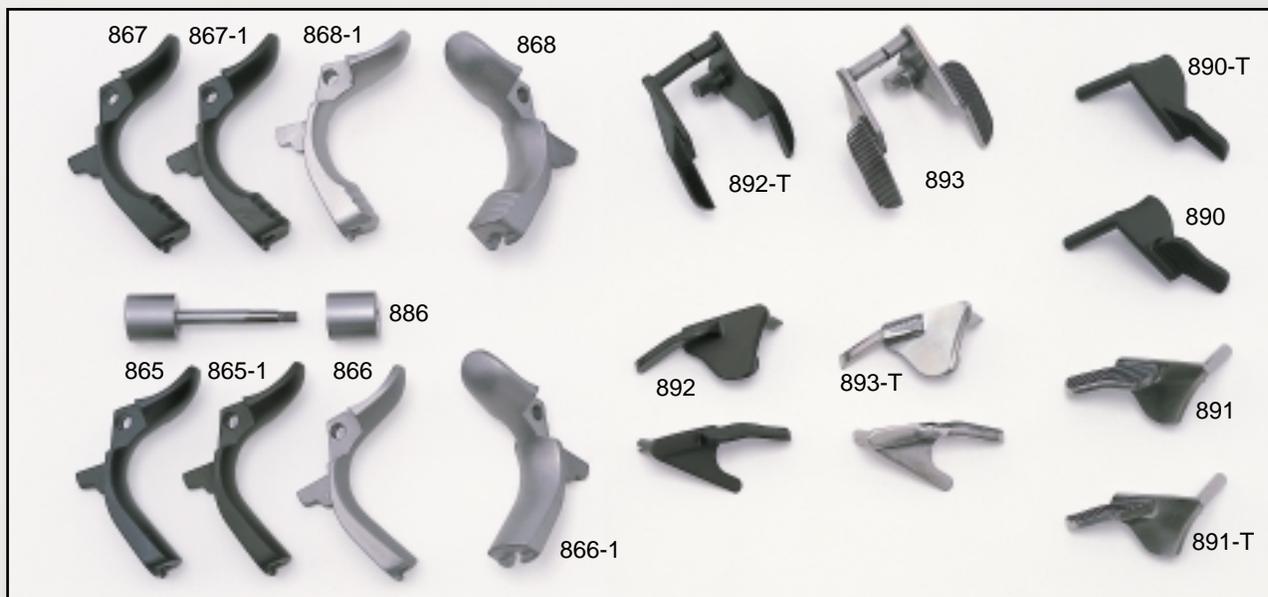
*"Just wanted you to know that after 40 years of shooting 45s and after owning all other custom brands, the Ed Brown is by far the best .45 handgun I have ever fired. It is a work of art and pleasure to shoot.*

*Thank you for making a superb masterpiece."*

**Jerry H. Wassel**



# Grip Safeties & Thumb Safeties



## Memory Groove Beavertail Grip Safety

The number one grip safety in the world! More shooters specify the Ed Brown Beavertail than all others combined. Sweeps so high on the gun it is countersunk so a Commander-styled hammer will drop into it. Our grip safety gets your hand as deep into the gun as possible. This reduces felt recoil because it better aligns the centerline of the bore with the axis of your forearm. It also improves natural pointing ability, leading to better accuracy. This grip safety has Memory Grooves machined into a raised pad on the rear for positive depression of the part. With normal use, your hand becomes accustomed to the feel of the grooves, and will remember where the perfect grip is for consistent shooting. The Memory Grooves also aid in depressing the safety for the shooter with thin hands. No need to pin the grip safety! If you have ever failed to activate a grip safety, you need this part! 3D CAD designed to remove the maximum amount of metal from the frame without weakening it, you simply cannot get a better designed part. Uses a .250 radius cut on the frame centered on the thumb safety pin hole. Complete installation instructions included. See our beavertail installation jig #886 for an easy way to establish this .250 radius.

867	.....Beavertail with Memory Groove.....Series '70'	.....Blue	.....\$34.95
867-1	.....Beavertail with Memory Groove.....Series '80'	.....Blue	.....\$35.95
868	.....Beavertail with Memory Groove.....Series '70'	.....Stainless	.....\$34.95
868-1	.....Beavertail with Memory Groove.....Series '80'	.....Stainless	.....\$35.95

## Original High-Sweep Beavertail Grip Safety

Exactly the same as the Memory-Groove grip safety, but without the raised pad. This part fits on most 1911 frames with only a small amount of fitting. Uses a .250 radius cut on the frame centered on the thumb safety pin hole. Complete installation instructions included.

865	.....Original Beavertail	.....Series '70'	.....Blue	.....\$26.50
865-1	.....Original Beavertail	.....Series '80'	.....Blue	.....\$26.50
866	.....Original Beavertail	.....Series '70'	.....Stainless	.....\$26.50
866-1	.....Original Beavertail	.....Series '80'	.....Stainless	.....\$26.50

## Beavertail Grip Safety Installation Jig

This is an easy to use jig for installing our beavertail grip safety. This heat-treated tool slips into the frame through the thumb safety hole and allows you to make the .250 radius cut on each side of the frame perfect the first time, even if you only have simple hand tools to work with. The jig is heat-treated super hard so hand filing right up against it is okay. The buttons screw together and hold themselves on the gun for easy installation. It is perfect for gauging as well as fine finishing and has great value as a reusable professional tool. Complete installation instructions included.

886	.....Beavertail Grip Safety Installation Jig	.....\$21.95
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*"I ordered an ambi safety recently, and like always, it got here quicker than I had any right to expect. In all my dealings with you, I've been totally satisfied, it doesn't get any better than that."*

**Rick Nielson**

## Wide Ambidextrous Safety

The most ergonomic and attractive thumb safety on the market! Widest design 1/4" levers for 'high thumb' shooting style, wider than any of its competitors. This allows the shooter to rest the thumb on top of the safety as Jeff Cooper and others recommend. Shaped for shooting comfort, the lever is angled slightly to keep the thumb from contacting the slide and has a double angle to fit the thumb perfectly. The ambidextrous safety includes both left and right sides needed for the either hand operation. Perfect for certain competitions, left hand shooters, and as a tactical component. May be custom trimmed to any slimmer proportions with no loss of style or function, or you can purchase the tactical version, which is already trimmed. Designed for all 1911 type frames and made from high quality steel. Requires minor gunsmith fitting for safe operation and includes complete instructions.

892	.....Ambi-Safety, Wide	.....Blue	.....\$54.95
893	.....Ambi-Safety, Wide	.....Stainless	.....\$57.95

## Tactical Ambidextrous Safety

This is the same as the Wide Ambidextrous Safety but with the levers trimmed to a 1/8" slender profile for better carry and concealment.

892-T	.....Ambi-Safety, Tactical	.....Blue	.....\$54.95
893-T	.....Ambi-Safety, Tactical	.....Stainless	.....\$57.95

## Wide Extended Safety

The most ergonomic and attractive thumb safety on the market! Widest design 1/4" levers for 'high thumb' shooting style, wider than any of its competitors. This allows the shooter to rest the thumb on top of the safety as Jeff Cooper and others recommend. Shaped for shooting comfort, the lever is angled slightly to keep the thumb from contacting the slide and has a double angle to fit the thumb perfectly. May be custom trimmed to any slimmer proportions with no loss of style or function, or you can purchase the tactical version, which is already trimmed. Designed for all 1911 type frames and made from high quality steel. Requires minor gunsmith fitting for safe operation and includes complete instructions.

890	.....Extended Safety, Wide	.....Blue	.....\$29.95
891	.....Extended Safety, Wide	.....Stainless	.....\$31.95

## Tactical Extended Safety

This is the same as the Wide Extended Safety but with the lever trimmed to a slender 1/8" profile for better carry and concealment.

890-T	.....Extended Safety, Tactical	.....Blue	.....\$29.95
891-T	.....Extended Safety, Tactical	.....Stainless	.....\$31.95

*"I've long admired Ed Brown's products, such as his beavertail grip safety and tactical thumb safeties."*

**Allan Yoast Firearms, Austin, TX.**



Phone: 573-565-3261 24-hour Fax: 573-565-2791 Internet: [www.edbrown.com](http://www.edbrown.com)



# Ed Brown Match Quality Barrels

*Gun Test Magazine rates the Ed Brown Barrel for 45 ACP #1, Buy It!*



Barrel accuracy comes from using the highest quality materials and manufacturing methods. Ed Brown Products is committed to both. Ed Brown barrels are completely manufactured in-house by our own craftsmen, using the most modern CNC machinery and manufacturing methods available. The barrels are made from T-416 modified, gun barrel quality stainless steel bar stock, just like a benchrest rifle barrel. This is without a doubt the best and most reliable way to produce top quality barrels. No forgings are used to try to save a buck. T-416 is certified pure, there are no foreign materials, and no hard or soft spots to worry about. It is stress-relieved and heat-treated prior to final rifling and refinishing. Ed Brown barrels are precision machine cut from a 3 pound chunk bar of this top quality steel. "Our barrels are rifled by precision broach in the original six lands and grooves, one turn in sixteen, left hand twist as originally designed by John Browning. This deep cut, broached rifling gives superior accuracy with all types of bullets, including lead. No cheap, quick pass-through button rifling is used. Our barrels are heat-treated by an aerospace certified heat treat facility, and sub zero frozen for maximum strength and stress relief. This means more accuracy and longer barrel life to the shooter. We have also cut the dimensions to max tolerance on the outside of the barrel. This means less fitting work for you, and more accuracy. Gunsmiths and hobbyists love our precise, pre-fit dimensions on our drop-in models. This gets you on the range quicker enjoying the accuracy improvement your new barrel provides. All this extra trouble and expense ensures you the finest, most accurate barrel possible. These barrels are quite simply the best on the market.

## Drop-in Barrels - (bushing, link, and link pin included)

Part #	Length	Caliber	Feedramp	Price
925-45	5"	.45ACP	Standard	\$185
925-40	5"	40 S&W	Standard	\$185
925-357	5"	.357 Sig	Standard	\$185
925-10	5"	.10mm	Standard	\$185
925-38	5"	.38 Super	Standard	\$185
925-9x23	5"	.9x23	Standard	\$185
925-9L	5"	9mm Luger	Standard	\$185
935-45	5"	.45 ACP	Para	\$185
935-40	5"	.40 S&W	Para	\$185
935-357	5"	.357 Sig	Para	\$185
935-10	5"	.10mm	Para	\$185
935-38	5"	.38 Super	Para	\$185
935-9x23	5"	.9x23	Para	\$185
935-9L	5"	9mm Luger	Para	\$185
924-45	4"	.45 ACP	Standard	\$185
9243-45	4.25"	.45 ACP	Standard	\$185
9343-45	4.25"	.45 ACP	Para	\$185
9235-45	3.5"	Officers .45 ACP	Standard	\$185

## Bull Barrels - (link and link pin included with bull barrels)

The bull barrel is intended to add weight to the muzzle of the gun which reduces recoil and muzzle flip for faster follow up shots. It eliminates the bushing thus simplifying the pistol. Made slightly oversize at the muzzle so that it can be precisely fitted to the inside of the slide. Use our full shoulder plug, #883-FSP to hold the recoil spring in place. Gunsmith fitting is required. Uses one piece guide rod.

925-45B	5"	.45ACP Bull	Standard	\$185
925-40B	5"	.40 S&W Bull	Standard	\$185
935-45B	5"	.45ACP Bull	Para	\$185
935-40B	5"	.40 S&W	Para	\$185

**Mark B. Cooper on the Ed Brown Barrel:** "Never has a part impressed me enough to write a company. With much pleasure I had to write my excellent experience with your drop-in barrel. I will be using Ed Brown's 1911 products exclusively from now on!"

## Barrel Mandrels

Fitting a bull barrel, or lathe threading a standard barrel requires a simple way to hold the chamber end in the chuck. We have made these mandrels to save you valuable time, and increase precision.

M-45	.45ACP	\$37.95
M-40	.40 Caliber	\$37.95
M-38	.38 Super, or any 9mm	\$37.95

## Machined Barrel Links

Match grade barrel jobs need a precisely made link to complete the job. These links are machined from aircraft quality stainless steel bar stock, not stamped.

925	Standard Barrel Link	.278 hole spacing	\$6.25
925-KIT	Barrel Link Kit of 4	.278 center to center for the standard jobs, .005 oversize (.283), .010 oversize (.288) and .013 oversize (.291) for the jobs that require welding up the factory barrel, or merely raising a standard barrel for better fit. Also used to make a fixed sighted gun shoot lower.	\$22.95

## Solid Barrel Bushings

All spring type collet bushings are subject to breakage and are replaced with the solid type as a rule with professional gunsmiths. We offer a drop-in replacement in blue and stainless that will work on most 1911 types with little or no fitting, and an oversize gunsmith fit version, also in both blue and stainless. Specs: Heat treated alloy and stainless steel. Drop-In: .581 ID, .699 OD. Oversize: .575 ID, .705 OD.

832	Drop-In Bushing	Blue	\$18.95
833	Drop-In Bushing	Stainless	\$19.95
832-M	Oversize Bushing	Blue	\$18.95
833-M	Oversize Bushing	Stainless	\$19.95

## Officer's Model Barrel Bushing

Replacement barrel bushing for the Colt Officer's Model. Will drop-in the slide, but slightly oversize internal diameter for precise fit to barrel. Specs: .696 ID, .763 OD.

830	Officer's Barrel Bushing	Blue	\$17.95
831	Officer's Barrel Bushing	Stainless	\$18.95

**"Thank you for making such an outstanding barrel!  
The fit is great, and the accuracy is of course top notch!"**  
Floyd L. Watkins, Linden, VA

Ed Brown  
Products

Phone: 573-565-3261 24-hour Fax: 573-565-2791 Internet: [www.edbrown.com](http://www.edbrown.com)

Ed Brown  
Custom Rifles

# Mainspring Housings & Maxi-Wells



## Government Model Mainspring Housings

Ed Brown mainspring housings are fully machined from solid bar stock steel. No cheap castings or plastic is used. Sharp checkering is machine cut into each housing for precision and straightness, then finished by hand. The **SNAKESKIN** housings have scales instead of checkering, as pictured on the Kobra pistol. The Government Model housing features drop-in installation in all full-size 1911 pistols including full size Para-Ordnance pistols such as the P-14 and P-16. The Officer's model features drop-in installation on all Officer's model frames. All housings will work great with any finish or type of steel, including aluminum. Available in blue or stainless steel with 20, 25 or 30 lines per inch (LPI) checkering.

## 1911 Government Model Mainspring Housings, including Para-Ordnance P-14/P-16

816F	.....Flat Mainspring Housing, .....	Uncheckered	.....Blue	.....\$29.95
816F20	.....Flat Mainspring Housing, .....	Checkered 20 LPI	.....Blue	.....\$44.95
816F25	.....Flat Mainspring Housing, .....	Checkered 25 LPI	.....Blue	.....\$59.95
816F30	.....Flat Mainspring Housing, .....	Checkered 30 LPI	.....Blue	.....\$55.95
816S	.....Flat Mainspring Housing.....	<b>SNAKESKIN</b>	.....Blue	.....\$55.95
817F	.....Flat Mainspring Housing, .....	Uncheckered	.....Stainless	.....\$29.95
817F20	.....Flat Mainspring Housing, .....	Checkered 20 LPI	.....Stainless	.....\$44.95
817F25	.....Flat Mainspring Housing, .....	Checkered 25 LPI	.....Stainless	.....\$59.95
817F30	.....Flat Mainspring Housing, .....	Checkered 30 LPI	.....Stainless	.....\$55.95
817S	.....Flat Mainspring Housing.....	<b>SNAKESKIN</b>	.....Stainless	.....\$59.95

## Government Model Arched Mainspring Housings

An arched housing beautifully machined from solid bar stock steel. Grooved 20 LPI for positive gripping surface. Available in blue or stainless steel. Drop-in installation.

816-ARCH	.....Arched Mainspring Housing with Grooves.....	Blue	.....\$39.95
817-ARCH	.....Arched Mainspring Housing with Grooves.....	Stainless	.....\$39.95

## Officer's Model Mainspring Housings

Identical in construction to our Government model housings, but made for the Officer's Model frame. Drop-in fit for the Officer's Model frame. Some copies may require additional fitting. Will not work in the Para-Ordnance pistols.

828F	.....Flat Mainspring Housing, Off., No Checkering	.....Blue	.....\$29.95
828F20	.....Flat Mainspring Housing, Off., 20LPI.....	Blue	.....\$44.95
828F30	.....Flat Mainspring Housing, Off., 30LPI.....	Blue	.....\$55.95
829F	.....Flat Mainspring Housing, Off., No Checkering	.....Stainless	.....\$29.95
829F20	.....Flat Mainspring Housing, Off., 20LPI.....	Stainless	.....\$44.95
829F30	.....Flat Mainspring Housing, Off., 30LPI.....	Stainless	.....\$55.95

## Mainspring Housing with Drop-In Maxi-Well

Our standard mainspring housing with a precision machined slot, and a drilled and tapped hole cut into the bottom. This superior two-piece design allows easy, drop-in installation of our included maxi-well, as well as easy removal of the maxi-well in seconds, without disassembling the pistol. Greatly increases magazine well opening for flawless magazine changes and speedy reloading. No grip modifications required.

818F20	.....Drop-In Maxi-Well, Flat, 20 LPI	.....Blue	.....\$67.95
818F30	.....Drop-In Maxi-Well, Flat, 30 LPI	.....Blue	.....\$73.95
819F20	.....Drop-In Maxi-Well, Flat, 20 LPI	.....Stainless	.....\$69.95
819F30	.....Drop-In Maxi-Well, Flat, 30 LPI	.....Stainless	.....\$75.95

## Bobtail™ Housing

A unique, patent-pending modification to your Government Model frame that transforms it into a round-butt pistol. It consists of a specially manufactured housing and frame modification. The **Bobtail™** removes a full 3/8" of excess metal from the bottom rear of the gun, where the mainspring housing pin is located. This not only reduces the weight, but solves two well-known problems of carrying a 1911. First, it drastically increases comfort during carry. There is no sharp butt to poke you in the ribs. Second, it increases concealment during carry, because the hardest thing to conceal on a 1911 style pistol has always been the sharp, projecting butt.

816-BT	..... <b>Bobtail™</b> Housing.....	Plain	.....Blue	.....\$52.95
816S-BT	..... <b>Bobtail™</b> Housing.....	<b>SNAKESKIN</b>	.....Blue	.....\$62.95
81625-BT	..... <b>Bobtail™</b> Housing.....	25 LPI Checkering	.....Blue	.....\$72.95
817-BT	..... <b>Bobtail™</b> Housing.....	Plain	.....Stainless	.....\$54.95
817S-BT	..... <b>Bobtail™</b> Housing.....	<b>SNAKESKIN</b>	.....Stainless	.....\$65.95
81725-BT	..... <b>Bobtail™</b> Housing.....	25 LPI Checkering	.....Stainless	.....\$75.95

## Bobtail™ Installation Jig

This handy gunsmith jig makes locating the new frame hole for the **Bobtail™** housing easy. Full instructions included. Can be used over and over again.

953	.....Stainless	.....\$42.50
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*"I am very pleased with your Bobtail Mainspring Housing. This modification makes the whole pistol!"*

*William F. Burt, Calvert City, KY*

# Guide Rods, Plugs, & Buffers



All Ed Brown Guide rods are machined from high quality 416 heat-treated stainless steel. Because of their solid steel design, all one-piece guide rods may be cut down to any length for use in shorter slides. One piece guide rods are also ideal for use with bull barrels. Wrench and plug are included with all two-piece guide rods. All Ed Brown plugs are machined from either blue or stainless, top-quality stress-proof steel. Guide rods smooth out the cycling of the pistol, extend the life of the recoil spring, and add weight to the front of the gun, thus reducing muzzle flip and recoil.

## Two-Piece Guide Rod Assembly

Two-piece guide rods are preferred for standard 5" guns because they will disassemble much easier. Will drop-in to all 1911 types with correct slide length. Commander length will fit guns with 4 1/4" barrels. Allen wrench and plug included.

889.....Two-Piece Guide Rod Assembly for 5" slide .....Stainless.....\$27.50  
889-C.....Two-Piece Guide Rod Assembly for Commander (4.25" slide).....Stainless.....\$27.50

## Heavy Duty One Piece Guide Rod Assembly

The assembly of the head, rod and stainless steel recoil spring plug. Intended for drop-in-installation in standard Government Model pistols. May be shortened for installation in shorter slides. Disassembly will require a bushing wrench. Not intended for bushing type comp guns, use #889 for those.

884.....Guide Rod Assembly.....Stainless .....\$24.50

## Heavy Duty 1911 Guide Rod & Head Only

Our own heavy duty head with a guide rod installed. Used for 'bushingless' compensator installations, and other custom jobs. Use with our #883-FSP Full Shoulder Reverse Plug for Government Model and #883-C for Commander slides.

882.....Guide Rod and Head Only .....Stainless .....\$16.50

## Guide Rod Assembly for the Officer's Model

This replacement assembly is a much improved design over the factory unit and eliminates the possibility of the small tab breaking on the factory plug and disabling the gun. Also included is a single 23-pound spring instead of using the factory double setup. Requires removal of 1/16" from the rear of the slide recoil area to allow for the plug shoulder. This is done easily with a mill, or could be done with a file.

888.....Officer's Guide Rod Assembly .....Stainless .....\$38.50

## Standard Recoil Spring Plug

An exact duplicate of the standard 1911 recoil spring plug. For those building, or rebuilding a 1911 desiring the factory configuration.

881-STD .....Recoil Spring Plug, Blue .....\$7.95  
881-STD-S .....Recoil Spring Plug, Stainless .....\$8.95  
881-CMD .....Recoil Spring Plug for Commander .....Blue .....\$7.95  
881-CMD-S.....Recoil Spring Plug for Commander .....Stainless .....\$8.95

## Recoil Spring Guide

Standard replacement 1911 recoil spring guide, but made from heat treated steel. Used for rebuilding existing guns or assembling new guns in the standard configuration. Available in blue only.

882-STD.....Recoil Spring Guide .....Blue .....\$15.00  
882-CMD.....Recoil Spring Guide for Commander .....Blue .....\$15.00

## Reverse Plugs

Required with the jobs that eliminate the barrel bushing on the 1911 pistol, these are the recoil spring plugs that are used in compensator guns. Reamed for standard .323 diameter guide rods like our 882. Requires modification of the slide and some hand fitting. Blue finish only on 883-C. The Officer's Model is made from stainless steel and intended to be used with the standard barrel bushing.

883-C .....Reverse Plug for Commander or cut-off Slide .....Blue .....\$15.00  
883-OF.....Reverse Plug for Officer's Model.....Stainless .....\$15.00

## Full Shoulder Reverse Plug

Many gunsmiths prefer the full shoulder reverse plug when installing a bushingless bull barrel, or for bushingless compensator installations. It makes a neater finished product, and is impossible to install wrong. It does require a 17/32" reamer, with a 1/2" guide ground on the end. Mount the slide vertically in a mill or drill press and run the reamer in to the depth of the shoulder on the plug. This special reamer is available from Brownell's. Works with all 1911 type guns.

883-FSP .....Full Shoulder Reverse Plug.....Blue .....\$15.00  
883-FSP-S .....Full Shoulder Reverse Plug.....Stainless .....\$15.00

## Standard Guide Rod Plug

As supplied on our Government Model Assembly, now sold separately for those making up special types of their own design, or for use as a replacement.

881 .....Standard Plug Only .....Stainless .....\$7.95

## Heavy Duty 1911 Guide Rod Head Only

This is a high performance rod head for the custom guide rods used by most gunsmiths in compensator guns. It allows a pistolsmith to make his own guide rod using drill rod, tungsten steel or whatever. Made from special shock-resisting tool steel. Absolutely unbreakable!

880 .....Head Only .....Tool Steel .....\$15.00

## Slide Recoil Buffers

Precisely molded polyurethane buffers mount on the recoil guide and prevent the metal to metal contact that occurs when the gun is fired. Prevents frame damage. Will last about 1,000 rounds. 6 pack.

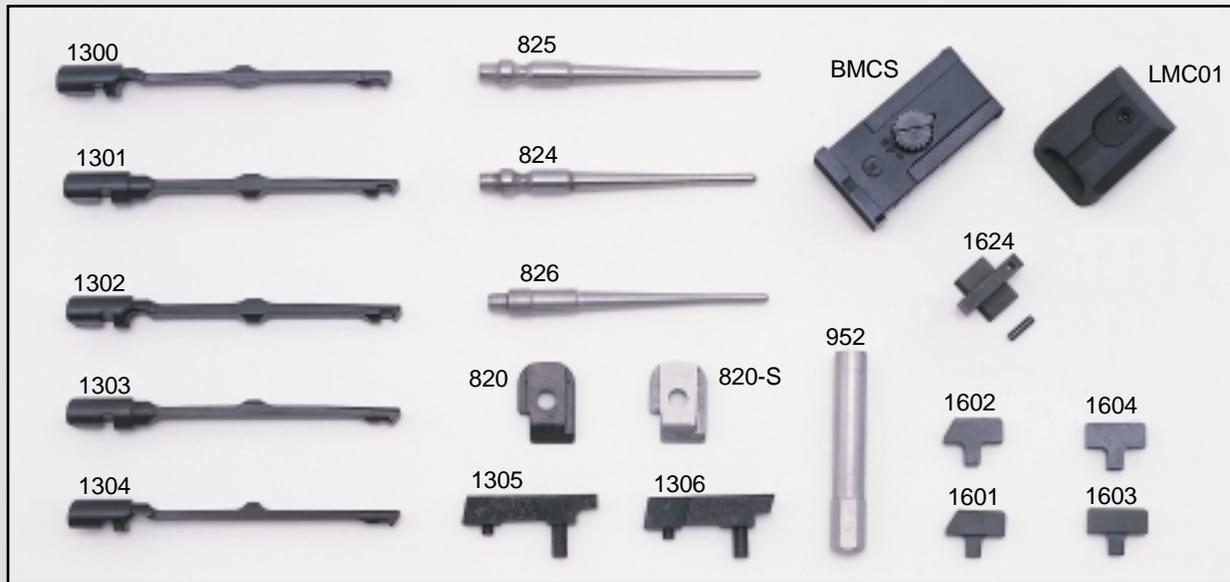
805 .....Slide Recoil Buffers .....6 pack .....\$5.95

*"Just a note to say how much I appreciate the quality of your workmanship and finished product. Keep up the good work!"*

Chris Jackson, St. Louis, MO



# Slide Components & Sights



## Steel Extractors

One of the most common causes of malfunction in the 1911 pistol is a poor extractor. Install one of these and eliminate feeding/extraction problems before they start. Fully machined from aircraft quality heat-treated 4340 alloy steel bar stock for long wear and extra strength.

1301 .....	Extractor, 45ACP .....	.70 Series .....	Blue .....	\$23.95
1301-HC .....	Extractor, 45ACP, <b>Hardcore</b> ® .....	.70 Series .....	Blue .....	\$28.95
1302 .....	Extractor, 45ACP .....	.80 Series .....	Blue .....	\$24.95
1302-HC .....	Extractor, 45ACP, <b>Hardcore</b> ® .....	.80 Series .....	Blue .....	\$29.95
1303 .....	Extractor, 38 Super, 9mm .....	.70 Series .....	Blue .....	\$24.95
1304 .....	Extractor, 38 Super, 9mm .....	.80 Series .....	Blue .....	\$25.95
1300 .....	Extractor, 40S&W, 10mm .....	.70 or 80 Series .....	Blue .....	\$25.95

## 1911 Firing Pins

Factory firing pins are often weak and subject to failure. These top quality firing pins are precision turned from heat-treated tool steel. Proper weight for positive ignition with heavy duty springs and any type primer. Usable with all 1911 type pistols including Colt Series 80 and 70. Springfield 38 Super and 9mm slides use the oversize diameter pin for heavy loads. At present we are the only manufacturer making the correct size pin for the Springfield 38 Super slides. All Ed Brown, Baer and newer Caspian slides use the 38 Super firing pin, Part #825. If you are unsure which pin you need, measure the diameter near the tip where the pin strikes the primer and compare to the listings. The Hardcore® firing pin has a LIFETIME guarantee against breakage.

824 .....	Firing Pin, 45ACP .....	.70 or 80, .090 Diameter .....	\$5.95
824-HC .....	45 ACP, <b>Hardcore</b> ® .....	.70 or 80, .090 Diameter .....	\$9.95
825 .....	Firing Pin, 38, 9mm, 10mm .....	.70 or 80, or Baer 45 Slide, .065 Diameter .....	\$5.95
826 .....	Firing Pin, 38, 9mm .....	Springfield, .075 Diameter .....	\$5.95

## Firing Pin Stop

A high tolerance heat treated alloy steel firing pin stop for all 1911 pistol types. Made to max tolerance on width for a snug fit with the extractor. For Series 70 guns, but may be easily modified for Series 80. Also available as a super tough Hardcore® part, which carries a LIFETIME guarantee against breakage.

820 .....	Firing Pin Stop .....	Blue .....	\$9.95
820-S .....	Firing Pin Stop .....	Stainless .....	\$10.95
820-HC .....	<b>Hardcore</b> ® .....	Blue .....	\$15.95
820-HCS .....	<b>Hardcore</b> ® .....	Stainless .....	\$16.95

## Extended Ejectors

One thing you will need for sure in building a reliable pistol is an extended ejector. Essential insurance against failed ejection. Made from heat treated 4140 alloy steel. Requires minor fitting.

1305 .....	Extended Ejector, 45 ACP .....	Blue .....	\$21.95
1306 .....	Extended Ejector, 38 Super, 9mm, 10mm .....	Blue .....	\$22.95

## Glock Front Sight Installation Tool

The Glock front sight is held on with a screw. Neat idea, but up until now there was no way to get to it. If you own or work on Glocks, you need this tool! This specially designed tool will slip into the many types of magnetic screwdrivers, and allow a professional installation of the Glock front sight screw. Fits all Glocks. Certain Glocks may require opening the hole in the slide just slightly.

952 .....	Glock Sight Tool .....	\$12.50
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## 1911 Front Sights

A complete line of standard swage-on front sights for standard 1911 type guns as well as the newer Colt pistols with the wide tenon width. Machined from solid bar stock. Styles include a target type post and a carry type ramp in both plain black and white dot. Gunsmith fitting required.

1601 .....	Modified Ramp .....	Narrow Tenon .....	\$9.95
1602 .....	Modified Ramp .....	Wide Tenon .....	\$9.95
1603 .....	Post .....	Narrow Tenon .....	\$9.95
1604 .....	Post .....	Wide Tenon .....	\$9.95
1611 .....	Modified Ramp .....	Narrow Tenon, White Dot .....	\$11.95
1612 .....	Modified Ramp .....	Wide Tenon, White Dot .....	\$11.95
1613 .....	Post .....	Narrow Tenon, White Dot .....	\$11.95
1614 .....	Post .....	Wide Tenon, White Dot .....	\$11.95

## Dovetail Front Sights

The best dovetail front sights available. Dependable low mount fixed sights for all types of 1911 pistols. Rounded rear corners designed for smooth carry, but deep precisely machined internal notch for an outstanding sight picture. Cross dovetail front design installs with a single cross cut using the same 65 degree cutter as the rear, is then locked in place with a single roll pin. No more hammering or swaging. Can be installed to work with any rear sight.

1624 .....	Front Sight, Cross Dovetail .....	Post .....	\$19.95
1627 .....	Front Sight, Cross Dovetail .....	White Dot, Ramp .....	\$21.95
1620-180 .....	Front cross dovetail night sight, .180 tall, 65° dovetail, .075 base .....		\$59.95

## Bo-Mar Adjustable Rear Sight

Bo-Mar sights are the finest adjustable sights available. They are made to withstand the shock of service ammunition, with rugged, dependable features designed to please the competitive pistol shooter. Works perfect with our #1624 front sight. We recommend installation by a competent gunsmith. Available in blue only. Beware of the cheap Chinese copies being marketed for less. These are the original patented Bo-Mar sights made in the USA.

BMCS .....	Bo-Mar Sight (rear only) .....	\$68.95
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## Novak Low Mount Rear Sight

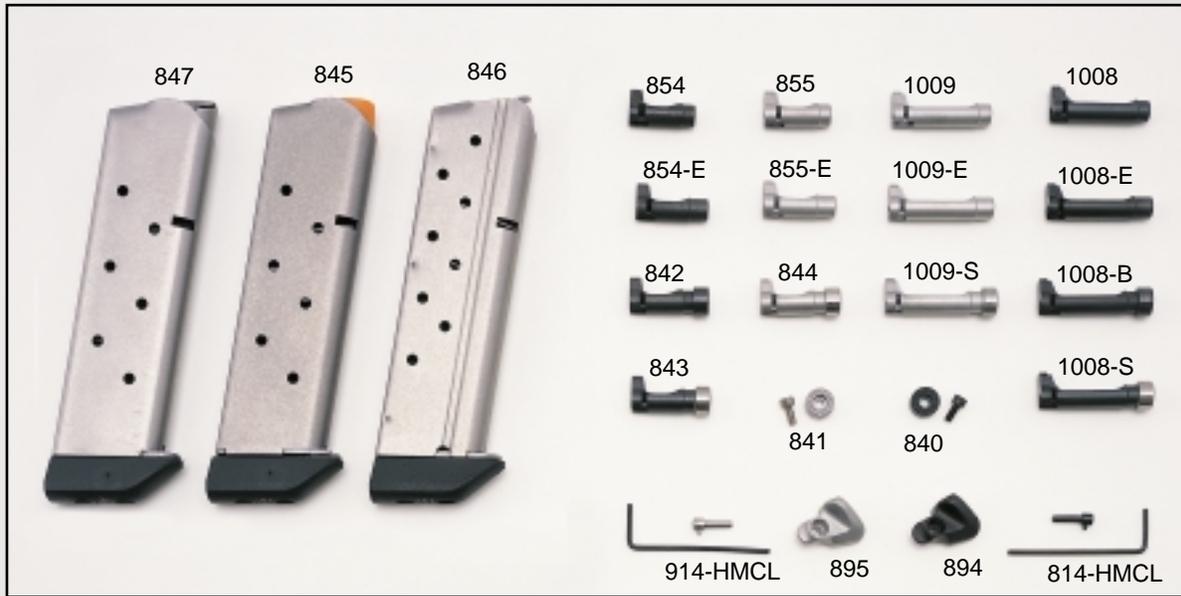
Novak is the leader in fixed sight design. Superior for concealed carry and abusive use. The Low Mount sight has slightly rounded edges so it won't snag on clothes or holsters, and a rebated blade for glare free shooting. Requires machining for correct installation.

LMC 01 .....	Novak Low Mount rear sight, plain black .....	\$32.95
LMC 02 .....	Novak Low Mount rear sight, White dots .....	\$37.95
LMC 03 .....	2 tritium dots with white rings, rear night sight .....	\$99.95

*"The parts are excellent and customer service beyond reproach!"*

**Thomas A. Chasten, Anchorage, AK**

# Magazines & Magazine Releases



## Seven Round Magazine

The classic, most reliable design. Still the best available. A heat treated stainless steel body with rounded steel follower and heavy duty spring provides flawless feeding. Outstanding reliability with all types of ammo. Comes with Ed Brown removable base pad installed.

847 .....7 Round Magazine .....45 ACP .....\$25.95

## Eight Round Magazine

A heat treated stainless steel body with heavy duty spring and molded follower provides room for an extra round, yet the magazine does not extend below the frame of the gun. Comes with Ed Brown removable base pad installed.

845 .....8 Round Magazine .....45ACP .....\$27.95

## Eight Round 40 S&W Magazine

A heat treated stainless steel body with flat steel follower and heavy duty spring provides flawless feeding, specifically for the 40 S&W caliber. Comes with Ed Brown removable base pad installed.

846 .....8 round Magazine .....40S&W .....\$27.95

## Magazine Bumper Pads

The same bumper pad as is shipped with our magazines. Durable plastic with the Ed Brown logo molded in. Standard hole spacing. Shipped with two 4-40 self tapping screws for each pad.

807 .....Magazine Bumper Pads .....6 pack.....\$8.95

## Standard Magazine Release

The original design for the 1911 pistol. Drop-in fit, machined from solid bar stock and heat treated for durability. Beautiful machine cut checkering on button. Fits all single stack 1911 frames, also available for Para-Ordnance double stack frames. Use existing magazine catch spring and magazine catch lock, or purchase Ed Brown hex head magazine catch lock #814-HMCL or #914-HMCL.

854 .....Standard Magazine Release .....Blue .....\$19.95  
 855 .....Standard Magazine Release .....Stainless .....\$21.95  
 1008 .....Standard Para Magazine Release for Para .....Blue .....\$19.95  
 1009 .....Standard Para Magazine Release for Para .....Stainless .....\$21.95  
 1019-C .....Magazine Release for STI/SVI, Infinity.....Blue .....\$19.95

## Oversize Thumbblatch for Smith & Wesson Revolver

For faster revolver reloads, cut to clear any speed loader. Surface area increased and redesigned at a more natural angle for your thumb. Finely serrated surface for non-slip engagement. Perfect for competitive shooters. Fits Smith & Wesson 'K', 'L' and 'N' frame. Some revolvers may require additional fitting.

894.....'K' 'L' 'N' Revolver Thumbblatch .....Blue .....\$23.95  
 895.....'K' 'L' 'N' Revolver Thumbblatch .....Stainless .....\$24.95

## Extended Tactical Magazine Release

This part is identical to our Standard Magazine Release, except the button is extended an additional .060 for easier reach and faster magazine changes. Drop-in fit, machined from solid bar stock and heat treated for durability. Beautiful machine cut checkering on button. Does not interfere with tactical style holsters. A positive stop is machined in to prevent over-travel. Fits all single stack 1911 frames, also available for Para-Ordnance double stack frames. Use existing magazine catch spring and magazine catch lock, or purchase Ed Brown hex head magazine catch lock #814-HMCL or #914-HMCL.

854-E.....Extended Tactical Magazine Release.....Blue.....\$19.95  
 855-E.....Extended Tactical Magazine Release.....Stainless .....\$21.95  
 1008-E.....Extended Tactical Magazine Release for Para .....Blue.....\$19.95  
 1009-E.....Extended Tactical Magazine Release for Para .....Stainless .....\$21.95

## Hex Head Mag Catch Lock

A neat and attractive magazine catch lock for any 1911 magazine release. Hex head eliminates screwdriver slips during disassembly. Simple drop-in installation, wrench included. Available in blue and stainless steel.

814-HMCL .....Hex Head Mag Catch Lock .....Blue.....\$3.95  
 914-HMCL .....Hex Head Mag Catch Lock .....Stainless .....\$3.95

## Oversize Magazine Button and Screw Only

An oversize button allows faster and easier magazine changes without shifting your grip. Great for competition or speed shooting. Beautifully checkered 40 lines per inch. The .375 diameter button has a positive stop and the 4-40 hex screw is included. Requires drilling and tapping of a standard factory magazine release.

840.....Magazine Release Button Only .....Blue.....\$9.49  
 841.....Magazine Release Button Only .....Stainless .....\$9.49

## Oversize Magazine Release Catch

Identical to the standard magazine catch, but drilled and tapped for our .375 diameter oversize button. The oversize button allows faster and easier magazine changes without shifting your grip, great for competition or speed shooting. Drop-in fit, machined from solid bar stock and heat treated for durability. Button has beautiful machine cut checkering at 40 lines per inch. Includes oversize button & screw. Fits all single stack 1911 frames, also available for Para-Ordnance double stack frames. Use existing magazine catch spring and magazine catch lock, or purchase Ed Brown hex head magazine catch lock #814-HMCL or #914-HMCL.

842 .....Magazine Catch .....Blue w/ Blue Button .....\$30.49  
 843 .....Magazine Catch .....Blue w/ Stainless Button .....\$30.49  
 844 .....Magazine Catch .....Stainless w/ Stainless Button.....\$32.49  
 1008-B .....Blue Release with Blue Oversize Button for Para .....\$29.95  
 1008-S.....Blue Release with Stainless Oversize Button for Para .....\$29.95  
 1009-S.....Stainless Release with Stainless Oversize Button for Para.....\$31.95

*"I recently purchased your Tactical Mag Release, Hex Head Catch Lock and your Hardcore Sear Spring, and I couldn't be more impressed. I just wanted to thank you and let you know I will recommend you to all my friends."*

**Rob Campbell, Elizabethtown, PA**



Phone: 573-565-3261 24-hour Fax: 573-565-2791 Internet: [www.edbrown.com](http://www.edbrown.com)



# Ed Brown Gun Springs and CD-ROM

## 1911 Bench Reference CD-ROM

A complete manual on the 1911 written by Ed Brown, 1991 Pistol Smith of the Year. This CD gives you step-by-step instructions and detailed photos for disassembly, reassembly, maintenance and proper handling. It then goes into complete installation and fitting instructions for practically all accessories. Also included are chapters on trouble shooting and reloading. Packed full of valuable information. A must for all who work on the 1911! Use the electronic search feature, zoom in on photos or diagrams, or print a hardcopy for insertion in a three ring binder as you prefer. Runs on PC or Mac with CD-ROM drive and graphics type operating system such as Windows. Adobe Acrobat Reader included.

950-CD .....CD-ROM Bench Reference .....\$31.95



*"Your parts are all great quality and the 1911 Bench Reference is easy to follow for a novice like me." Shay Ben-David*

## Ed Brown Gunsprings

Most shooters set up the gun to suit themselves depending on their load, bullet weight and grip on the gun. You should have the ejected brass land from five to ten feet away from your feet. If the brass falls on your feet, or fails to eject, you need a lighter spring. If the brass lands fifteen to twenty feet away, you need a heavier spring. It is always a good idea to have a replacement spring on hand.

### Recoil Springs for Government Models

913-G .....13 pound (Light) .....\$9.95  
 9165-G .....16.5 pound (Standard) .....\$9.95  
 918-G .....18 pound (Heavy Duty).....\$9.95

### Commander Model

918-C .....18pound (Standard) .....\$9.95  
 920-C .....20 pound (Heavy Duty).....\$9.95

### Officer Model

923-OF .....23 pound for Officer's Model .....\$9.95



965

### Sear Spring

High-quality, tempered spring with extra length on the center leg that allows precise tuning of the disconnector. Helps prevent disconnector failure and gives positive sear engagement.

822 .....Sear Spring .....\$4.95  
 822-HC .....**Hardcore**® .....\$6.95

### Heavy Duty Firing Pin Spring

For use on all guns for upgrade or replacement.

908 .....Heavy Duty Firing Pin Spring.....\$2.00

### Light Mag Release Spring

For use on competition guns for faster magazine changes.

909 .....Light Mag Release Spring .....\$2.00

### Competition Mainspring for 1911

Mainsprings wear out due to age and use and should be replaced. We recommend this spring rather than the factory standard for a lighter, longer-lasting trigger pull. Plenty of power to set off even the hardest of primers.

919 .....Competition Mainspring for 1911.....5 pack .....\$6.95

### Ed Brown Pistol Bag

Combination of a padded pistol pouch, 4 padded magazine pouches, and zippered accessory pocket in navy blue Cordura with heavy handles and Ed Brown Logo patch.

965 .....Ed Brown Pistol Bag .....\$39.95

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